



A PROPOSED ERL TEST FACILITY @ CERN

Erk Jensen, for the LHeC team and the RF group

ERL 2013, BINP, Novosibirsk, 09-Sep-2013

LHeC CDR published: arxiv.org/abs/1206.2913

- Goal: Collide LHC proton beam with e^- or e^+ for DIS.

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- The diagram illustrates the LHC layout. It features a main ring with a circumference of 2.0 km. The injection chain includes a 10-GeV linac (0.12 km), a comp. RF section, and another 10-GeV linac (0.17 km). The main ring contains two 10-GeV linacs (0.03 km each) and a dump. The LHC p (proton) beam path is shown in red, and the e- final focus is indicated. The diagram also shows the Arc 1, 3, 5 and Arc 2, 4, 6 sections, which are used for 10, 30, 50 GeV and 20, 40, 60 GeV beams respectively. The total length of the main ring is 1.0 km.

ERL 2013 - BINP, Novosibirsk, Russia 09-Sep-2013

Some references

This is a relatively recent proposal at an early stage, which is still being discussed with CERN management and international partners.

Here some references documenting the birth of the idea:

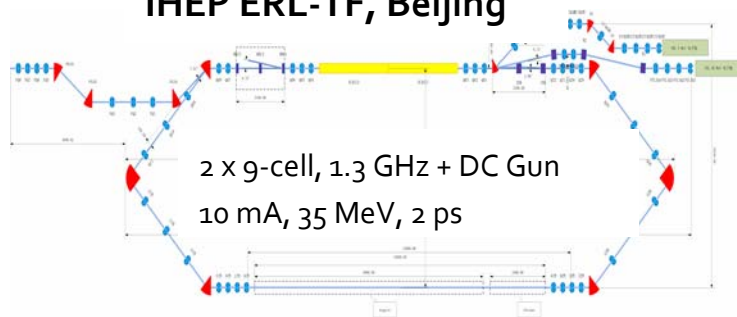
- Chamonix, 9 Feb 2012: "SC Cavities R&D for LHeC and HE-LHC"
<https://indico.cern.ch/materialDisplay.py?contribId=67&materialId=slides&confId=164089>
- 15 June 2012, LHeC Workshop Chavannes: "ERL & Frequency Choice",
<http://indico.cern.ch/materialDisplay.py?contribId=51&materialId=slides&confId=183282>
- 5 Sept 2012, meeting with Daresbury group:
<http://indico.cern.ch/materialDisplay.py?contribId=1&materialId=slides&confId=207665>
- 22 Jan 2013, Meeting at Daresbury
<https://eventbooking.stfc.ac.uk/newsevents/lhec-meeting>
- 12 March 2013: "Choice of RF Frequency":
<http://indico.cern.ch/materialDisplay.py?contribId=0&materialId=slides&confId=240837>

Goals of a CERN ERL Test Facility

- Study behaviour of a high energy multi-pass multiple cavity ERL for LHeC
 - ▣ Optics, beam dynamics, RF power, couplers, synchronization & delay issues ...
 - ▣ HOMs & HOM couplers, cryogenics, instrumentation, controls, LLRF ...
 - ▣ Cryogenics and instrumentation test bed
- Injector studies DC gun (JLAB, KEK ?) or SRF gun (FZ Rossendorf ?, BNL ?)
- Study real SCRF cavities with beam (not interfering with HEP)
- Study reliability issues, operational issues!
- Could it be foreseen as the injector to LHeC ERL ?
- Beam facility for controlled SC magnet quench tests!
- Beam facility for HEP detector R&D
- Possible a low-energy physics facility
- Demonstrator and study facility for e-cooling (parameters?)
- FEL?, γ -ray source? ...
- A real, practical, non-trivial facility not interfering with LHC to train new staff!
- Fostering collaboration (UMainz, JLAB, BNL, Cornell, ASTeC, DESY, IHEP ...)!
- Ref.: <https://cds.cern.ch/record/1519112> & <https://cds.cern.ch/record/1595213>

Similar, but different: Some low energy ERL's/Test Facilities

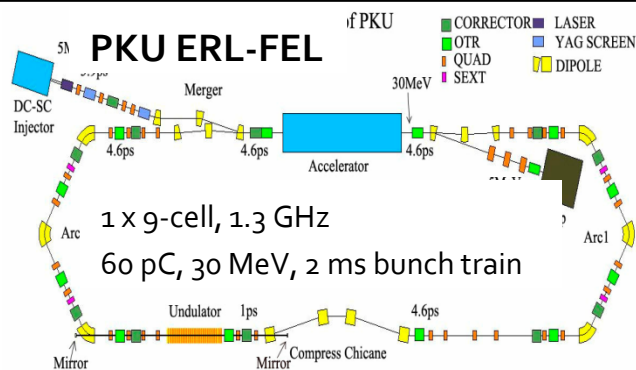
IHEP ERL-TF, Beijing



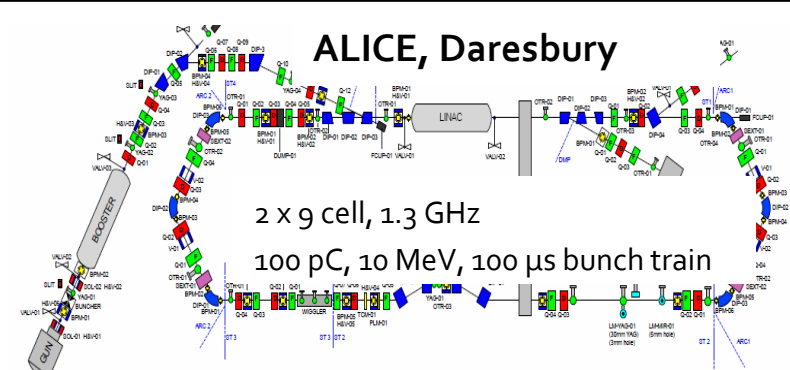
BERLinPro



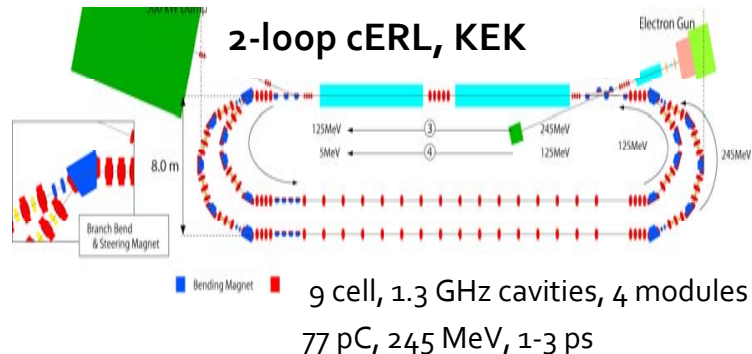
PKU ERL-FEL



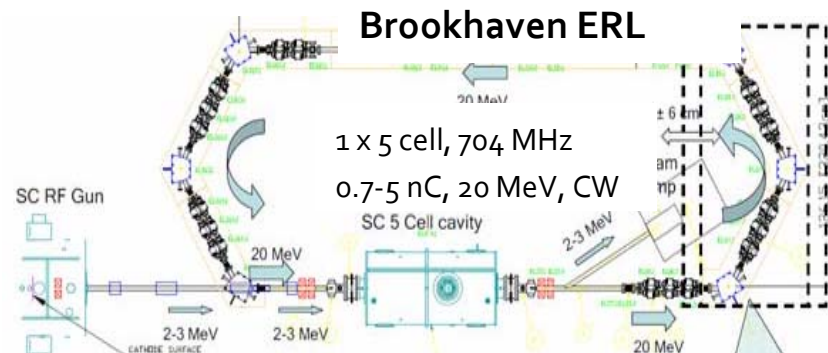
ALICE, Daresbury



2-loop cERL, KEK

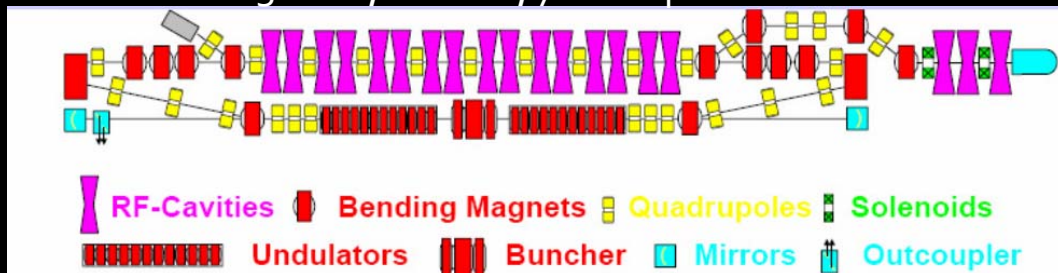


Brookhaven ERL



... and of course BINP, here in Novosibirsk:

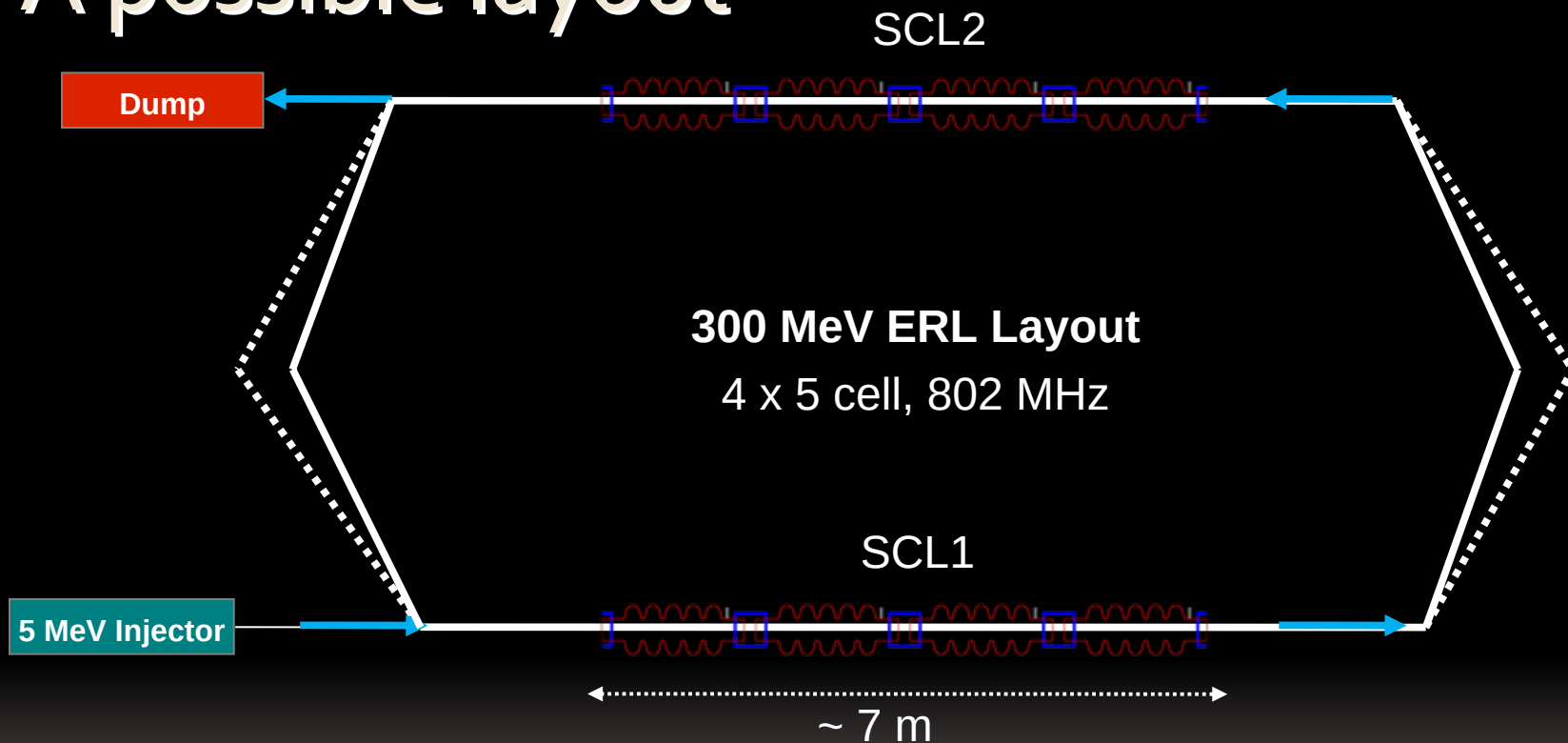
Normal conducting, 200-MHz + DC Gun
30 mA, 11 MeV, 70-100 ps



Preliminary parameters of CERN ERL-TF

Parameter	Value
Injection energy	5 MeV
# of passes	2 (3)
Energy gain per pass	$2 \cdot 75 \text{ MeV}$ ($2 \cdot 150 \text{ MeV}$)
Max energy	300 MeV (450 MeV ... 900 MeV)
Operation frequency	801.58 MHz
RF power/CM	< 50 kW
# cells/cavity · cavities/CM · CMs	$5 \cdot 4 \cdot 2$ (4)
Bunch charge	$2 \cdot 10^9 e = 320 \text{ pC}$
Beam current	$4 \cdot \frac{320 \text{ pC}}{25 \text{ ns}} \approx 50 \text{ mA}$ (100 mA)
Duty factor	CW

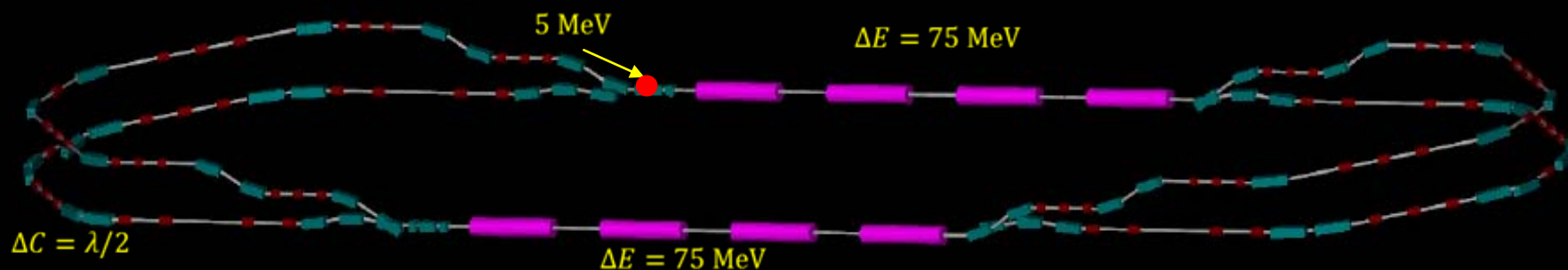
A possible layout



ERL-TF 300 MeV – Initial Layout

Alex Bogacz (JLAB)

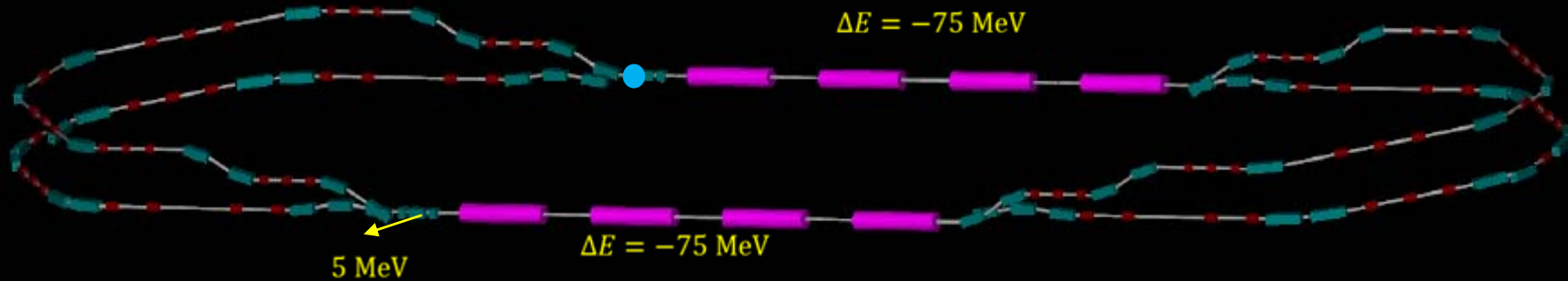
2 passes up:



ERL-TF 300 MeV – Initial Layout

Alex Bogacz (JLAB)

2 passes down:



Variations – built-in flexibility

Alessandra Valloni (CERN)

initial configuration – 75 MeV per pass

5 MeV Injector

Dump

Two 4-cav CMs or one 4-cav CM – 150 MeV per pass

5 MeV Injector

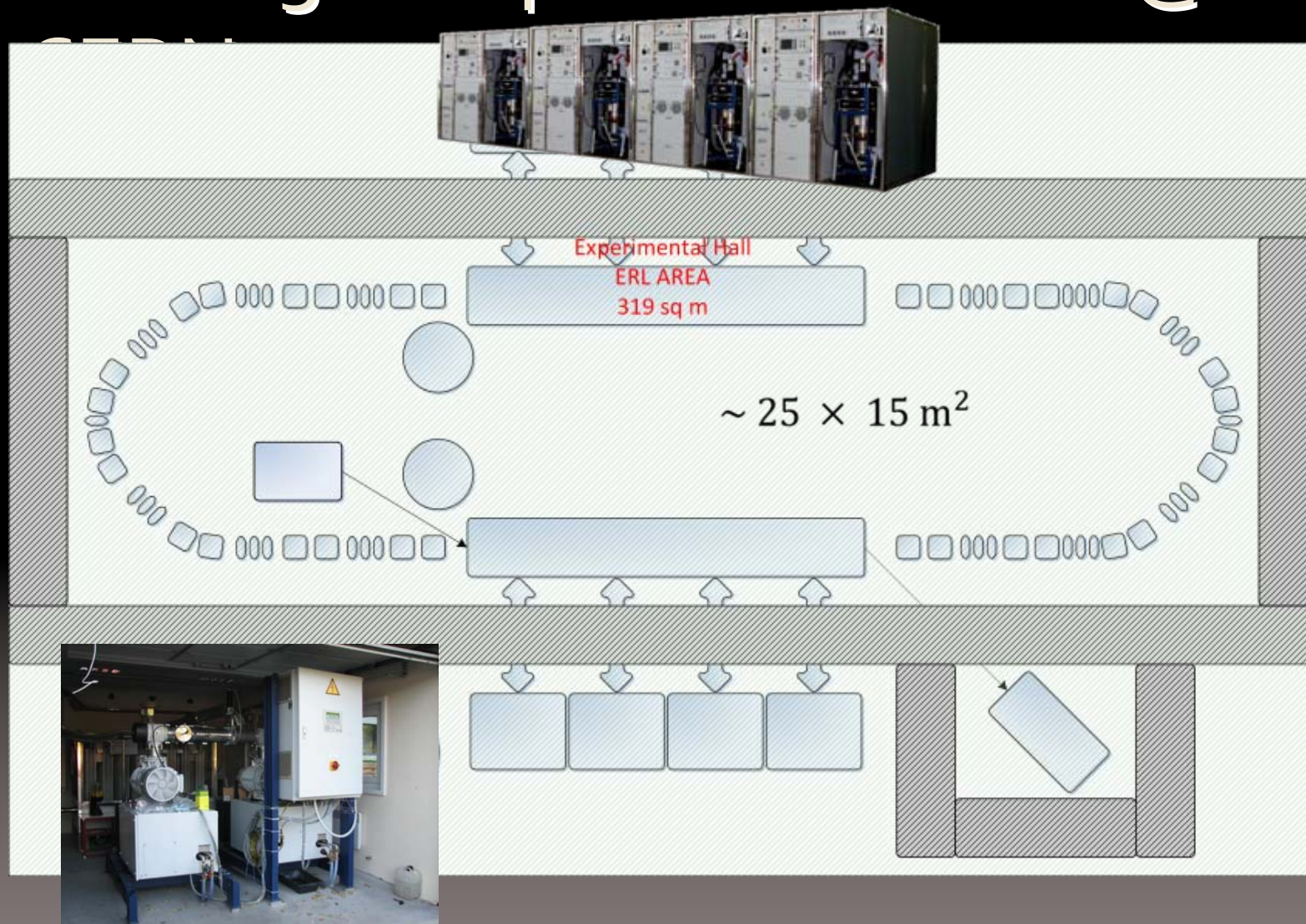
Dump

Dump

Two 8-cav CMs – 300 MeV per pass, vary n_{pass} ?

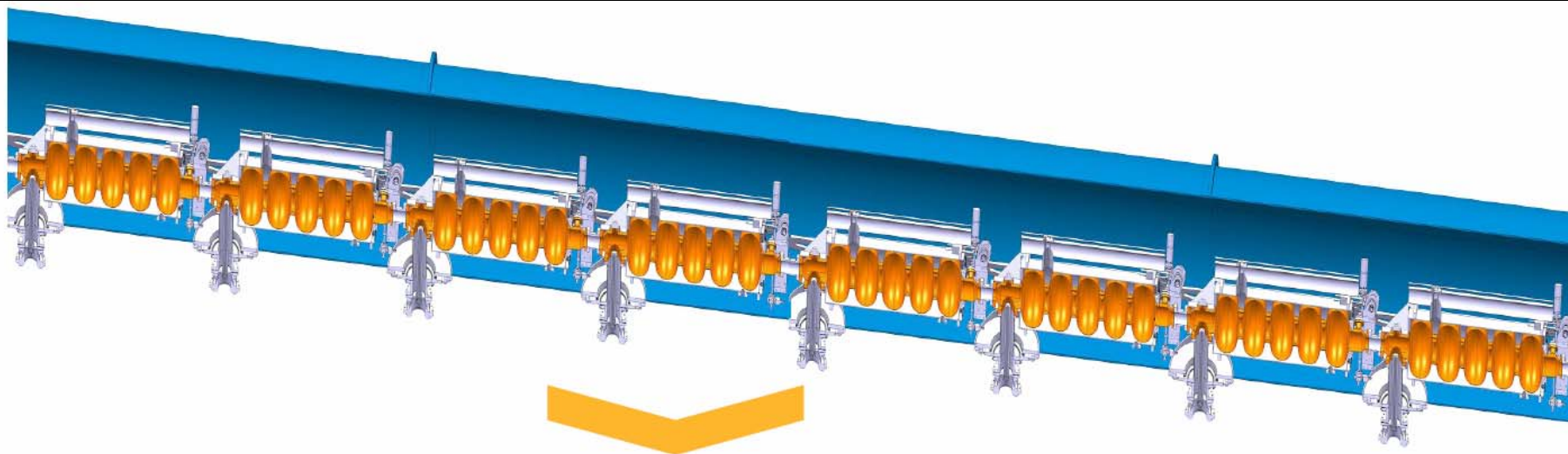
5 MeV Injector

Looking at experimental halls @



801.59 MHz 8-cavity CM?

Alessandra Valloni (CERN)

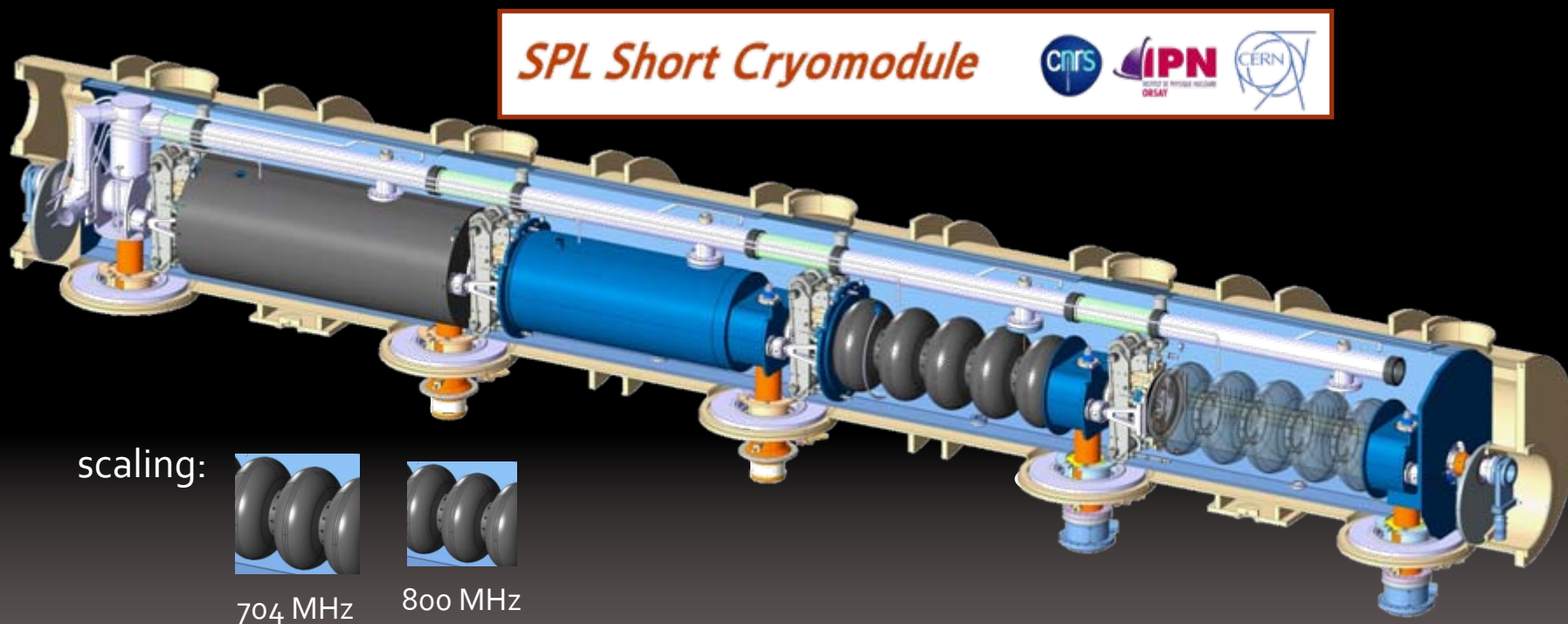


ONE CRYOMODULE: 8 RF CAVITIES

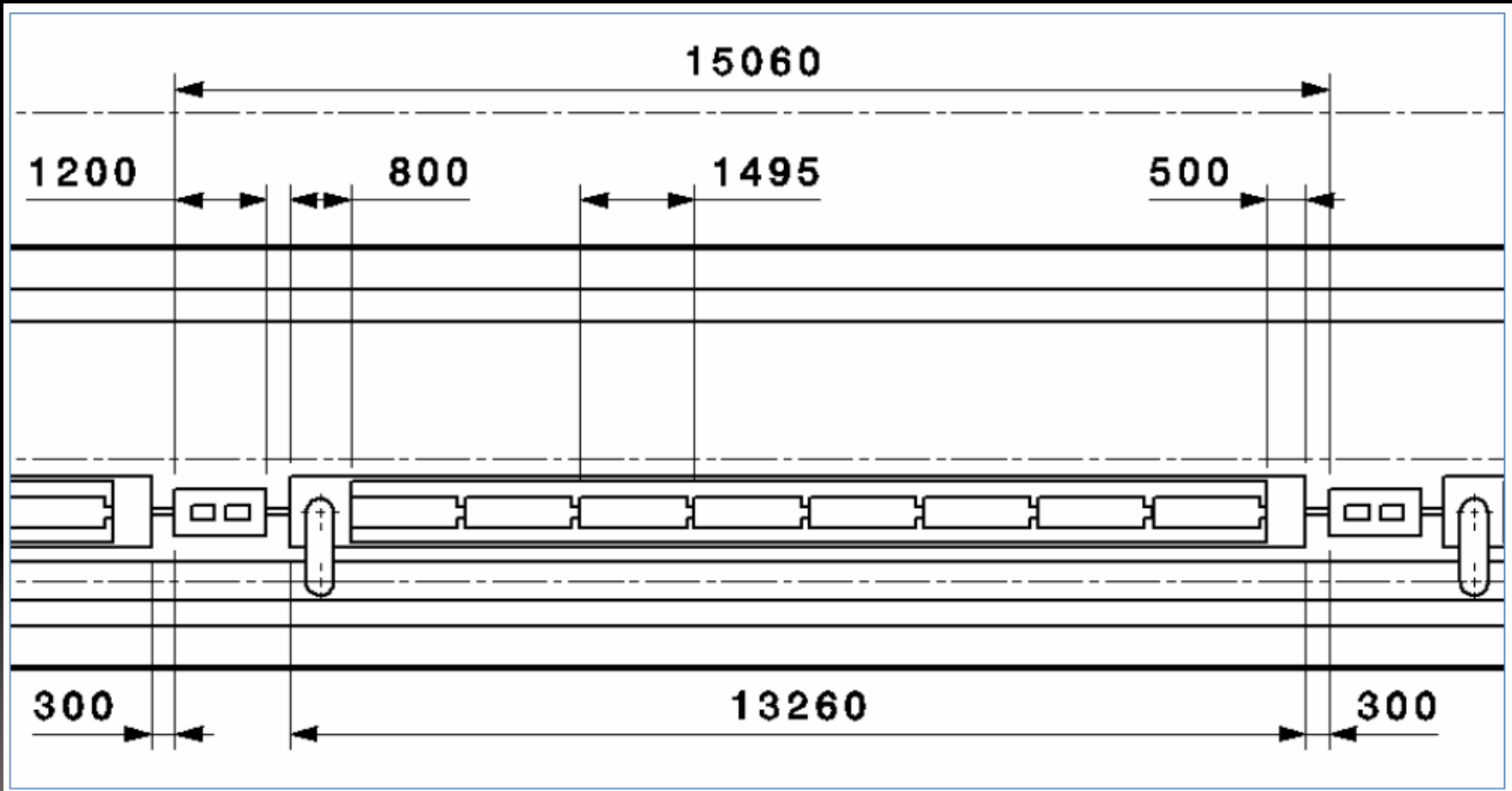
Parameter	Value
Input energy	5 MeV
ΔE	149.7 MeV
Energy after 1 st pass	154.7 MeV
Energy after 2 nd pass	304 MeV
Total length CM	12.6 m

Relevant ongoing work at CERN: SPL (704 MHz) CM

Vittorio Parma (CERN)



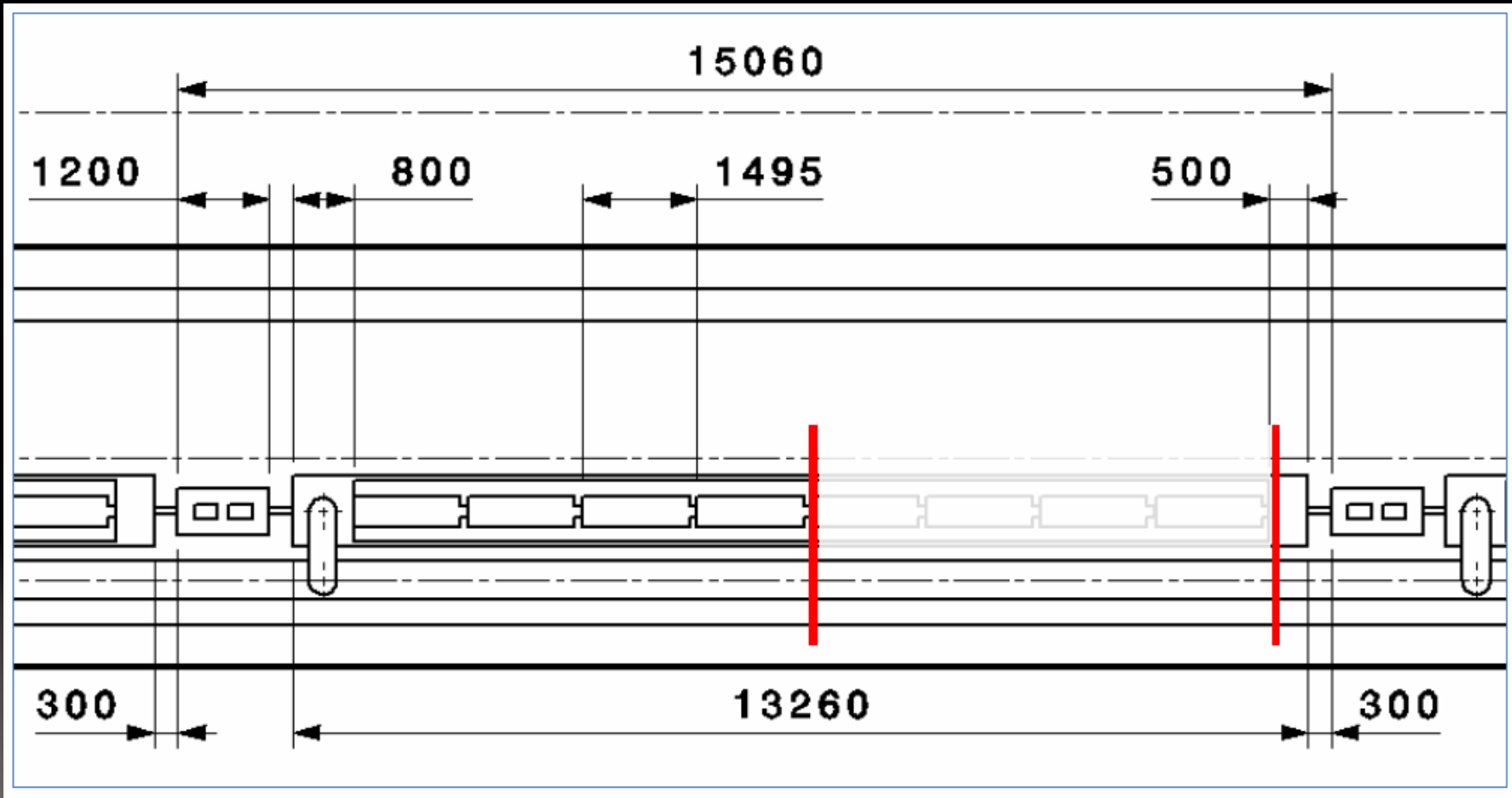
SPL $\beta = 1$ long (8-cav.) CM in the linac



Remark: designed for slope 1.7 %

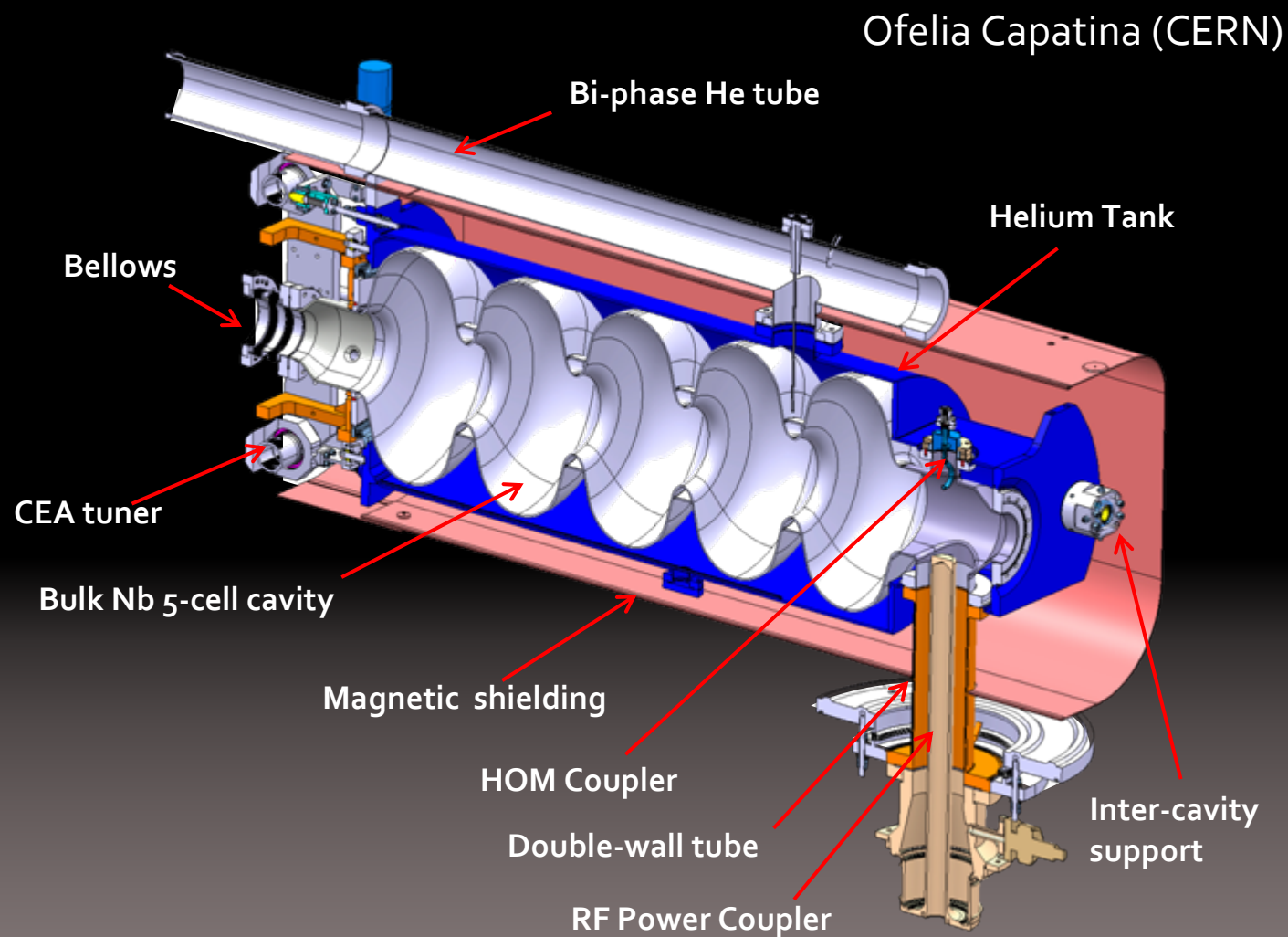
Vittorio Parma (CERN)

SPL $\beta = 1$ short (4-cav.) CM; length ~ 7 m



Vittorio Parma (CERN)

SPL CM Design



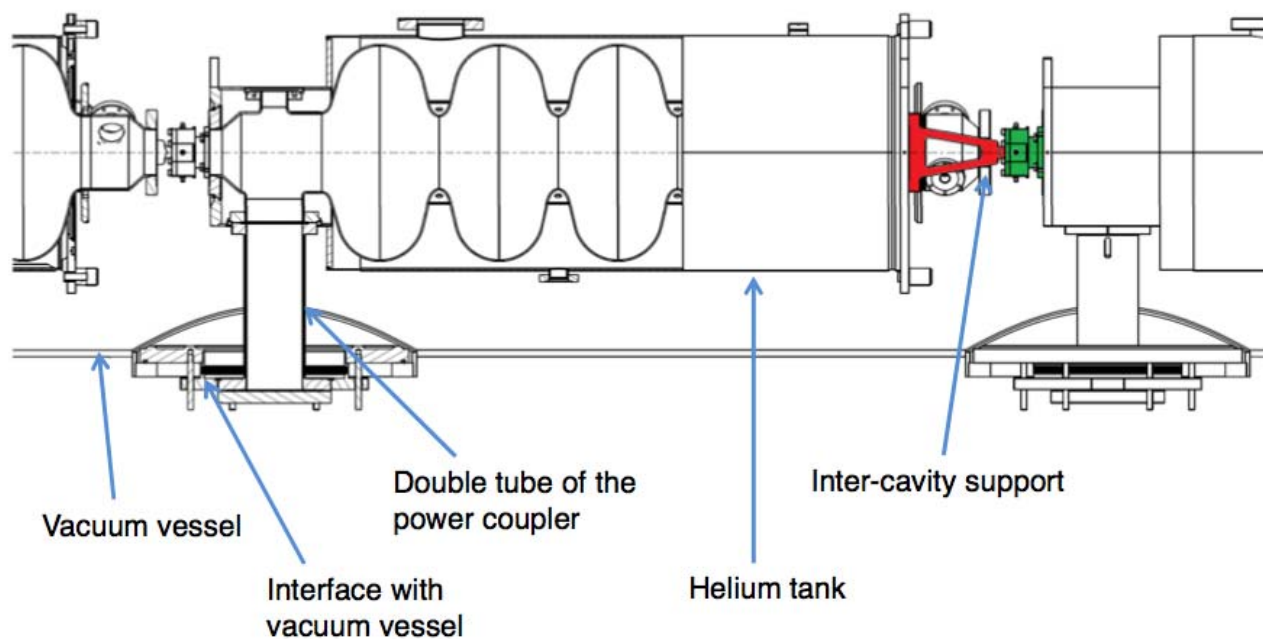
SPL CM Design

Arnaud Vande Craen (CERN)



1. Overview of cavity supporting system

Power coupler as support concept



SPL CM Design

Arnaud Vande Craen (CERN)

Requirements of the cavity supporting system

- Provide support of components: cavities, helium vessels, tuners, etc.
- Guarantee cavity (beam axis) alignment during entire life cycle
- Minimize thermal load

Cavities positioning tolerance with respect to beam axis:

BUDGET OF TOLERANCE			
Step	Sub-step	Tolerances (3σ)	Total envelopes
Cryo-module assembly	Cavity and He vessel assembly	$\pm 0.1 \text{ mm (TBD)}$	Positioning of the cavity w.r.t. beam axis $\pm 0.5 \text{ mm}$
	Supporting system assembly	$\pm 0.2 \text{ mm (TBD)}$	
	Vacuum vessel construction	$\pm 0.2 \text{ mm (TBD)}$	
Transport and handling ($\pm 0.5 \text{ g}$ any direction)	N.A.	$\pm 0.1 \text{ mm (TBD)}$	Stability of the cavity w.r.t. beam axis $\pm 0.3 \text{ mm}$
Testing/operation	Vacuum pumping	$\pm 0.2 \text{ mm (TBD)}$	
	Cool-down		
	RF tests		
	Warm-up		
	Thermal cycles		

SPL CM Assembly sequence

Rossana Bonomi(CERN)

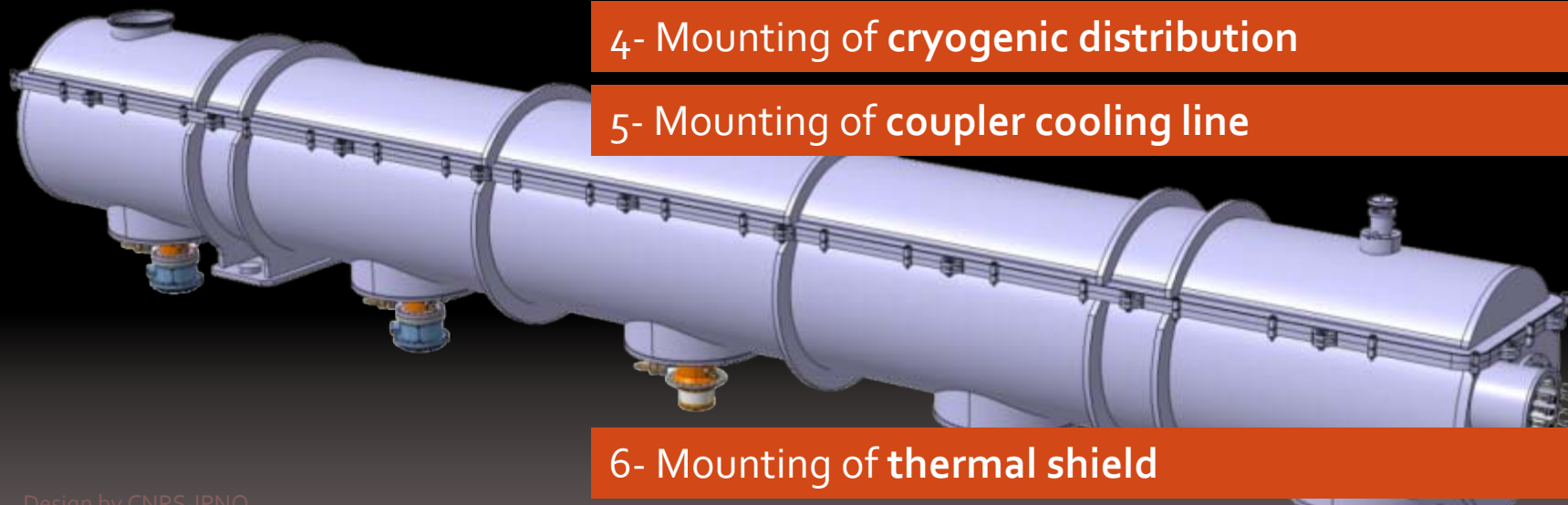
1- String of dressed **cavities** from clean room

2- Mounting of **magnetic shields**

3- Mounting of **tuners** and **inter-cavity supports**

4- Mounting of **cryogenic distribution**

5- Mounting of **coupler cooling line**



6- Mounting of **thermal shield**

7- **Insertion** in vacuum vessel

8- **Closing** vacuum vessel

Design by CNRS-IPNO
(courtesy of S.Rousselot)

Not latest design !

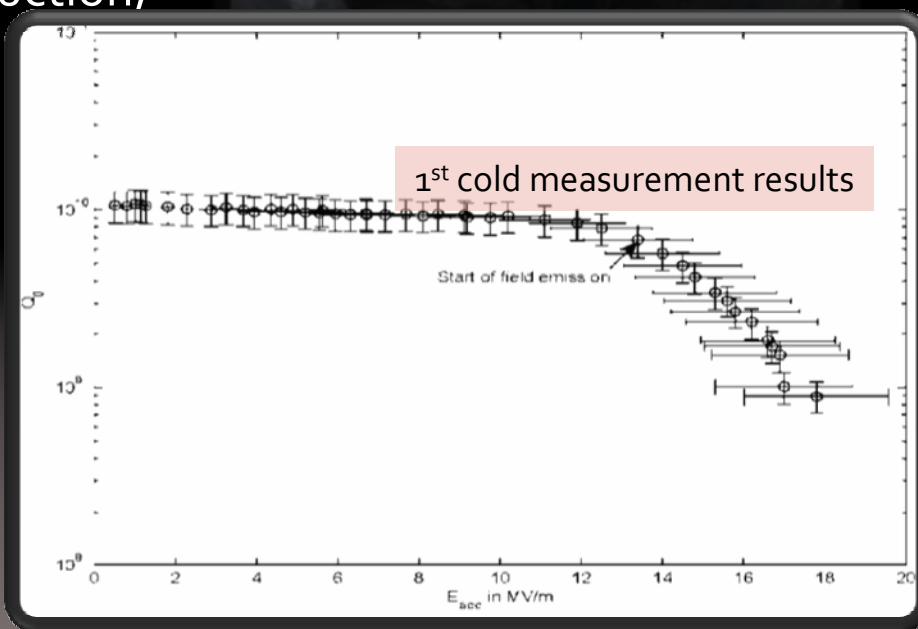
Cryo-load estimate (very preliminary)

- Ref: 75 MeV in a 4-cavity module ($20 \frac{\text{MV}}{\text{m}}$):
heat load @1.8 K: 250 W, scales as:

$$\frac{\text{heat load}}{250 \text{ W}} \approx \left(\frac{\text{energy gain}}{75 \text{ MeV}} \right)^2$$

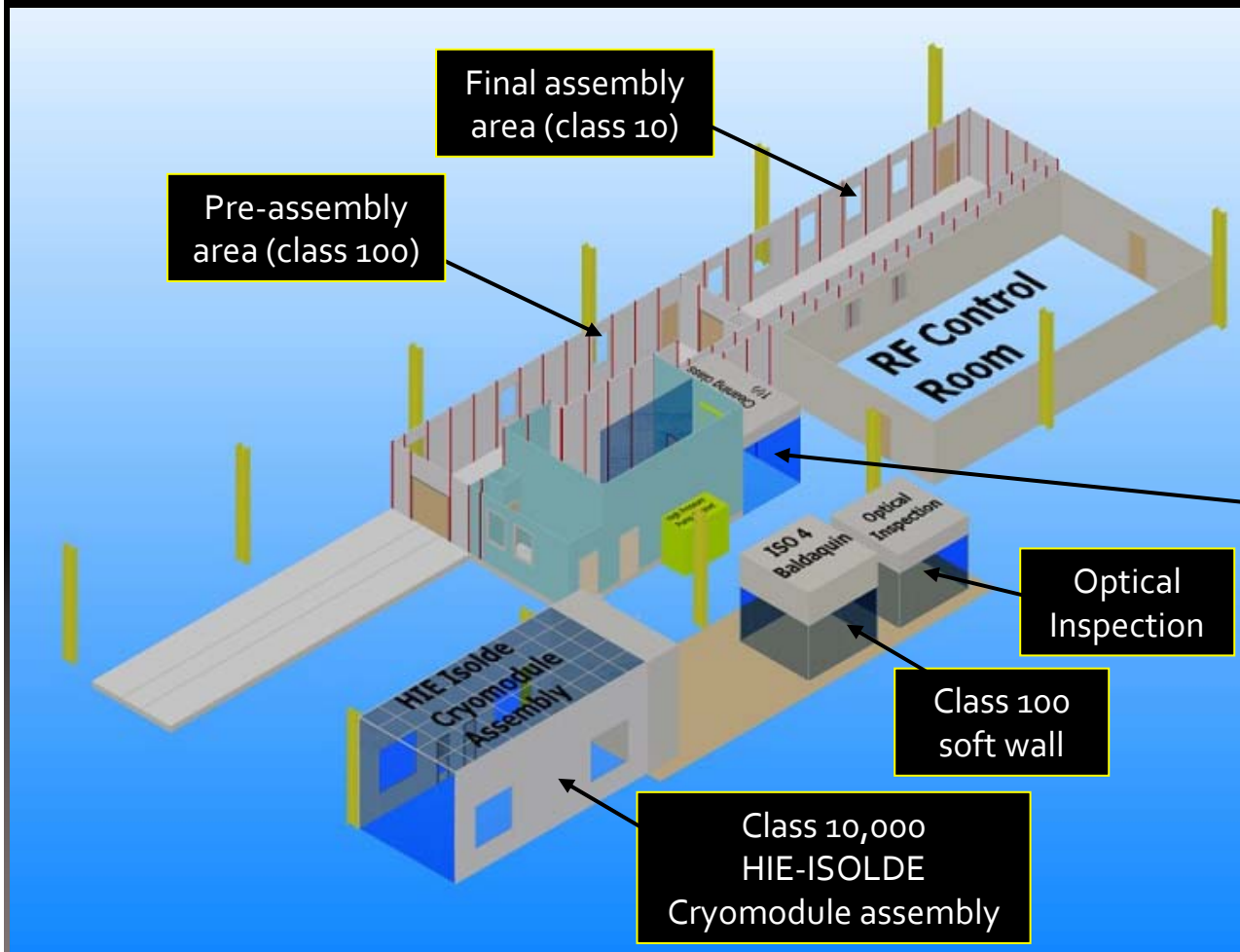
SPL Cavities

- 1st industrially produced cavity received Aug/12 from RI.
- Treated, rinsed & tested at CERN, 1st results encouraging (very preliminary).
- First of five 5-cell cavities in production,
- SM18 upgrade advancing well
- Clean room assembly planned I/2014



SM18 Cleanroom upgrade

Janic Chambrillon (CERN)



SPL time-line (version 4/13)

Karl Schirm (CERN)

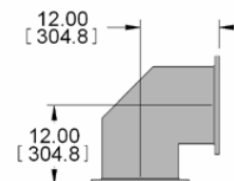
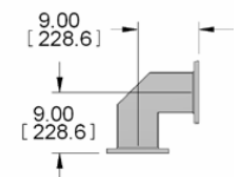
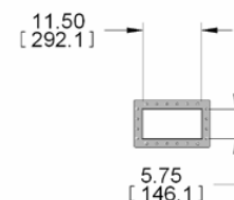
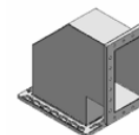
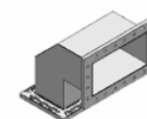
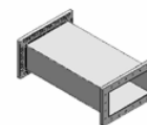
	2012				2013				2014				2015			
	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4
Preparation of SM18 infrastructure (cryogenics, clean-room)																
Preparation of SM18 infrastructure (RF Bunker)																
Production of 4 cavities																
Processing/vertical testing of 4 cavities																
Preparation/conditionning of 4 RF couplers																
Assembly of string of 4 cavities in clean-room																
Design of cryomodule																
Fabrication of cryomodule components																
Design of cryomodule assembly tooling																
Fabrication of cryomodule assembly tooling																
Installation/commissioning of cryomodule assembly tooling in SMA18																
Assembly of cryomodule in SMA18																
Installation of cryomodule in RF bunker and start testing in SM18																

now

SPS 801 MHz system renovation

Eric Montesinos (CERN)

- CERN is upgrading the old SPS 801 MHz system ("Landau" cavities)



New CERN 801 MHz, 60 kW CW
IOT transmitter
5 units received & tested, 4 to come

Thales trolley with IOT,
60 kW CW @ 801 MHz,
BW-1dB > 6 MHz

Standard WR1150 waveguide
components

Other cryomodules at CERN

- LHC: 400 MHz;
- Nb sputtered on Cu
- 4 single-cell elliptical cavities in 1 CM
- 4 CM's in tunnel.



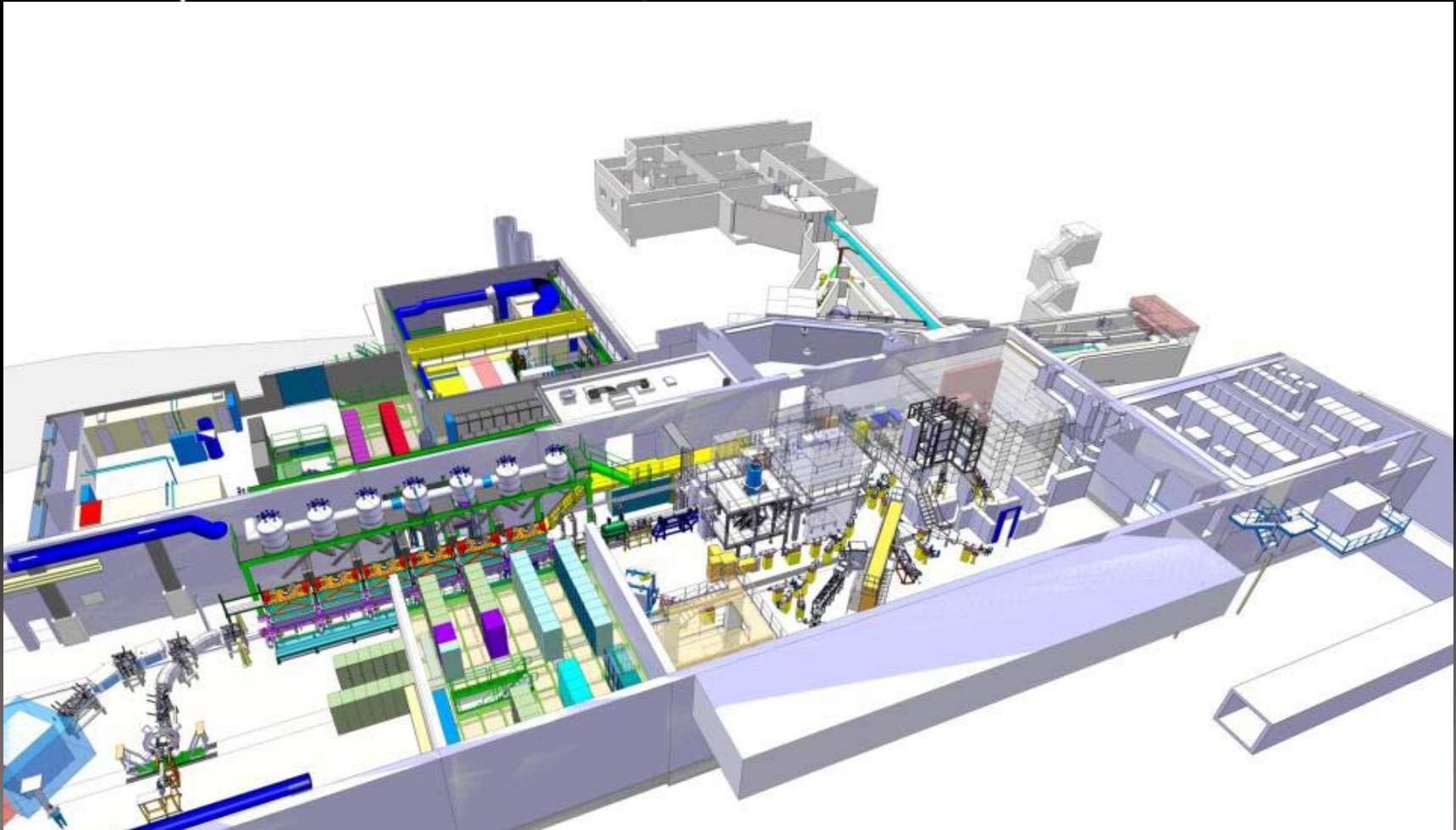
Other cryomodules at CERN

- Cryostats for RF tests



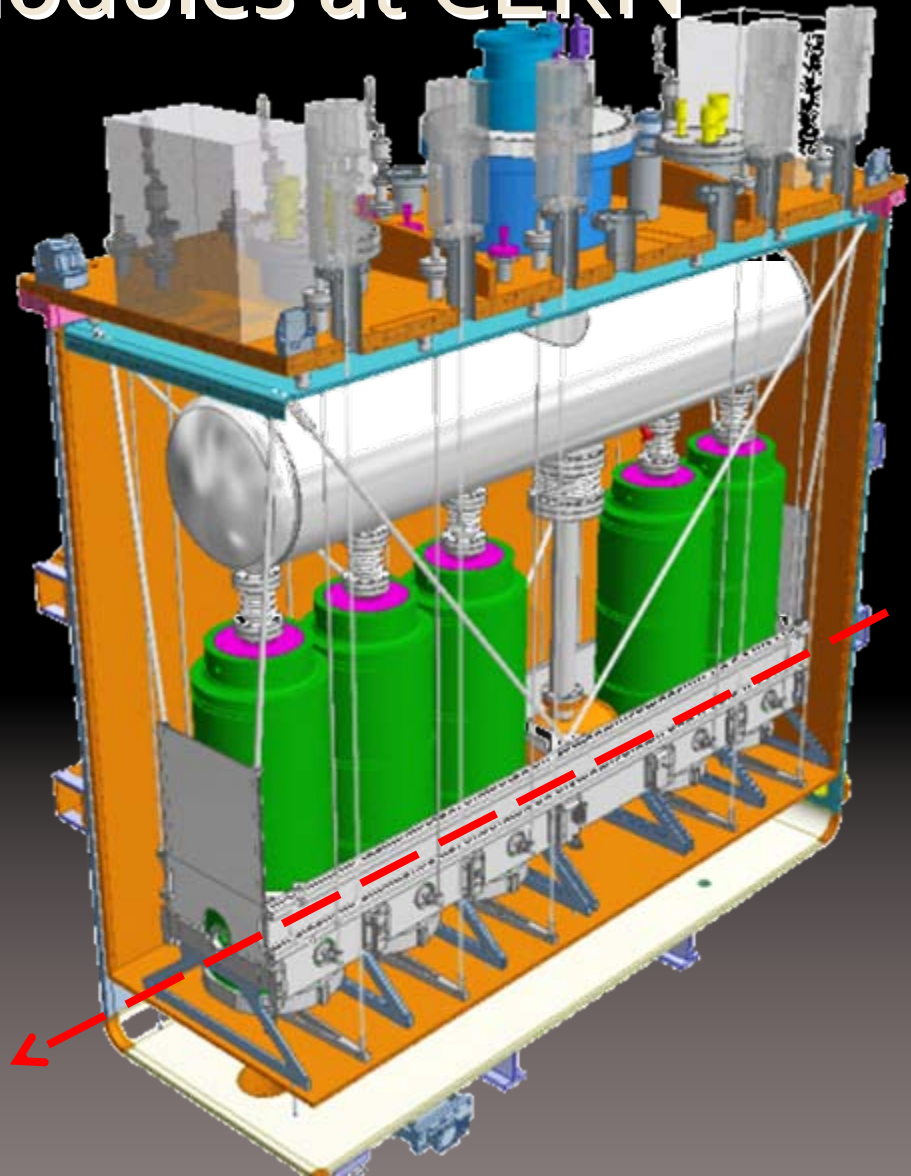
Other cryomodules at CERN

- HIE-ISOLDE: 6 high β + 2 low β CM's in series;
Nb sputtered on Cu 1/4-wave resonators



Other cryomodules at CERN

- HIE-ISOLDE:
high β CM



Conclusions

- ERLs – a fascinating concept, modern and energy efficient! CERN cannot ignore!
- As a 1st step to embark on ERL's, we propose an ambitious yet feasible ERL TF @ CERN.
- This facility is complementary to & synergetic with other proposals.
- As 1st step to the 1st step, we will – jointly with motivated, expert international partners – develop the necessary concepts and start prototyping.