



---

Managed by Fermi Research Alliance, LLC for the U.S. Department of Energy Office of Science

---

# **SRF Accelerators Flourish In a Golden Age**

## **Past, Present and Future Success of SRF**

Hasan Padamsee/Fermilab

Formerly: Cornell

7<sup>th</sup> May 2015

# Outline

---

- 50 Years of Advances in SRF science
  - => New inventions, new technology
- SRF accelerator success stories
  - => Present Status
- Further advances in SRF science and technology
- Prospects for future SRF success stories

# Advances in the “Golden Age of Athens”

---

- What is a Golden Age?
- A period when a skill, or activity is at its peak.
- Example: During the Golden Age of Athens
  - Plato’s Academy Philosophers Raised Basic Questions
  - Greek Architects Raised Technical Masterpieces

# Advances of the “Golden Age of Athens”

## Basic Questions Raised at Plato’s Academy

- What is matter?
- What are the elementary constituents of matter?
- Is matter continuous or discrete?
- What is the shape of the world?

Pompeii Mosaic



# Technical Accomplishments of the Golden Age

## Temple Complex at Acropolis

---



# Our own SRF “Philosophers” and SRF Questions

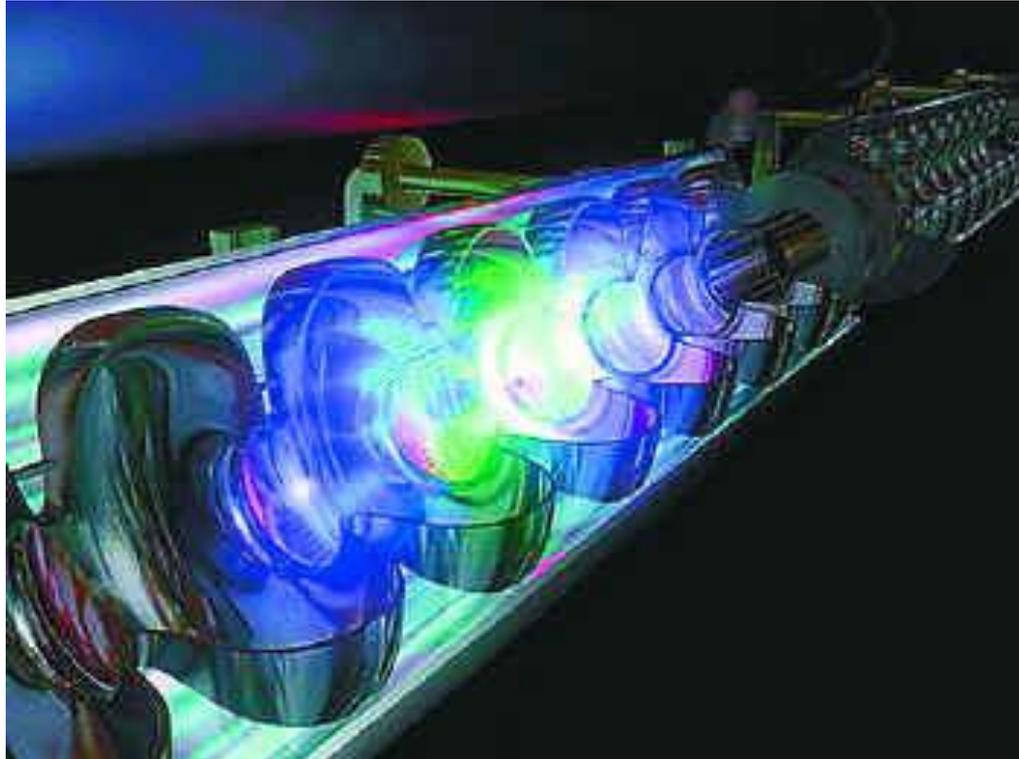
- What is multipacting?
- What is thermal breakdown (quench)?
- What is field emission?
- Why does Q mysteriously fall above 25 MV/m?
- What are the fundamental limits to gradient?
- What are the fundamental limits to the Q?



# Technological Advances

---

- How can we raise gradients?
- How can we raise Q?
- What accelerators can we build with SRF cavity advantages?

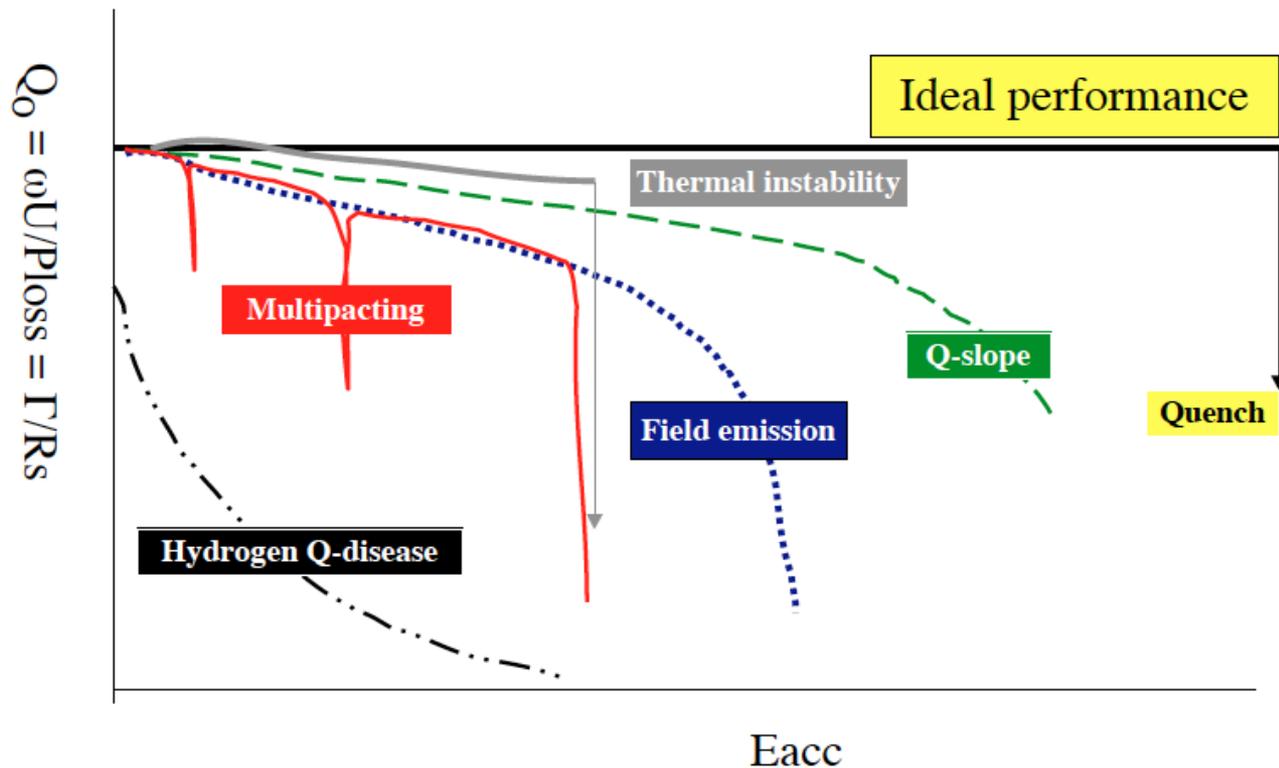


# Fundamental Understanding

Drives Technological Advances

Drives Accelerator Applications

## Real SRF Cavity Performance



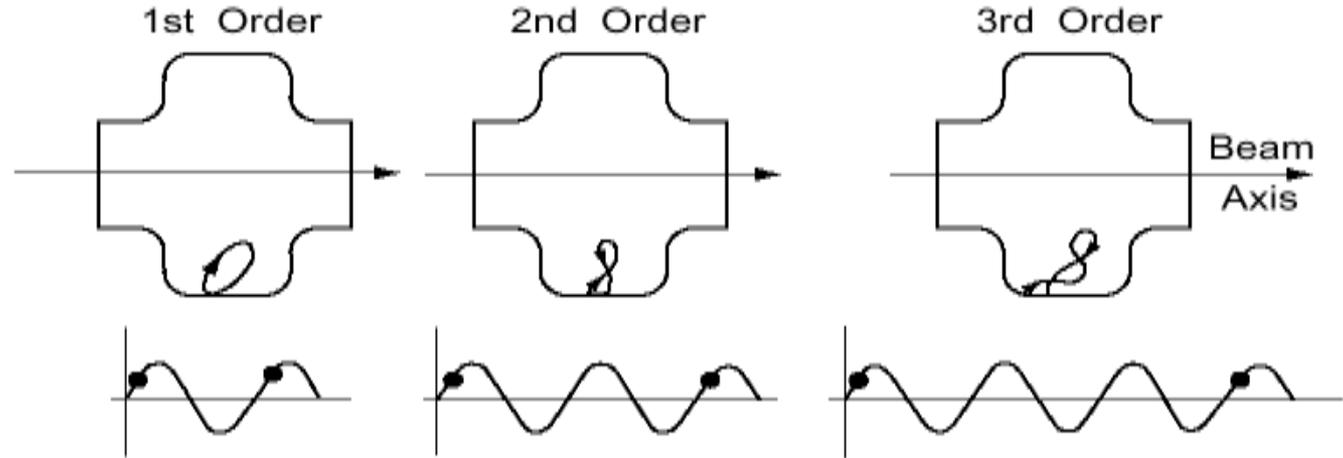
# Multipacting & Thermal Breakdown (Quench)

---

- Limiting gradients 2 - 4 MV/m
- Understanding
- Solutions => 6 – 8 MV/m
- Technological advances =>
- Accelerator applications

# 1970's: Multipacting

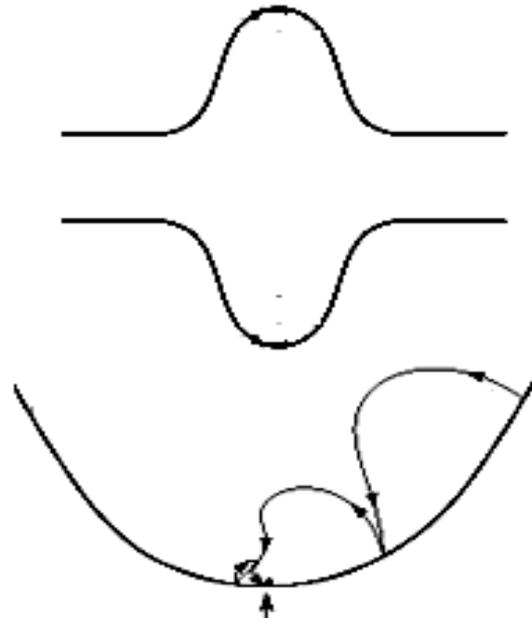
Understanding:  
Electron avalanche  
Resonant  
multiplication due  
to secondary  
emission



## *High Field*

Solution: Spherical/  
elliptical cavity shape

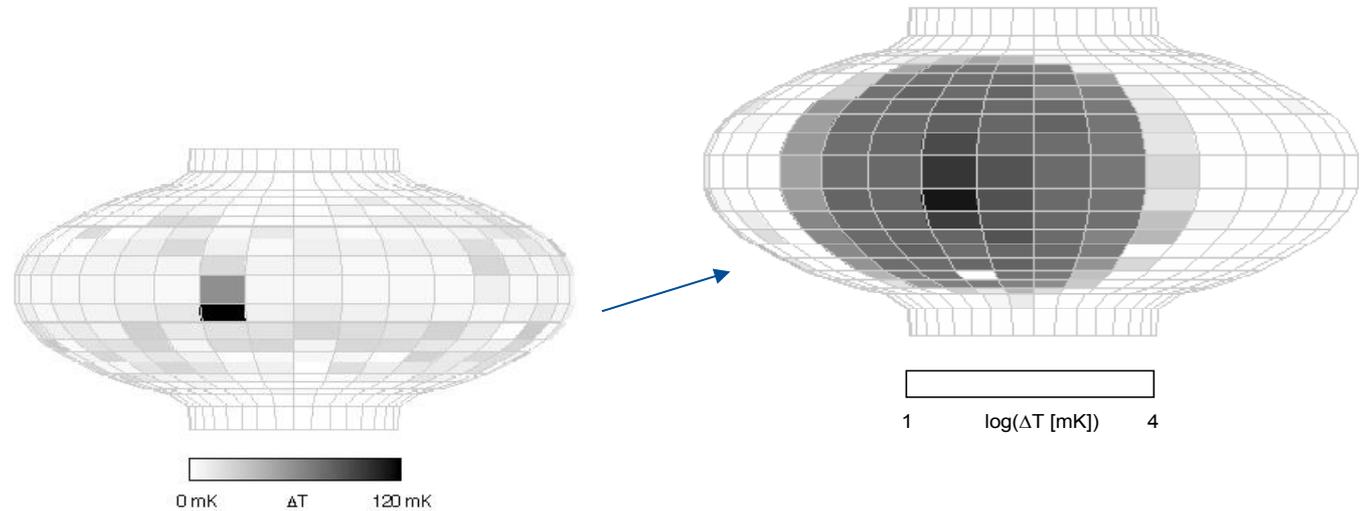
1980: Gradients rise  
From 2-3 MV/m => 5 – 6 MV/m



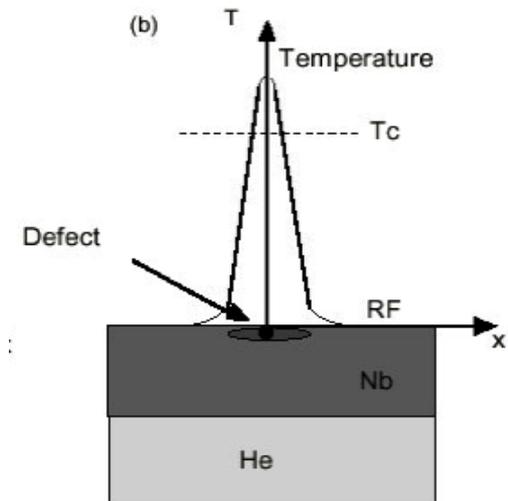
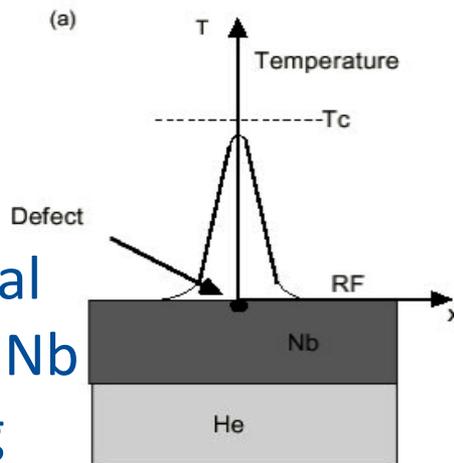
# 1980's Understanding Thermal Breakdown

## - Quench

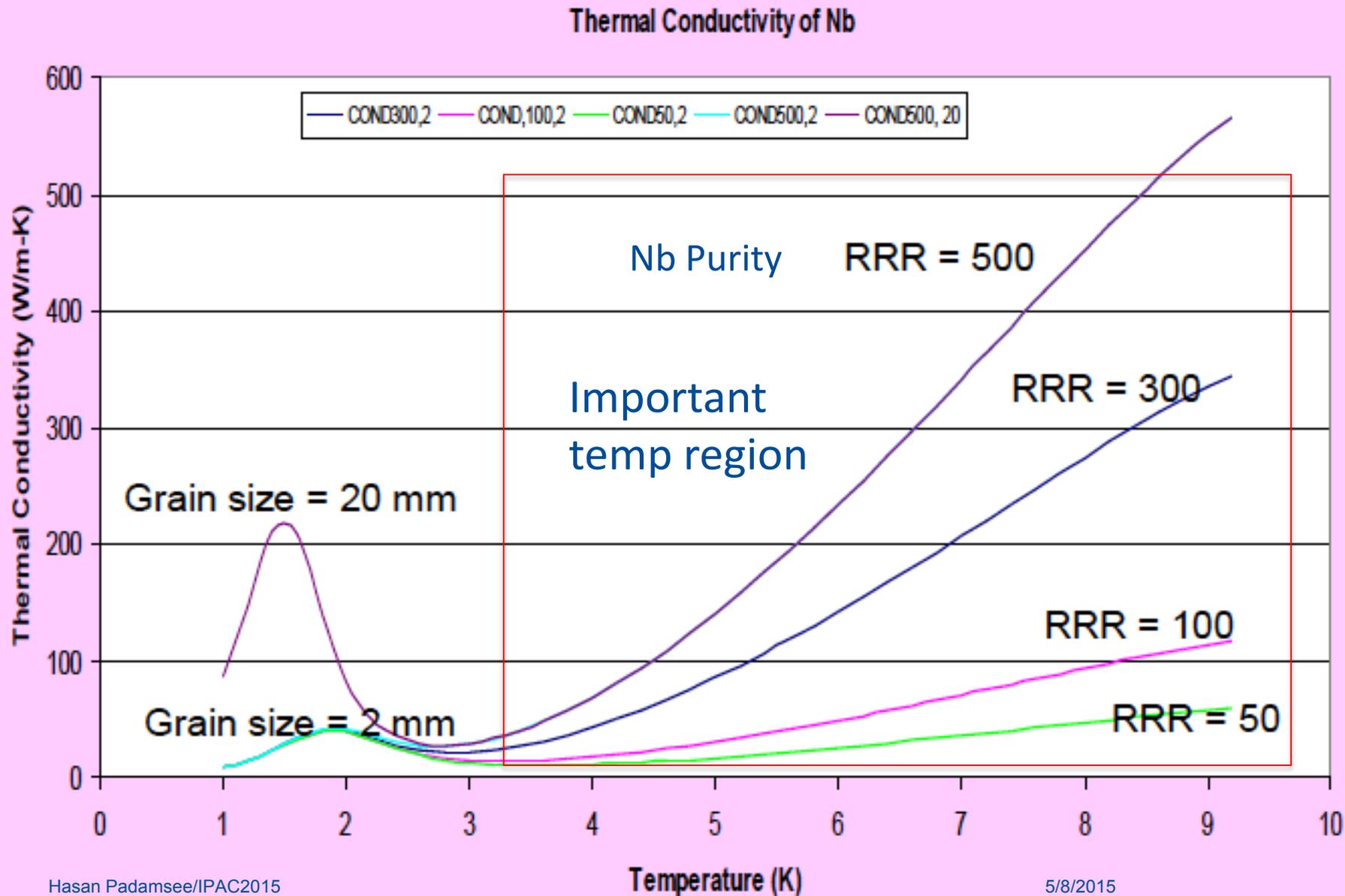
Resistive  
imperfection  
leads to heating  
above  $T_c$ , and  
quench



Solution:  
Increase thermal  
conductivity of Nb  
Reduce heating

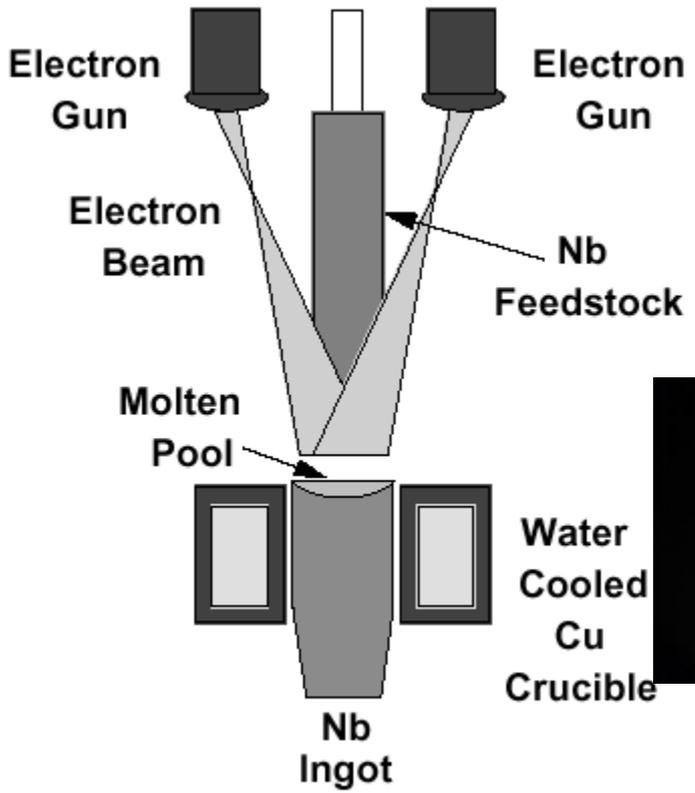


# Increase Thermal Conductivity at $T > 4.20$ K By Increasing Purity



# Nb Purification by Electron Beam Melting

Co-operation with Worldwide Industries Wah Chang, Tokyo Denkai, Heraeus...



Nb Ingot

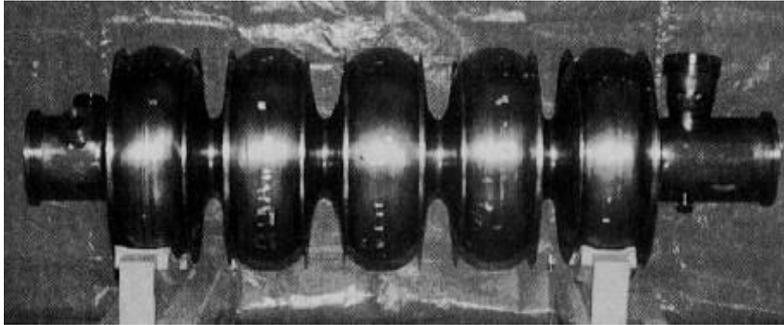
Interstitial O, N and C are the major impurities limiting Nb RRR (purity)  
Need to bring down total < 10 ppm

# 1980 – 2000: Gradients Rise to 6 – 8 MV/m

## => Accelerator Applications of SRF: 7 GeV Installed (500 cavities)

- **Nuclear Physics**
  - Ions (total > 1 GeV installed voltage)
    - Low Energy
    - Nuclear Astrophysics
    - ATLAS, ISAC, ALPI....
- **High Energy Physics- Energy and Luminosity Frontiers**
  - Electrons (total 12 GeV installed voltage)
    - TRISTAN, HERA, LEP-II, CESR, KEK-B, BEPC
  - Protons
    - LHC
- **Light Sources**
  - Electron Storage Rings
    - CESR, DIAMOND, CANADIAN-LS, TAIWAN-LS, ESRF, SOLEIL, POHANG
  - Free Electron Lasers (FELs)
    - JLAB-FEL, JAERI

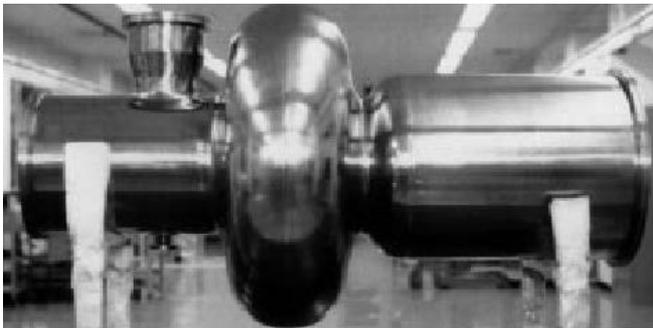
# Spherical Cavities For TRISTAN, HERA, LEP, CEBAF, CESR, KEK-B



TRISTAN - KEK



CORNELL - CEBAF



KEK-B



LEP-II  
Sputtered Nb On Cu

# Installed Cryomodules



TRISTAN - 1986



HERA - 1992



CEBAF - 1995

SOUTH LINAC CRYOMODULES



LEP-II - 1998

# CESR and Light Sources Around the World

## CESR Technology Transfer to Industry



Taiwan Light Source

Technology transfer



ACCEL



CESR-c



Pohang Light Source



NSLS-II BNL



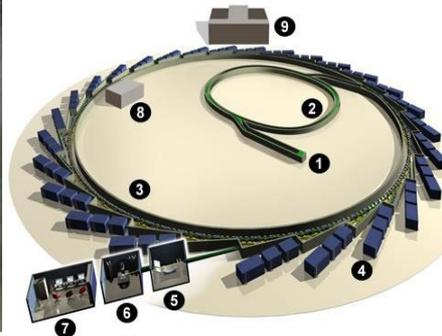
National Synchrotron Radiation Research Center



Canadian Light Source Inc.



diamond



Shangai Light Source



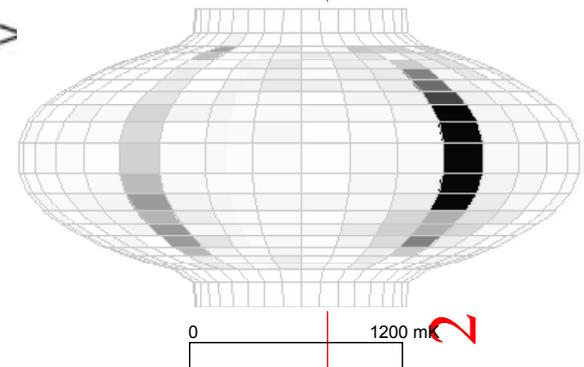
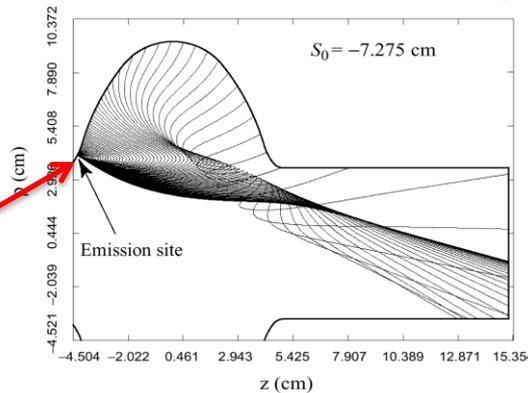
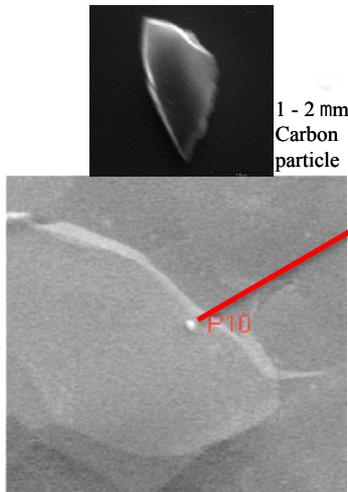
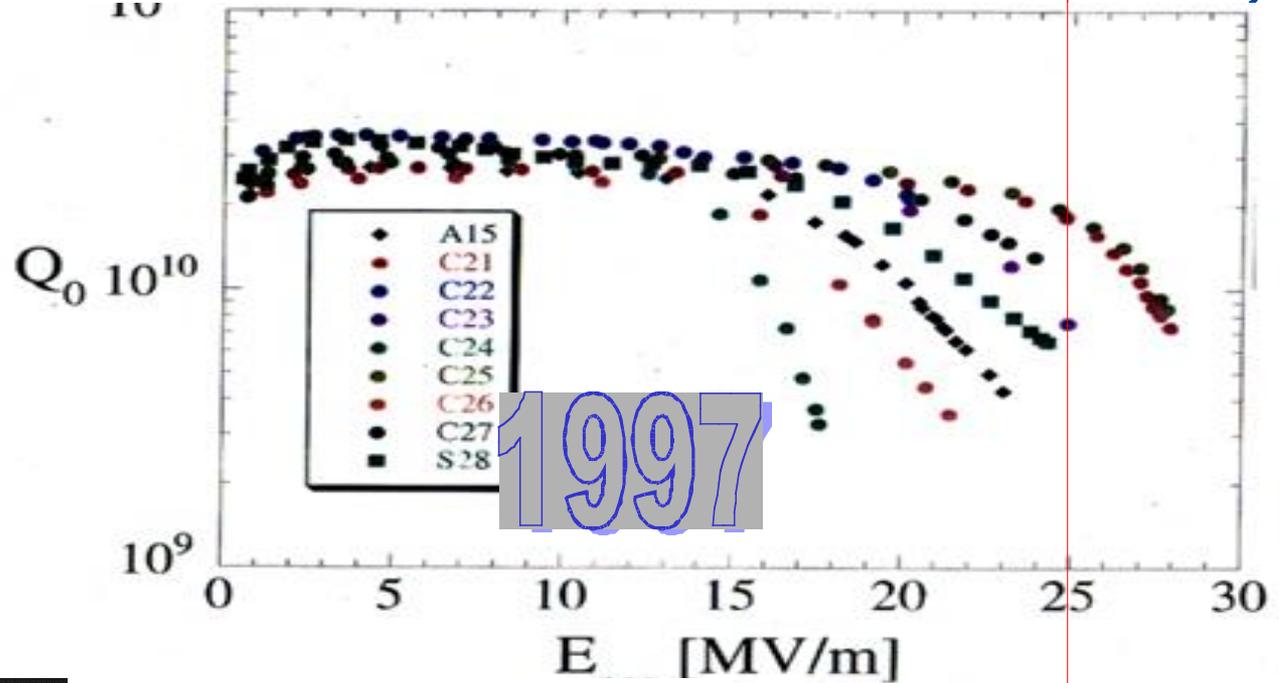
Credit: SSRF



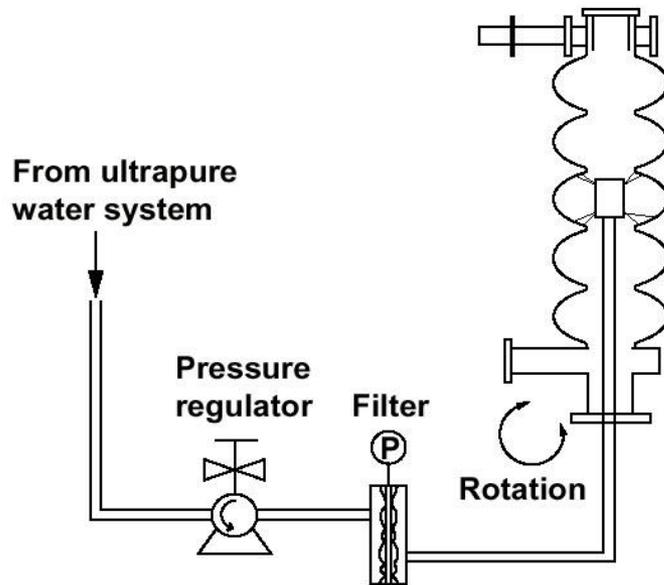
Fermilab

# 1990- 2000: Above 10 MV/m => Field Emission, Q Falls

Understanding Field Emission



# Solution to Field Emission: Eliminate Surface Contaminants and Dust

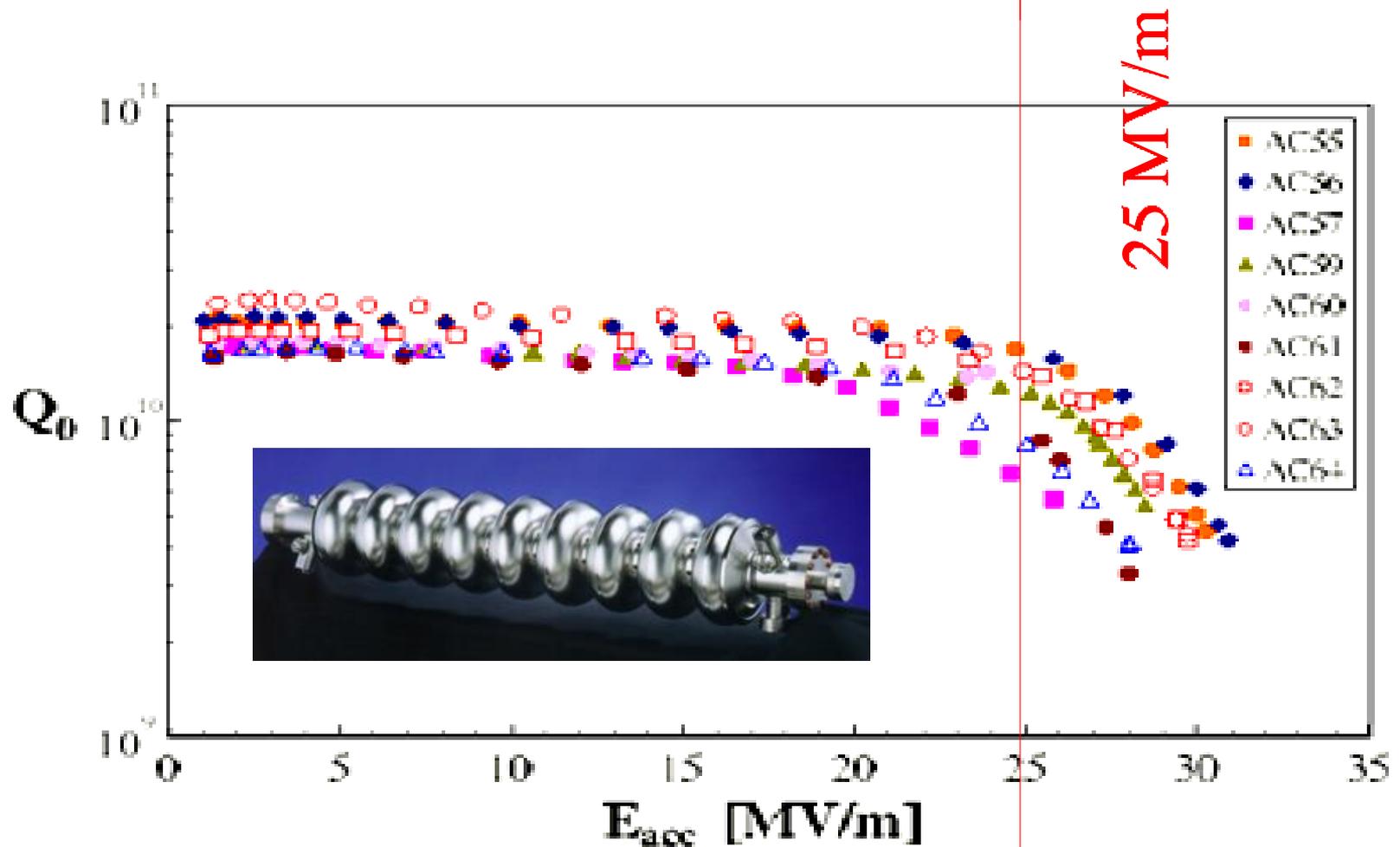


High Pressure (100 bar)  
Water Rinsing

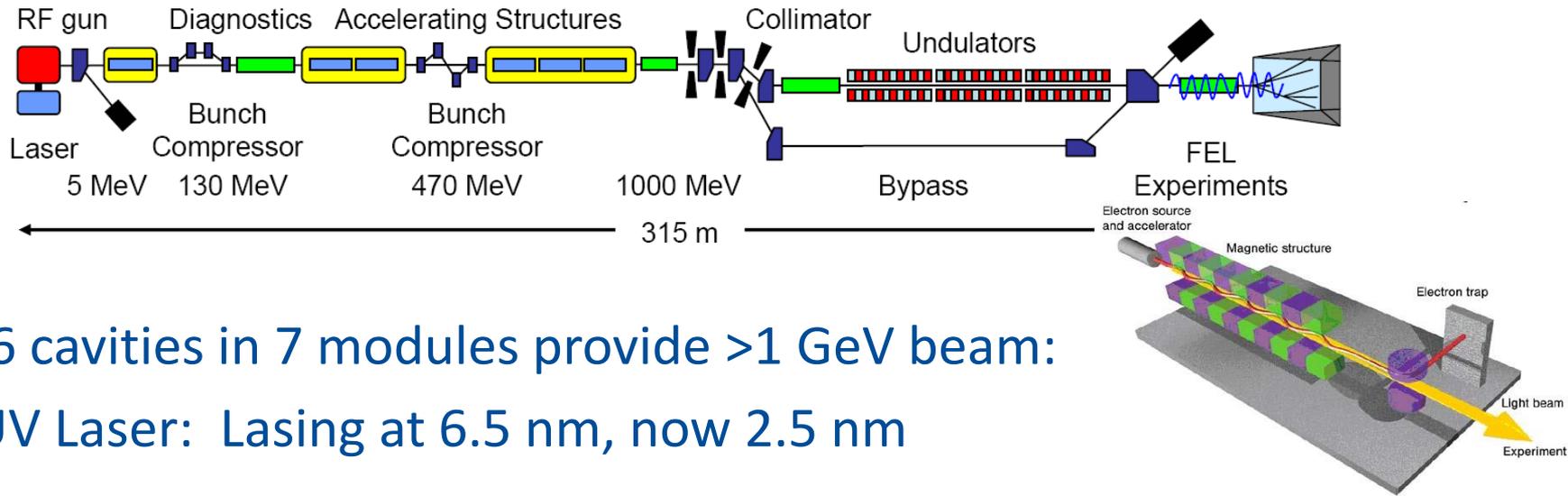


Clean Room Assembly

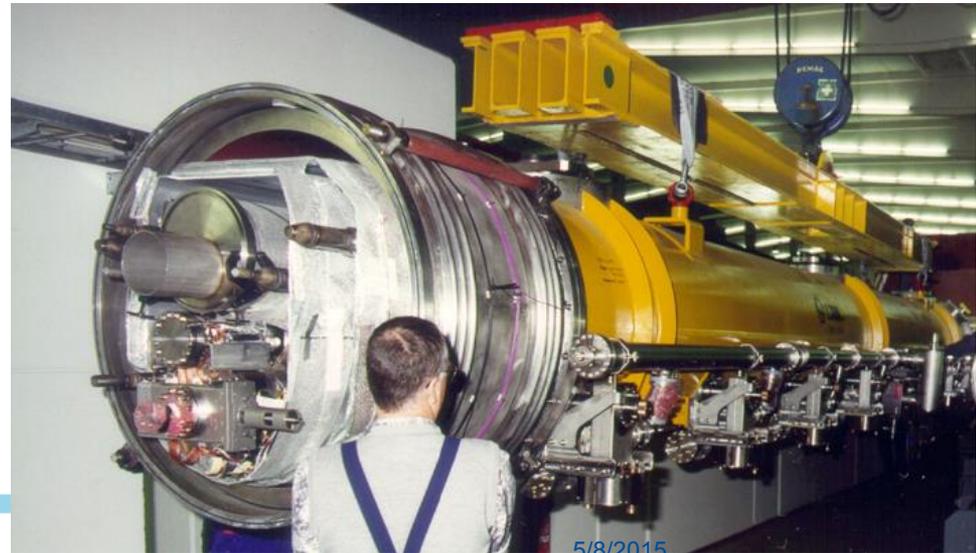
# 2000: Gradients and Q Rise, 20 to 25 MV/m Followed by “High Field Q-Slope”



# FLASH at DESY in Hamburg, Gradient 15 – 20 MV/m

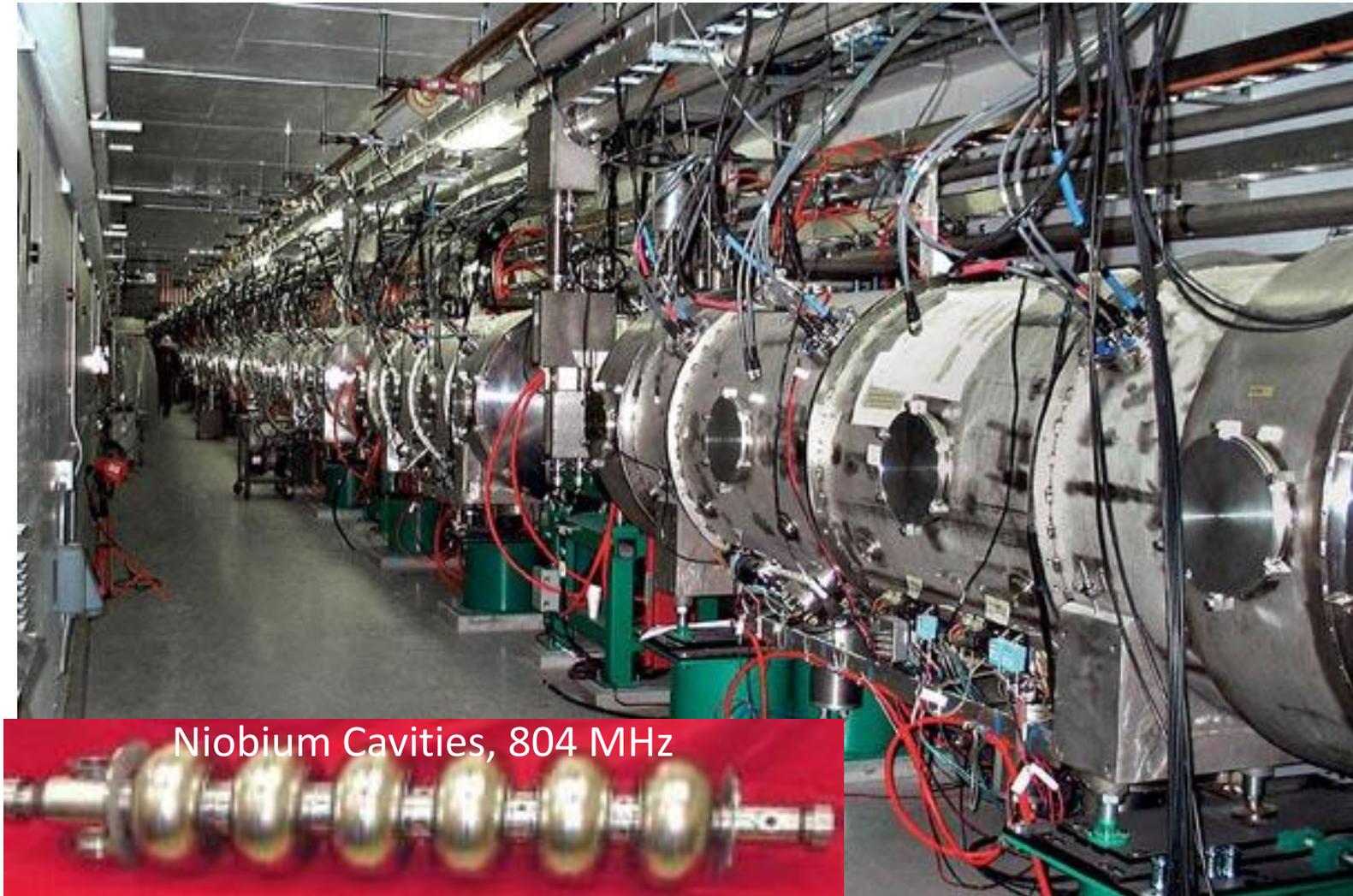


- 56 cavities in 7 modules provide  $>1$  GeV beam:
- UV Laser: Lasing at 6.5 nm, now 2.5 nm



# SNS (1 GeV protons, > 1 MW Beam Power)

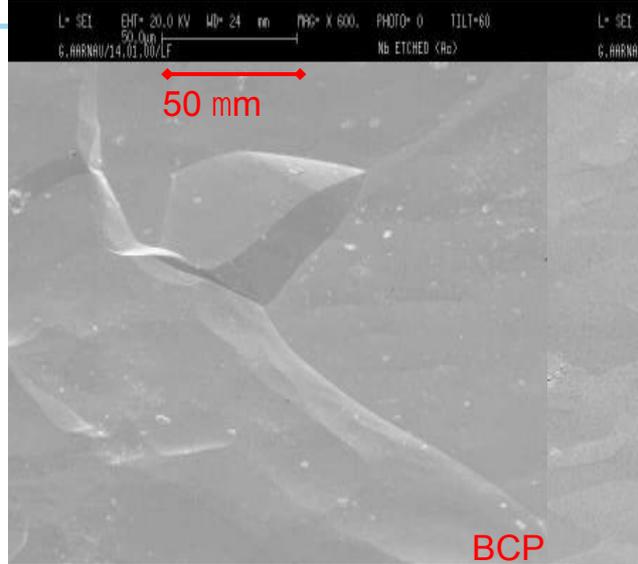
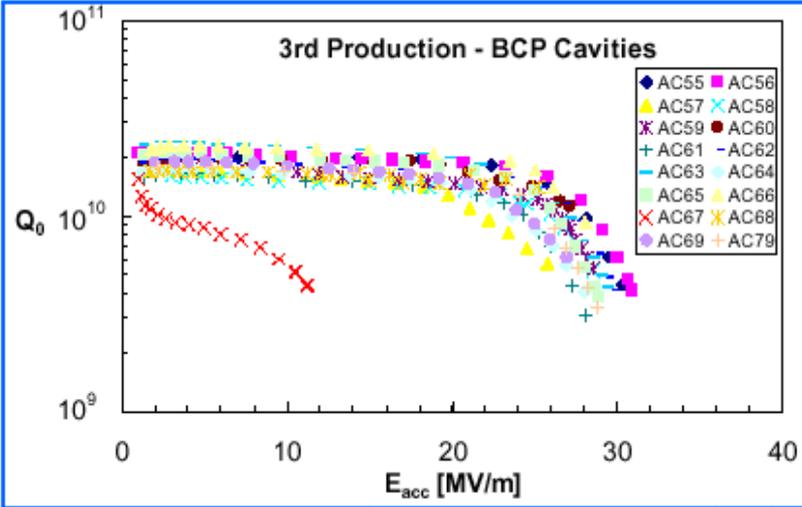
~ 100 Cavities, Gradients: 15 MV/m



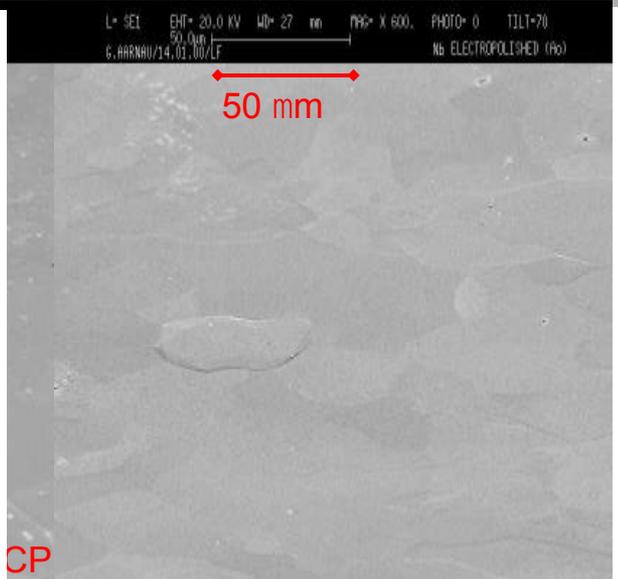
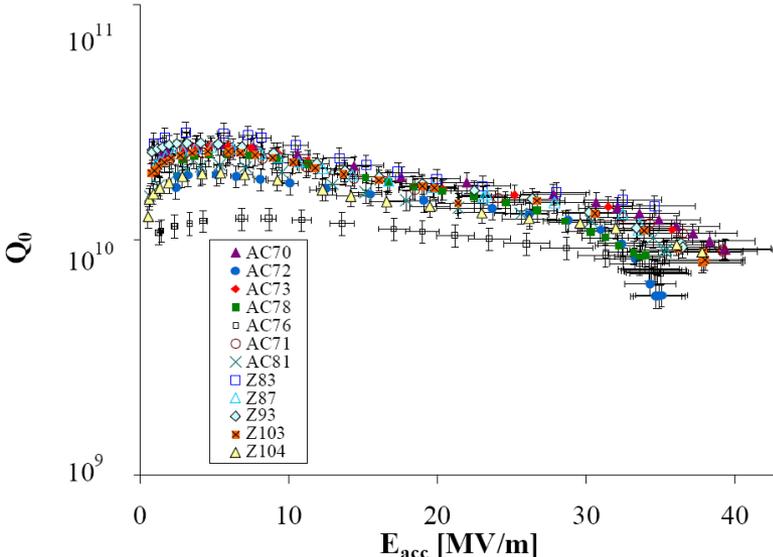
Niobium Cavities, 804 MHz

# High Field Q-Slope Solved! But Not Yet Fully Understood!!

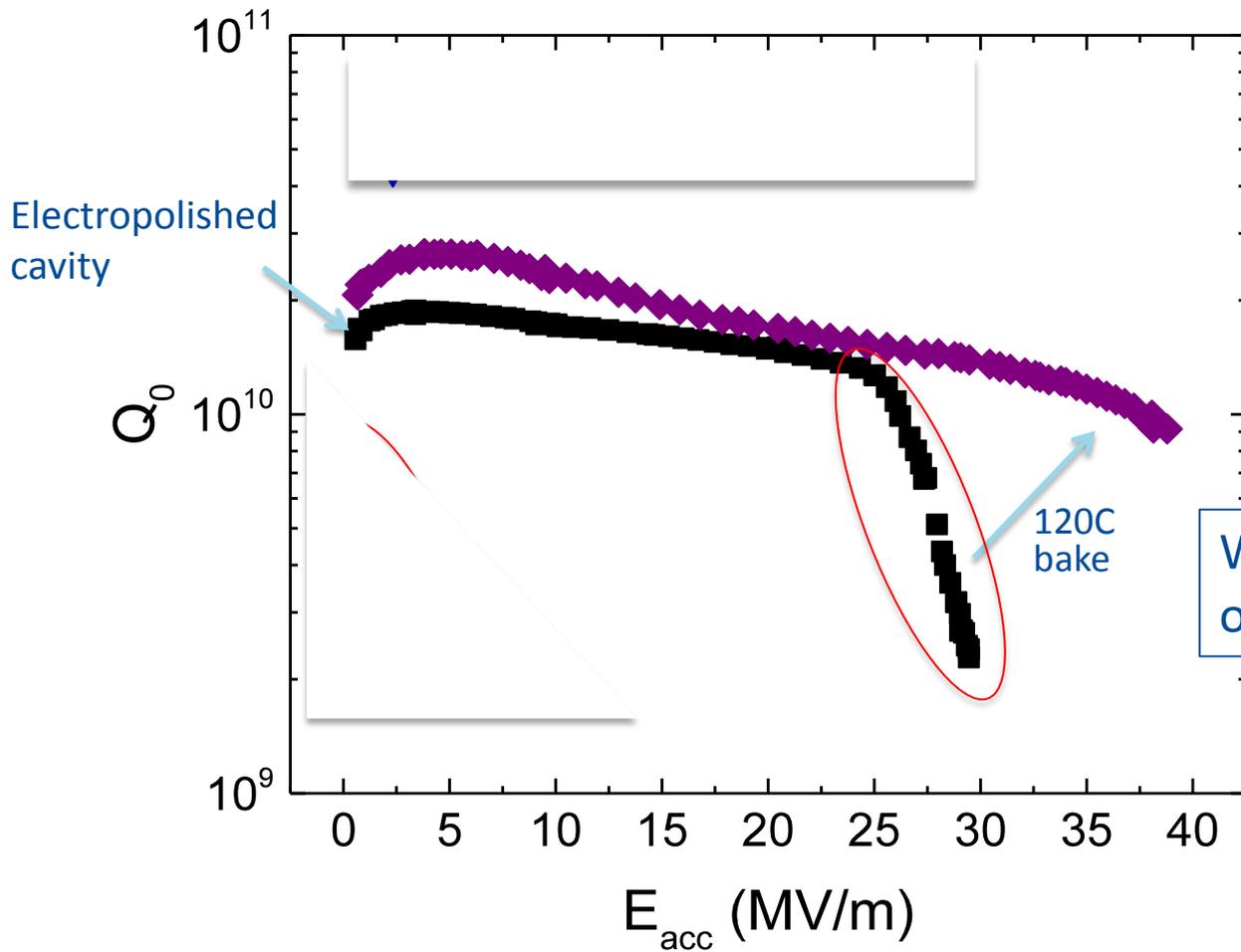
Understanding:  
BCP Chemistry  
gives rough  
surface



Electropolishing  
provides  
smooth surface  
Plus 120 baking  
for 24 – 48  
hours



# 120 C Bake Heals the Q-Slope



What is the mechanism of the “120C baking”?

# > 2010: Dawn of a New Age: Accelerators Under Construction

≈ 2000 Nb Cavities, Installed Voltage will rise from 7 GeV => 25 GeV

- CEBAF Upgrade - JLAB (80 cavities)
  - Upgrade 6.5 GeV => 12 GeV electrons
- XFEL – Hamburg (840 cavities)
  - 18 GeV electrons – for Xray Free Electron Laser – Pulsed)
- LCLS-II – SLAC (300 cavities)
  - 4 GeV electrons –CW XFEL (Xray Free Electron Laser)
- ARIEL – TRIUMF
- SPIRAL-II – France (28 cavities)
  - 30 MeV, 5 mA protons -> Heavy Ions
- FRIB – MSU (340 cavities)
  - 500 kW, heavy ion beams for nuclear astrophysics
- ESS – Sweden (150 cavities)
  - 1 – 2 GeV, 5 MW Neutron Source ESS - pulsed
- PIP-II – Fermilab – 800 MV (115 cavities)
  - High Intensity Proton Linac for Neutrino Beams

# Electrons for Nuclear Physics Research – CEBAF, Virginia

## Add 80 High Voltage Cavities to 320 (original) Cavities

- CEBAF Upgrades 6 GeV to 12 GeV
- Each cryomodule provides 100 + MV
- New cavities 20 MV/m vs existing 7 MV/m

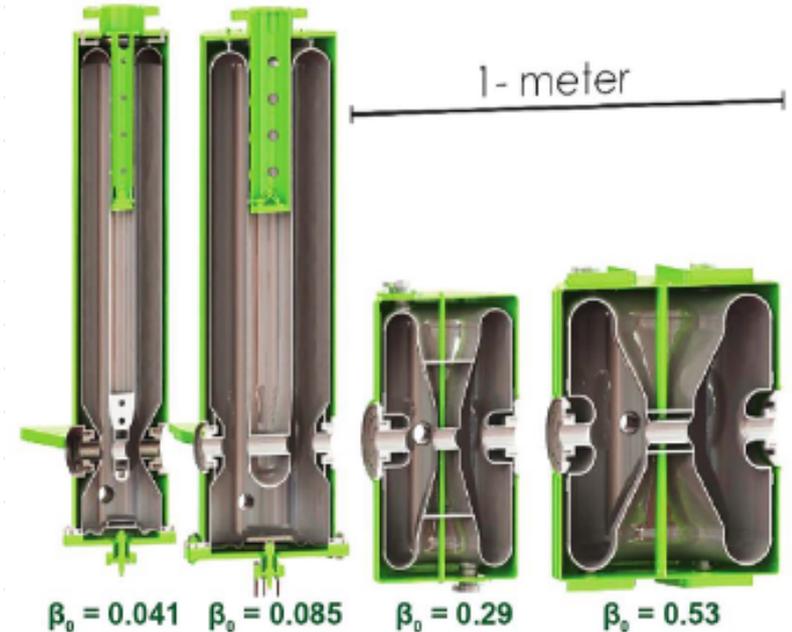


Each cryomodule contains a string of eight  
7-cell low-loss SRF 1497 MHz cavities

# FRIB SRF Scope

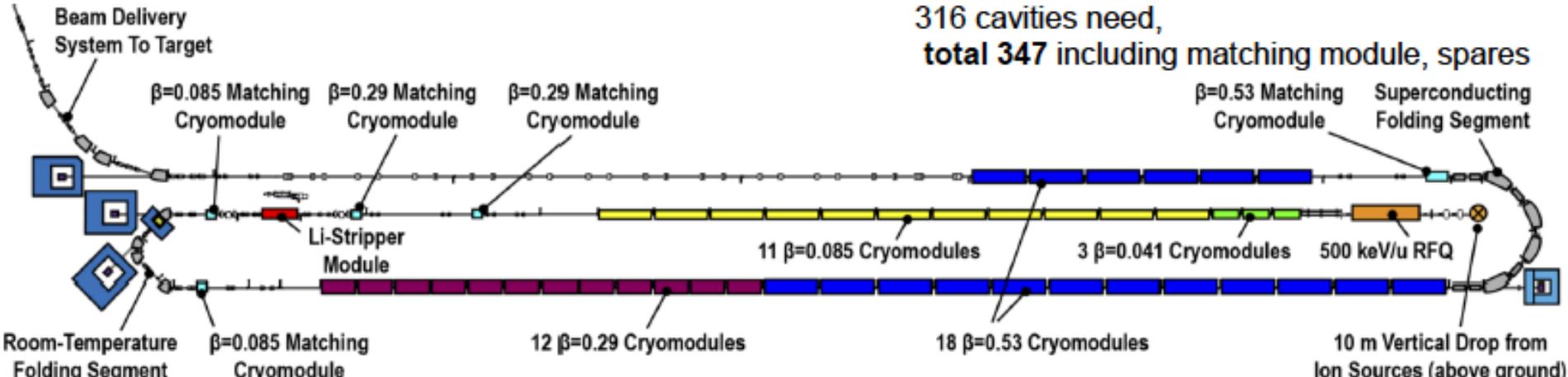
Challenge: All SRF from low  $\beta$ (0.041) to middle  $\beta$ (0.53)

Michigan State University  
340 cavities

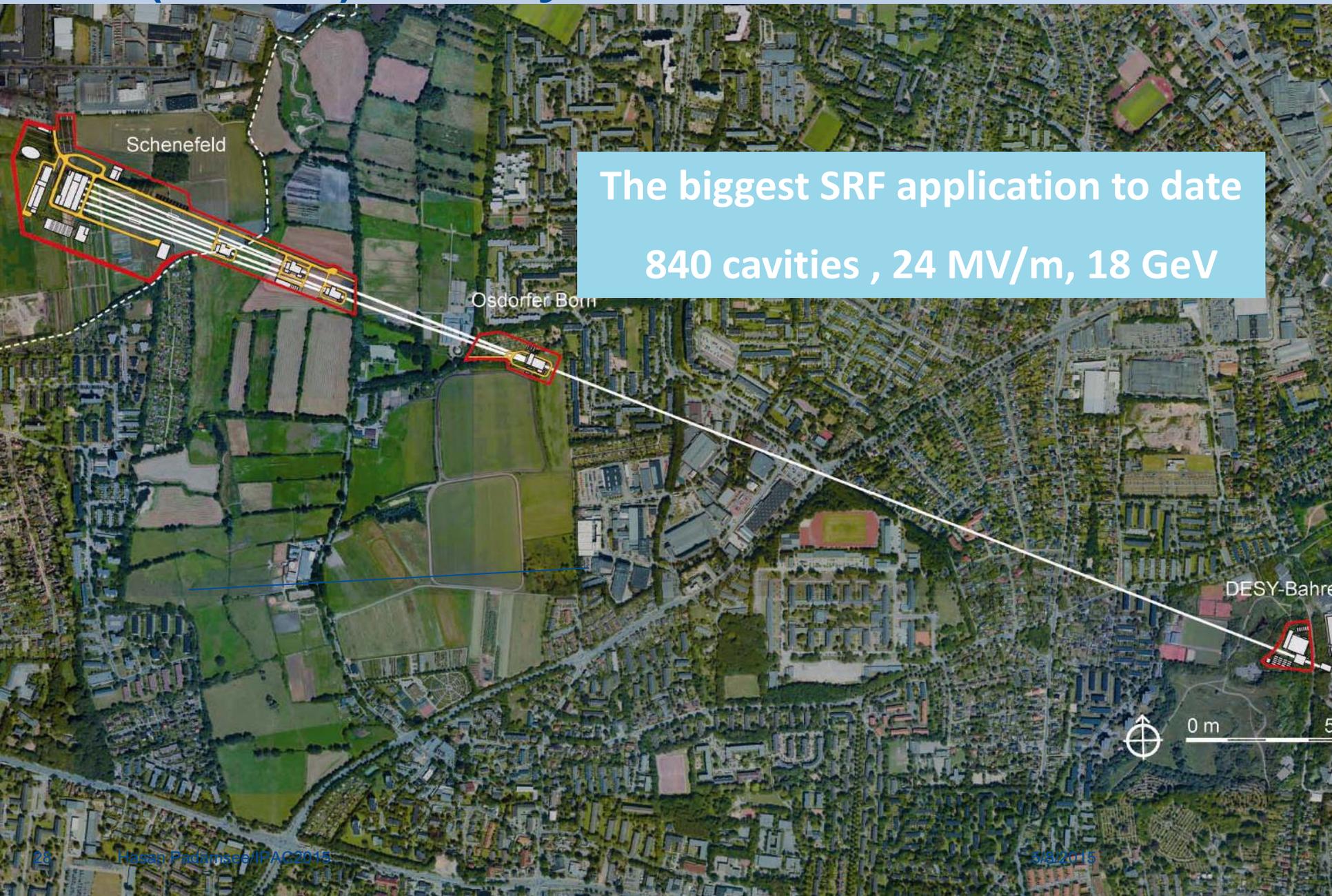


$\beta_0 = 0.041$     $\beta_0 = 0.085$     $\beta_0 = 0.29$     $\beta_0 = 0.53$   
 N = 12   88   72   144

316 cavities need,  
**total 347 including matching module, spares**



# XFEL (18 GeV) ....X-ray Laser



The biggest SRF application to date  
840 cavities , 24 MV/m, 18 GeV

# 840 Nb Cavities

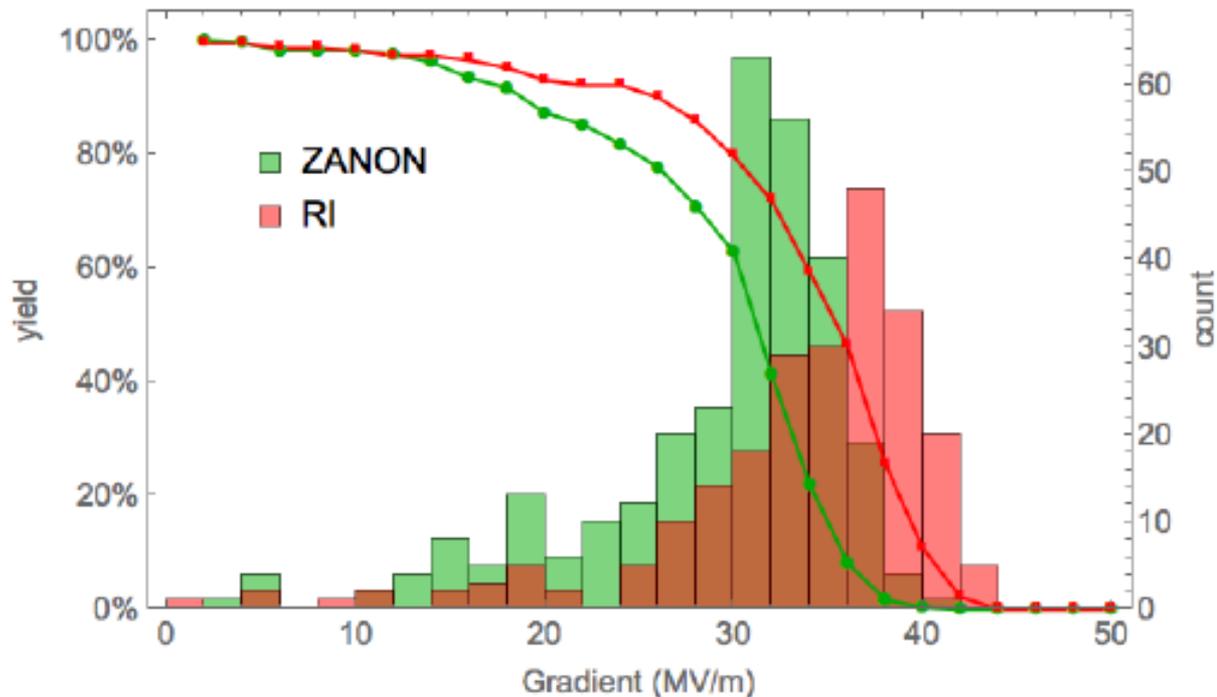


Cavity preparation area

# Cavity Testing at DESY



# Test results: MAX GRADIENT



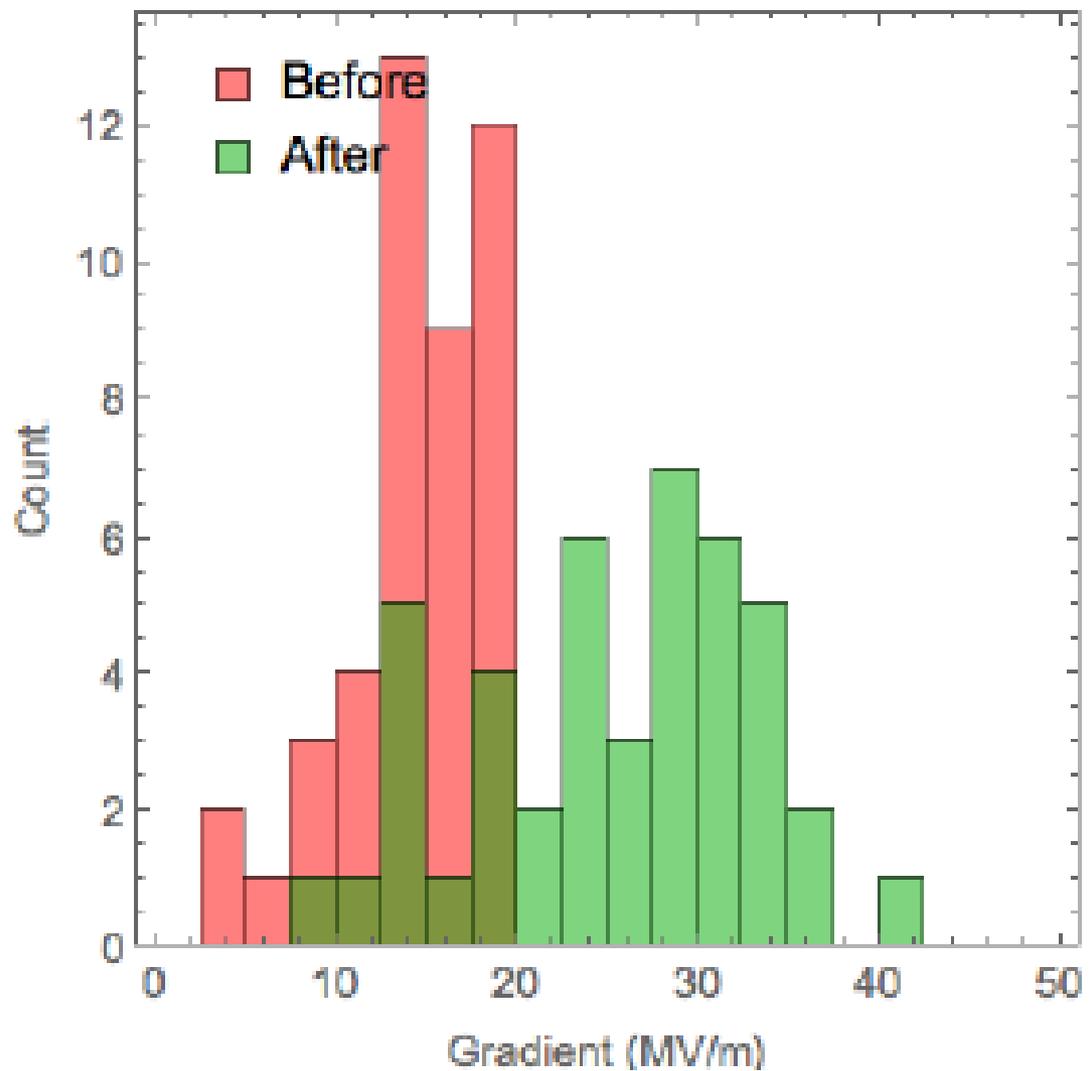
“As received” test  
Average 31 MV/m

Clearly see the difference between Final EP and Final Flash BCP

Cavities	522	(88%)
Tests	522	(63%)

	Tests	Average	RMS	Yield@20	Yield@26	Yield@28
ZANON	291	29.3	6.8	87%	78%	71%
RI	231	33.6	7.	93%	90%	86%
All	522	31.2	7.2	90%	83%	77%

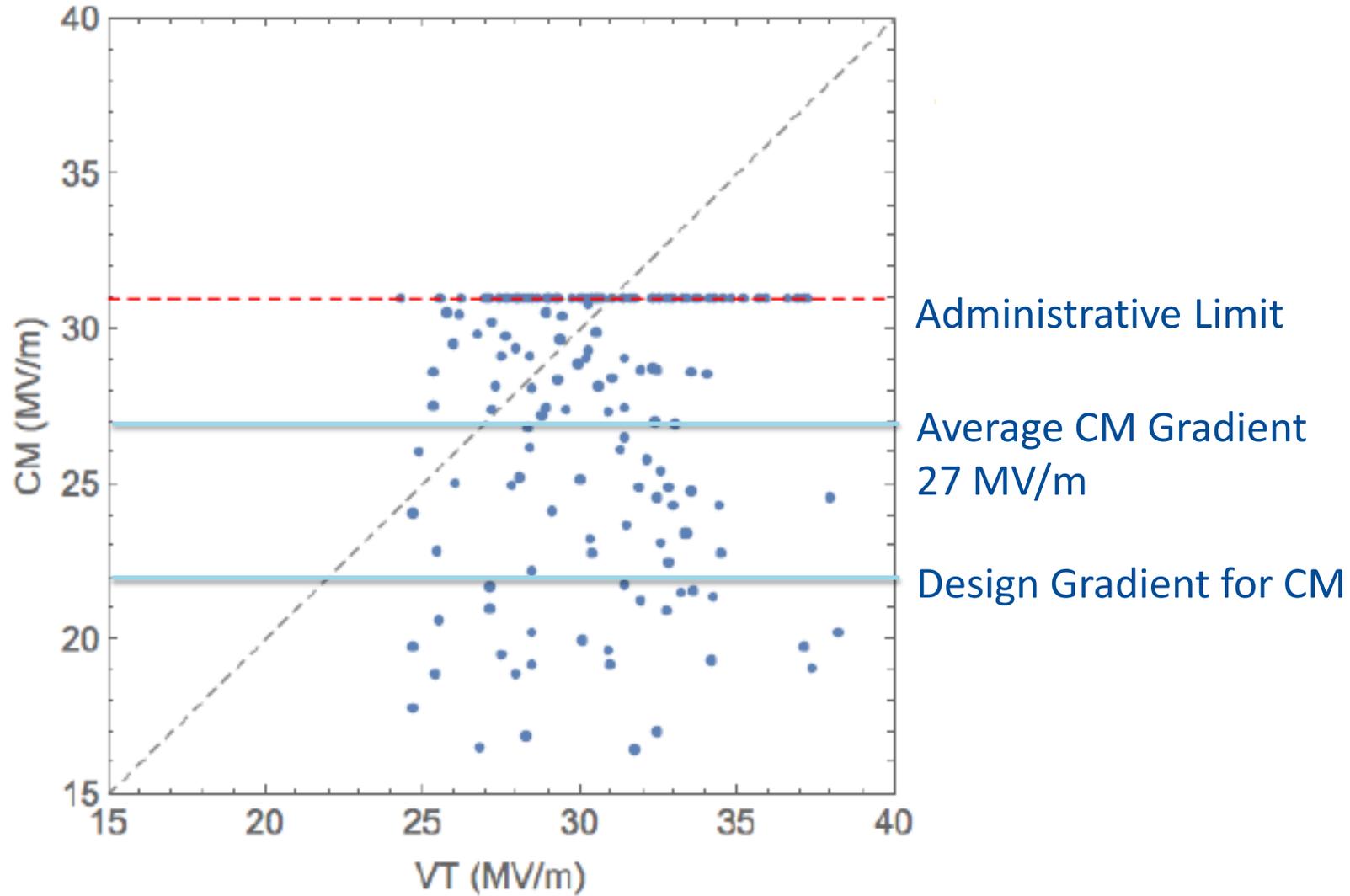
# Recovery: Simple Re-treatment (HPR) of Low Gradient Cavities at DESY



# 103 Cryomodules – Assembled at Saclay



# CM vs Vertical Test Gradients



# Cryomodules Installed in XFEL Tunnel



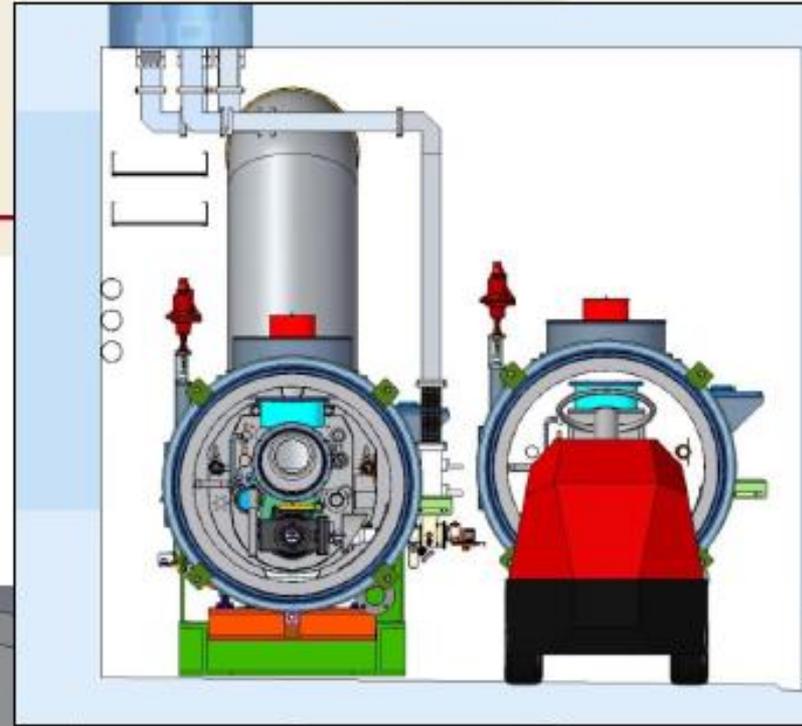
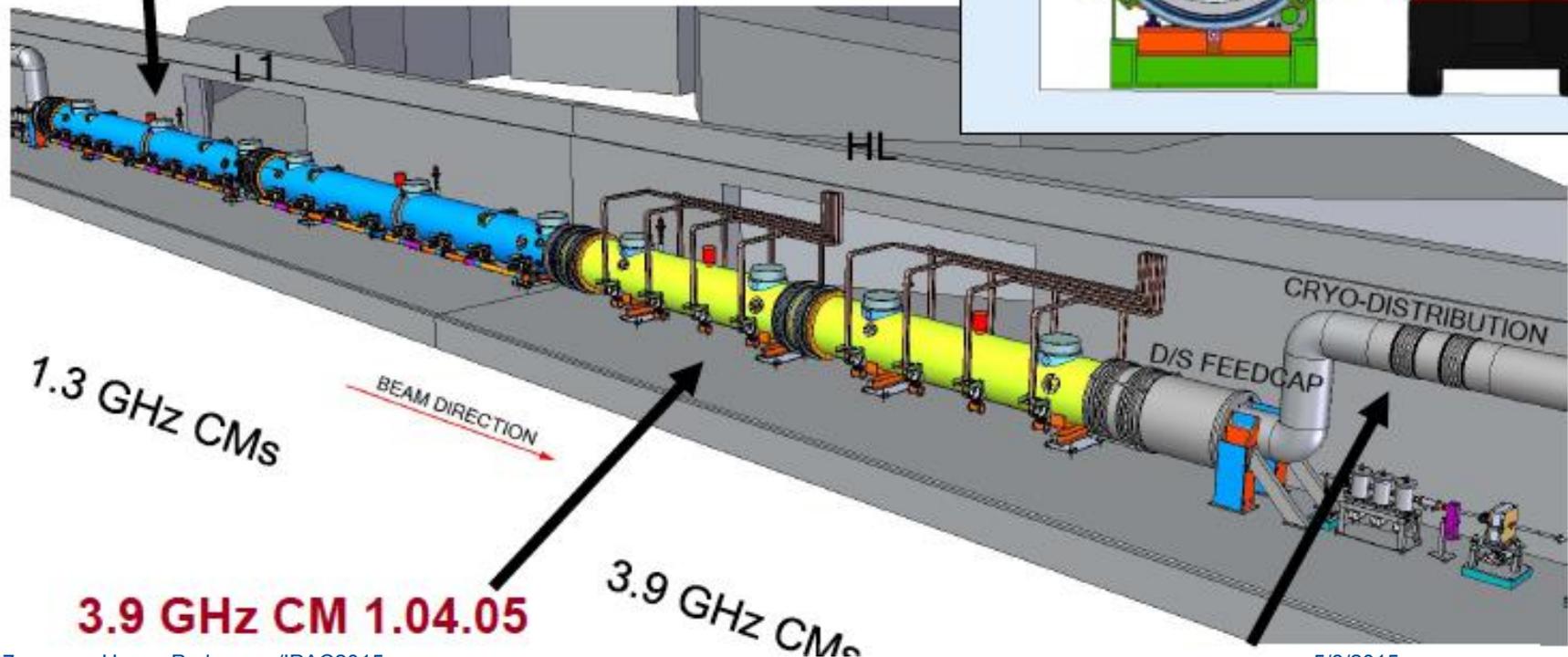
# LCLS-II at SLAC

---

- SRF Linac based on XFEL/ILC technology
  - but 100% duty cycle
- High gradient (16 MV/m) in CW regime:
- High dynamic heat loads in CM
- High  $Q_0$  needed to reduce cryogenic loads

# Tunnel Layout and Cross-section

1.3 GHz Modules 1.04.05/ 1.04.06  
(Fermilab/JLab)



# ESS - European Spallation Source – Lund

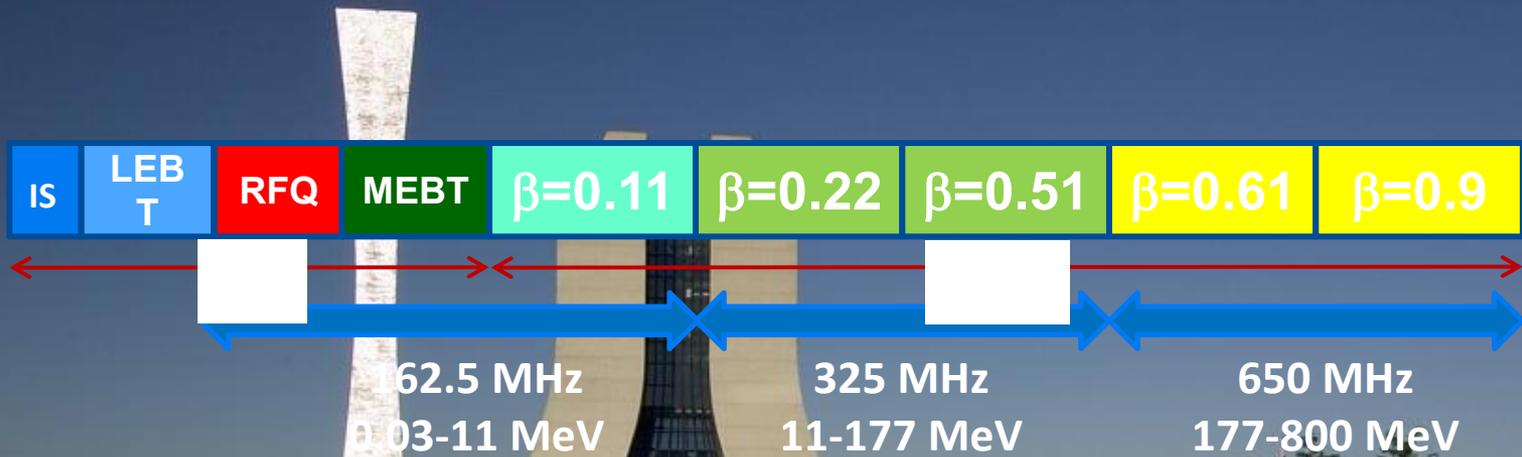
## > 150 Cavities



EUROPEAN  
SPALLATION  
SOURCE



# Fermilab Proton Improvement Plan-II (115 Cavities)



Half Wave



Spokes



Medium-Beta Elliptical Cavities



High-Beta Elliptical Cavities

# Questions for...

---

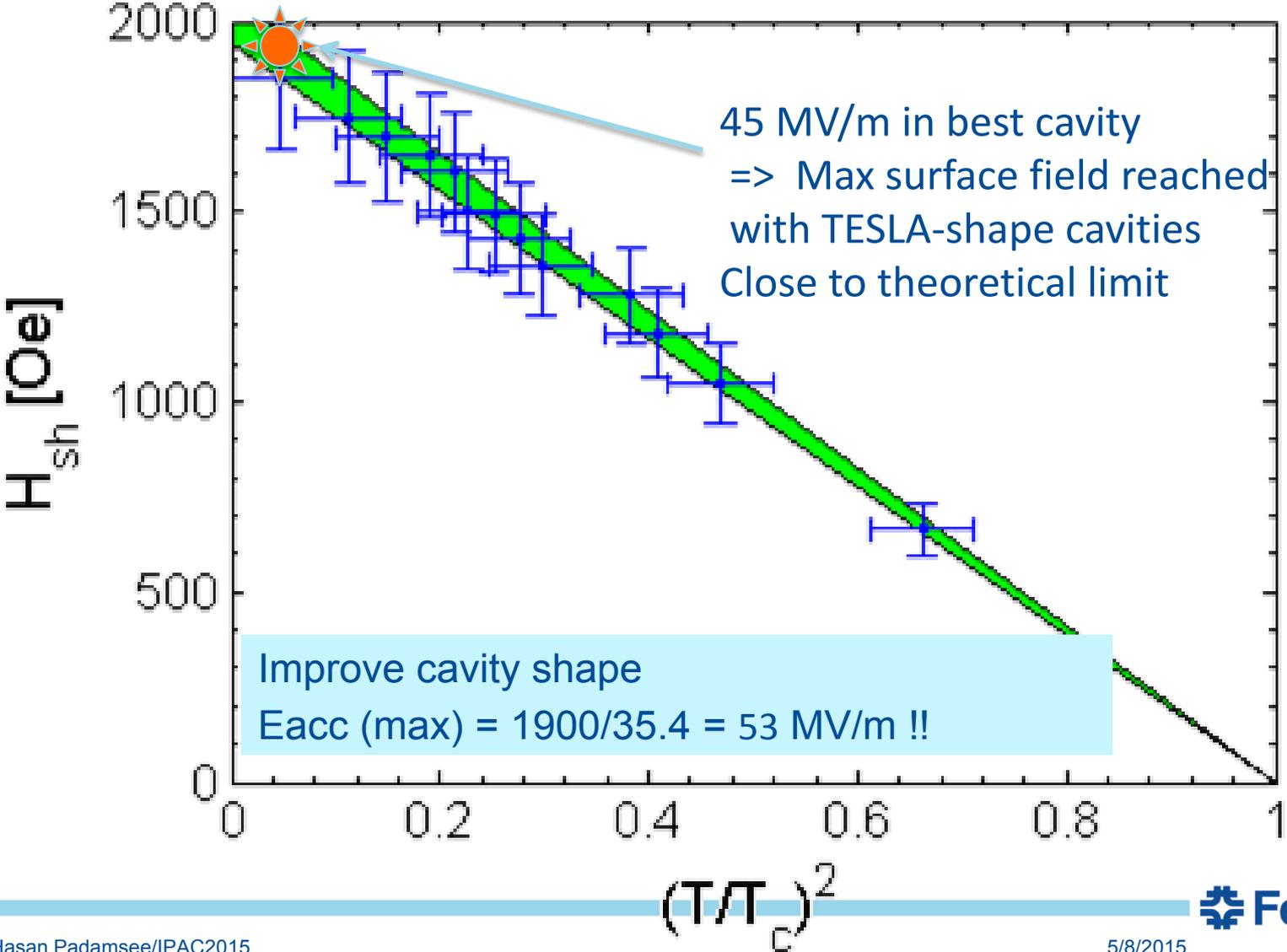


# What are the prospects for higher gradient?

## From 35 => 50 MV/m => 100 MV/m?

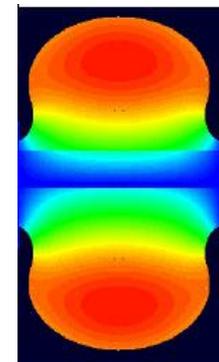
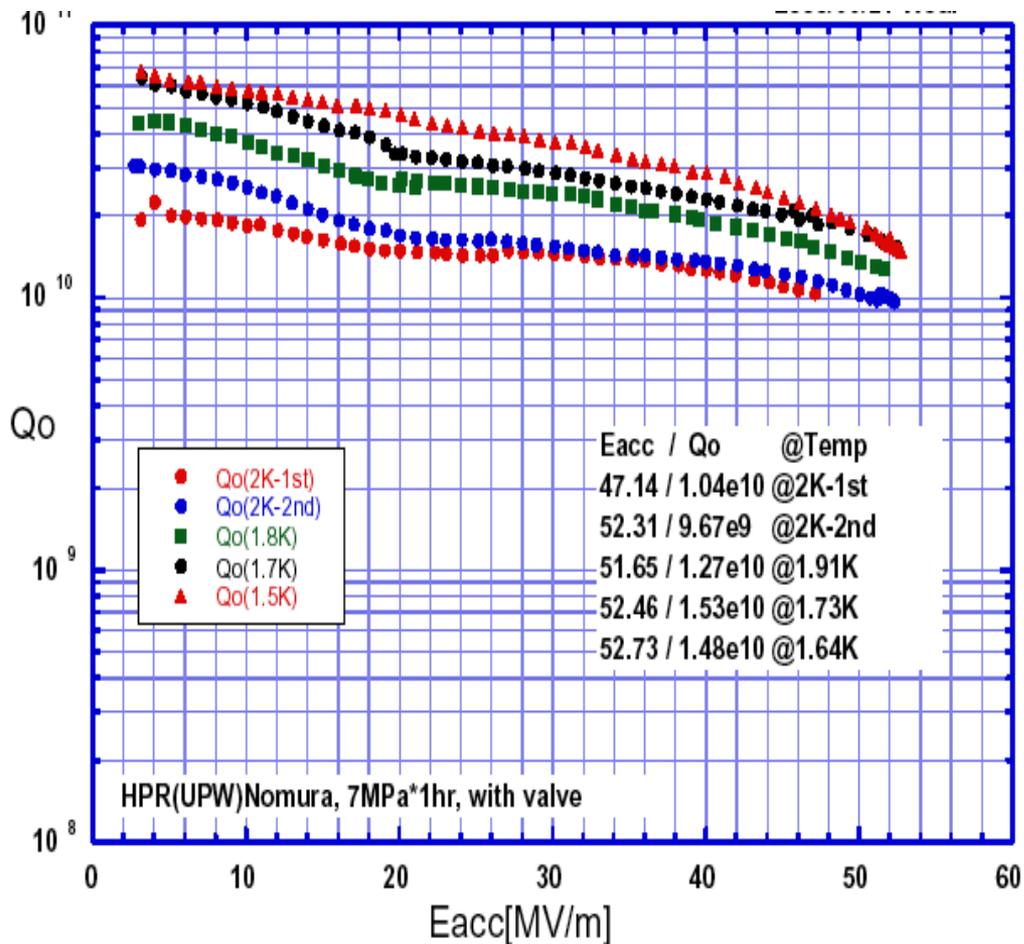
---

# Fundamental RF Critical Field ( $H_{\text{superheating}}$ ) Measurement

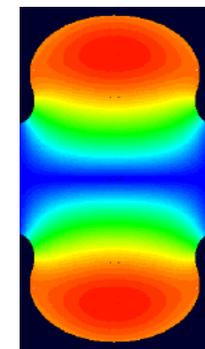
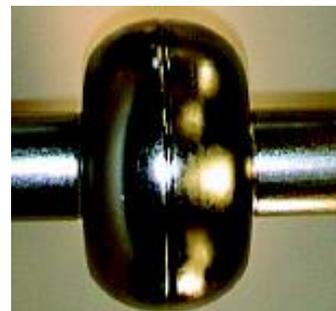


# Low-Loss and Re-entrant Shapes Exceed 50 MV/m in **Single Cells** !

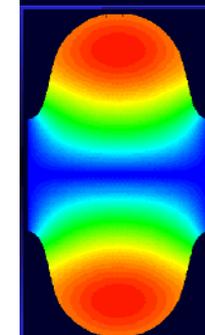
## With Lower Surface Magnetic Field & RF Lower Losses



60 mm  
Re-  
entrant  
  
Cornell  
KEK



70 mm  
Re-  
entrant  
  
Cornell  
KEK



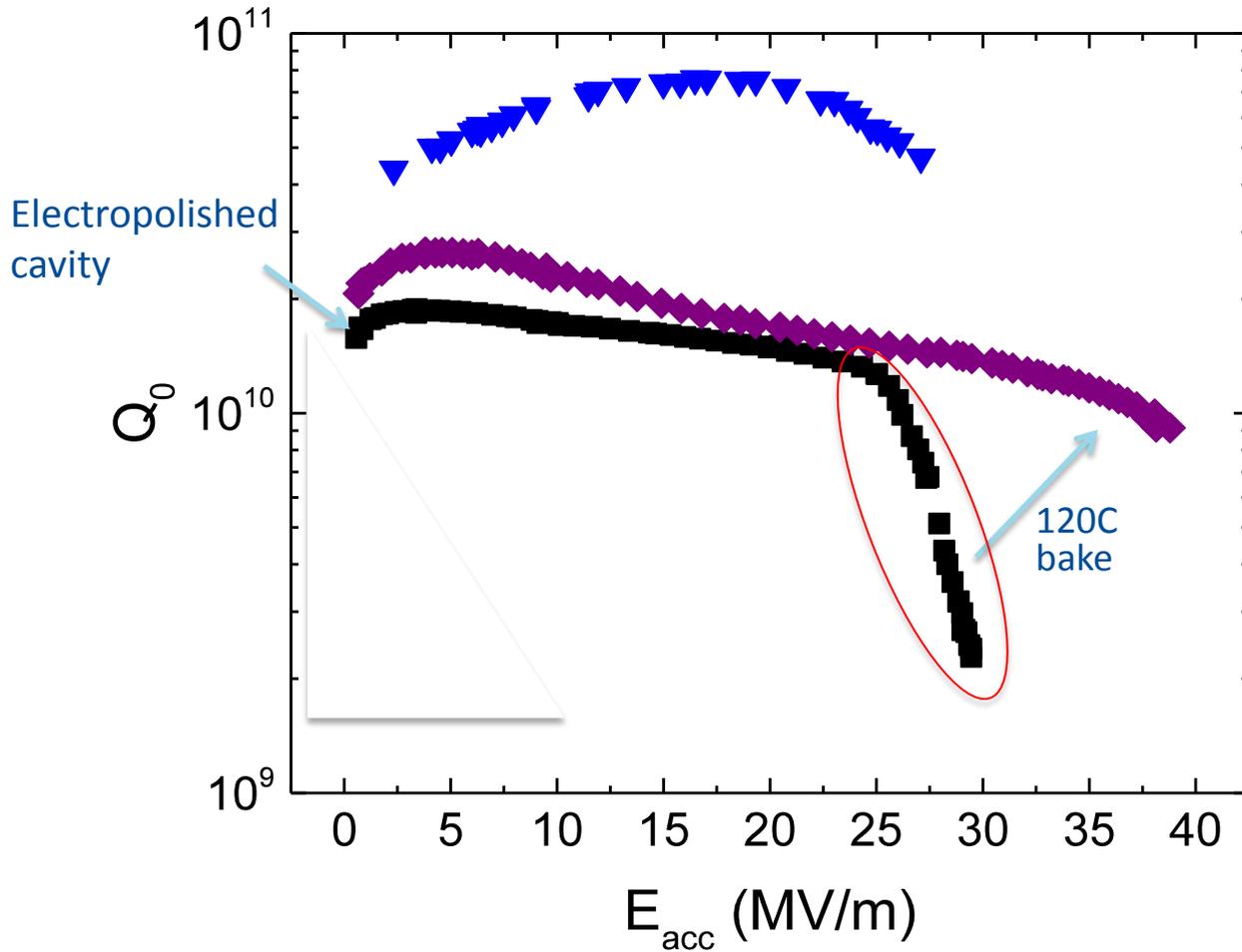
70 mm  
Tesla  
Shape

# What the are prospects for higher Q?

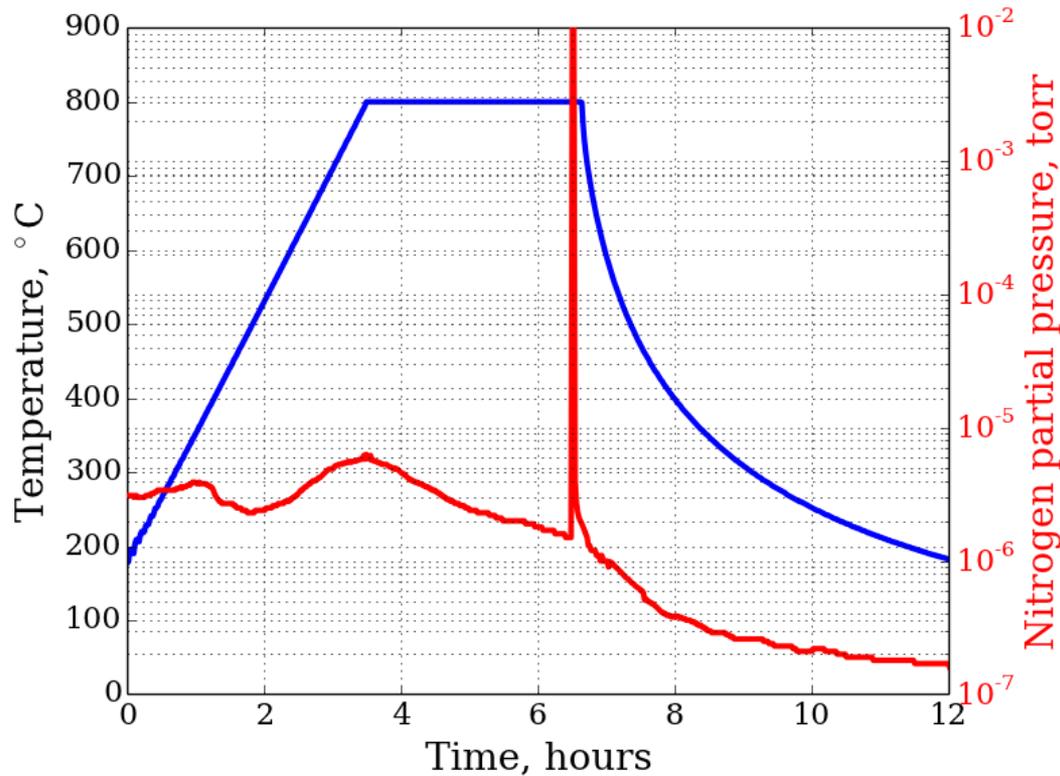
---

# Major finding: N doping drastically increases Q - FNAL

## First Step: for Medium Fields

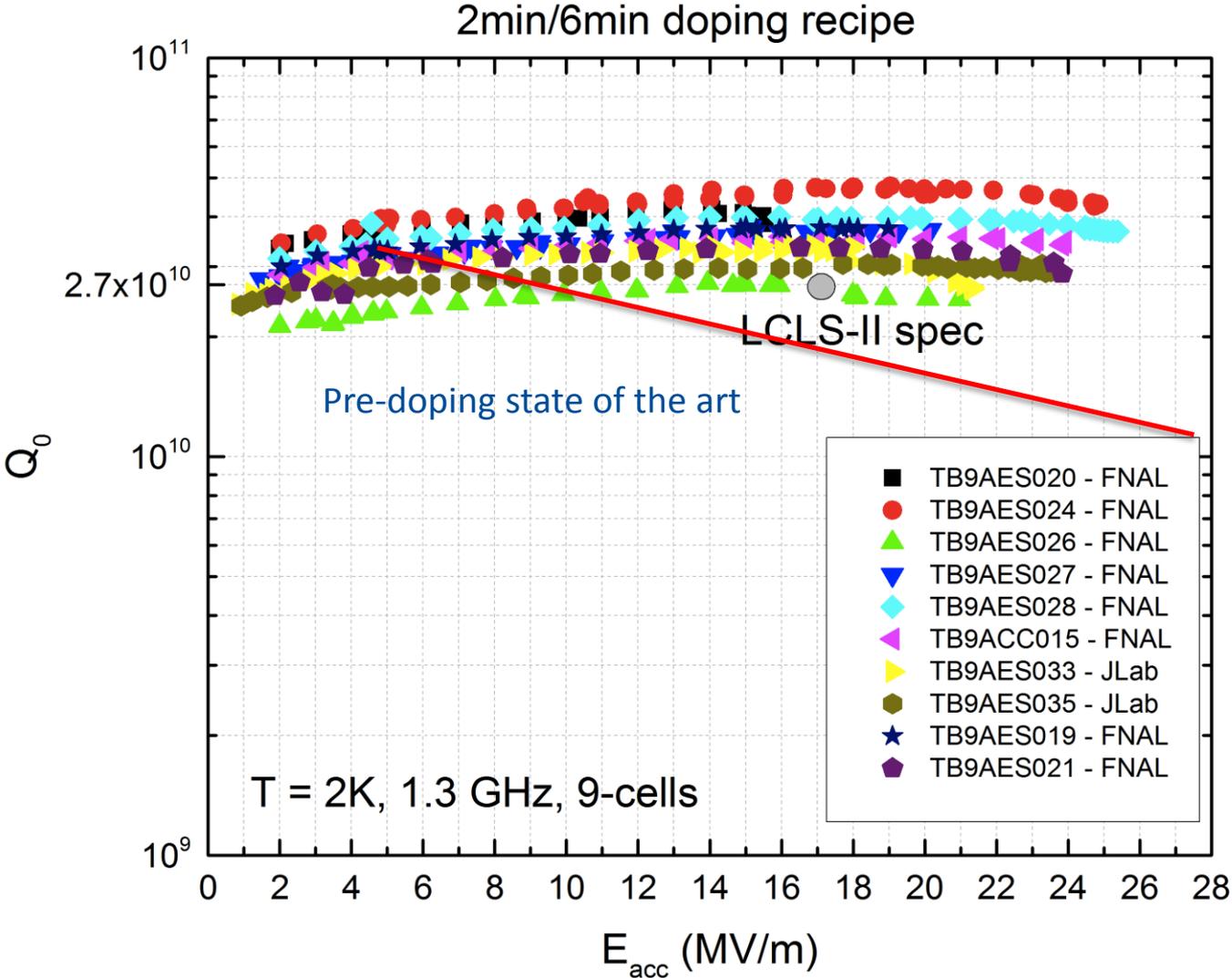


# N doping: infusing the cavity surface with a small concentration of nitrogen (about 50 ppm)

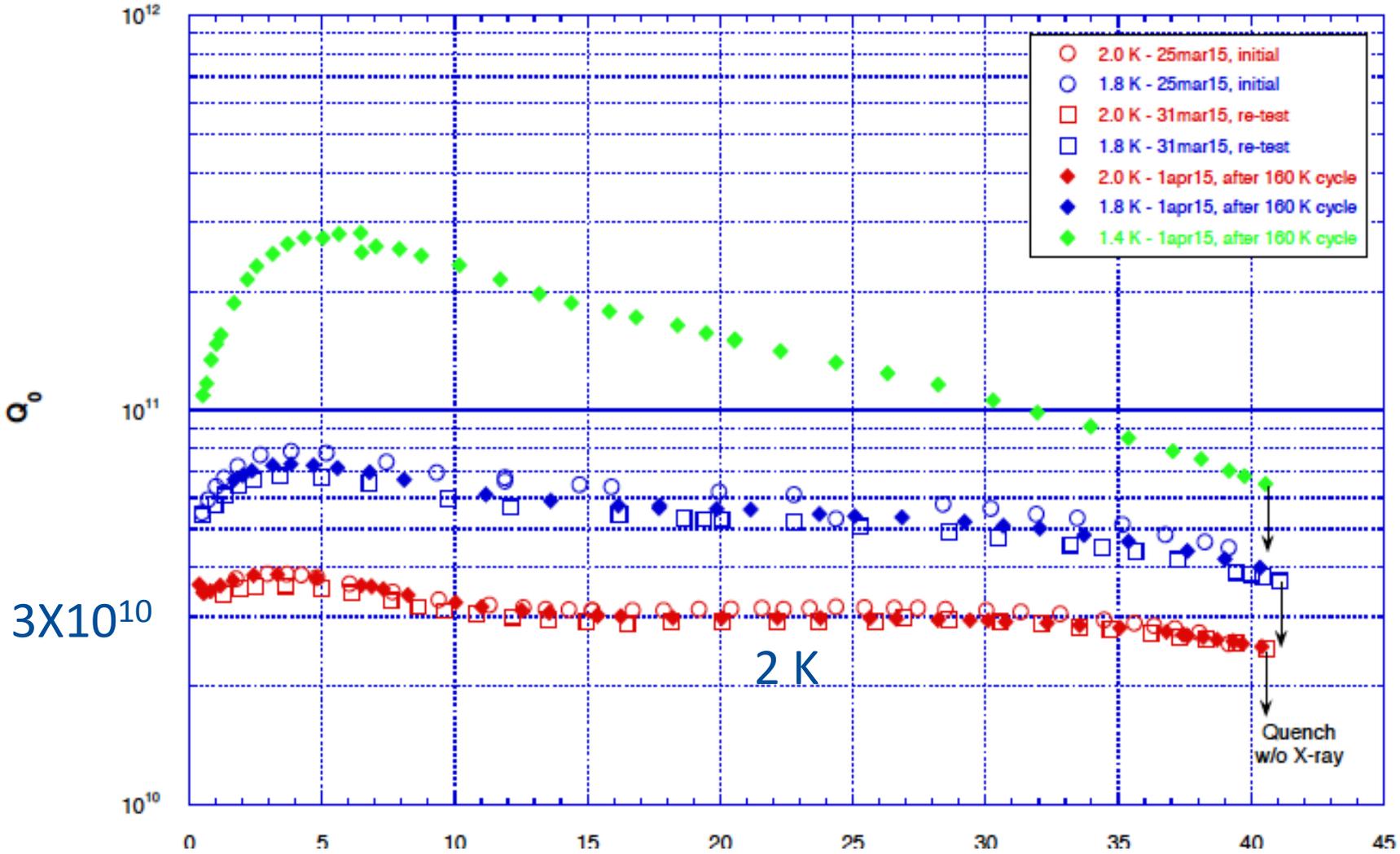


Injection of small nitrogen partial pressure at the end of 800C degassing-> drastic increase in Q

# Q values obtained by N-Doping repeatedly on multicells for LCLS-II



# Is High Q Extendable to High Fields? Yes - JLAB



# What are the prospects for new materials?

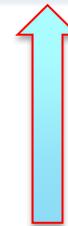


## Experimental Properties of Promising Materials

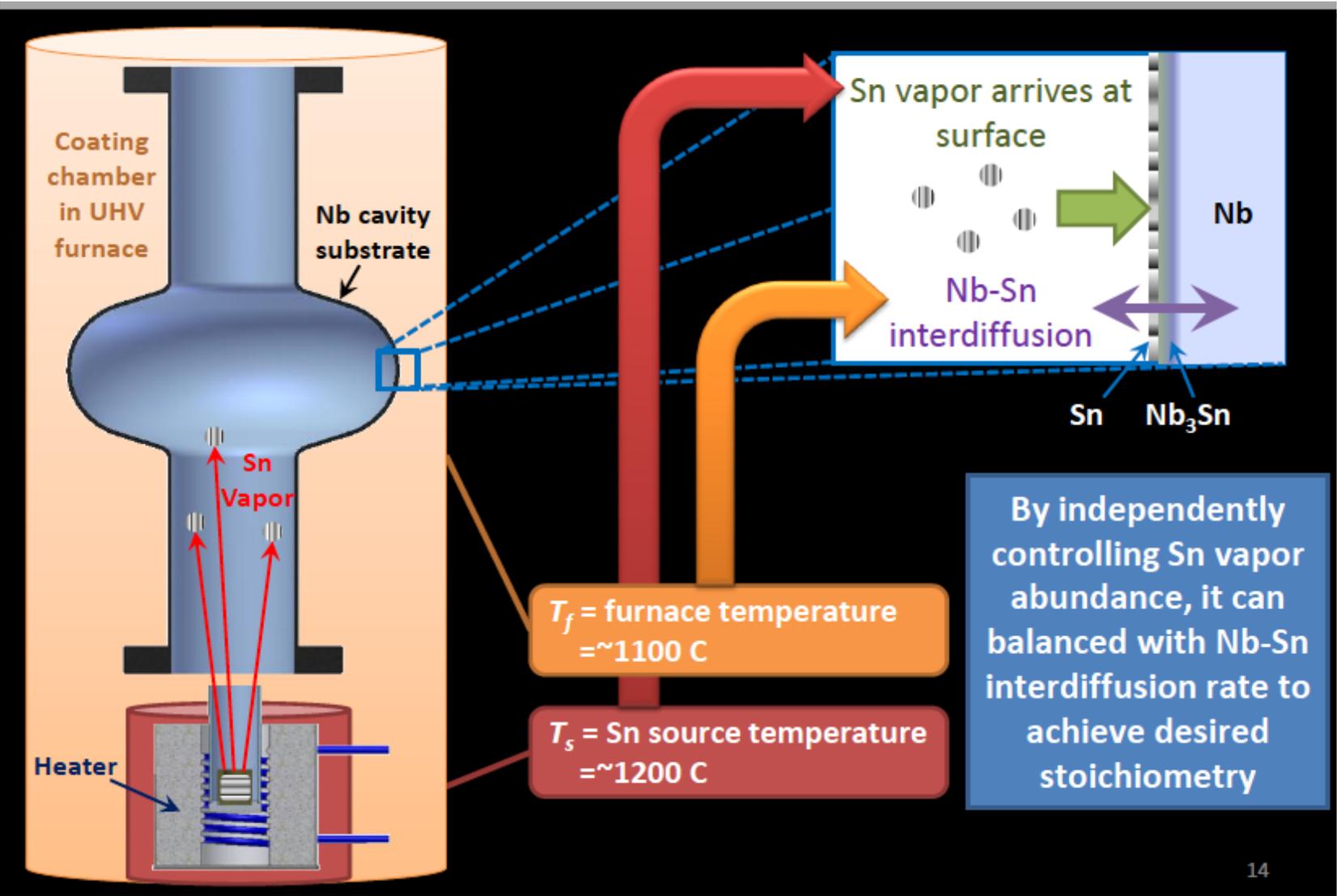


Material	$\lambda(0)$ [nm]	$\xi(0)$ [nm]	$B_{sh}$ [mT]	$T_c$ [K]	$\rho_n(0)$ [ $\mu\Omega\text{cm}$ ]
Nb	50	22	210	9.2	2
Nb <sub>3</sub> Sn	111	4.2	410	18	8
MgB <sub>2</sub>	185	4.9	210	40	0.1
NbN	375	2.9	160	16	144

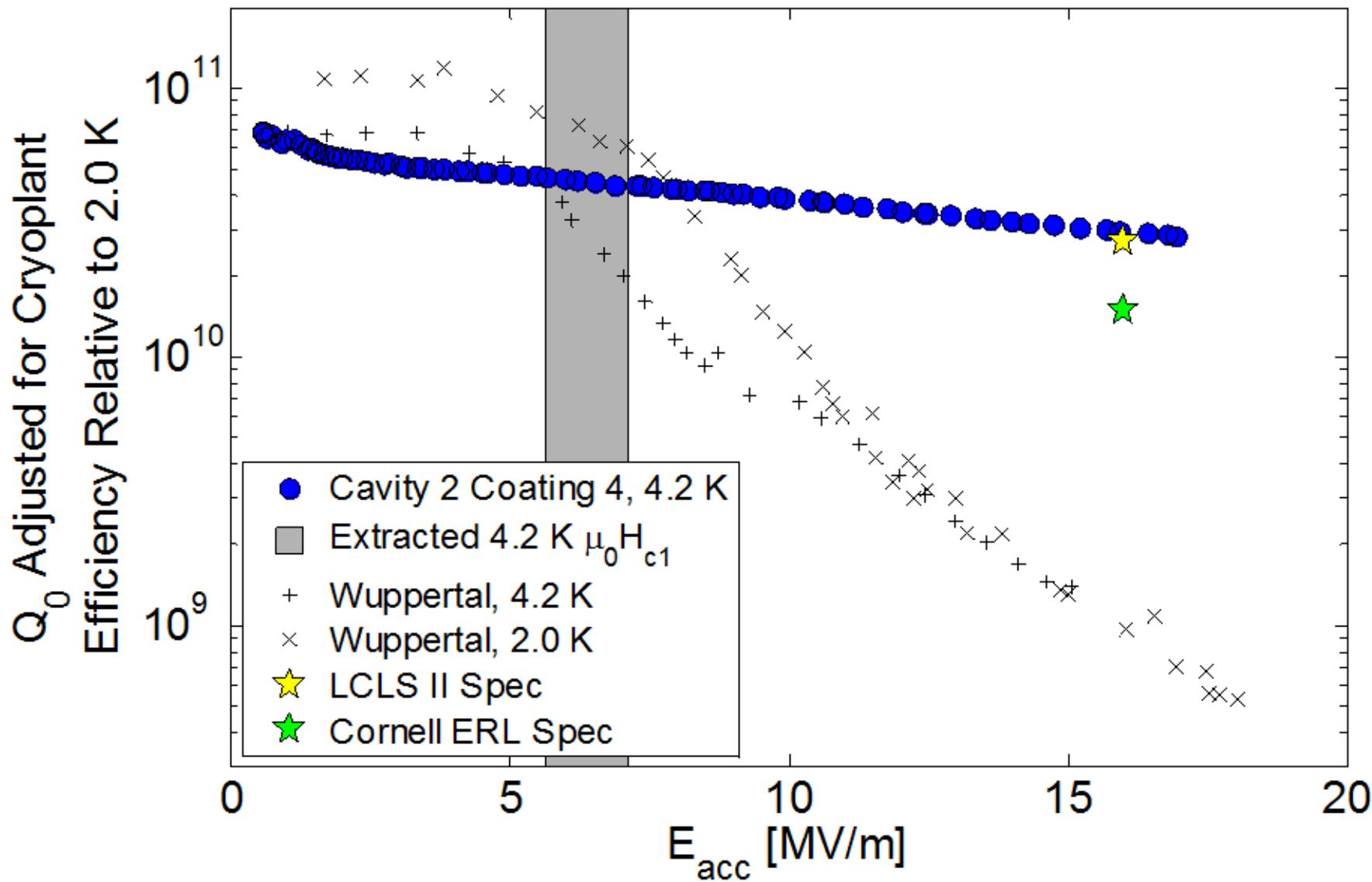
- Nb<sub>3</sub>Sn,  $T_c = 18\text{K}$
- Higher Q at higher operating T
- Higher ultimate field possible



# Nb<sub>3</sub>Sn Fabrication/Cornell



## Best Nb3Sn Result - Cornell



# SRF Based Accelerators for Future Decades?

## World-Wide Expansion of SRF

---

- USA/Europe => Asia
- ILC Could be built in Japan by World Collaboration
- Korea – RAON, 600 MeV, 400 kW (like FRIB) – 360 cavities
- ADS (Accelerator Driven Systems) For
  - Transmutation of Nuclear Waste
  - Energy Generation from Thorium
  - Sub-critical Nuclear Power Station
- China ADS
- India
  - I-SNS – 1 GeV, 2 mA
  - ADS – 1 GeV – 30 mA
- Future Circular Collider (post LHC)
  - CERN and/or China



1.3 GHz Nb 9-cell Cavities

16,024

Q

Near  $10^{10}$

Cryomodules

1,855

SC quadrupole pkg

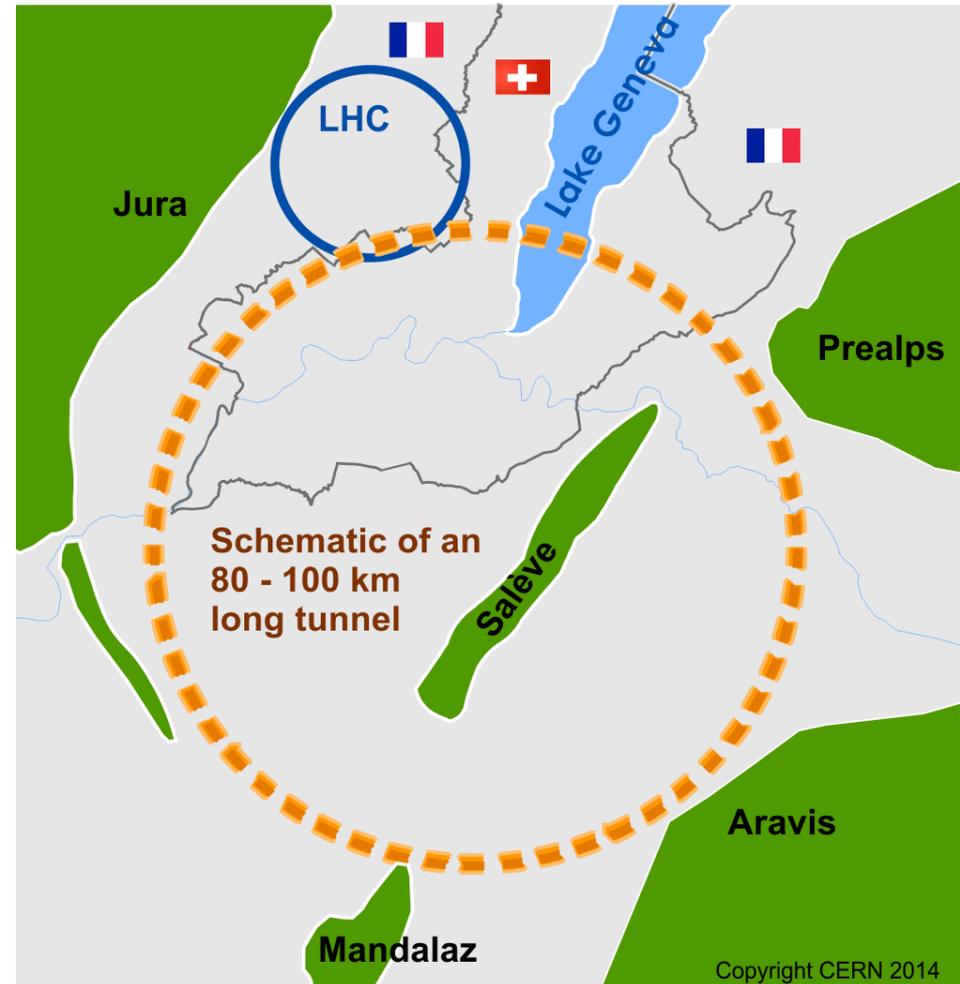
673

10 MW Klystrons & modulators

436 \*

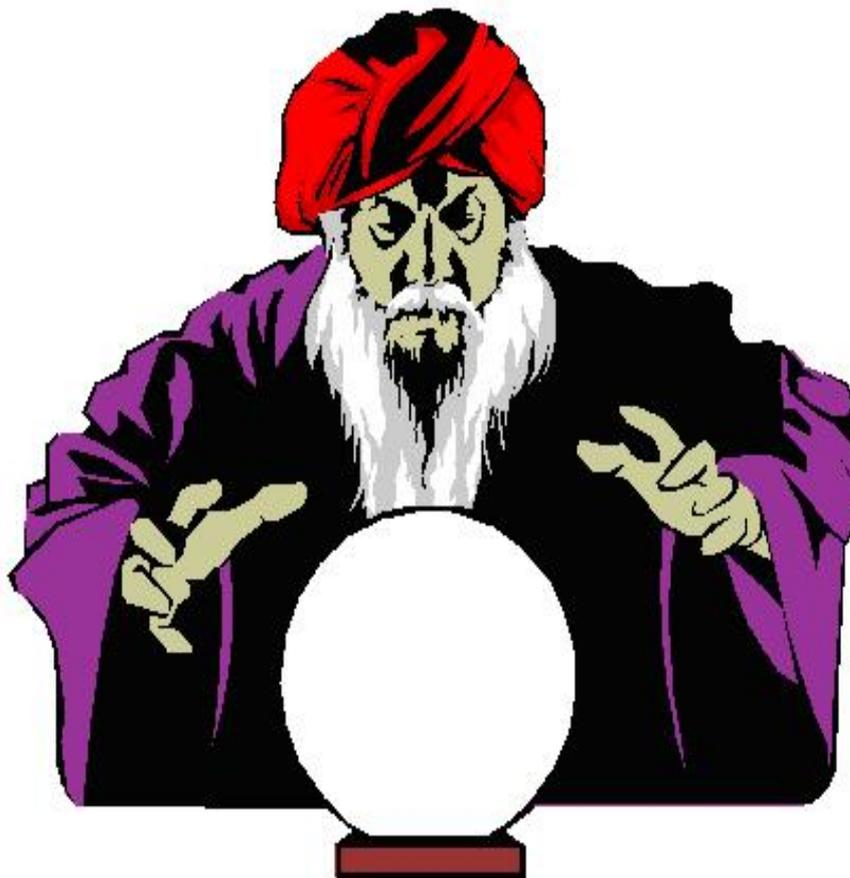
# Future Circular Collider Dreams (FCC)

- 1<sup>st</sup> Stage - Higgs Factory
- e<sup>+</sup> e<sup>-</sup> collider
  - 650 cavities, 400 – 800 MHz
  - 250 GeV → 350 GeV
  - CERN 80 → 100 km ring
  - China 50 → 70 km ring
- 2<sup>nd</sup> Stage pp collider to follow LHC



# Vision for Continuous Growth!

---



# "Moore's" Law for SRF 50 Yr-Growth of Installed Voltage

for  $v/c=1$  Accelerators

Voltage Growth Optimistic !

