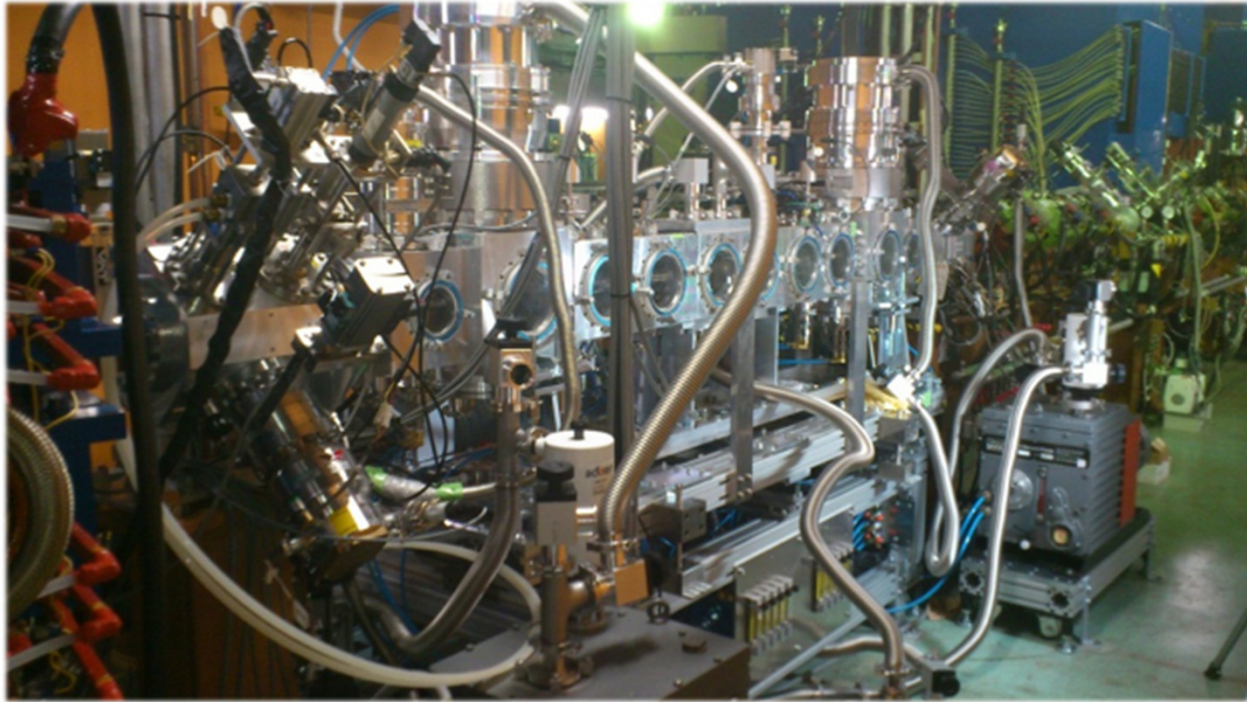


ACFA/IPAC'13 Prize

Realization of New Charge-state Stripper for High-power Uranium Ion Beams



Hiroshi Imao



Outline

1. Uranium acceleration

- Problem in charge stripper

2. He stripper development

- Technical issues & prototype tests
- Practical system development

3. Highlight data

- Performance and highlight data

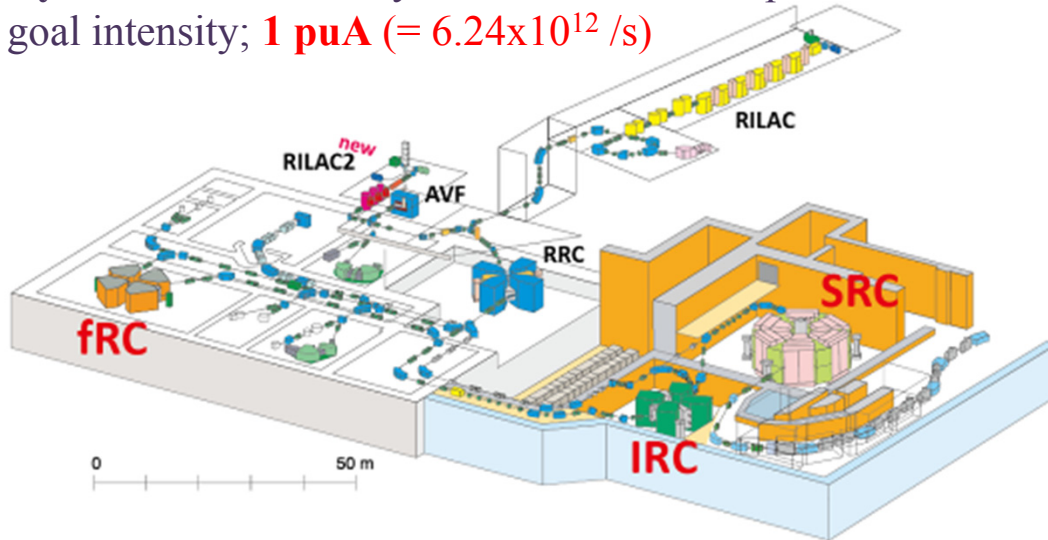
4. Summary and future prospects

1. U acceleration

Intensity upgrade of U beams at RIBF

Riken RI Beam Factory (RIBF)

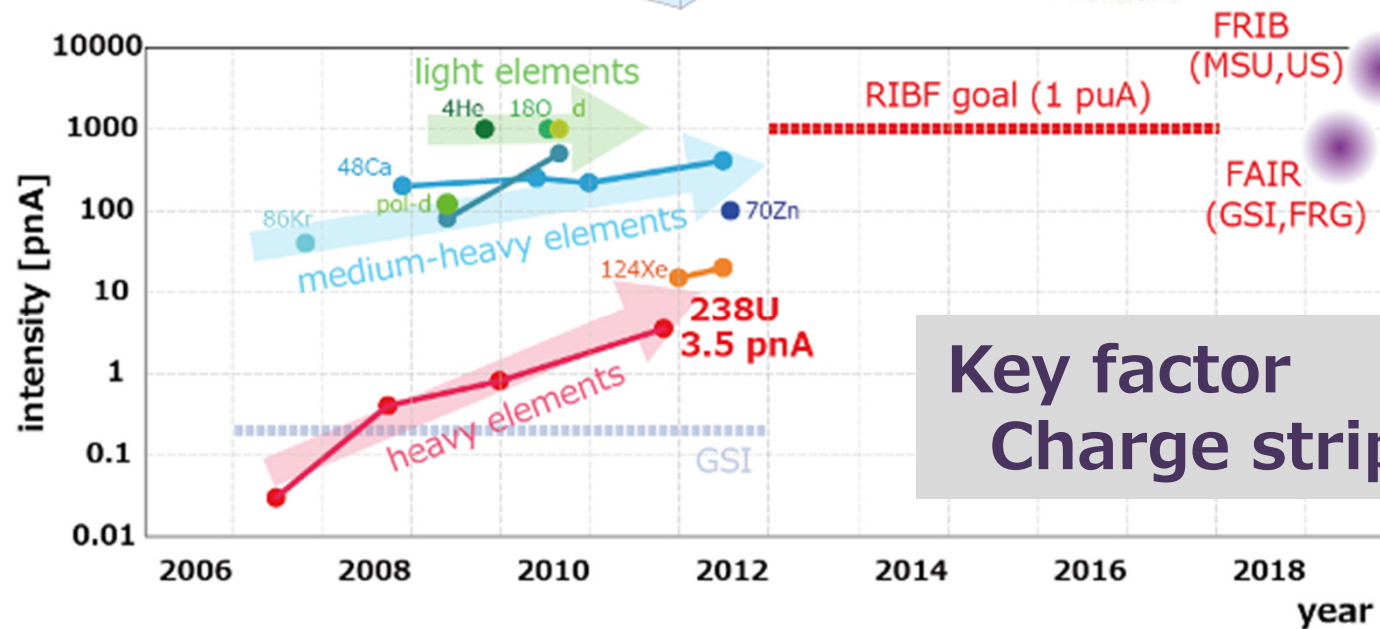
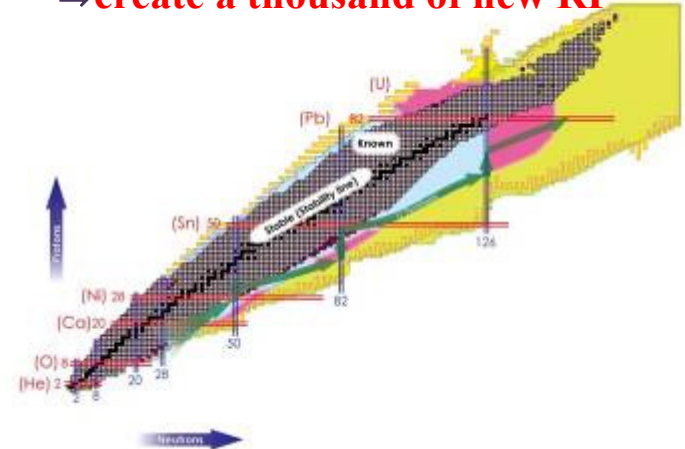
Cyclotron-based heavy-ion accelerator complex
goal intensity; **1 puA** ($= 6.24 \times 10^{12} /s$)



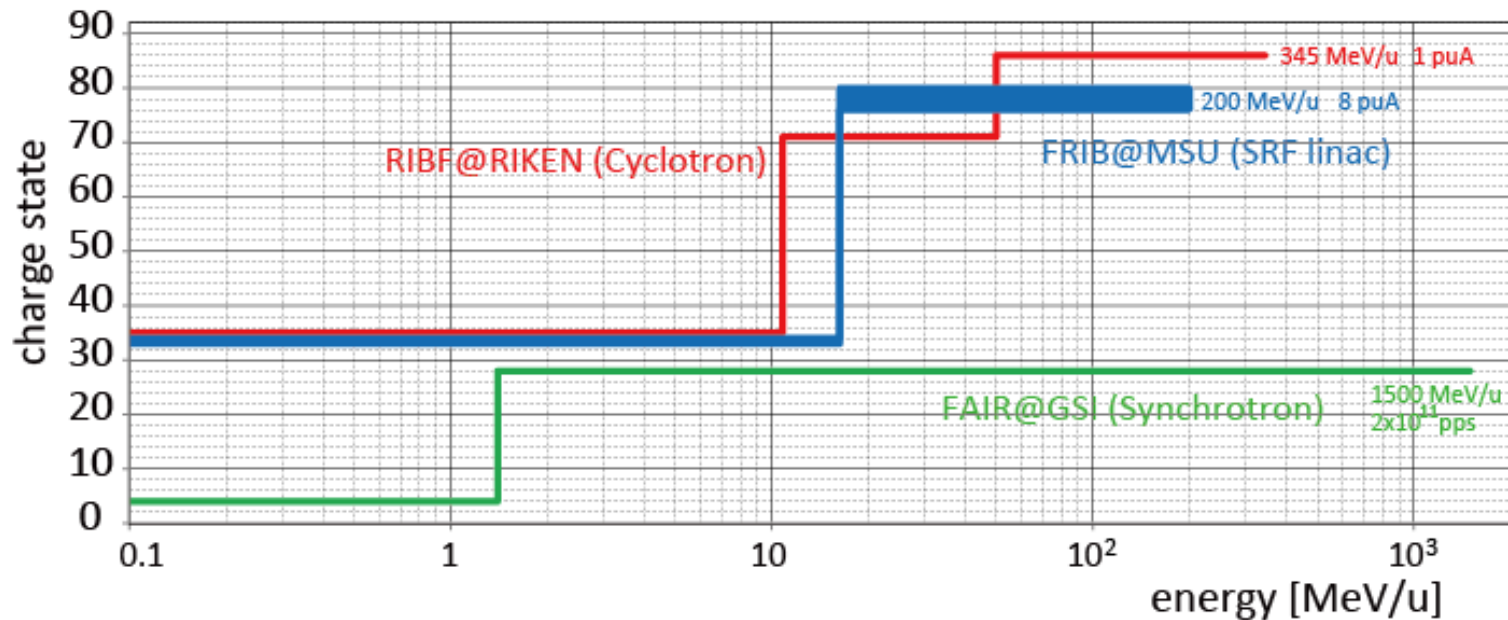
Upgrading of ^{238}U intensity

RI beams via in-flight fission
Expansion of nuclear chart

⇒ **create a thousand of new RI**



Key factor
Charge stripper



Heavy ion accelerator → **flexibility of charge state**

controlled by Ion source & Charge-state stripper

- **FAIR(Synchrotron, PLS)**

Low charge state to avoid space charge

- **RIBF(Cyclotron, DC), FRIB(SRF linac, DC)**

Highly charged ions

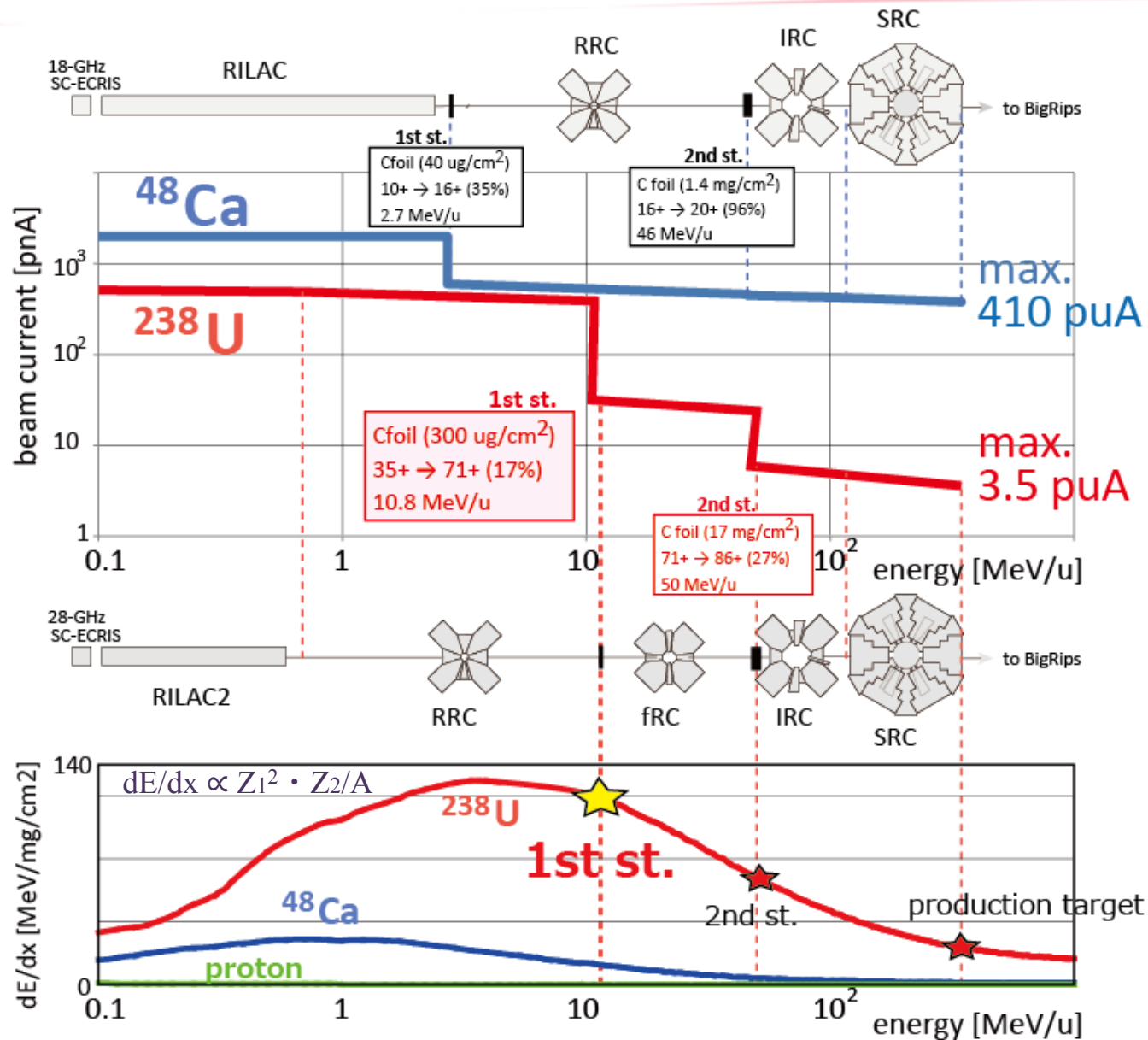
Charge stripping at intermediate energies⇒outstanding issue!!

⇒**No established ways for high-power beams**

(Low-Z gas, liq-Li, plasma strippers etc.)

1. U acceleration

Original acceleration scheme at RIBF



11 MeV/u 10 pA ^{238}U ~ 400 MeV 500 mA proton!!!

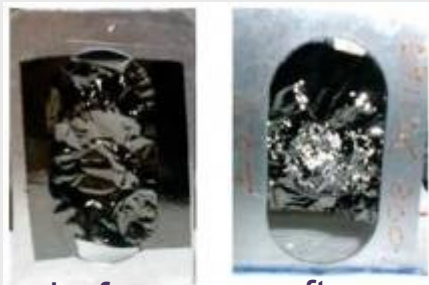
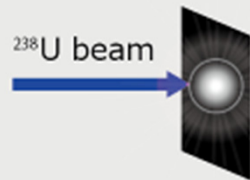
1st. Stripper at 11 MeV/u

- foil thickness less than **1 μm**
- fragile, thickness non-uniformity, poor thermal conductivity



Bottleneck of ^{238}U acceleration at RIBF

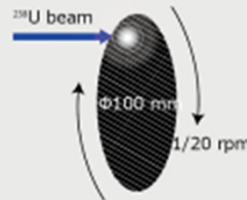
C-foil: $< 0.02 \text{ puA}$



before

after

Rotating CNT-foil: $< \sim 0.3 \text{ puA}$



H. Hasebe et al.

Goal: 10 puA $\Rightarrow$ New stripper is required

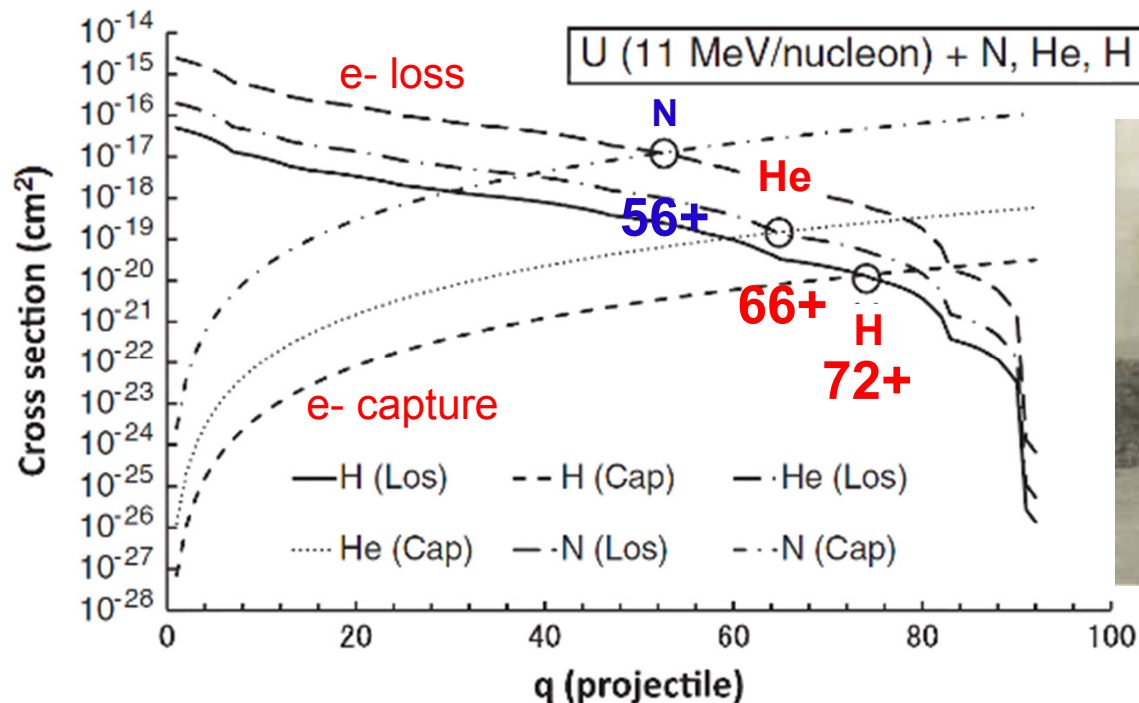
Low-Z (Z; atomic number) gas (e.g., $H_2 \cdot He$)

- Non destructive & uniform thickness
- High charge state equilibrium

slow velocity of electrons ($v_{1s} \propto Zc/137$)

$\Rightarrow$ suppression of e- capture

Calculation



2. He stripper development

Technical challenge

Windowless confinement

- Diffusiveness ($\propto \sqrt{m}$)
- Slow equilibrium

Prototype systems

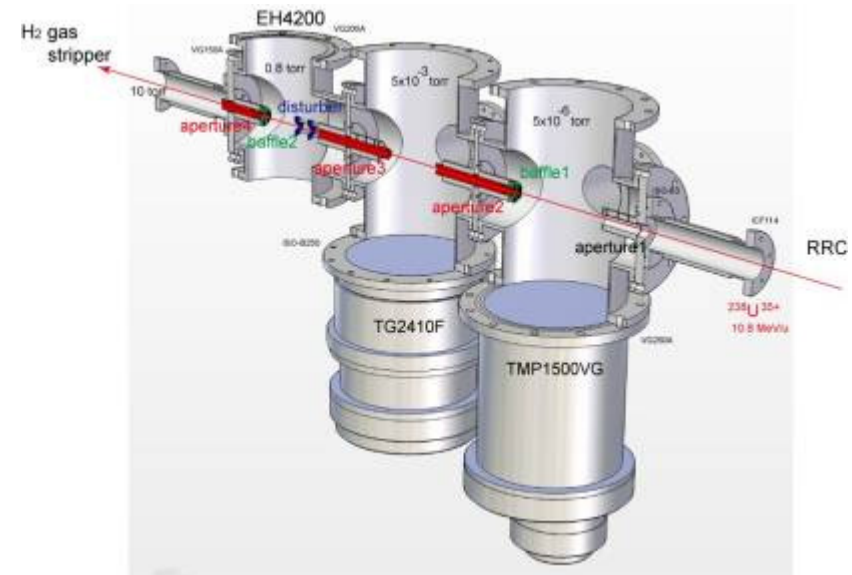
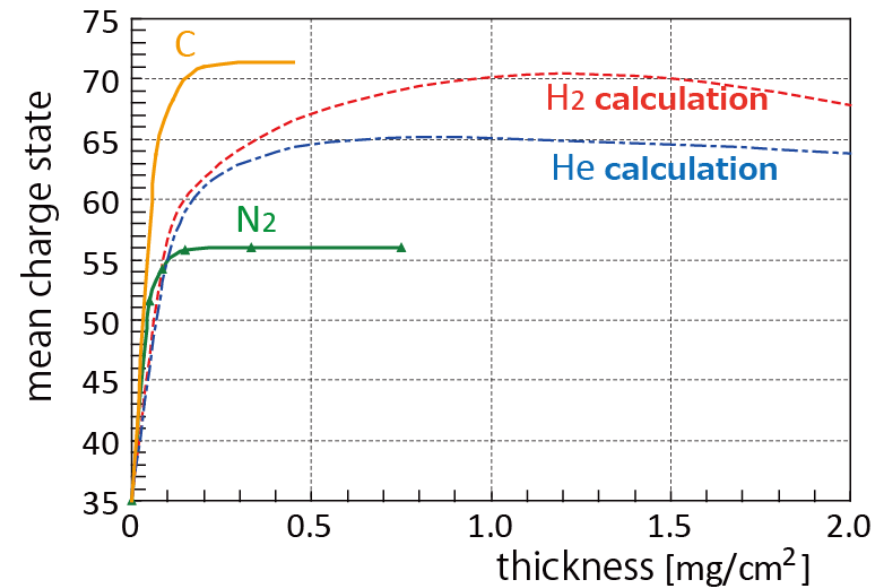
Feasibility of gas confinement

- Diff. pumpings w/ huge pumps
- Gas flow-disturber
⇒ conductance suppression

Fundamental data

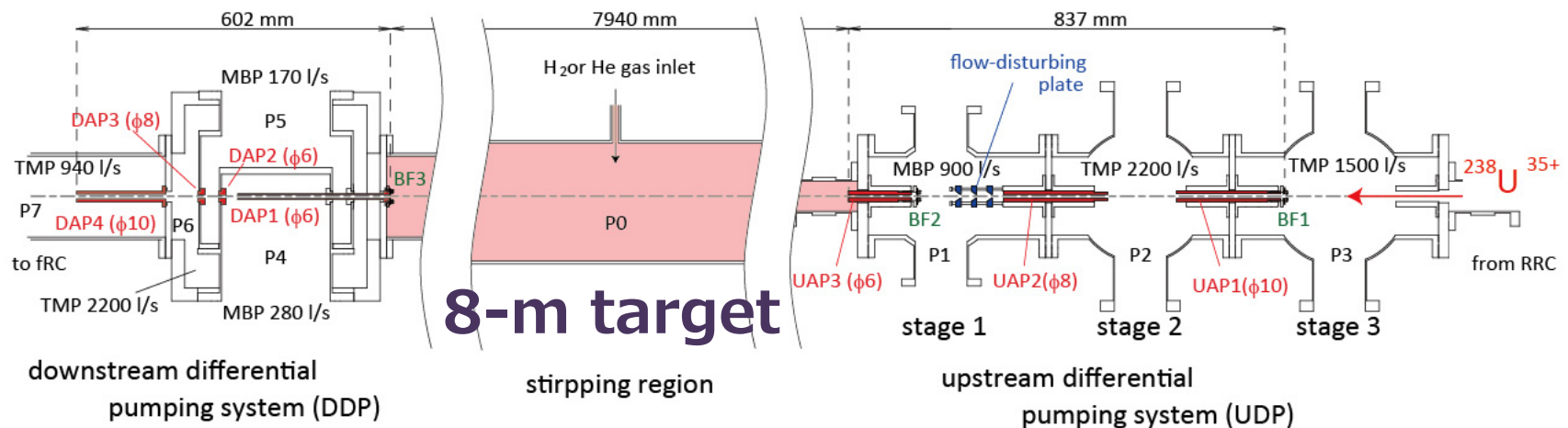
- Charge distribution
- Energy spread
- Beam transmission

Prototype development



2. He stripper development

Prototype 8-m strippers



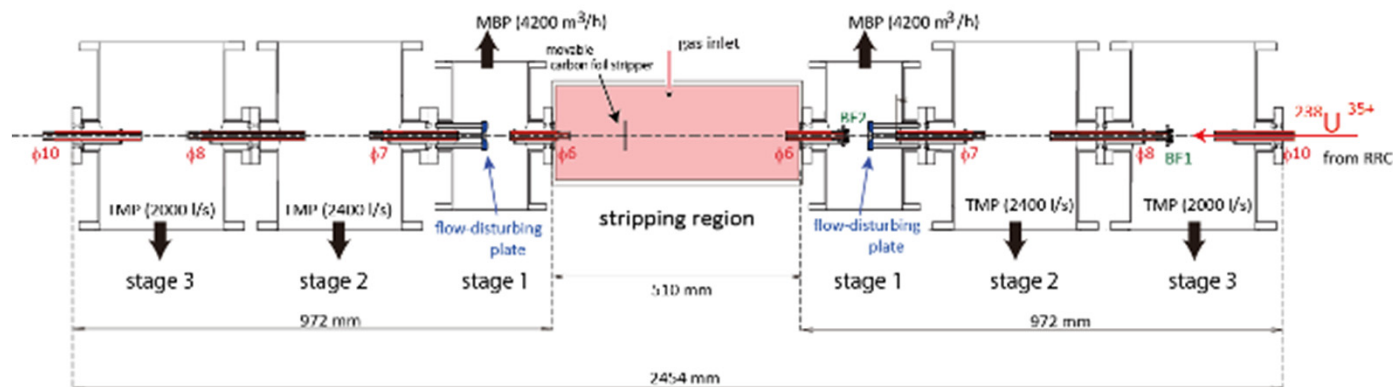
Gas was directly confined within **beamline** (H_2 1 mg/cm², **He** 3 mg/cm²)

2. He stripper development

Prototype 0.5-m strippers



He; 2 mg/cm²
N₂; 30 mg/cm²



He gas w/ thickness of 2 mg/cm² was confined in **0.5-m target region**

2. He stripper development

Fundamental data and strategy

•Charge evolution

mean charge state **65+** for H₂ and He

acceptable state of fRC 69+ (C 71+, N₂~56+)

•Energy spread

Time distribution measured w/ scinti.

Half of spread for C-foil (thickness uniformity)

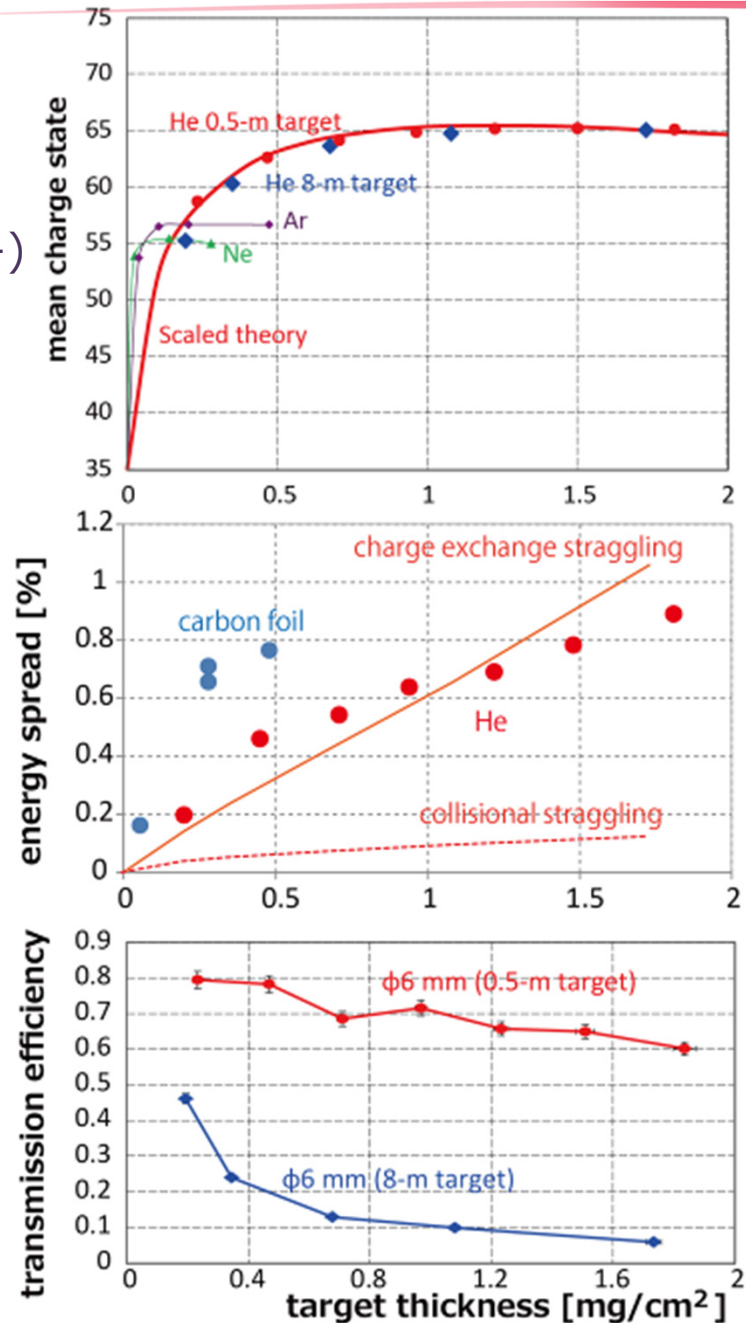
•Transmission

50cm target, $\phi 6\text{mm}$ aperture $\Rightarrow$ **70%**

H. Imao et al., PRST-AB 15, 123501 (2012)

Strategies for practical system

- **acceleration for 64+ w/ fRC modification**
- target thickness reduced (**0.5-0.7 mg/cm²**)
- beam orifice enlarged ($\Phi 6\text{mm} \Rightarrow$ **$\Phi 10\text{mm}$**)



2. He stripper development

Design of He gas stripper

RIKEN Recirculating He-Gas Charge-State Stripper

Charge exchange here

**U³⁵⁺
from RRC**

**U⁶⁴⁺
to fRC**

He gas; $7 \text{ kPa} * 50 \text{ cm} \Rightarrow 0.7 \text{ mg/cm}^2$

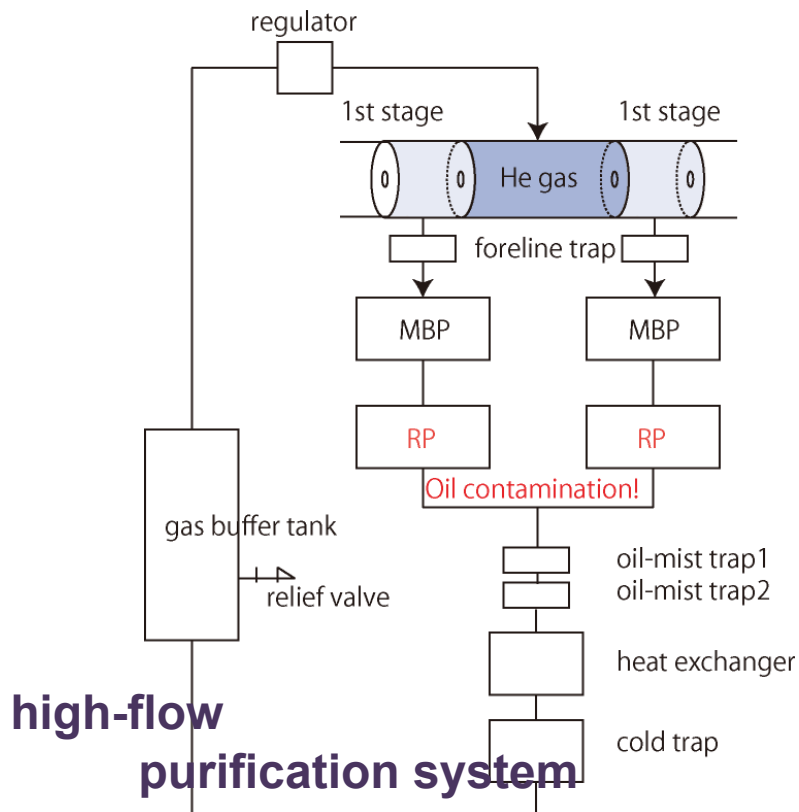


- 5-stage diff. pumping; **22 pumps**
- Large beam aperture; **$> \Phi 10 \text{ mm}$**
- 8 order pres. reduction; **$7 \text{ kPa} \Rightarrow 10^{-5} \text{ Pa}$**
- He gas flow; **$300 \text{ m}^3/\text{day}$**

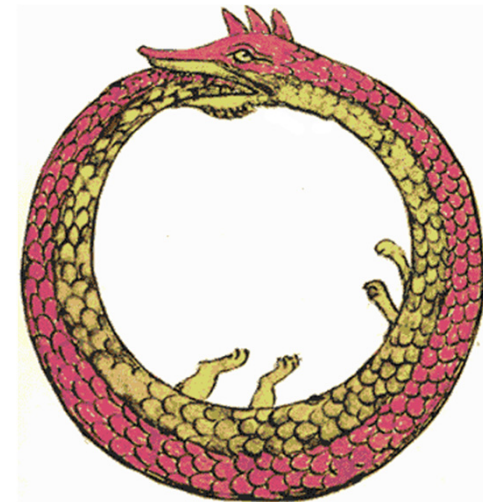
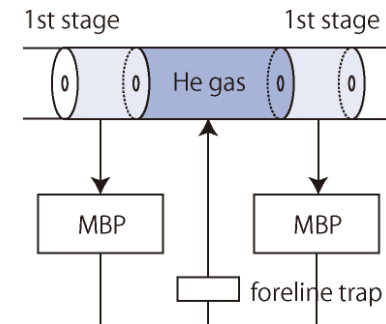
2. He stripper development

Gas recirculation with MBP

Gas recirculation w/ rotary pumps



Only w/ **Mechanical booster pumps**

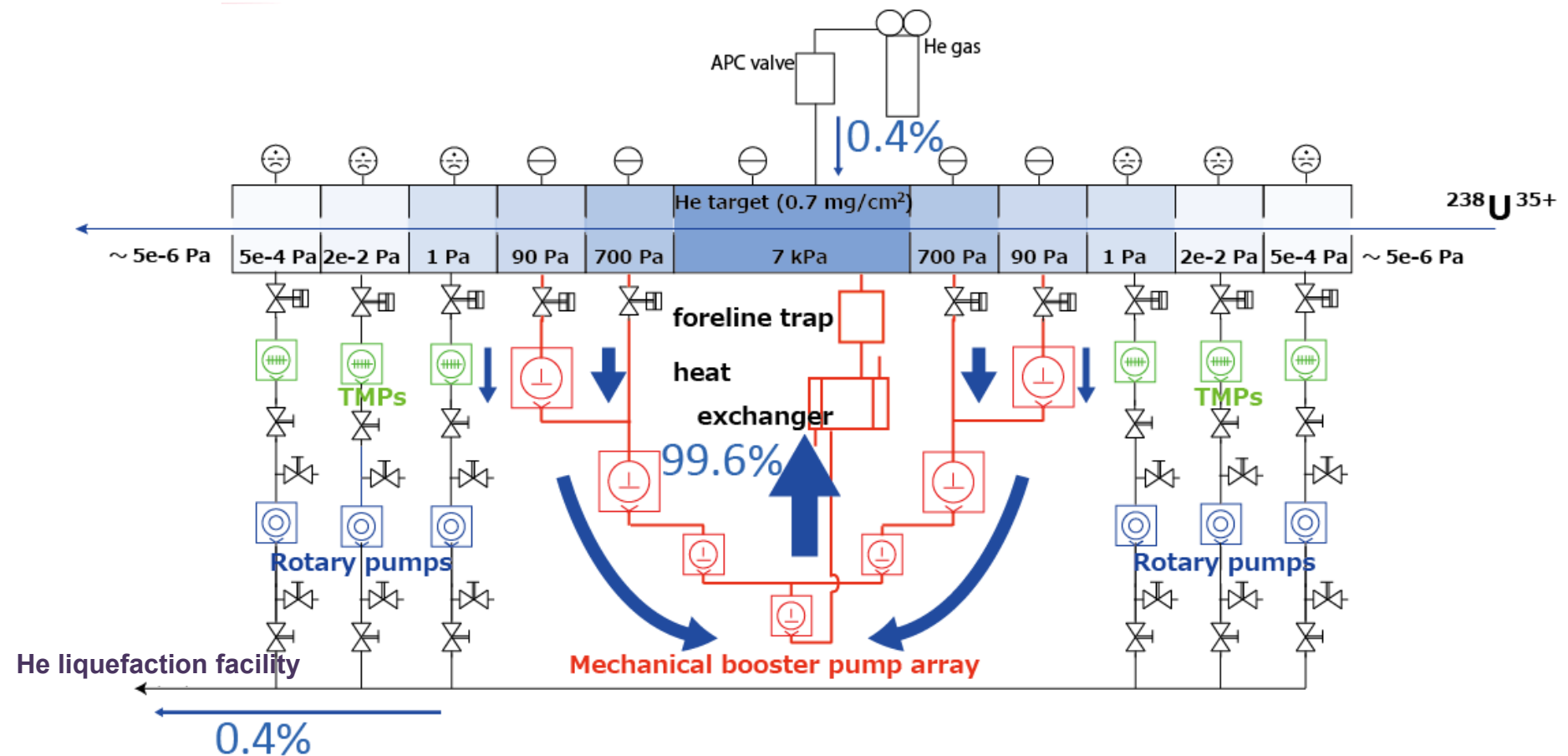


Reduce complexity of purification system

- Cost reduction
- Stable target and reliable system

2. He stripper development

Design of recirculation system



- **Multi-stage MBP array** (7 units, 12000 m³/h)
- **Recycling rate < 99.6%**
- Target refilling rate > 0.4% (impurity, activation)
- Auto pressure control for gas supply

2. He stripper development

R&D works in 2012

High duty line & limited time !



2012 Jan. Installation

Mar. Offline tests

thickness $< 1 \text{ mg/cm}^2$

Recycle rate $< 99.6\%$

Apr.-Oct. Online tests

fRC upgrade

new beam dump

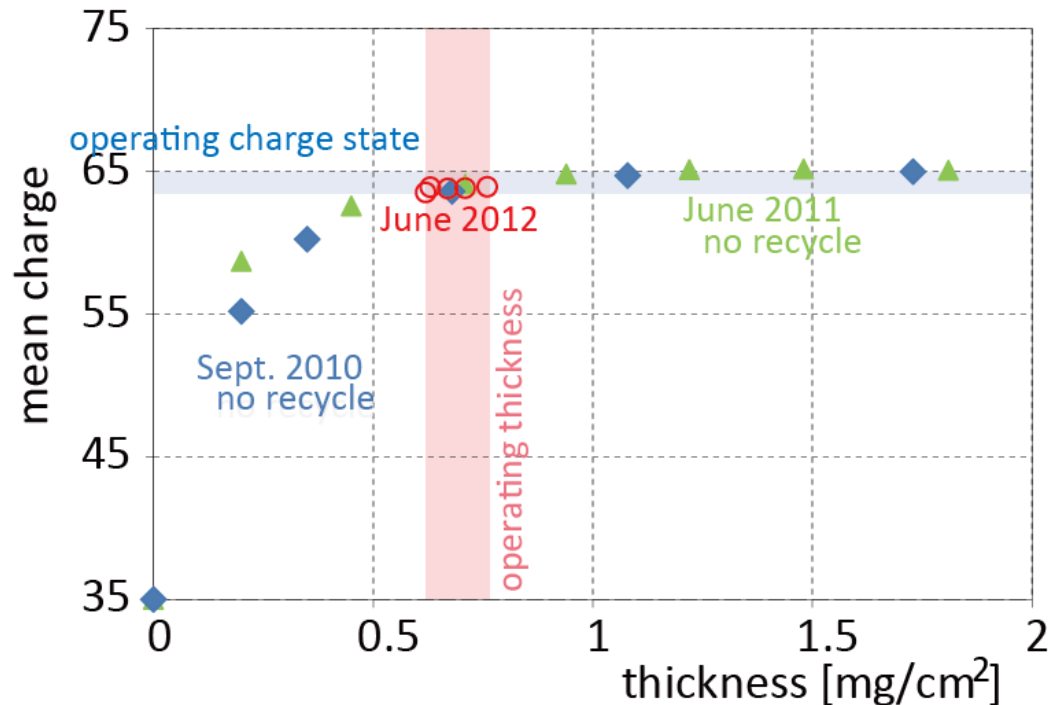
Nov.-Dec. **User runs**



Effect of impurity (Air, H₂O, HC) on charge state

$\sigma_{\text{cap}} \propto Z^{4.2}$ (less than 100 ppm of impurity is required)

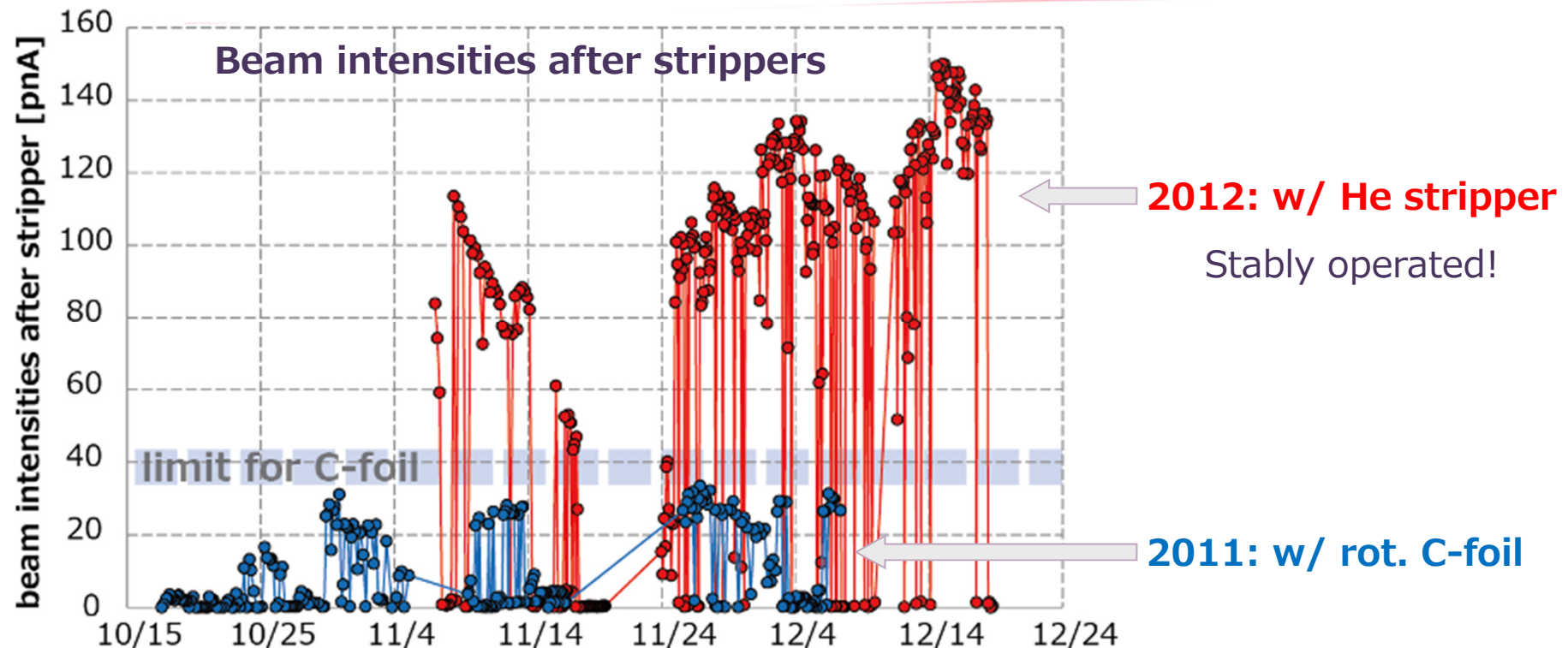
Charge state distribution is the most sensitive test!



mean charge state **64+ w/ recycling rate of 99.6%**
(equivalent to the value 64+ w/o recycling)

3. Highlight data

User runs w/ He stripper

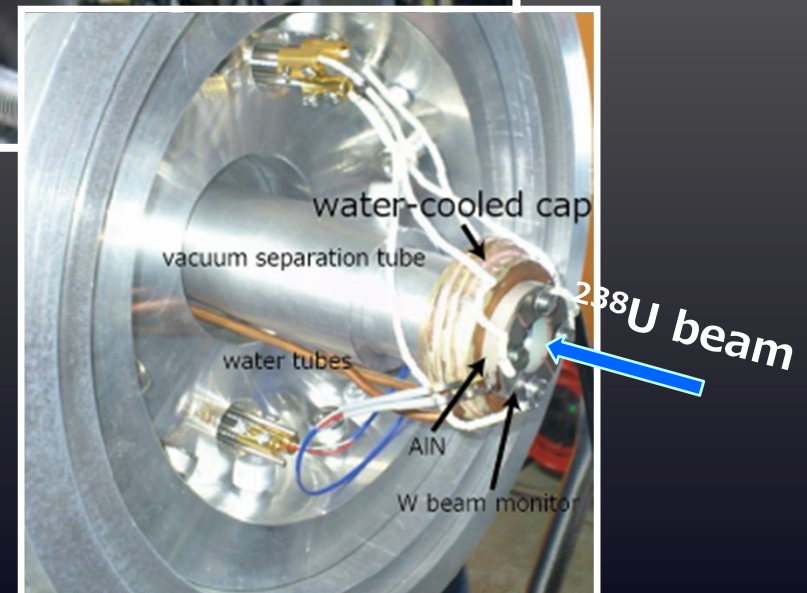
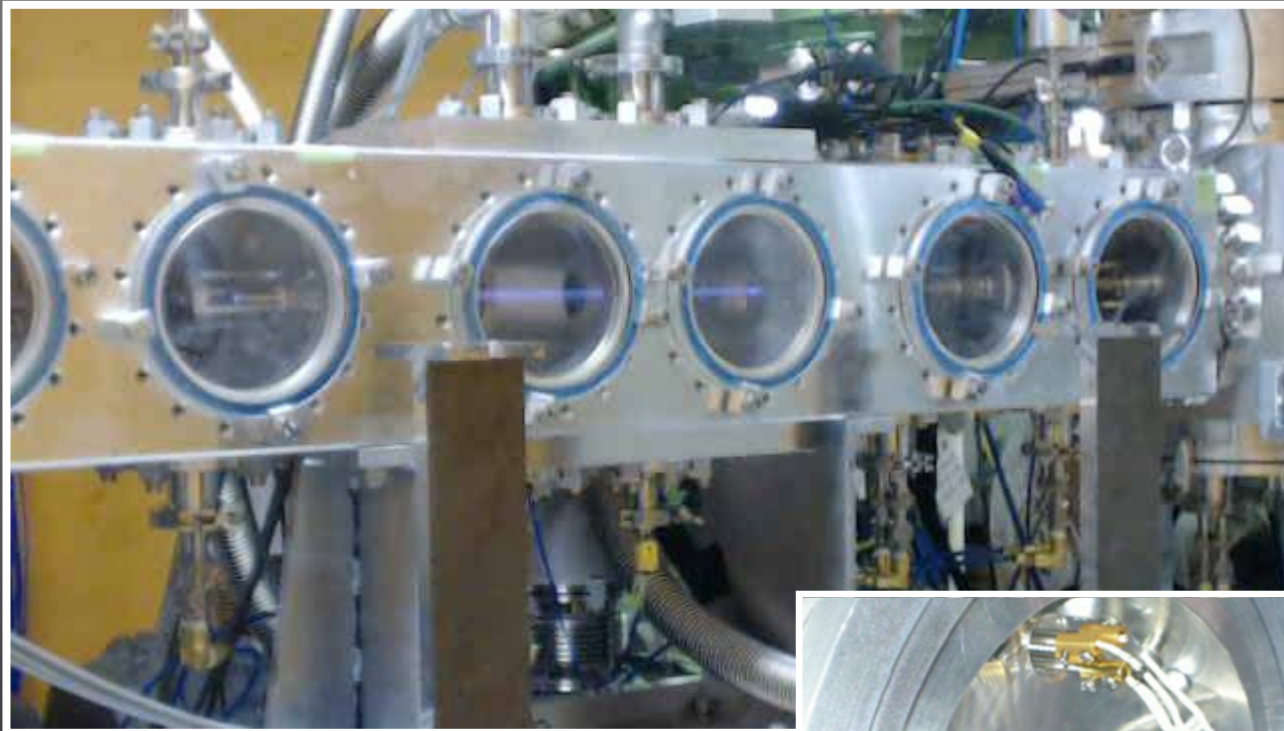


Beam after SRC	2011	2012
Peak intensity [pA]	3.6	15.1
Service rate [%]	56.7	80.3
Mean intensity [pA]	1.6	10.2

[Mean intensity x service rate] $\Rightarrow$ **10 times !!**

3. Highlight data

Glow of uranium beams



New acceleration scheme for high-power ^{238}U with **recirculating He gas stripper** is realized

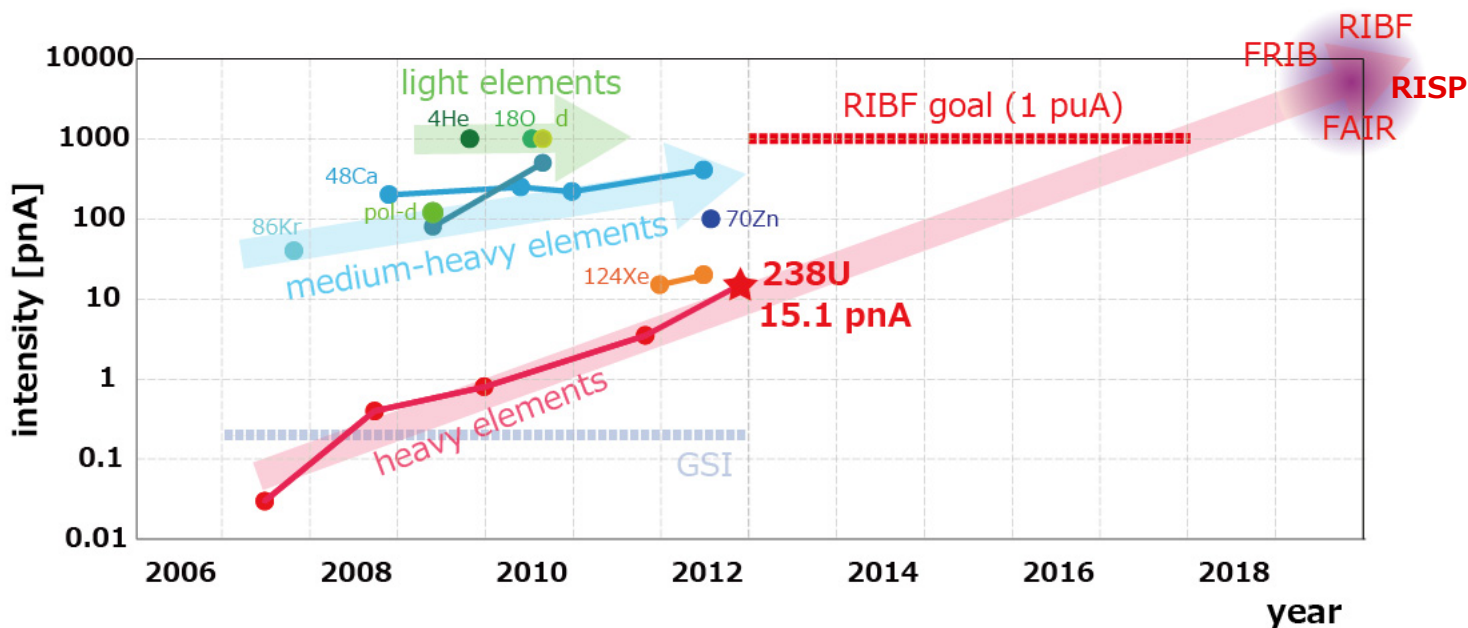
Tenfold increase of average output intensity of ^{238}U in 2012

- He stripper removed primary bottleneck

(Operated without any deterioration w/ ^{238}U beams during 1.5 months)

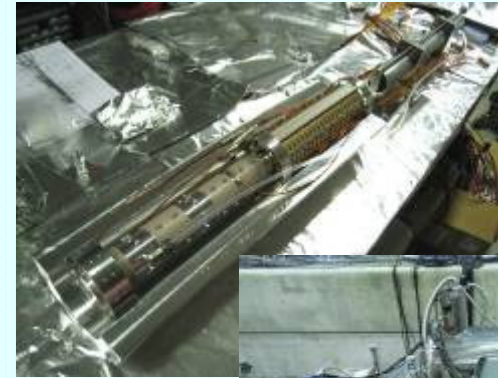
- Success of some other remarkable accelerator upgrades

(Ion source, K700-fRC, high-power beam dump, 2nd Be disk stripper etc.)



MUSASHI ASACUSA group (positron accumulator for antihydrogen production)

**Y. Yamazaki, K. Michishio, M. Tarek, T. Shimoyama,
Y. Kanai, Y. Enomoto, N. Kuroda, Y. Nagata, H.A. Torii,
H. Higaki, C.H. Kim, H. Toyoda, K. Fujii, M. Ohtsuka,
K. Tanaka, Y. Nagashima, Y. Matsuda, B. Juhász,
A. Hohri, M. Corradini, M. Leali, E. Lodi-Rizzini,
V. Mascagna, L. Venturelli, N. Zurlo and many others.**



RNC Accelerator group (He gas stripper)

**O. Kamigaito, T. Aihara, N. Fukunishi, S. Fukuzawa, M. Fujimaki, T. Fujinawa, A. Goto, M. Hamanaka,
H. Hasebe, Y. Higurashi, E. Ikezawa, S. Ishikawa, T. Kageyama, M. Kase, M. Kidera, K. Kobayashi,
M. Komiyama, Y. Kotaka, R. Koyama, H. Kuboki, K. Kumagai, T. Maie, M. Nagase, T. Nakagawa,
M. Nakamura, T. Nakamura, M. Nishida, M. Nishimura, E. Ohki, J. Ohnishi, Y. Ohshiro, H. Okuno,
N. Sakamoto, K. Sakuma, J. Shibata, K. Suda, K. Tamura, N. Tsukiori, H. Uchiyama, Y. Uwamino,
T. Watanabe, Y. Watanabe, K. Yadomi, T. Yamauchi, Y. Yano, K. Yamada, H. Yamasawa, S. Yokouchi and
many others.**

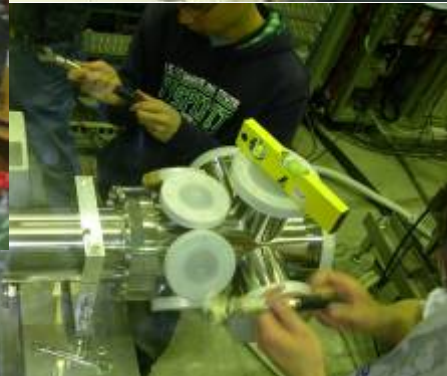
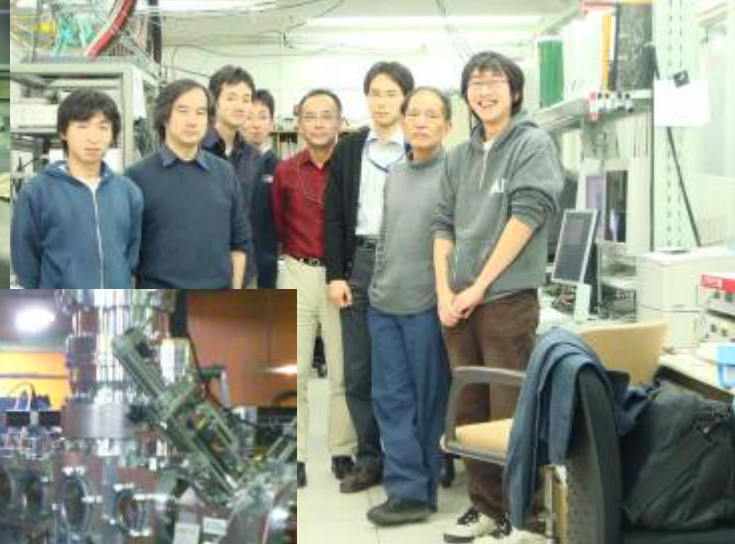
Other facilities and companies

**K. Nagamine, K. Hosoyama, A. Hershcovitch, F.Marti, J. Akiba, T. Kobayashi, M. Kumashiro,
D. Nakamura, S.Niwa, T. Sakurai, A. Yamamoto and many others**

Acknowledgement



New addition is born to my family
(4 days ago during conference reception!!)



Thank you very much!
Let's discuss in poster session
today THPW0038