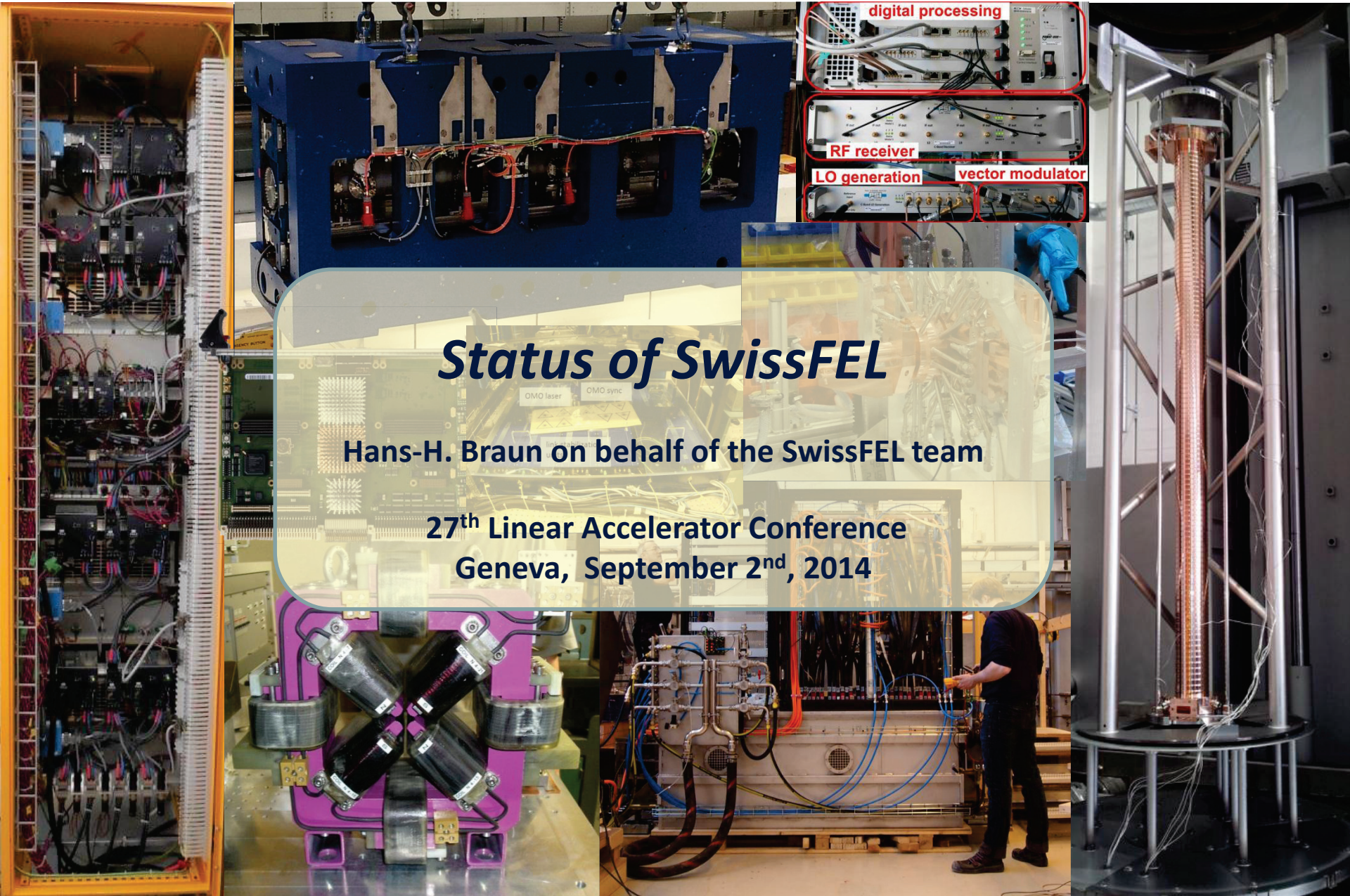




Status of SwissFEL

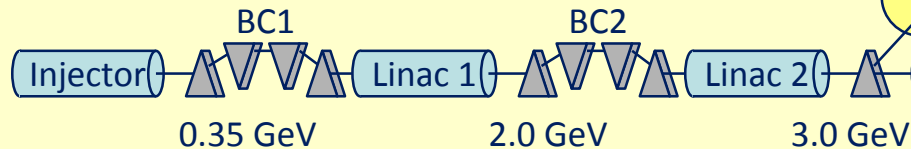
Hans-H. Braun on behalf of the SwissFEL team

27th Linear Accelerator Conference
Geneva, September 2nd, 2014

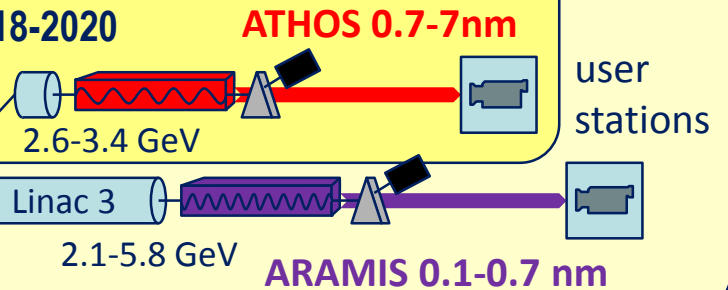
- Overview
- Injector
- Main Linac

SwissFEL in a nutshell

1st Construction phase 2013-2016



2nd construction phase 2018-2020



ARAMIS

Hard X-ray FEL, $\lambda=0.1-0.7$ nm

Linear polarization, variable gap, in-vacuum Undulators

First users 2017

Operation modes: SASE & self seeded

ATHOS

Soft X-ray FEL, $\lambda=0.7-7.0$ nm

Variable polarization, Apple II undulators

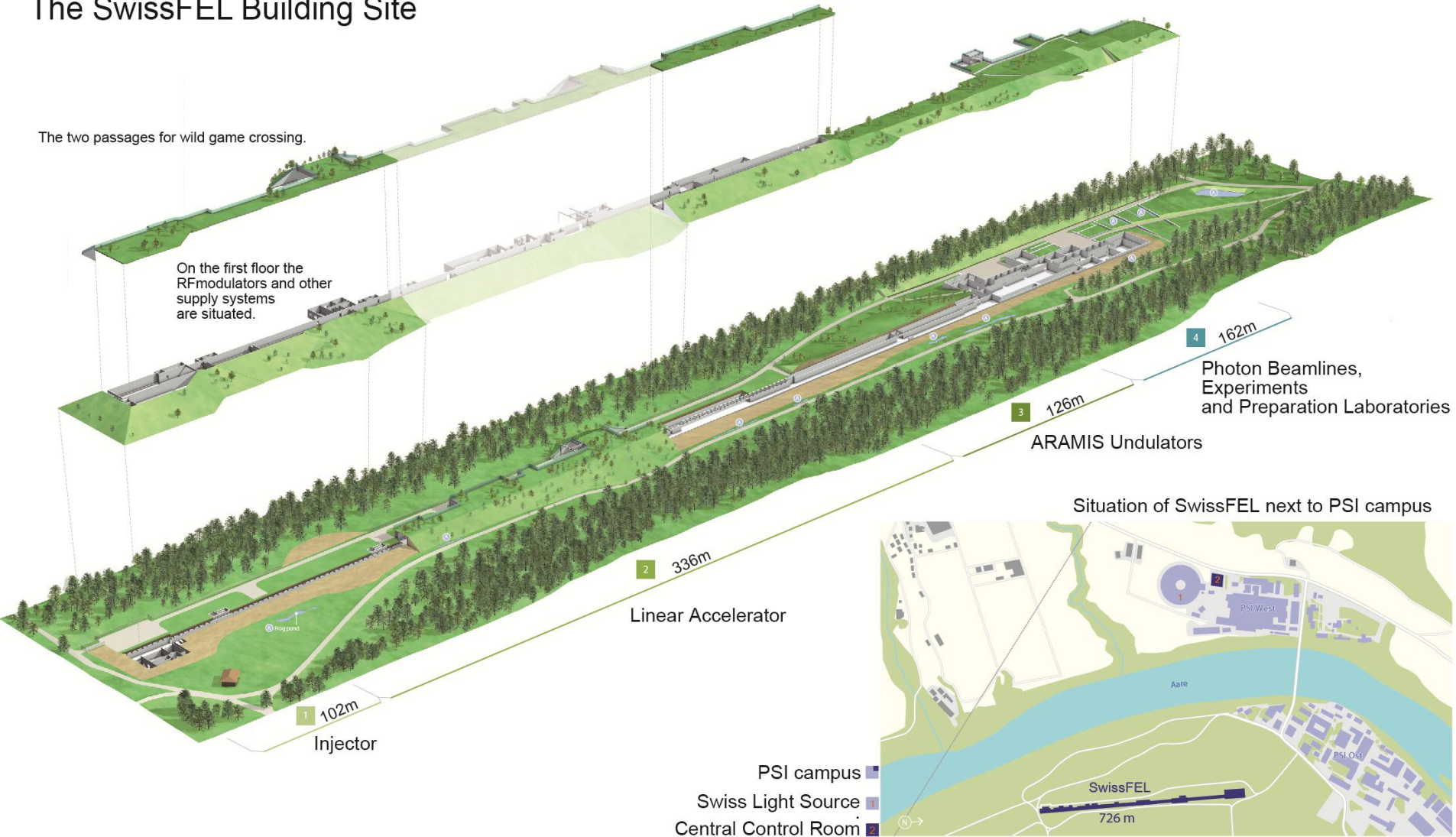
First users 2020

Operation modes: SASE & self seeded

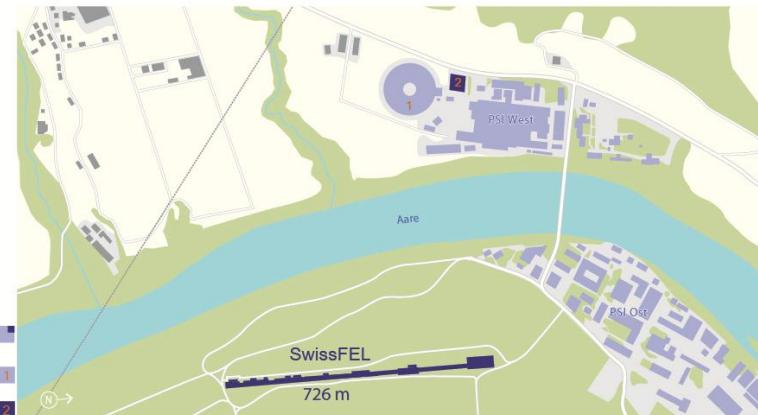
Main parameters

Wavelength from	0.1nm–7nm
Photon energy	0.2-12 keV
Pulse duration	1 fs - 20 fs
e ⁻ Energy	5.8 GeV
e ⁻ Bunch charge	10-200 pC
Repetition rate	100 Hz

The SwissFEL Building Site



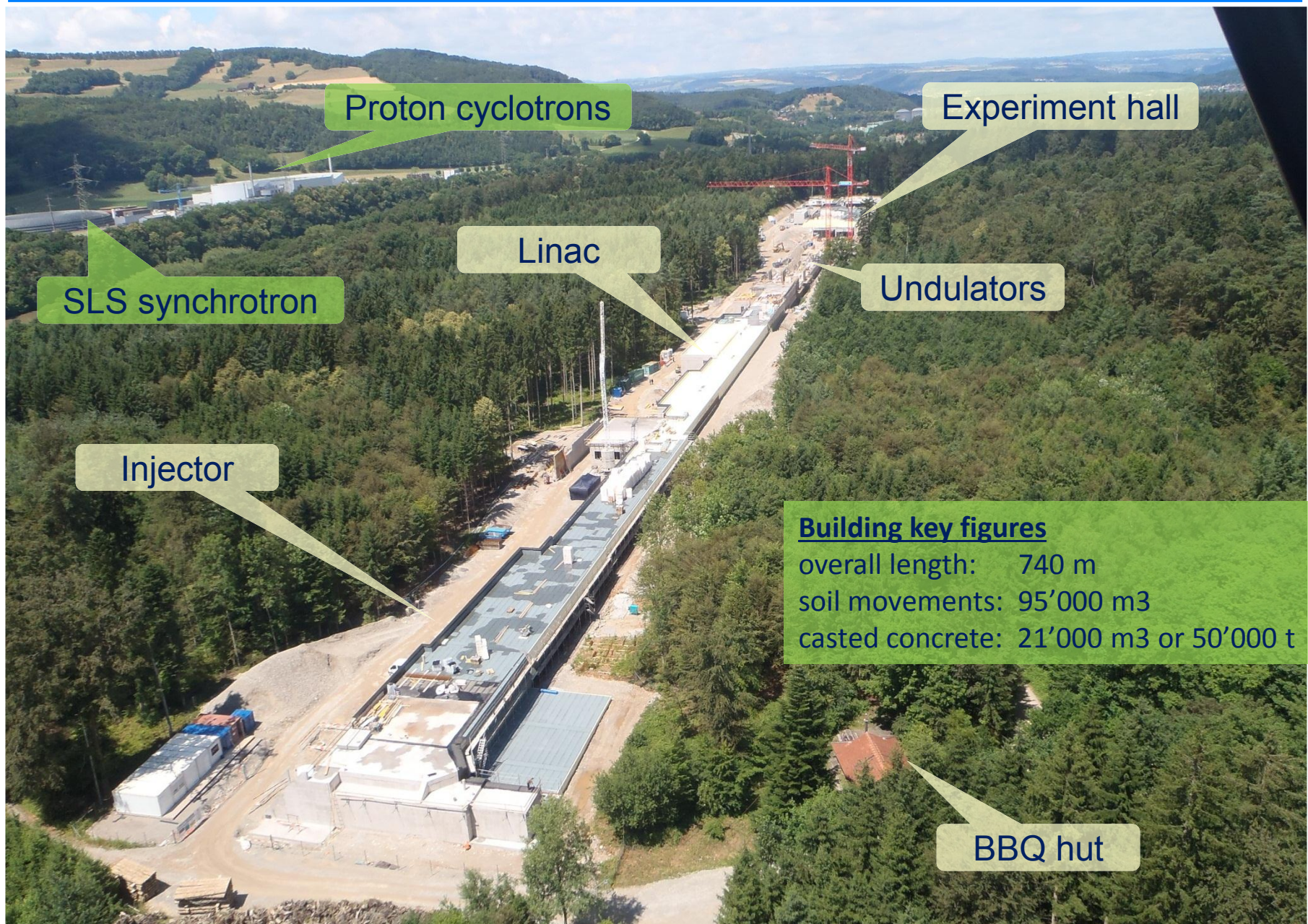
Situation of SwissFEL next to PSI campus



Building location (picture May 2013)

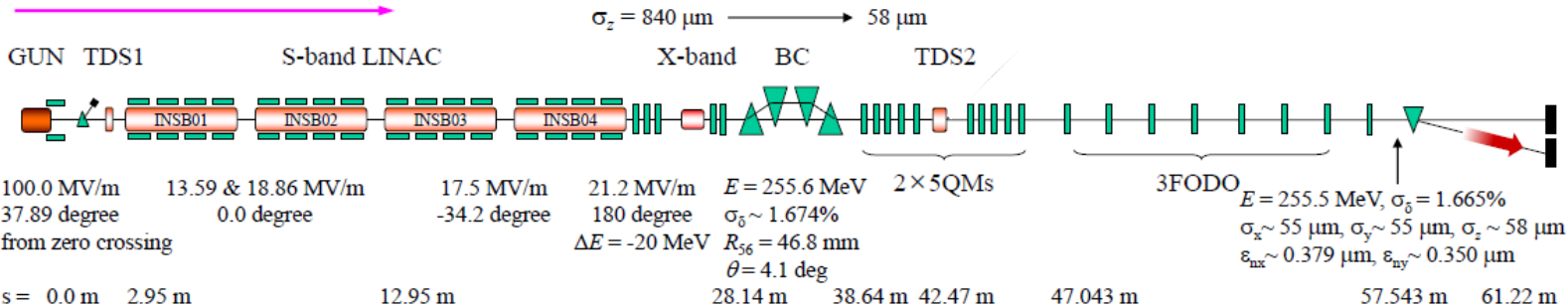


SwissFEL construction site, (picture July 2014)



SwissFEL Injector Test-Facility

laser beam : $\sigma_{x,y} = 270 \mu\text{m}$, $\Delta T = 9.9 \text{ ps}$ (FWHM), rise & falling time = 0.7 ps
e-beams : $Q \sim 0.2 \text{ nC}$, $\epsilon_{\text{thermal}} = 0.195 \mu\text{m}$, $I_{\text{peak}} = 22 \text{ A}$



Injector building



Beamline seen from gun end



Commissioning crew with first beam

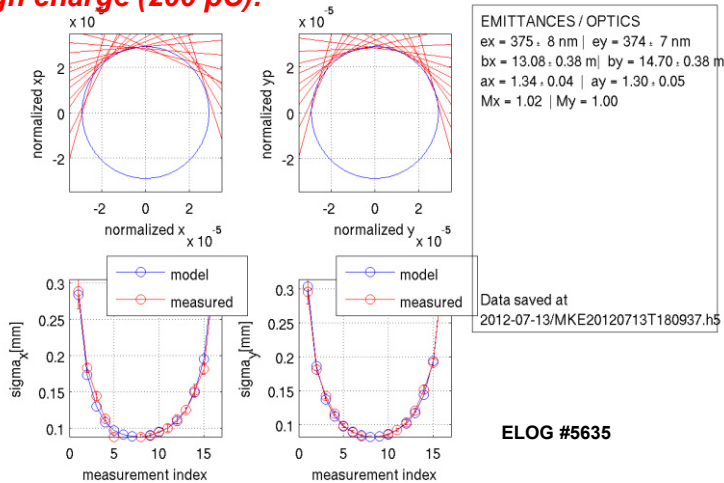


Injector Emittance Achievements

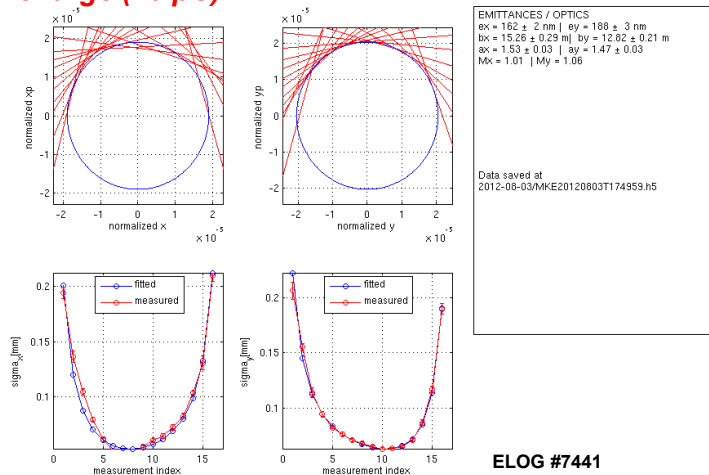
(uncompressed beam)

Example measurements projected emittance

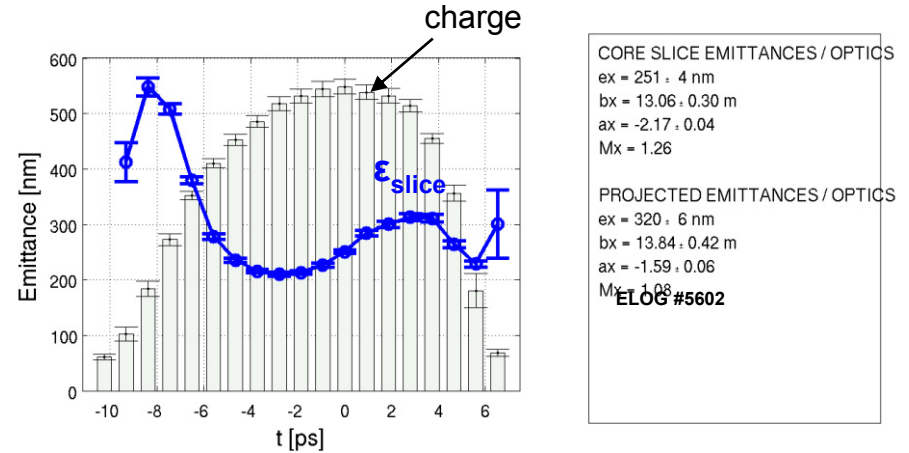
High charge (200 pC):



Low charge (10 pC):



Example slice emittance measurement at $q_B = 200 \text{ pC}$

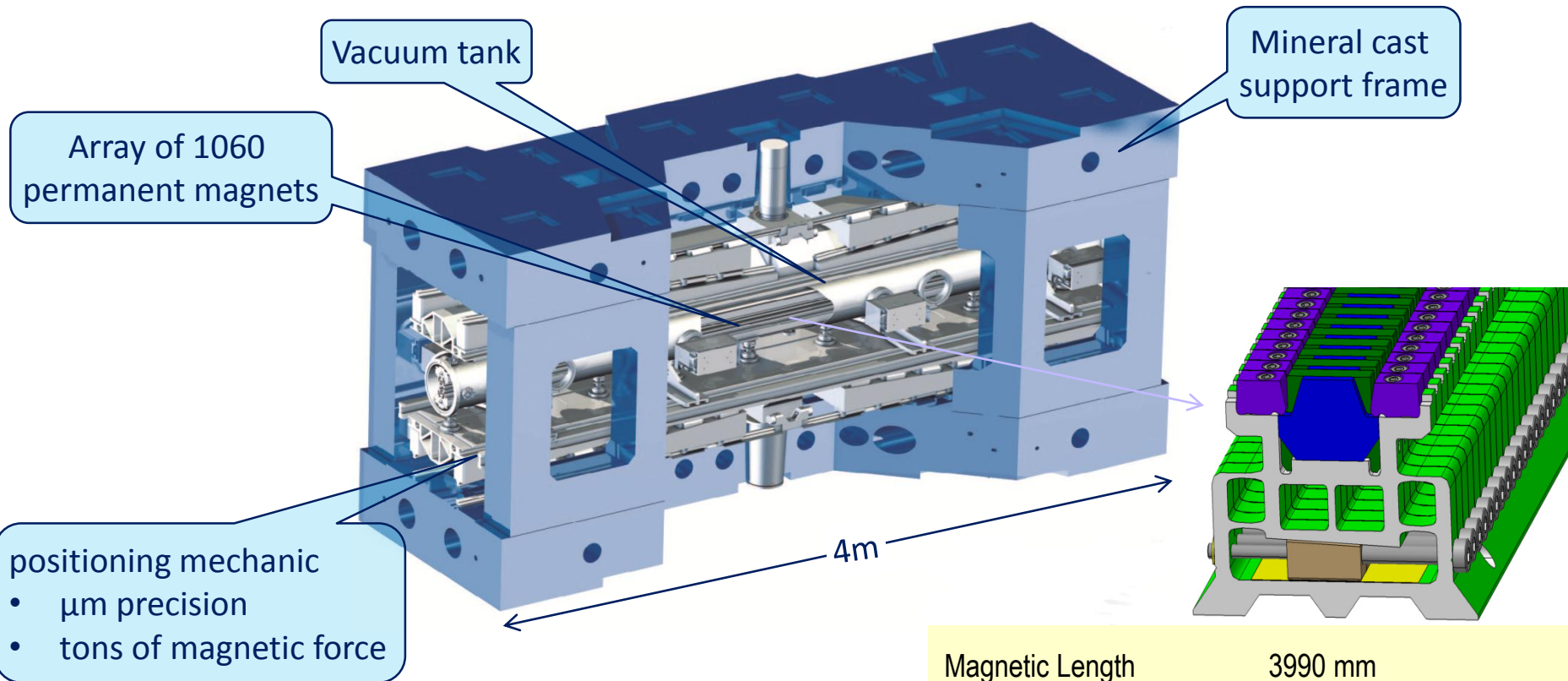


Summary emittance measurements (for uncompressed beam):

Measurement	σ_{laser} [mm]	$\epsilon_{n,x}$ [μm]	$\epsilon_{n,y}$ [μm]	$\epsilon_{n,\text{simulated}}$ [μm]	$\epsilon_{n,\text{required @undulator}}$ [μm]
<i>High-charge mode (~200 pC):</i>					
projected:	0.21	0.38	0.37	0.350	0.65
core slice:	0.21	0.25	—	0.330	0.43
<i>Low-charge mode (~10 pC):</i>					
projected:	0.10	0.16	0.18	0.096	0.25
core slice:	0.10	$\leq 0.15^*$	—	0.080	0.18

*measurement limited by signal-to-noise ratio

U15 Undulator for ARAMIS beamline



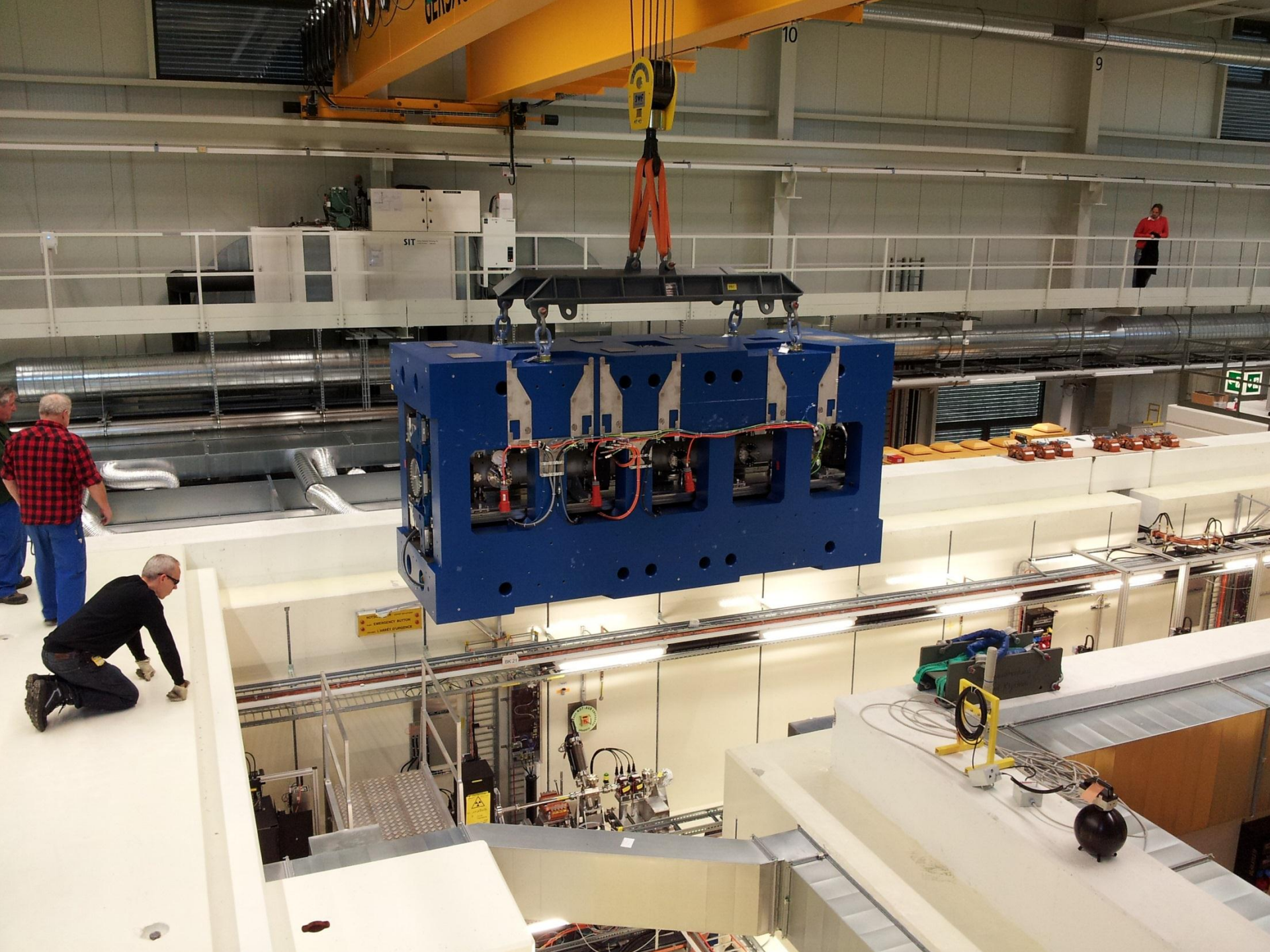
M= 17t

12 x U15 for ARAMIS

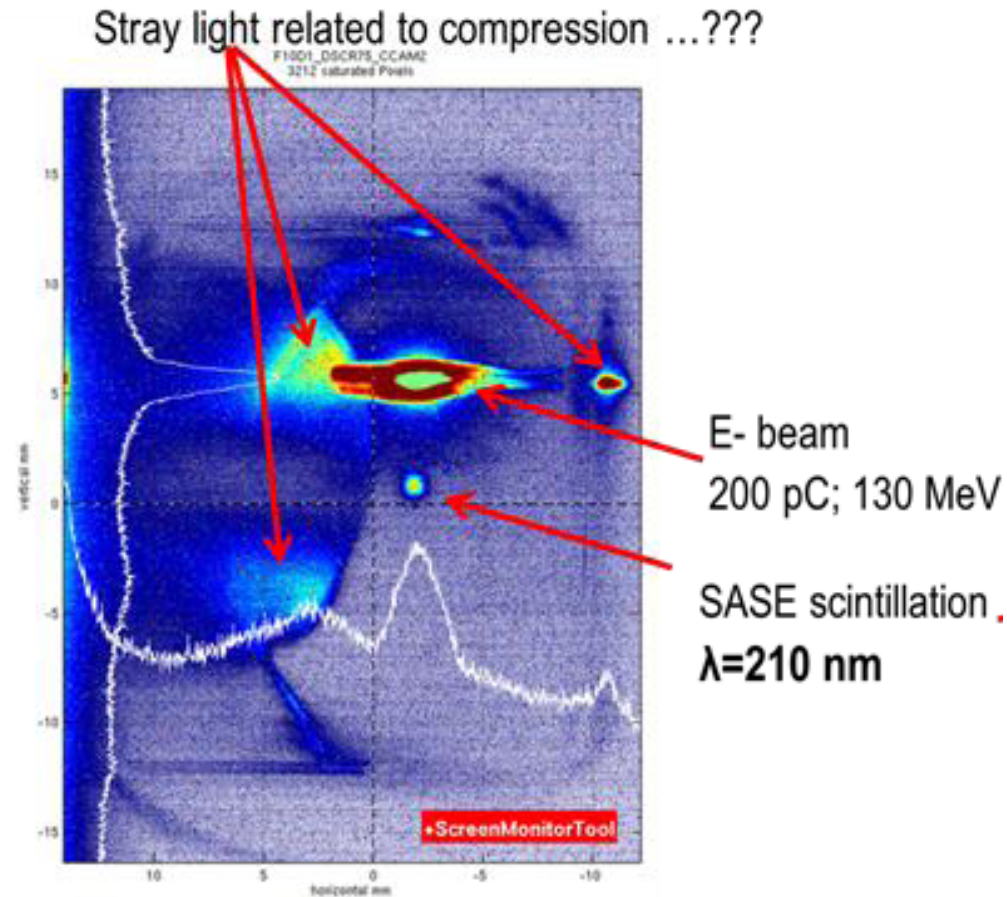
Key industry partners:

- MDC Daetwyler Industries (CH)
- Bruker (D)
- Hitachi (Jp)
- Vakuumschmelze (D)

Magnetic Length	3990 mm			
Period λ_u	15 mm			
Gap	3.2	4.2	4.7	5.5 mm
Undulator K value	1.8	1.4	1.2	1.0
Magnetic Field Bz on axis	1.3	1.0	0.9	0.7 T
Magnetic Material	NdFeB-Dy			
Pole Material	Permendur (CoFeVa)			



SASE lasing in in SwissFEL Injector Test Facility



YAG screen
Z=54.191m

Layout and main RF systems

Injector

2.6 cell S-band RF gun
Cu or Cs₂Te cathodes
fed by 1 S-Band RF station

6 x 4m S-band travelling wave,
const. gradient, $2\pi/3$
acc. structures
fed by 4 S-Band RF stations

1 x 1m X-band travelling wave,
const. grad. harmonic linearizer
fed by 1 X-band RF station
(build by CERN/ELETTRA/PSI collab.)

1 s.w. S-band deflector from LNF

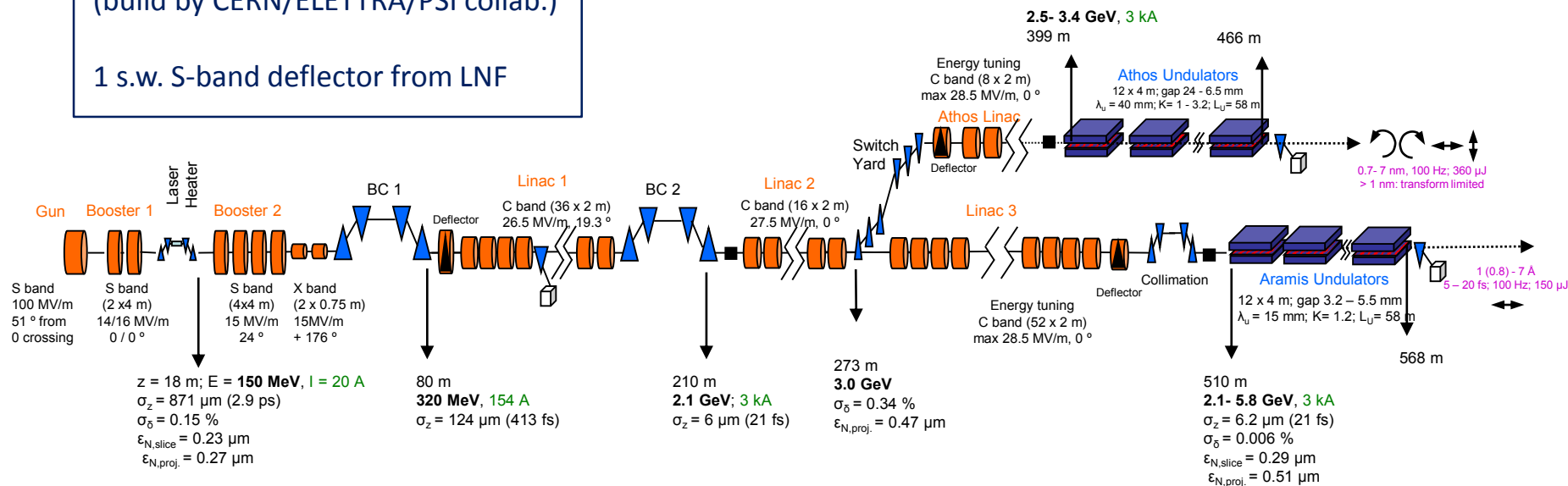
Linacs

104 (+8) x 2m

C-band travelling wave, const. gradient, $2\pi/3$
acc. structures with BOC RF pulse compression
fed by 26 (+2) C-band RF station

2 x 2m

C-band transverse deflecting structures
fed by RF switch from last C-band station

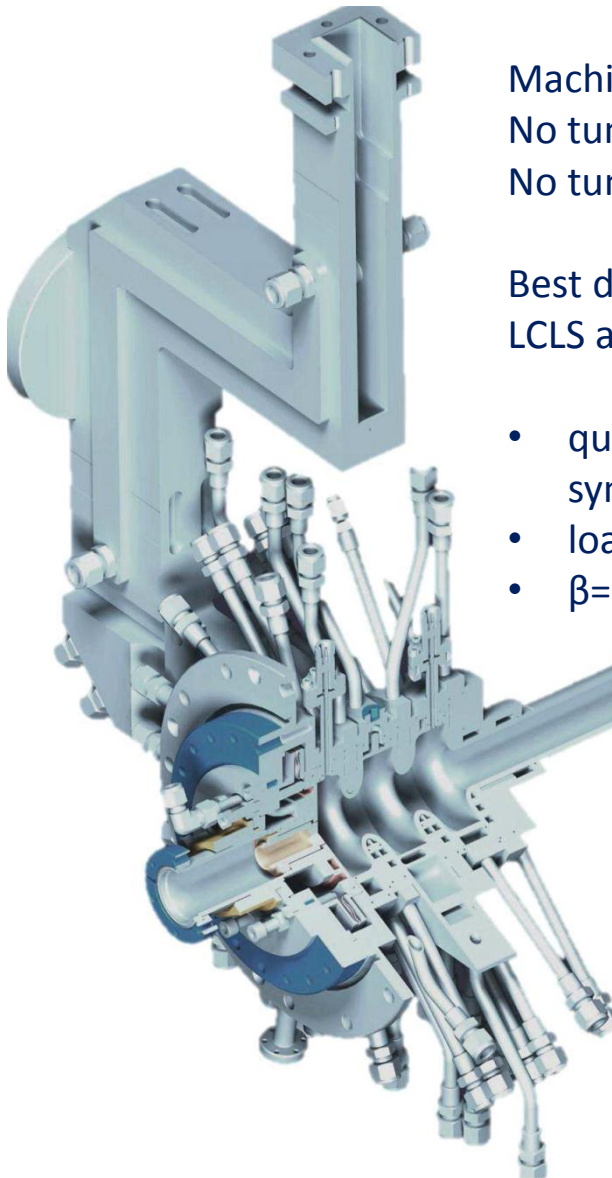


Overview RF cavities

(without TDS)

	Unit	S-band photogun	S-band cavities (injector)	X-band cavities (injector)	C-band cavities (Linacs 1)	C-band cavities (Linacs 2)	C-band cavities (Linacs 3)	C-band cavities (Athos linac)
Frequency (MHz) – $f_b=142.8$ MHz		2998.8 (21 x f_b)	2998.8 (21 x f_b)	11995.2 (84 x f_b)	5712 (40 X f_b)			
Phase Advance		π	$2\pi/3$	$5\pi/6$	$2\pi/3$			
Active Length	mm	162	4070	750	1978			
Total Length	mm		4150	965	2050			
Number of Cells		2.5	122	72	113			
Operating Temperature	°C	40	40	31	40			
Maximum Gradient	MV/m	120	25	34	28	28	30	30
Operating Gradient	MV/m	100	14.8	25	27	27.5	28.5	28.5
Required Input Peak Power per structure		19 MW for 100 MV/m	24 MW for 16 MV/m	7 MW for 20 MV/m	27.2 MW for 27.5 MV/m			
Klystron maximum performance		35 MW – 4.5 μ s	45 MW – 4.5 μ s	50 MW – 1.5 μ s	50 MW – 2.5 μ s 40 MW – 3 μ s			
Filling Time	ns	490	1000	105	322			
Number of structures		1	6	2	36	16	52	8
Number of structures per klystron		1	1 or 2	2	4			

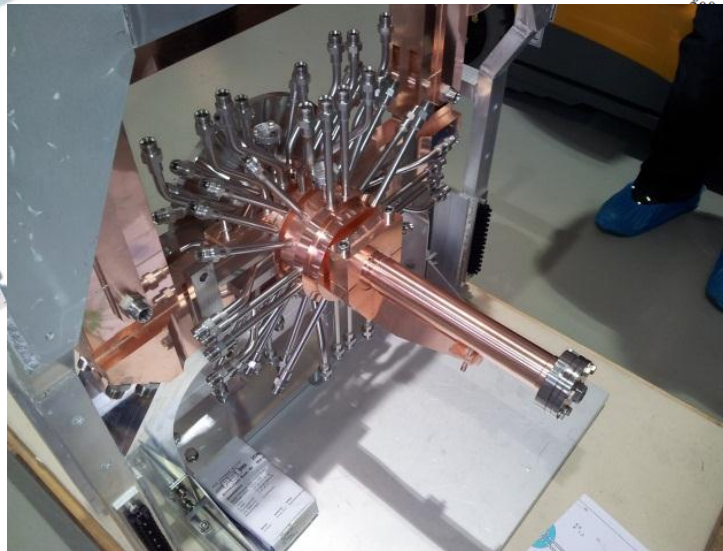
RF gun



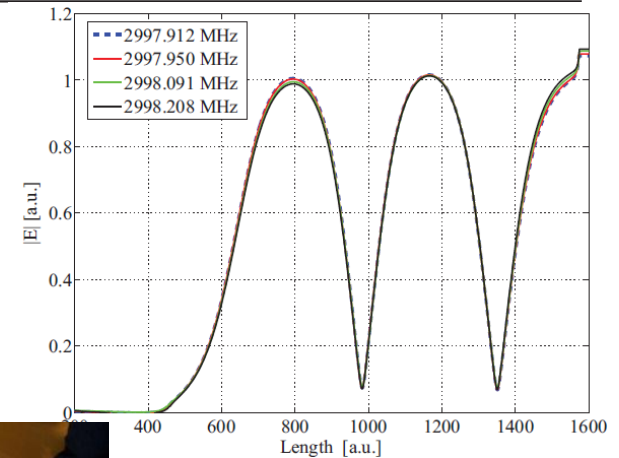
Machined “on tune” according to HFSS
 No tuning plungers
 No tuning step during machining

Best design features from
 LCLS and CTF/PHIN RF guns adopted

- quadrupole compensated symmetric coupler
- load lock
- $\beta=2$

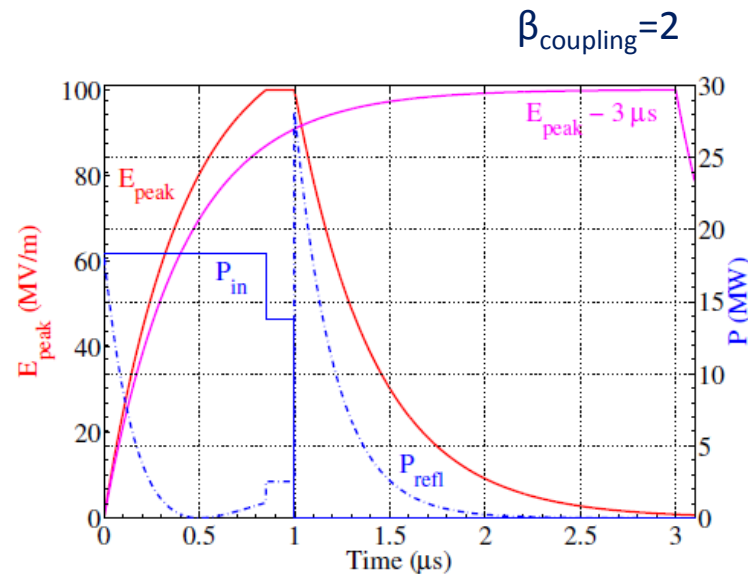


Parameter	HFSS	Measured	unit
π -mode freq.	2997.912	2997.912	<i>MHz</i>
β -coupling	1.98	2.02	
Q_0	13630	13690 $\pm$ 100	
Filling time	485	481	<i>ns</i>
Mode sep.	16.36	16.20	<i>MHz</i>
Field balance	>98	>98	%
Operational temp.	57.7	53.0	$^{\circ}\text{C}$



Machining: VDL
 Brazing: PSI workshop

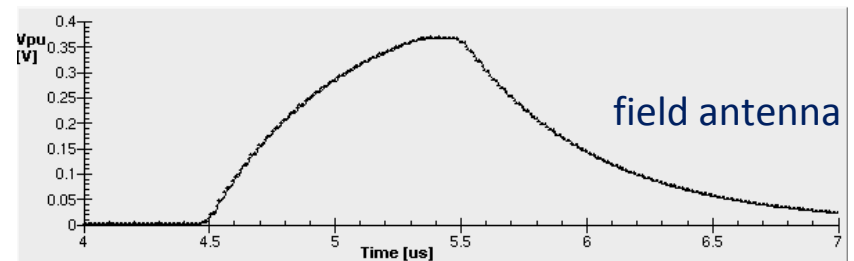
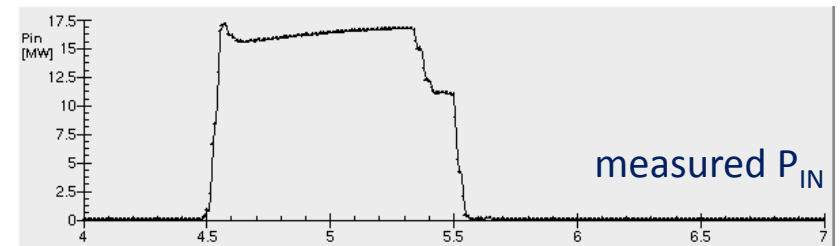
Programmed RF Amplitude for RF Gun to minimize heat load and dark current



Amplitude modulation scheme with 150 ns flattop - fast filling and two bunch operation.

Shorter RF pulses

- Thermal load reduction
from 3 to 0.9 KW
- Dark current reduction
- Less RF breakdown



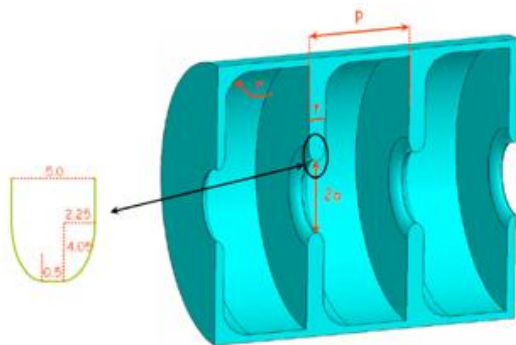
J.-Y. Raguin et al., "The Swiss FEL RF Gun: RF Design and Thermal Analysis", in Proc. LINAC 2012, Tel-Aviv

U. Ellenberger et al., "The SwissFEL RF Gun: Manufacturing and Proof of Precision by Field Profile Measurements", THPP114, this conference

P. Craievich et al., "High Power RF Test and Analysis of Dark Current in the SwissFEL-GUN", proc. FEL 2014, Basel

M. Schaer et al., "Study of a C-Band Hybrid Electron Gun for SwissFEL", TUPP112, this conference

S-band Structures for Injector



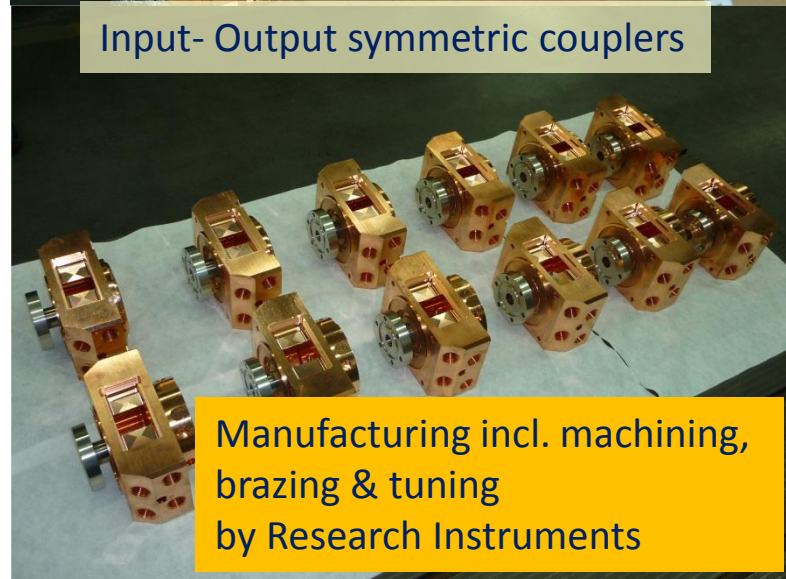
Parameter	Value		
Operating frequency	2998.8 MHz		
Phase advance per cell	$2\pi/3$		
Total number of cells	122		
Accelerating gradient	20 MV/m		
Maximum pulse repetition frequency	100 Hz		
	v_g/c (%)	r/Q (k Ω /m)	Q
First cell	2.91	3.85	11688
Middle cell	1.87	4.23	11640
Last cell	0.79	4.81	11589

J.-Y. Raguin, "The Swiss FEL S-Band Accelerating Structure: RF Design", Proc. LINAC 2012, Tel-Aviv, Israel, 2012

Stacks ready for inductive brazing



Input- Output symmetric couplers



Manufacturing incl. machining, brazing & tuning by Research Instruments

Main Linac Design Requirements

Minimize investment + operation cost

Preserve emittance for one or two bunches

Longitudinal wake of Linac 3 has to compensate residual energy chirp from bunch compression

Transverse wakefield must allow for two bunches spaced by 28 ns

Design should facilitate assembly and installation

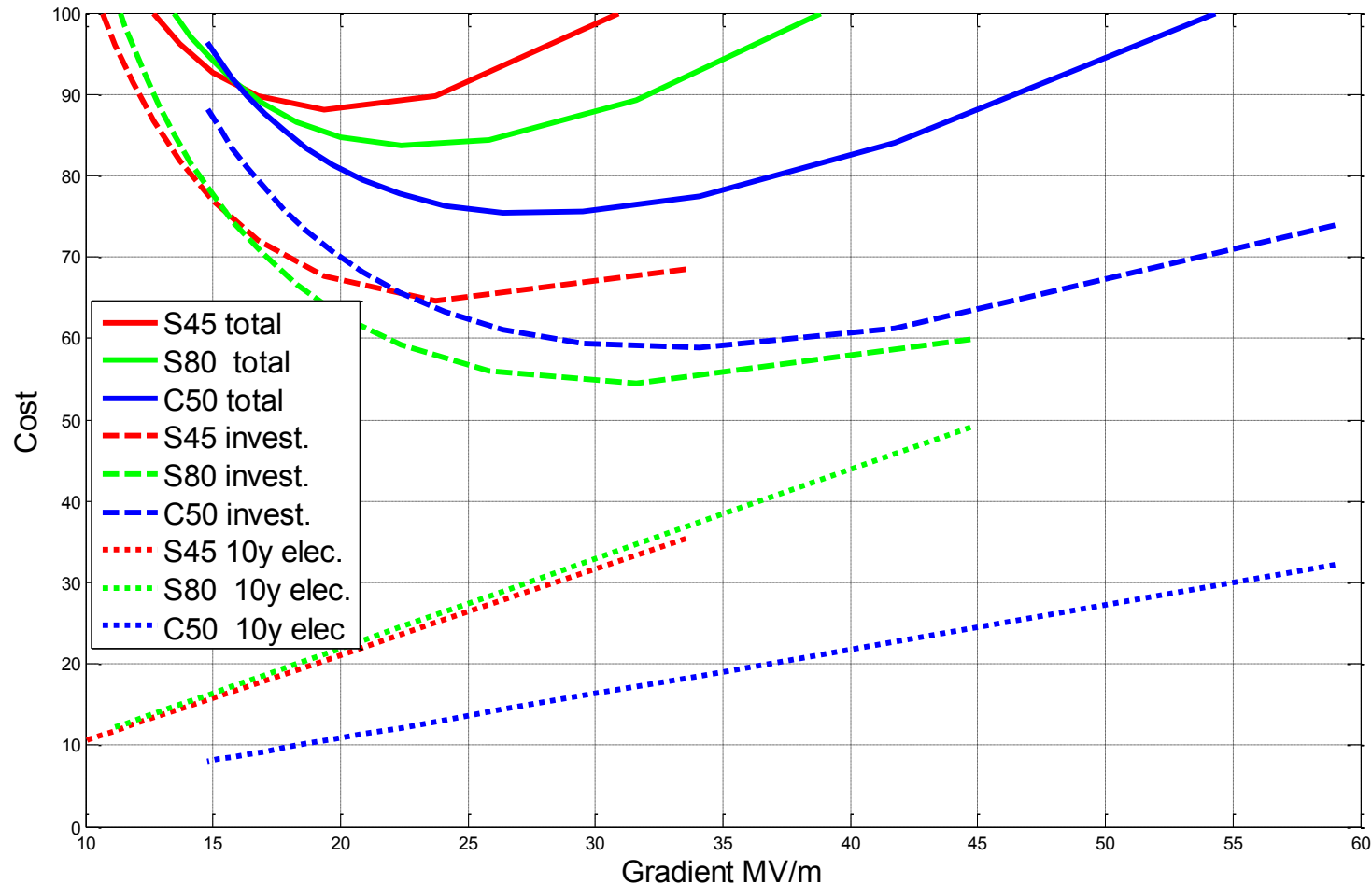
Minimize sources of transverse and longitudinal jitter

Linac design choices

Choices

- Normal conducting, C-band frequency, profit from KEK-JLC-C & Spring8/SACLA development
- High shunt impedance structure design with moderate gradient of 28MV/m
- Structure manufacturing tolerances tight enough to allow “on tune” fabrication,
→ no tuning provisions, no tuning step in production process
- High Q BOC (=barrel open cavity) RF pulse compressor
- Waveguide distribution and BOC mounted on girder
→ pre-assembly with most components before transport in tunnel
- Klystron modulator with solid state HV switches
→ compact design, very good pulse flatness, small pulse to pulse jitters
- Optical fiber reference distribution, high performance digital LLRF
- Precise cooling water temperature regulation with local smart controllers incl. LLRF as T sensor
- Ø16mm vacuum pipe → low power, air-cooled quadrupoles; high resolution cavity BPMs

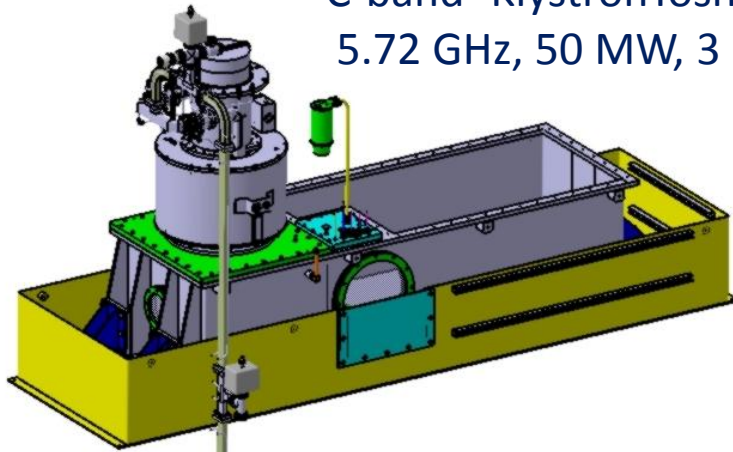
Cost vs. gradient for S-band with 45 MW klystron,
S-band with 80MW klystron
and C-band with 50 MW klystron



Advantage of C-band is in real-estate needs and electricity consumption

SwissFEL Main Linac building block

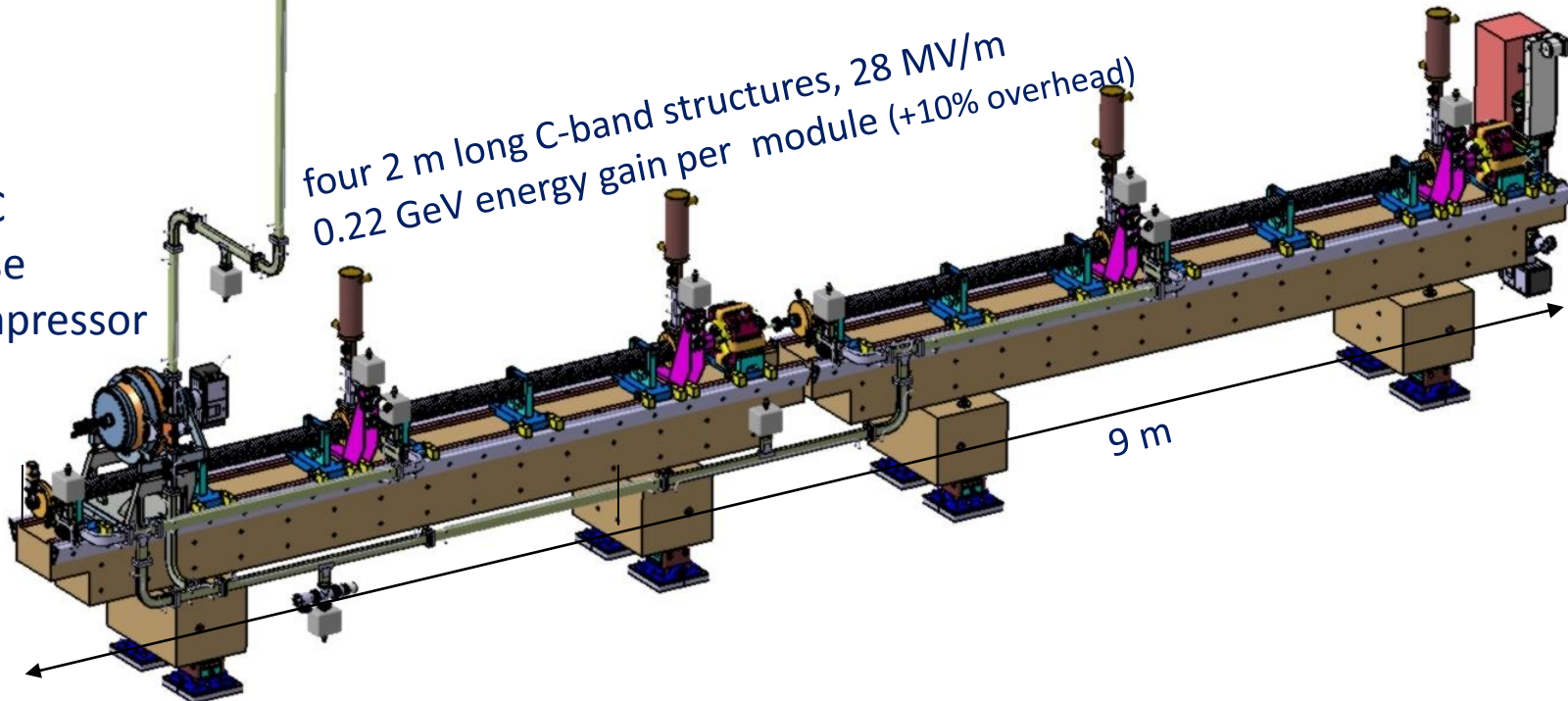
C-band- Klystron Toshiba E37212
5.72 GHz, 50 MW, 3 μ s, 100 Hz



Main LINAC	#
LINAC modules	26
Modulator	26
Klystron	26
Pulse compressor	26
Accelerating structures	104
Waveguide splitter	78
Waveguide loads	104

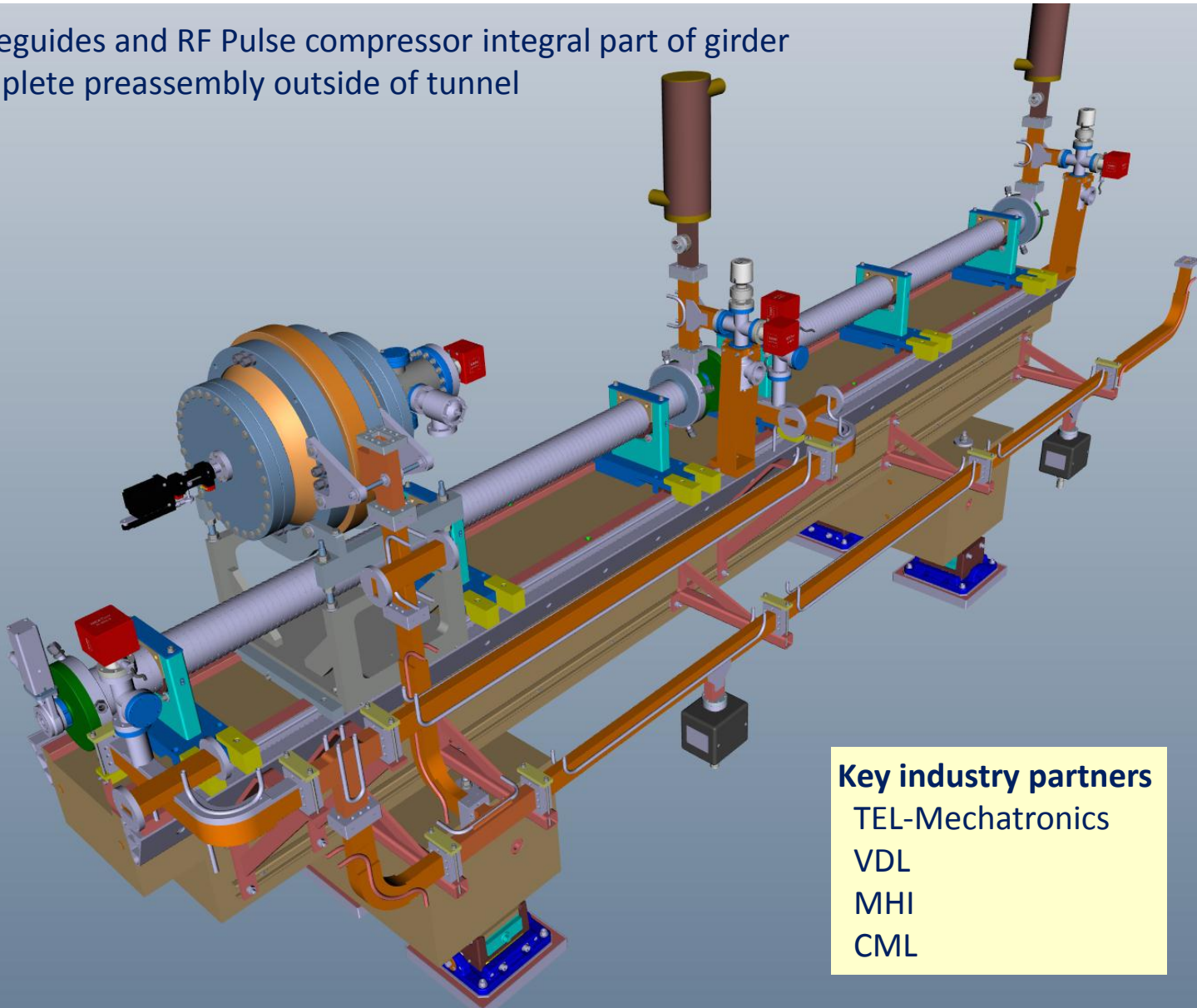
BOC
pulse
compressor

four 2 m long C-band structures, 28 MV/m
0.22 GeV energy gain per module (+10% overhead)



Linac girder

Waveguides and RF Pulse compressor integral part of girder
⇒ complete preassembly outside of tunnel



Key industry partners

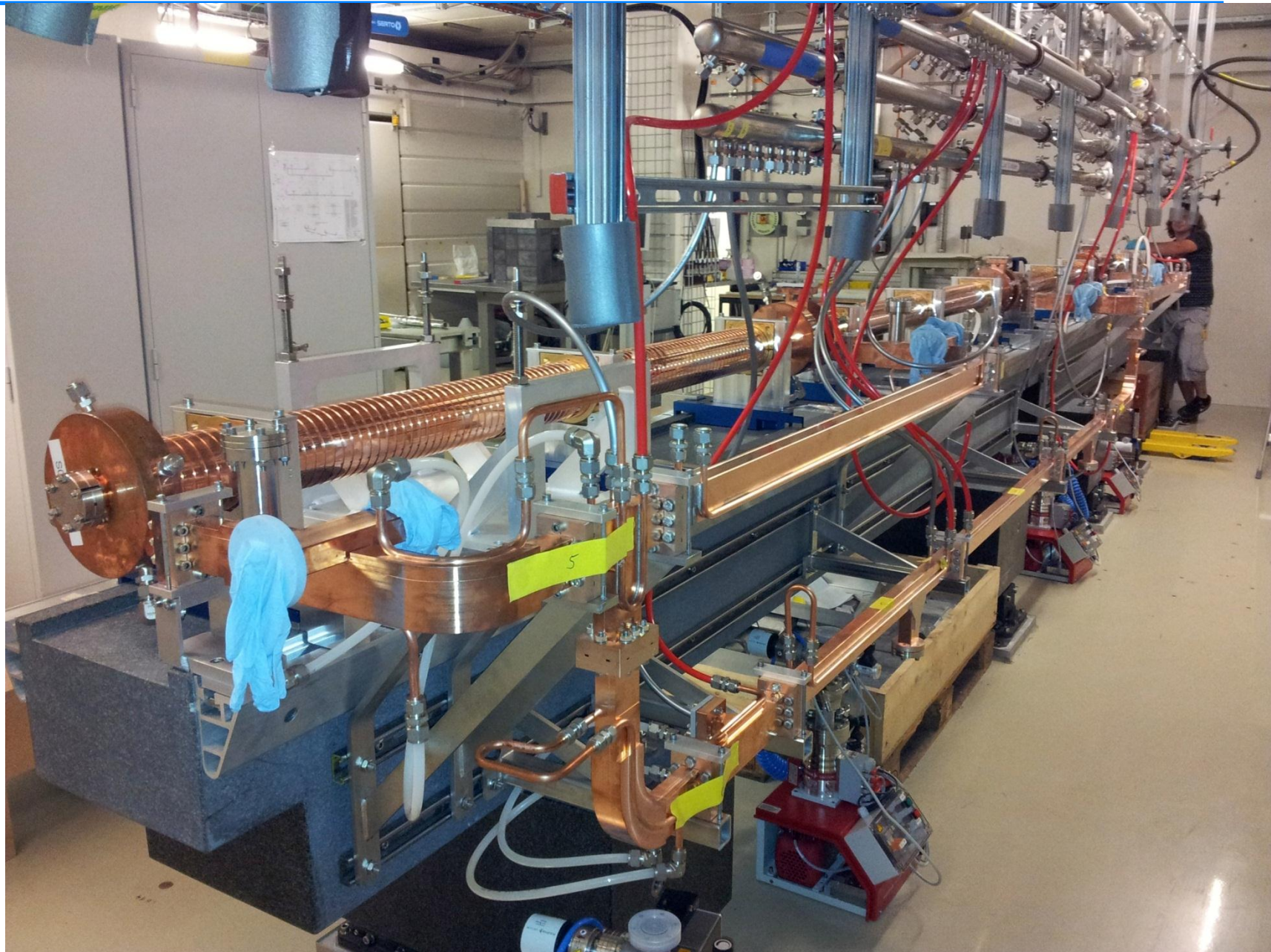
TEL-Mechatronics

VDL

MHI

CML

Assembly of First Linac Module

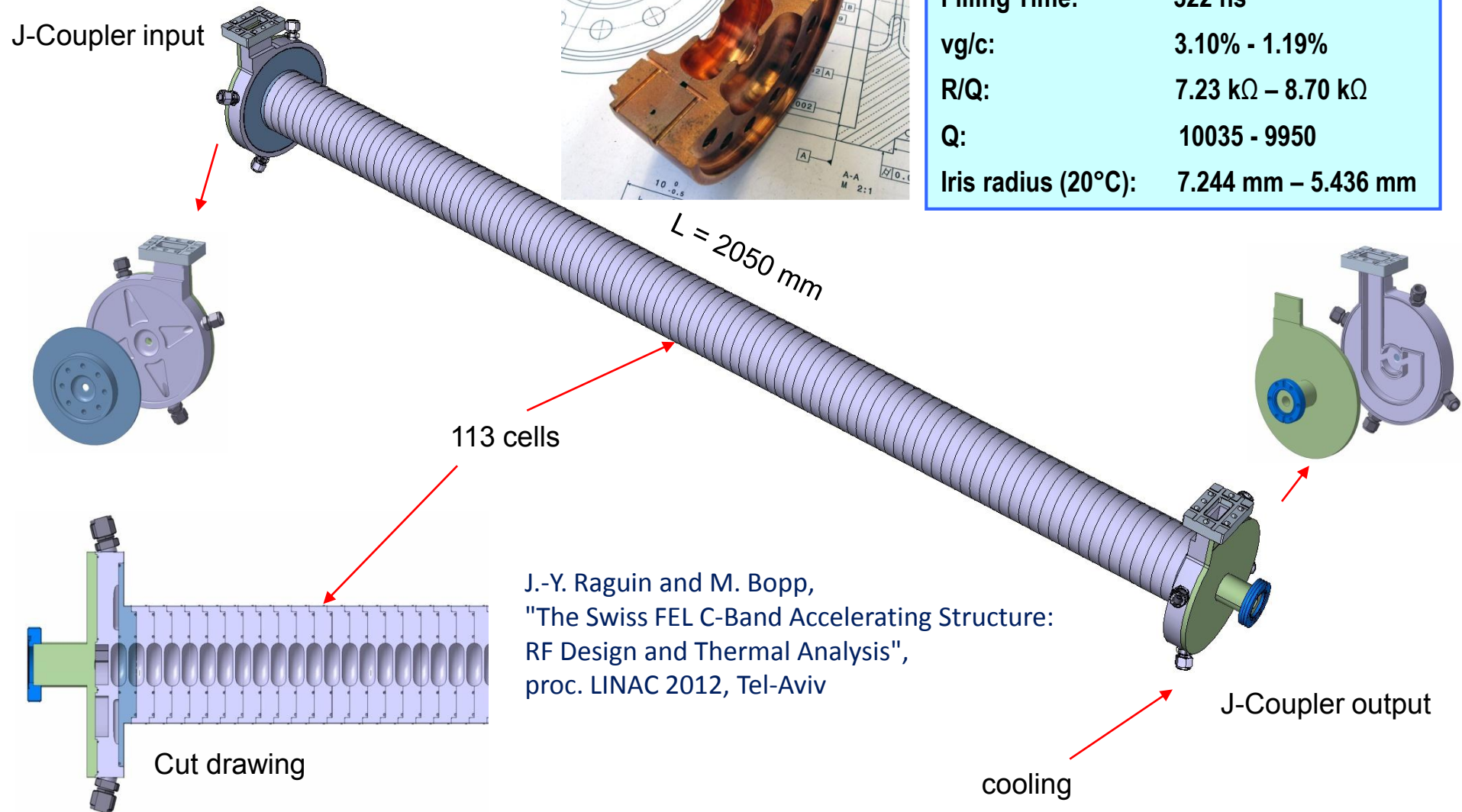
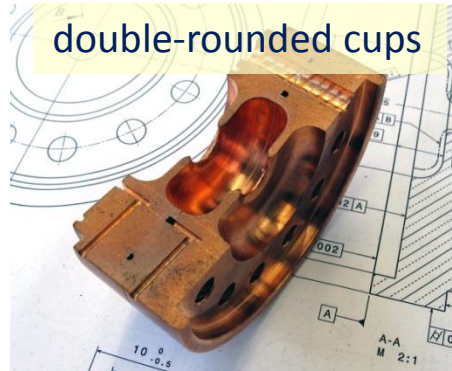


C-band structure

Structures are machined “on tune”
no provisions for dimple tuning!

Specifications:

Phase adv.	$2\pi/3$
Filling Time:	322 ns
vg/c:	3.10% - 1.19%
R/Q:	7.23 k Ω – 8.70 k Ω
Q:	10035 - 9950
Iris radius (20°C):	7.244 mm – 5.436 mm



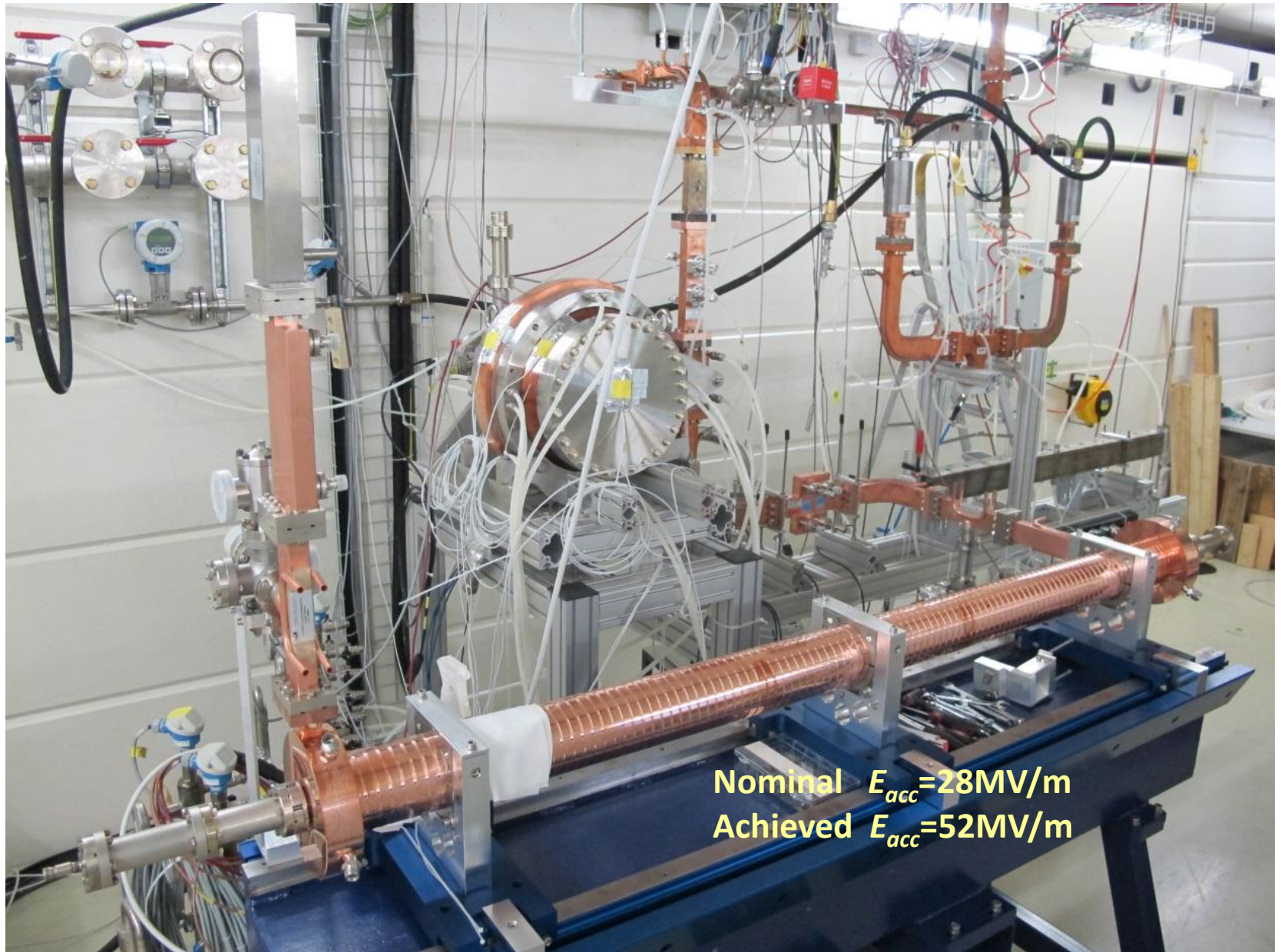
First 2 m C-band structures



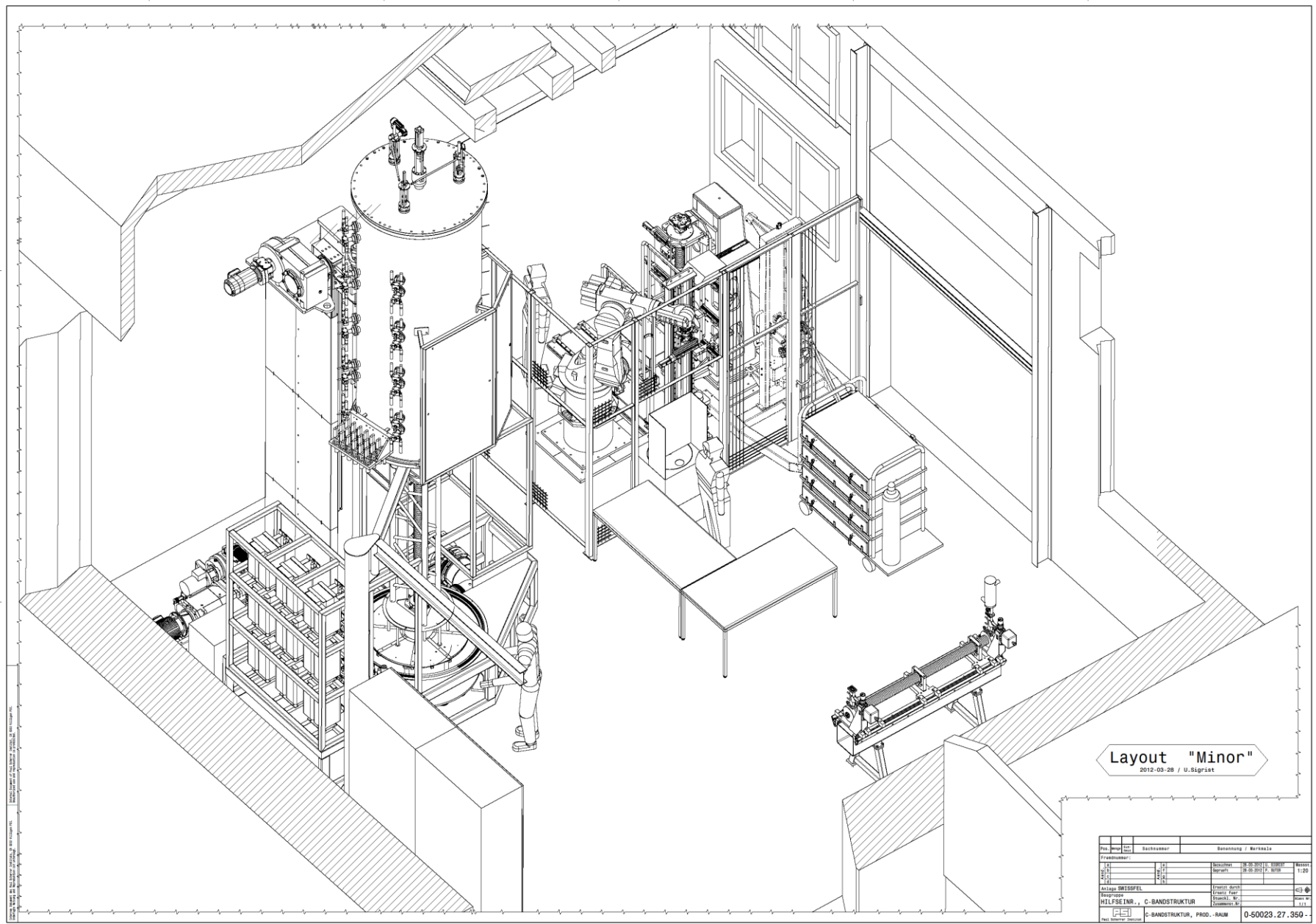
- 5 structures have been brazed so far
- High power results for first structure:
 - conditioned to 52 MV / m
 - Break-down rate at 52 MV / m $\approx 2 \times 10^{-6}$
 - At nominal 28MV/m, break-down rate negligible

R. Zennaro et al.,
“Measurement and High Power Test of the First
C-Band Accelerating Structure for SwissFEL”,
MOPP119, this conference

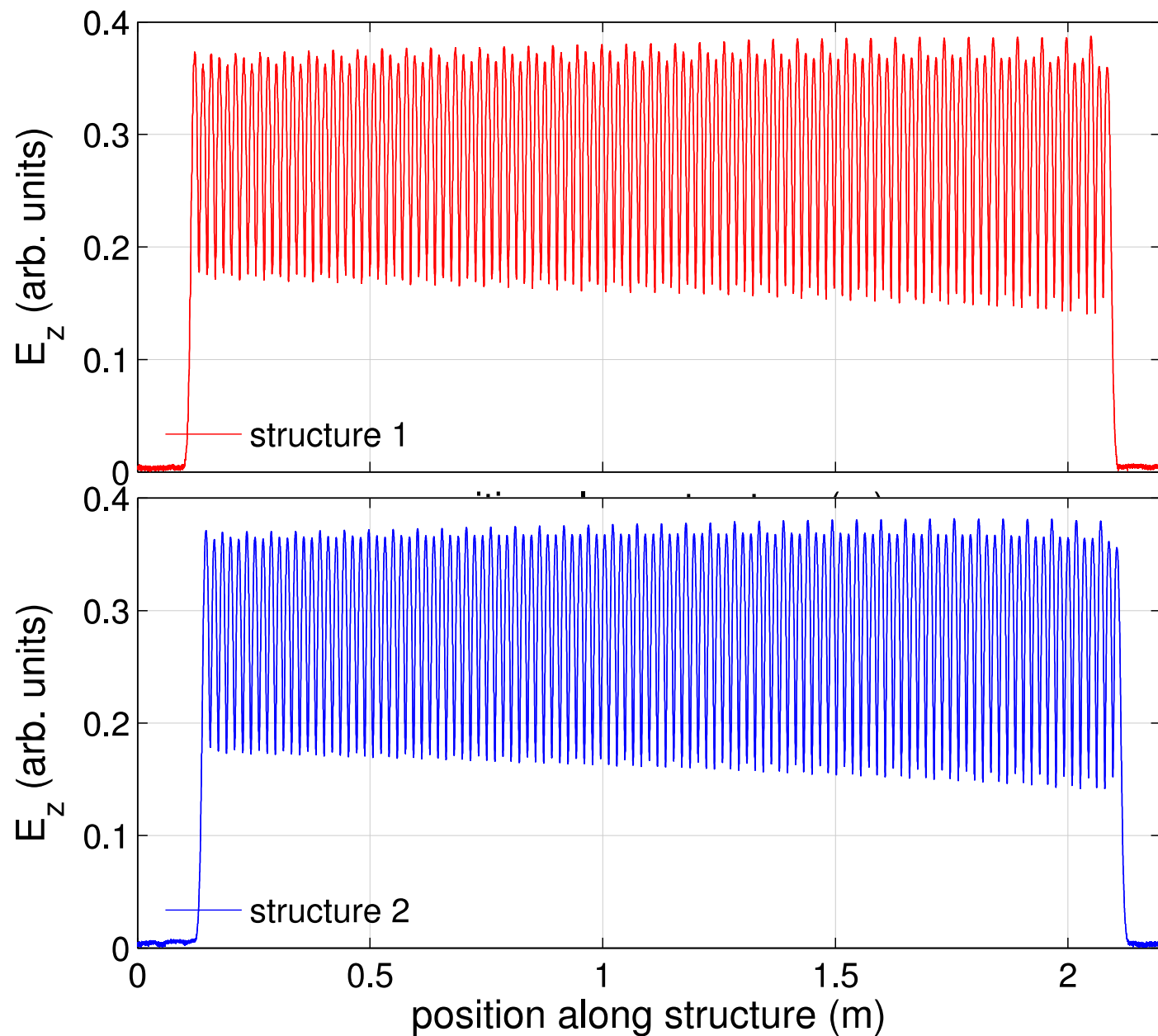
C-band structure with BOC pulse compression in RF power test area



Nominal $E_{acc}=28\text{MV/m}$
Achieved $E_{acc}=52\text{MV/m}$

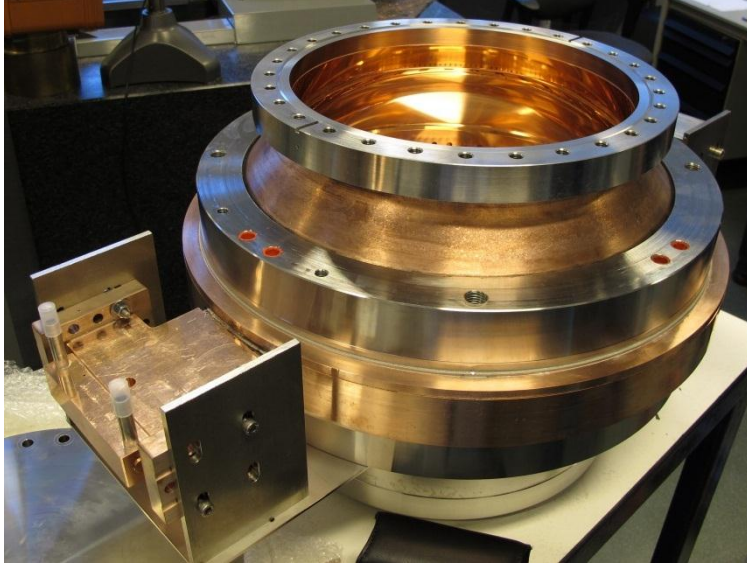


2 m C-band structure: longitudinal field distribution



BOC Pulse compressor

whispering gallery mode



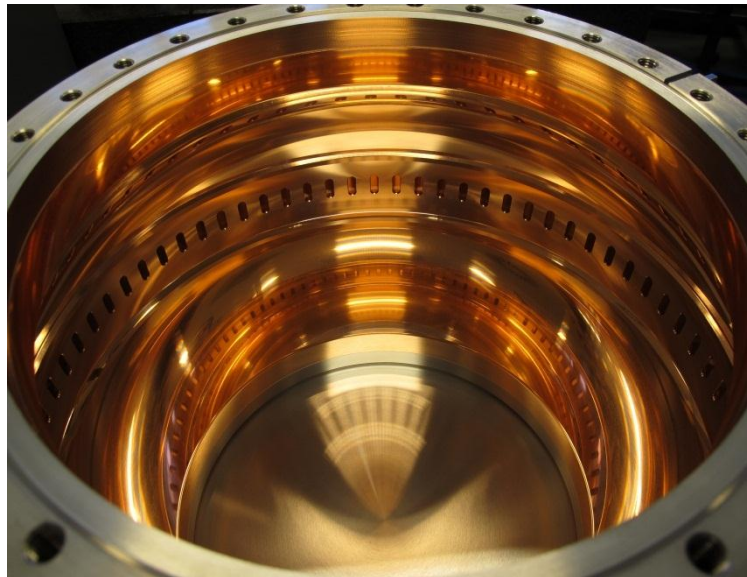
RF design:

- ✓ Single cavity
- ✓ Whispering gallery mode with analytical solution
- ✓ intrinsic high $Q > 200000$

Mechanical design:

Simple and robust design:

- ✓ Inner body from a single piece
- ✓ Two brazing steps
- ✓ Machined on tune



R. Zennaro et al., "C-band RF pulse compressor for the SwissFEL", Proc. IPAC 2013, Shanghai

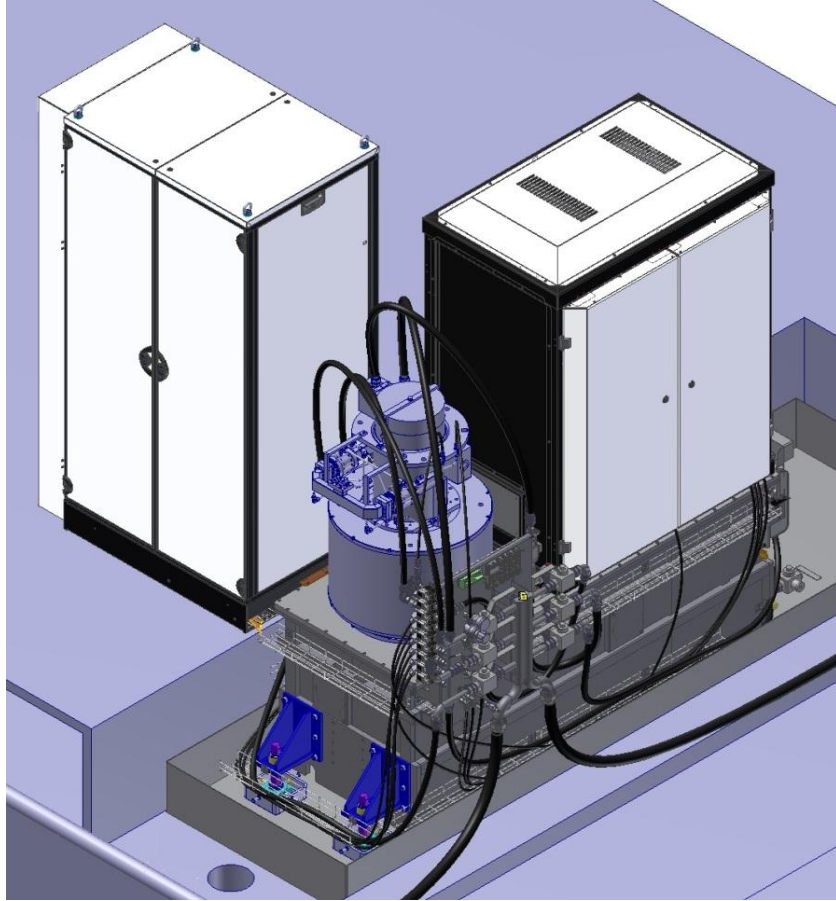
U. Ellenberger et al., "The SwissFEL C-Band RF Pulse Compressor: Manufacturing and Proof of Precision by RF Measurements", FEL 2014, Basel

A. Citterio et al., "C-band Load Development for the High Power Test of the SwissFEL RF Pulse Compressor", this conf. MOPP118

Prototype modulator from ScandinoVa

ScandiNova

**K2-3 for PSI C-band:
50 MW, 370kV / 344A / 3 μ s / 100 Hz**



Design of C-Band K2-3 Modulator



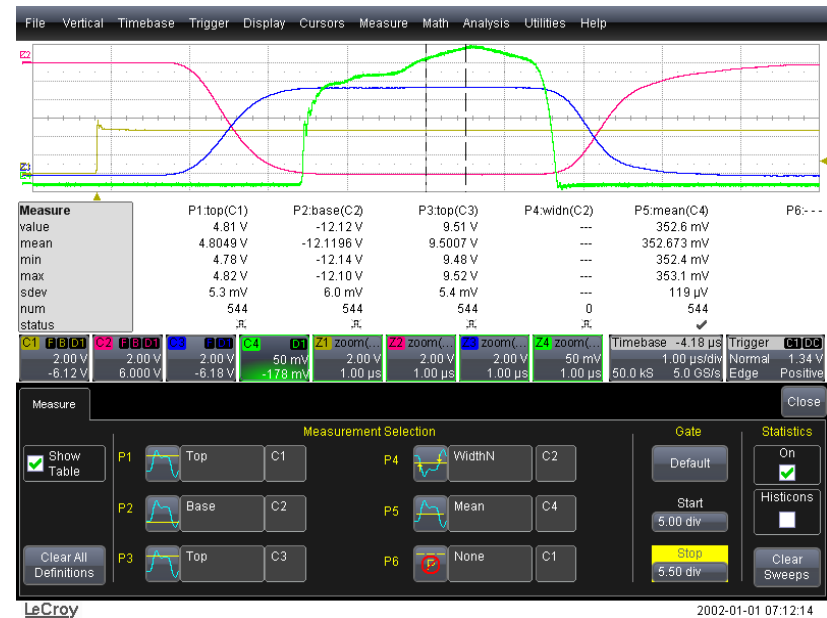
50MW Klystron and K2-3 Modulator

Based on K2-series: new control system, new mechanical layout.
Achieves excellent pulse shape and an rms stability of 13 ppm.

K2-3 FOR C-BAND AT 50 MW-LEVEL, DESIGNED FOR 20 PPM STABILITY



Klystron Voltage & Current Pulses
366kV / 325A / 3.5 μ s / 100Hz



Recorded Stability on Pulse Middle section
Average over 0.5 μ s

Stab = 119 μ V / 9.51 V
= 13 ppm RMS

Peak to Peak 74 ppm

Mechanical Layout of the new prototype Modulator



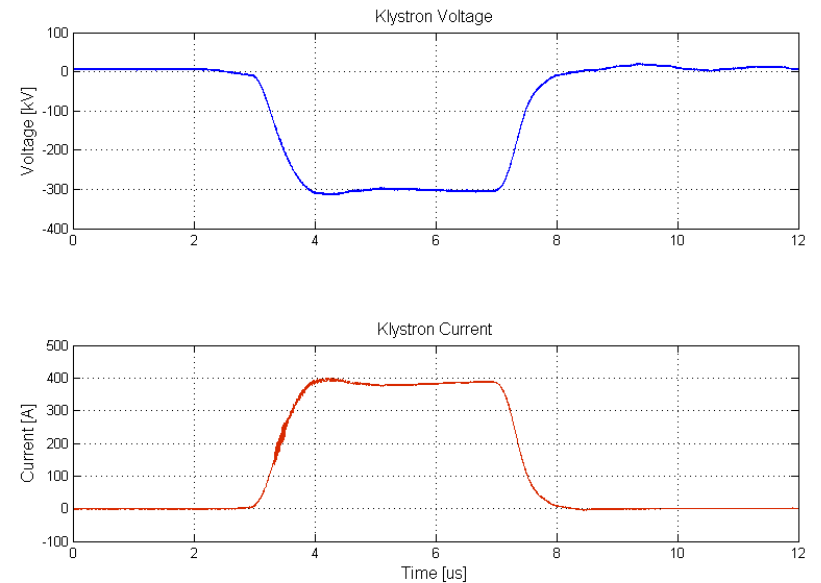
The Modulator consists of the following mechanical units:

1. Modulator tank, housing the oil immersed pulse transformer, HV divider and current measurement
2. 12 Pulse Power Modules (IGBT modules), including pre-magnetisation circuits
3. Modulator control, HV earthing, cap bank discharge, oil supervision and water manifold
4. 19" rack housing the active PFC power supplies and focus power supplies
5. 19" rack housing the precision boost converter, control system, klystron auxiliary power supplies
6. 400VAC / 50Hz Mains input and distribution cabinet

Type- μ modulator prototype for PSI C-band



Measured pulses on demonstrator modulator

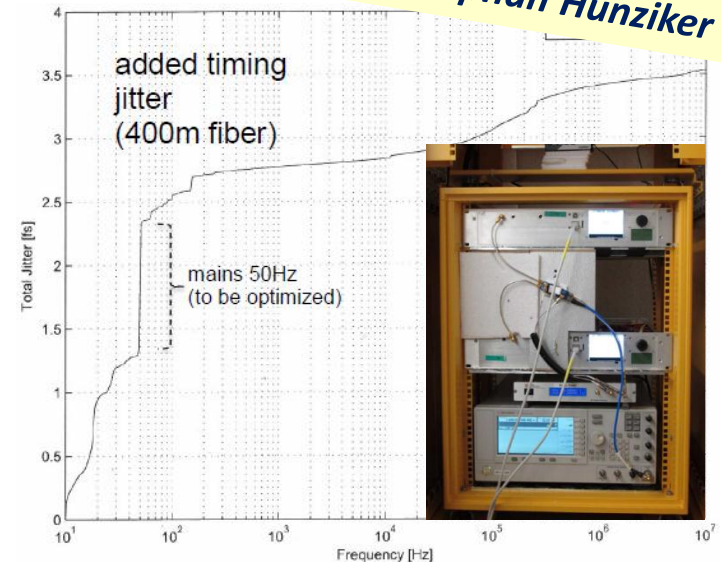
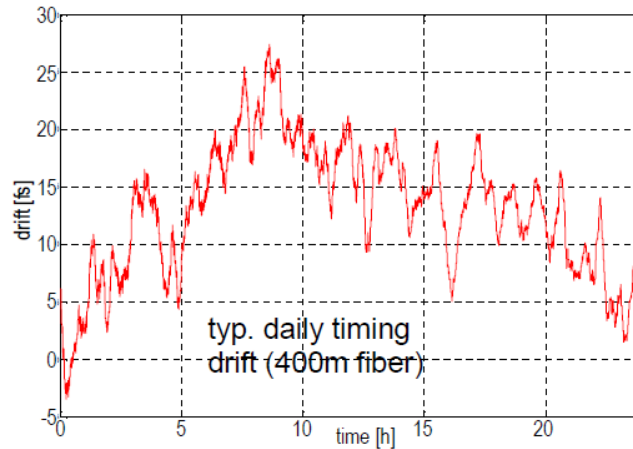


(Resistive load, no perveance;
pulse parameters like overshoot not
optimized)

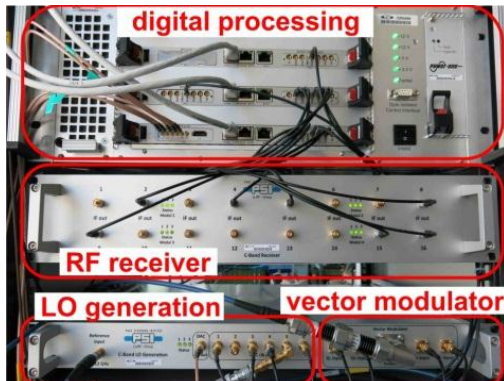
Reference distribution and LLRF

First results with I-Tech/PSI s-band (2.9988GHz) link prototype

Influence of temperature, humidity variations and mechanical vibrations are compensated by group delay control.
Further drift reduction expected.



courtesy Stephan Hunziker



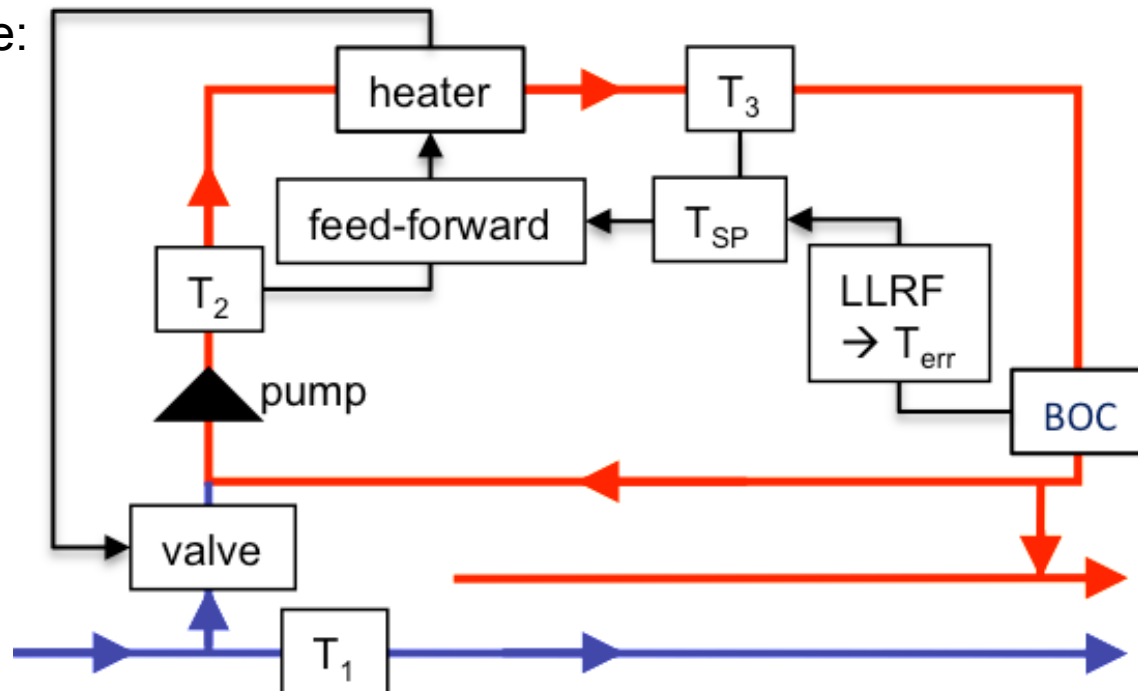
C-band LLRF prototype system

A. Hauff et al., "SwissFEL C-band LLRF Prototype System", this conf. TUPP111

Z. Geng et al., "Architecture Design for the SwissFEL LLRF System", this conf. THPP113

Principle of the temperature regulation units

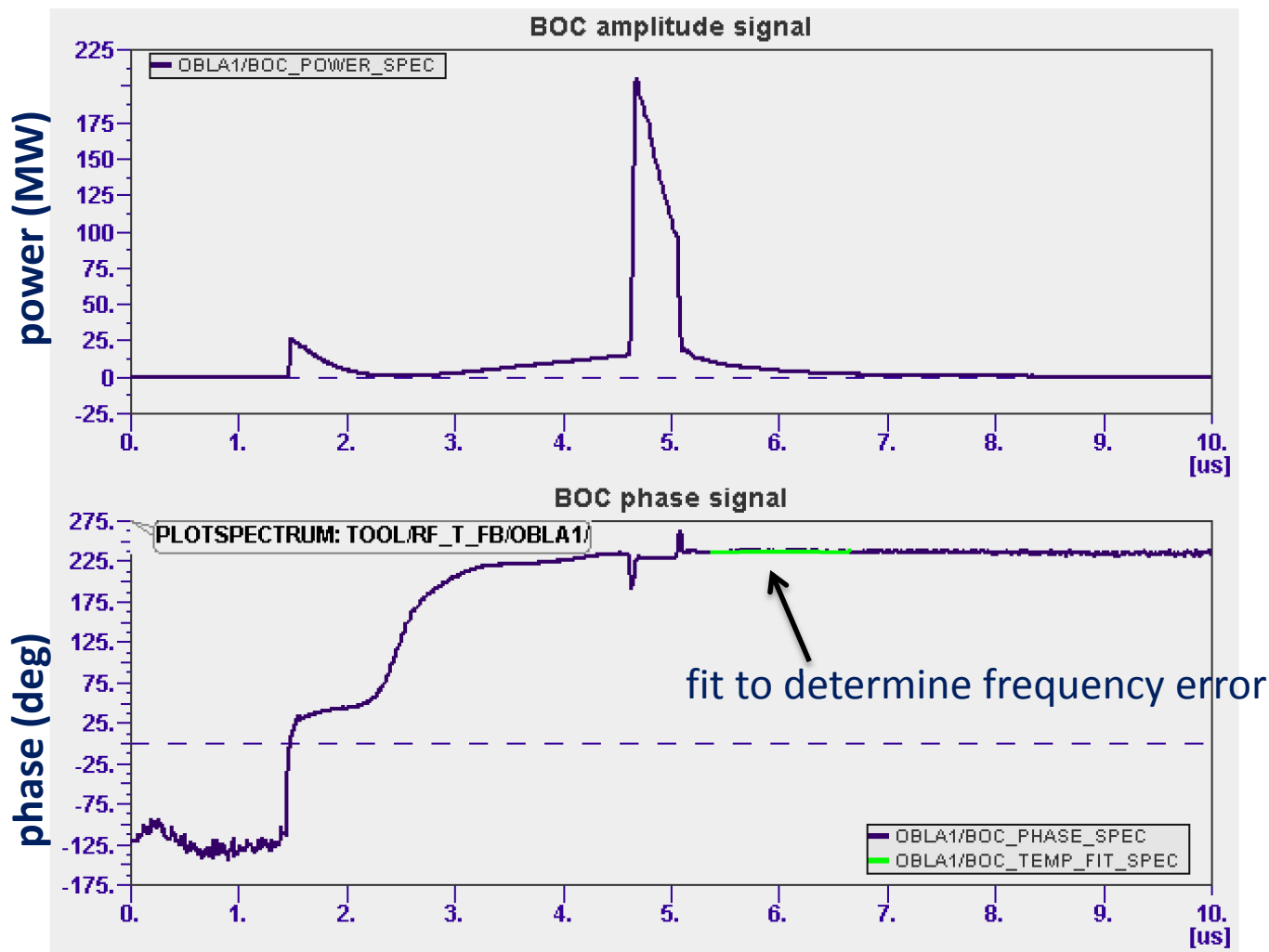
Principle:



Prototype system
commissioned
in spring 2013

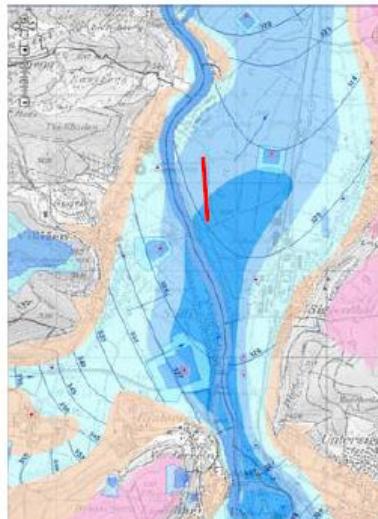
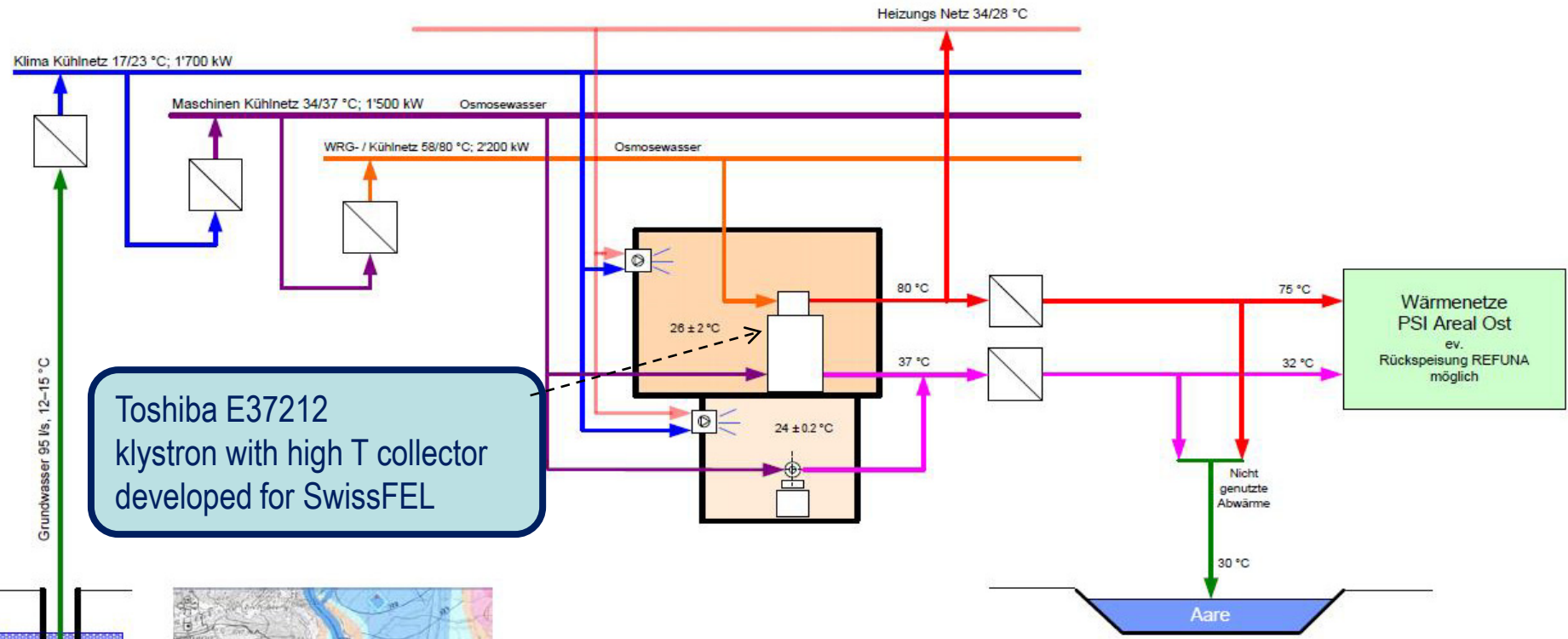
- Mixing ratio of $\sim 1:10$ improves temperature stability in stabilized circuit by factor of 10 compared to supply water
- A linearly regulated heater is used in a regulation loop to improve the stability further
- Temperature sensors are used as monitors when RF is turned off
- LLRF-based temperature measurement is used as an additional monitor during RF operation

BOC temperature stabilization

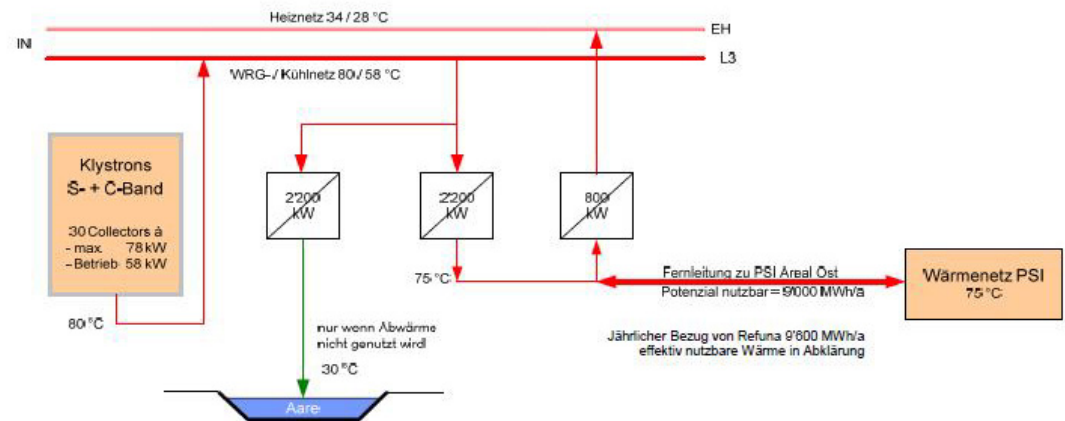


Temperature stability (T-sensor based):	≈ 3 mK rms
BOC frequency stability (LLRF based):	≈ 300 Hz
BOC temperature stability (LLRF based):	≈ 3 mK rms

Energy recovery for SwissFEL

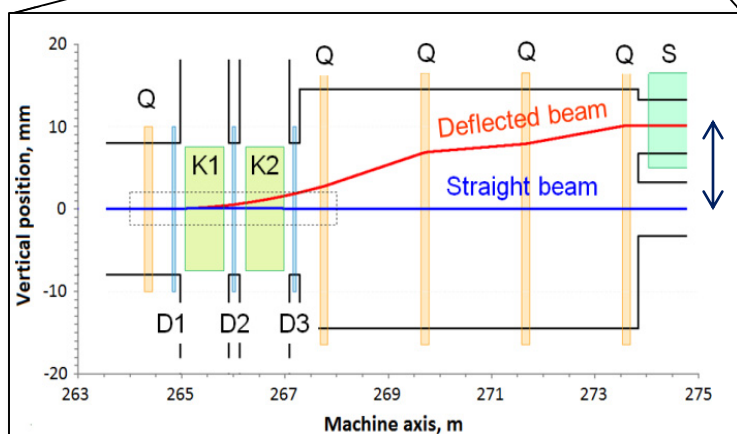
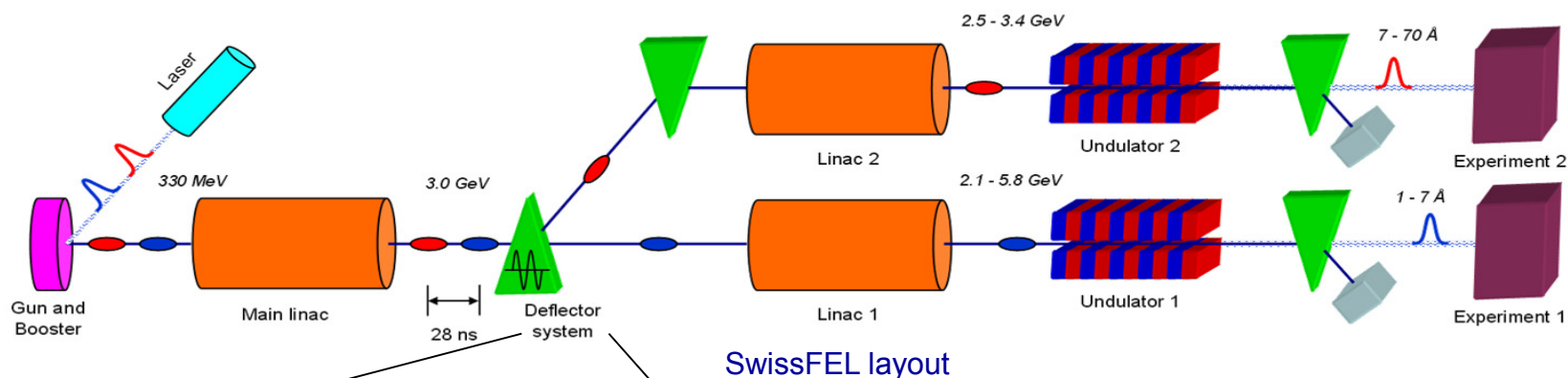


Grundwasserkarte



Wärmerückgewinnung

Two bunch operation



Beam trajectories of the straight and deflected beam. The color rectangles represent the corresponding magnet's field region: Kx – Kicker magnet, Dx – Dipole magnet, S – Septum magnet, Q – Quadrupole magnet.

Kicker system

Number of kickers	– 2
Kickers type	– In vacuum, resonant
Total deflection angle	– 1 mrad (vertical)
Deflection stability	– ± 80 ppm pk-pk
Total magnetic length	– 1.5 m
Line field integral	– 10 mT.m
Deflecting current	– 500 A pk-pk

Septum

Number of septa	– 1
Septum type	– Lambertson, DC
Total deflection angle	– 35 mrad (horizontal)
Deflection stability	– ± 10 ppm pk-pk
Total magnetic length	– 1.0 m
Line field integral	– 350 mT.m

Resonant Kicker Concept

Main Linac

Athos

Aramis

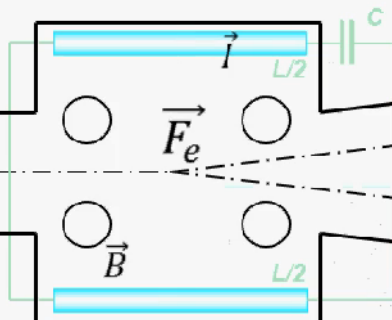
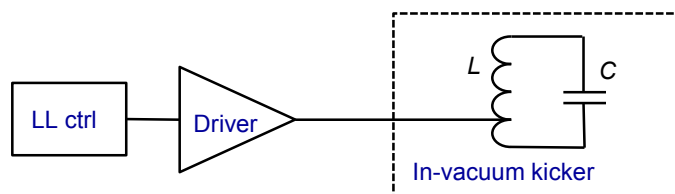
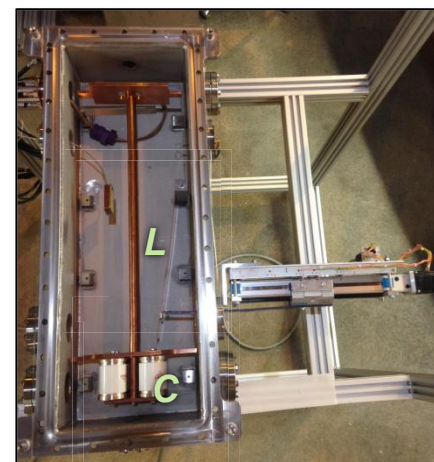
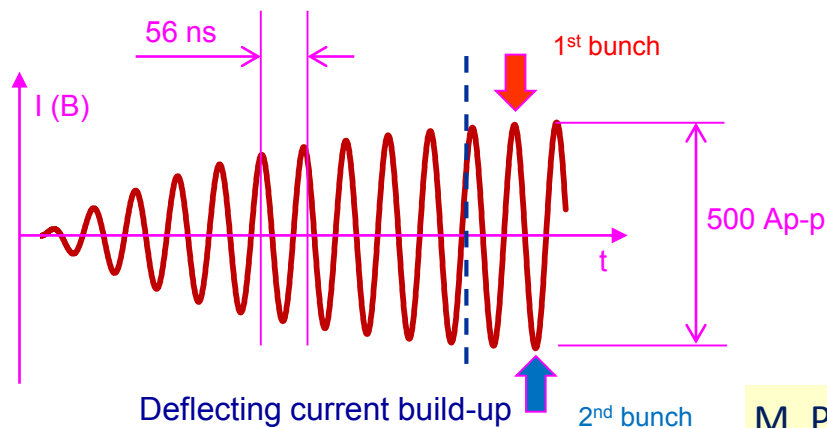


Illustration of bunches separation scheme using a resonant deflecting magnet. $\vec{I}$ is magnet current, $\vec{B}$ is the magnetic field and $\vec{F}_e$ is the deflecting force.



Simplified electrical circuit



Prototype kicker resonator in the vacuum tank.

Achieved kicker (prototype) stability – $< \pm 15$ ppm pk-pk

M. Paraliiev et al., “High Stability Resonant Kicker Development for the SwissFEL Switch Yard”, proc. FEL2014, Basel



Challenge:
get 6 GeV of Linac put here until
LINAC 2016 conference