



R&D Efforts for ERLs

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A Possible Apparatus for Electron Clashing-Beam Experiments (*).

M. TIGNER

Laboratory of Nuclear Studies, Cornell University - Ithaca, N. Y.

(ricevuto il 2 Febbraio 1965)

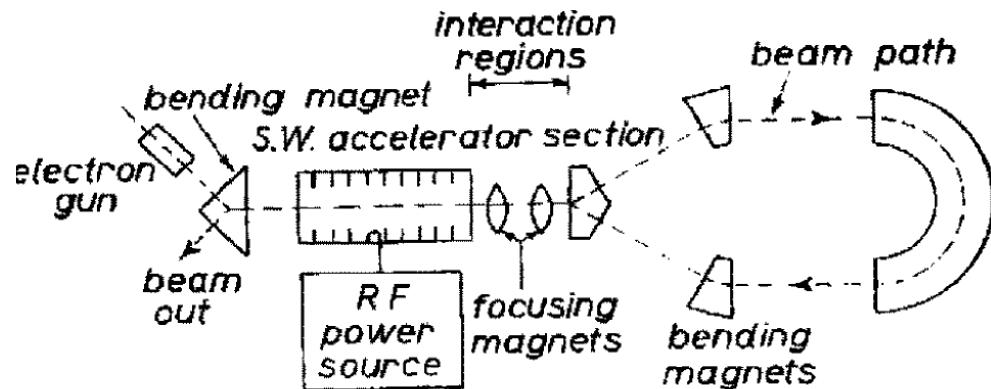
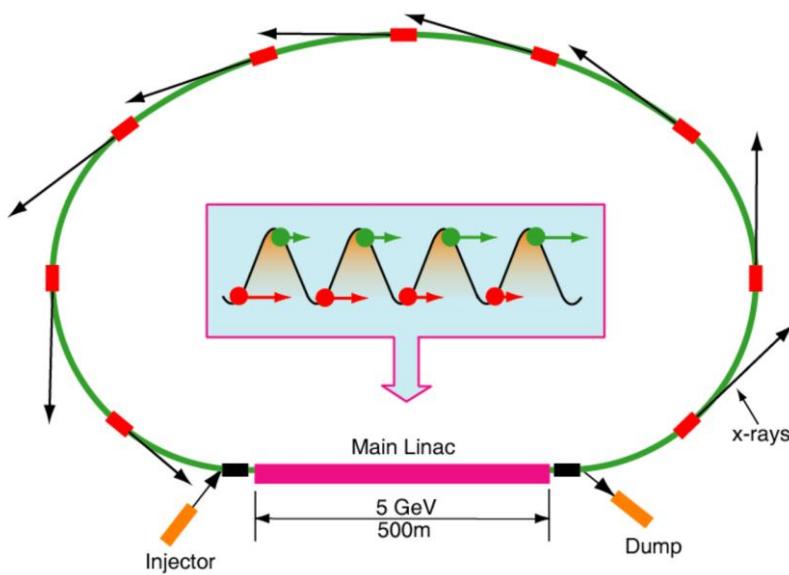


Fig. 3.

Storage Ring

**High repetition rates (1000 MHz)
High current (100+ mA)**

Many user stations

Fixed energy spread (10^{-3} relative)

Bunch durations (20 ps)

Emittance determined by the ring

Linac

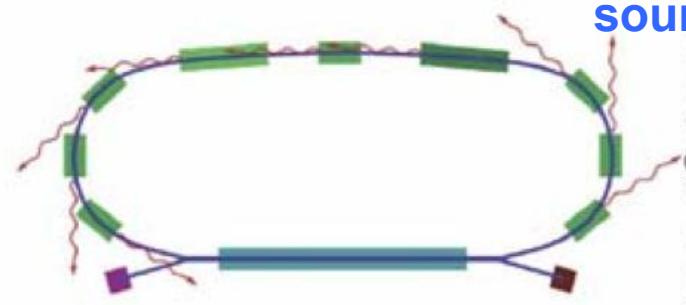
Low repetition rates (120 Hz, 1 MHz)
Low average current (10^{-4} mA)
(but very high peak current)

Few user stations

Excellent energy spread (10^{-4} relative)

**Drive XFEL-Os
Short bunch durations (0.1 – 2 ps)**

Emittance determined by the source



**Flexible optics
Flexible bunch structure**



- Facilities existing or planned
 - Jlab FEL/ ERL
 - ERL @ Budker
 - Alice @ Daresbury
 - IHEP ERL test facility
 - ERL facility @ BNL
 - cERL @ KEK
 - bERLinPro
 - Mesa @ U of Mainz
 - LHeC ERL
 - Cornell ERL R&D program

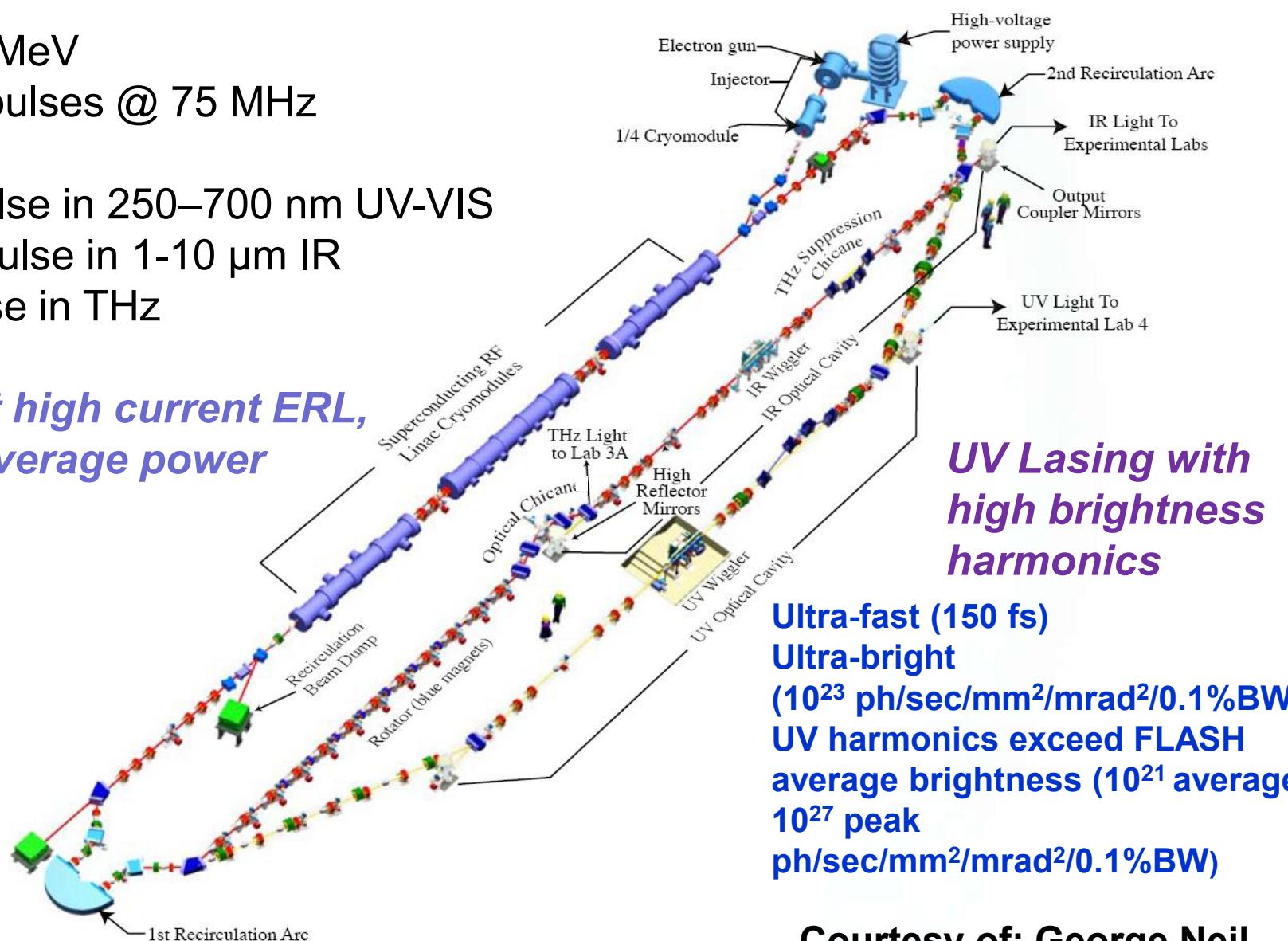
$E = 135 \text{ MeV}$

135 pC pulses @ 75 MHz

20 $\mu\text{J}/\text{pulse}$ in 250–700 nm UV-VIS

120 $\mu\text{J}/\text{pulse}$ in 1-10 μm IR

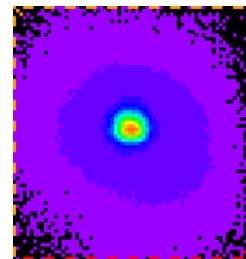
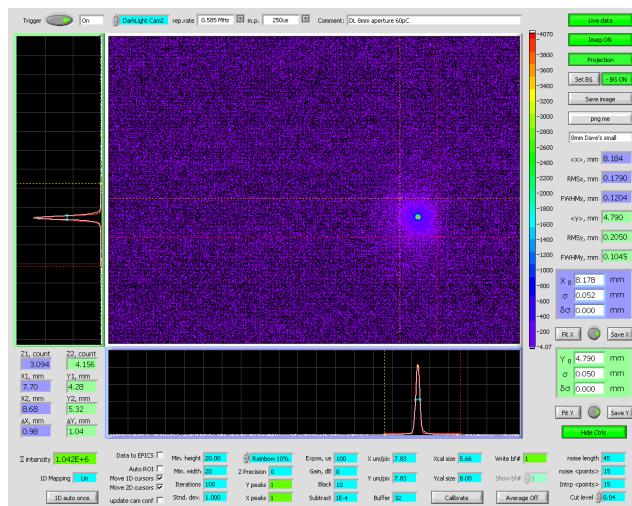
1 $\mu\text{J}/\text{pulse}$ in THz





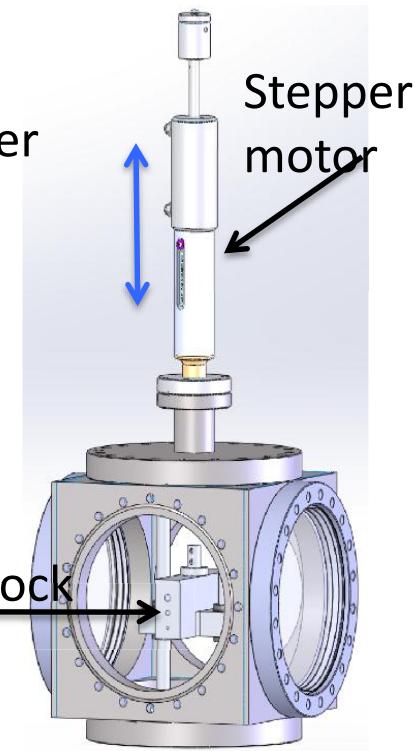
Goal

Simulate high-power ERL operation with an internal gas target controlling power deposition from beam loss and impedance/wake effects from both beam core and halo components through a 12.5 cm long small aperture (6, 4, or 2 mm diameter)



Area: 1 mm x 1 mm;
Best Gaussian: fit
 $\sigma_x = 50 \mu\text{m}$;
 $\sigma_y = 52 \mu\text{m}$

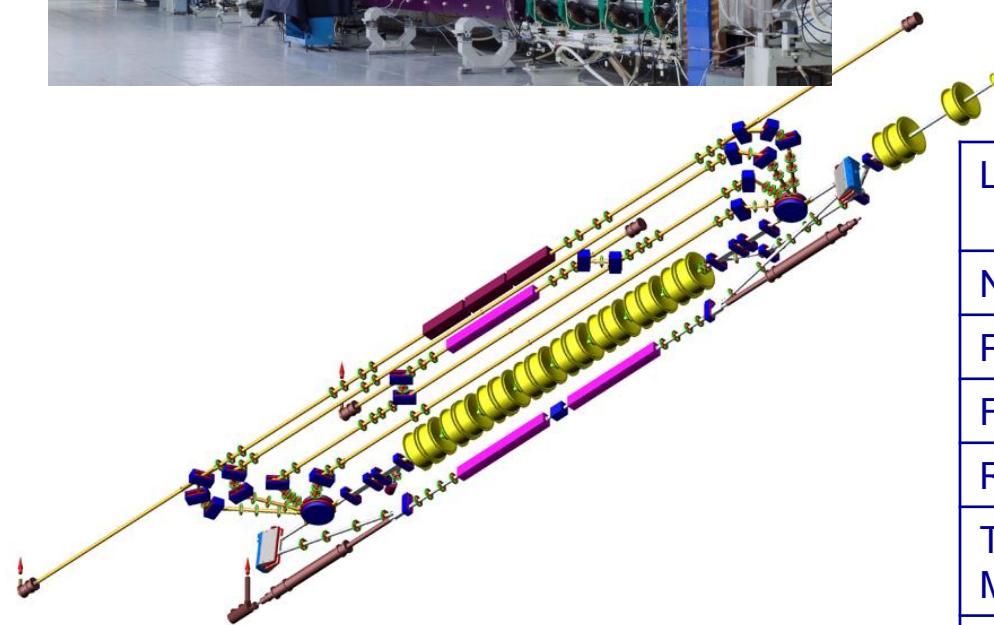
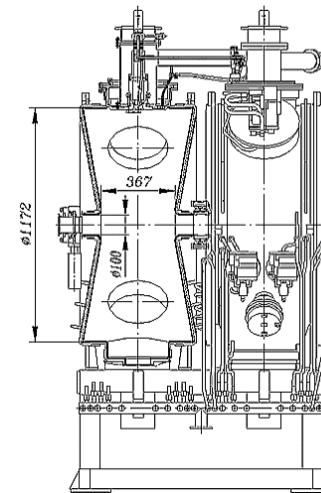
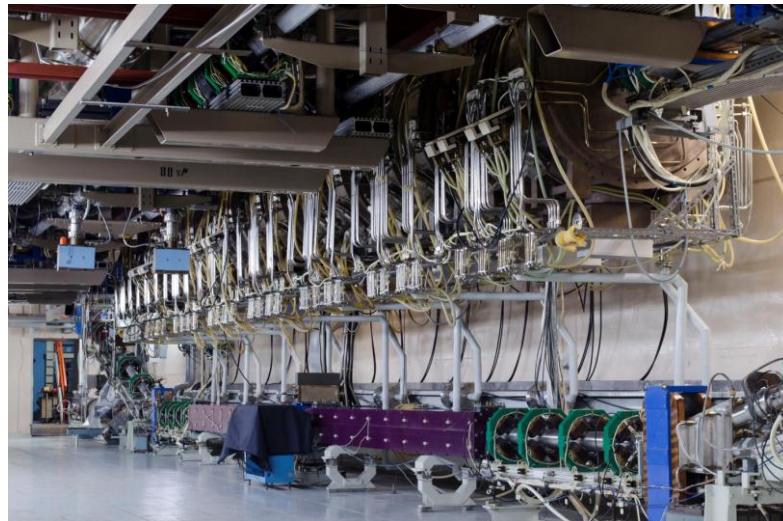
Target Chamber



Designed and
constructed by MIT-
Bates R&E Center
in collaboration with
JLab FEL staff

Courtesy of: George Neil

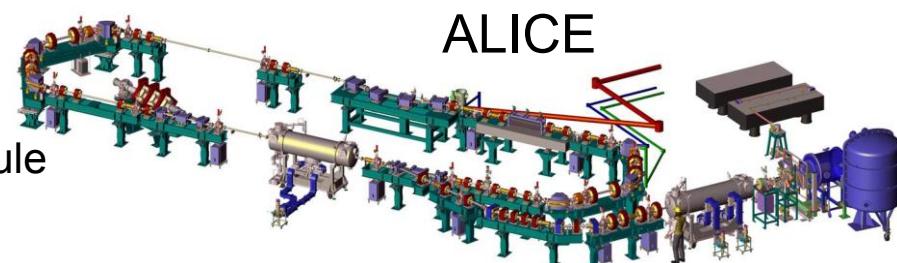




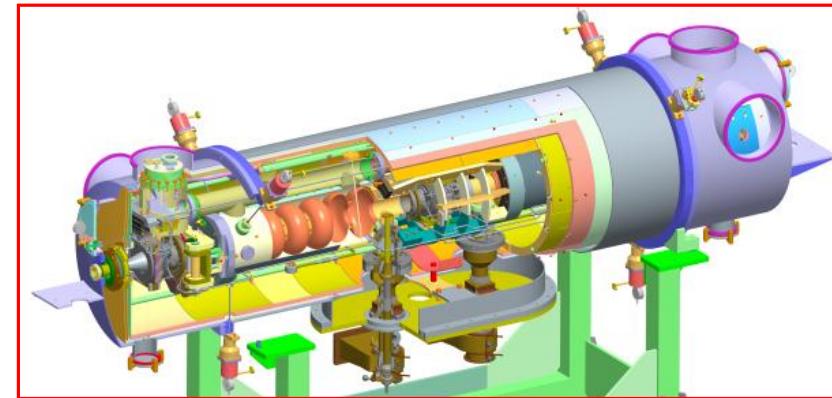
Courtesy of: Nikolay Vinokurov

| | |
|-----------------------------|------------------------------------------------|
| Linac | Normal conducting, independent cavities, CW |
| Number of cavities | 16 |
| Phase advance, rad | π |
| Frequency, MHz | 180.4 |
| RF quality | 40000 |
| Total RF power, MW | 1 |
| Maximum energy gain, MeV | 12 |

- Collaboration formulated in early 2005
- Objective to design and fabricate new CW cryomodule and validate it with beam
- Dimensioned to fit on the ALICE ERL facility at Daresbury:
 - Same cryomodule footprint
 - Same cryo/RF interconnects
 - ‘Plug Compatible’ with existing cryomodule

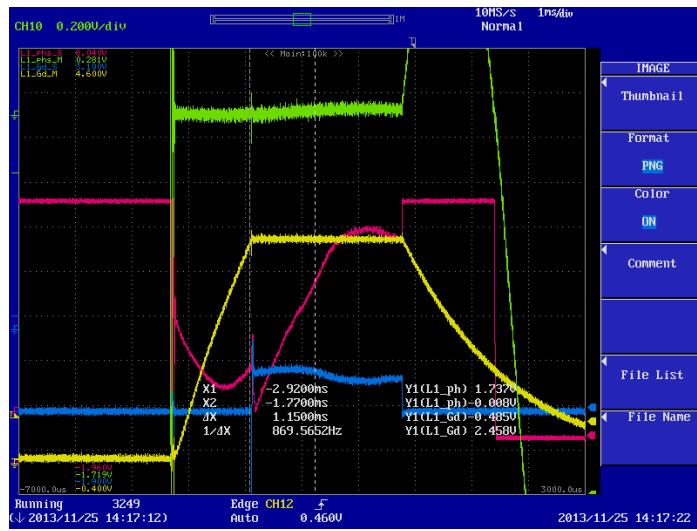


| Parameter | Target |
|-------------------------|------------------------|
| Frequency (GHz) | 1.3 |
| No. of cavities | 2 |
| No. of Cells per Cavity | 7 |
| E_{acc} (MV/m) | >20 |
| Q_o | $>10^{10}$ |
| Q_{ext} | $4 \times 10^6 - 10^8$ |



Courtesy of: Alan Wheelhouse

- Initial conditioning performed:-
 - Gradients reached:
 - LC1 – 10.8MV/m
 - LC2 – 12.5MV/m
 - No FE radiation observed
 - Microphonic issues discovered



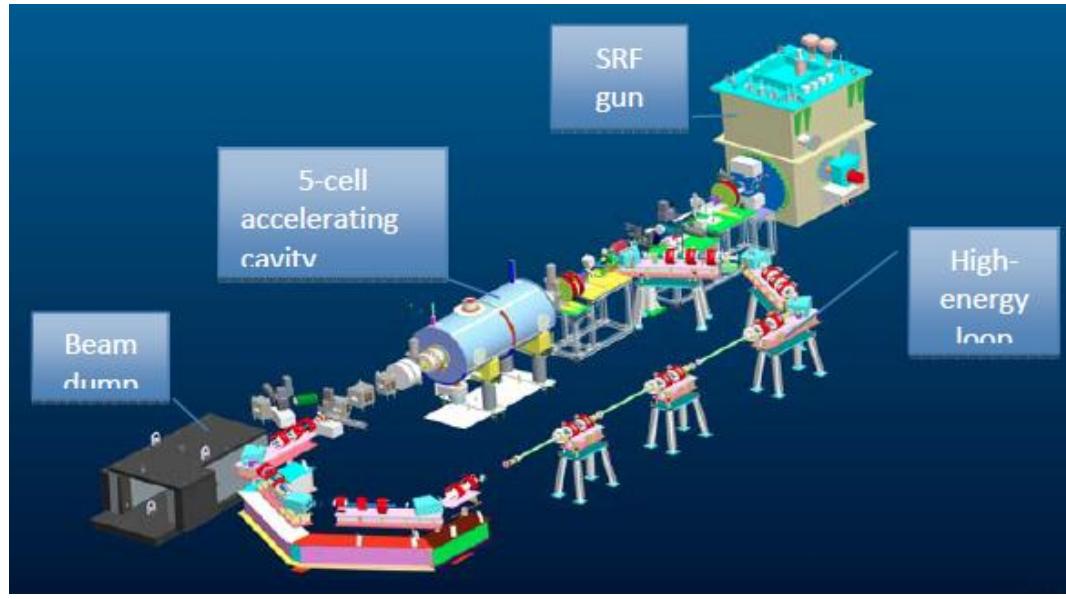
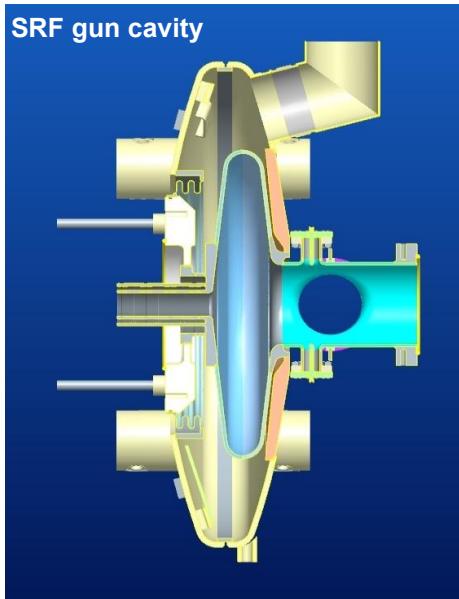
Pink – Phase set
Green – Phase measure
Blue – Gradient set
Yellow – Gradient measure



Future Plans:-

- Microphonics investigation
 - Establish full gradient and Q_0
 - Measure Lorentz force detuning at high gradient
 - Performance measurements with piezo tuners
 - Determine DLLRF control limitations wrt Q_{ext}
 - Evaluate the effect of beam loading with DLLRF
 - Characterise cavities in CW mode at high gradient

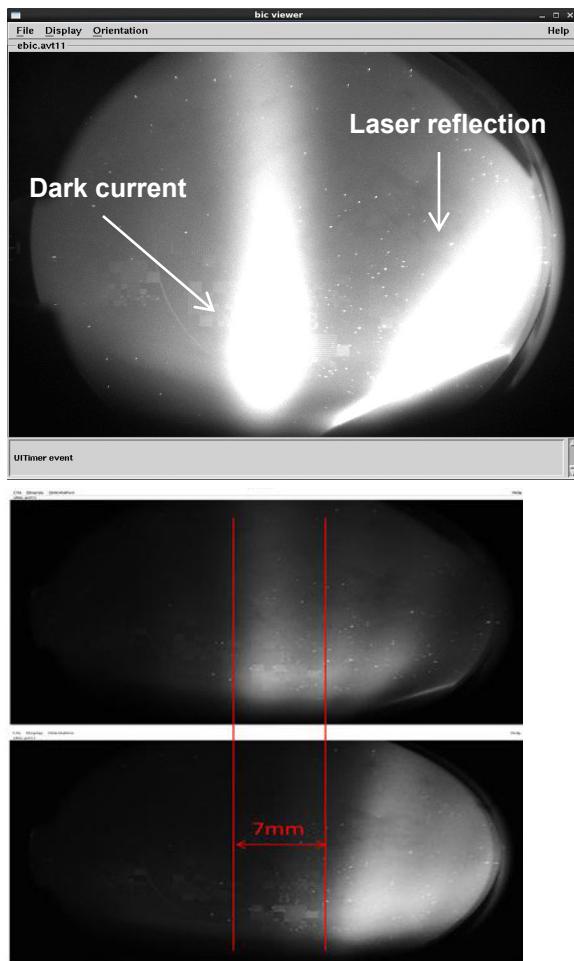
Courtesy of: Alan Wheelhouse



- An ampere class 20 MeV superconducting ERL (R&D ERL) is under commissioning at BNL.
- This facility enables testing of concepts relevant for high-energy coherent electron cooling, electron-ion colliders, and high repetition rate Free Electron Lasers.
- The machine consists of an SRF photoemission injector, an SRF accelerating cryomodule, a recirculating loop, and a beam dump.

Courtesy of: Sergey Belomestnykh

First beam commissioning at BNL



Dark current image taken at beam profile monitor during energy measurement at gun voltage settings 1.2 MV. Corrector current top 0.5 A, bottom 1 A. 7mm shift due to 0.5 A corrector change corresponds to beam energy of 1.2 MeV

- For the first beam test, a Cs₃Sb cathode was fabricated and QE has been measured at 0.25% in the deposition chamber.
- During the cathode insertion into the gun and initial start of RF power, there were several instances of vacuum spiking to 1e-8 Torr range. These significantly reduced QE of the cathode to the level, where it became impossible to measure the photoemission current.
- However, a dark current was observed on a YAG screen and measured by the Faraday cup (1.4 uA at a cathode field of 15 MV/m). Gun has been running with 40 msec pulses with 1 second interval during the dark current measurements. Measurements of the dark current energy agree with RF gun voltage calibration.
- The low power beam testing will continue in September after some improvements are made to the cathode deposition chamber and transport cart.
- The ERL 1 MW beam dump is installed. Extraction line magnets vacuum components are installed as well. We plan to start the gun to beam dump test later this fall.
- After the recirculation loop is complete, we will be able to demonstrate energy recovery with high charge per bunch and high beam current. These experiments are planned for 2015.

Courtesy of: Sergey Belomestnykh

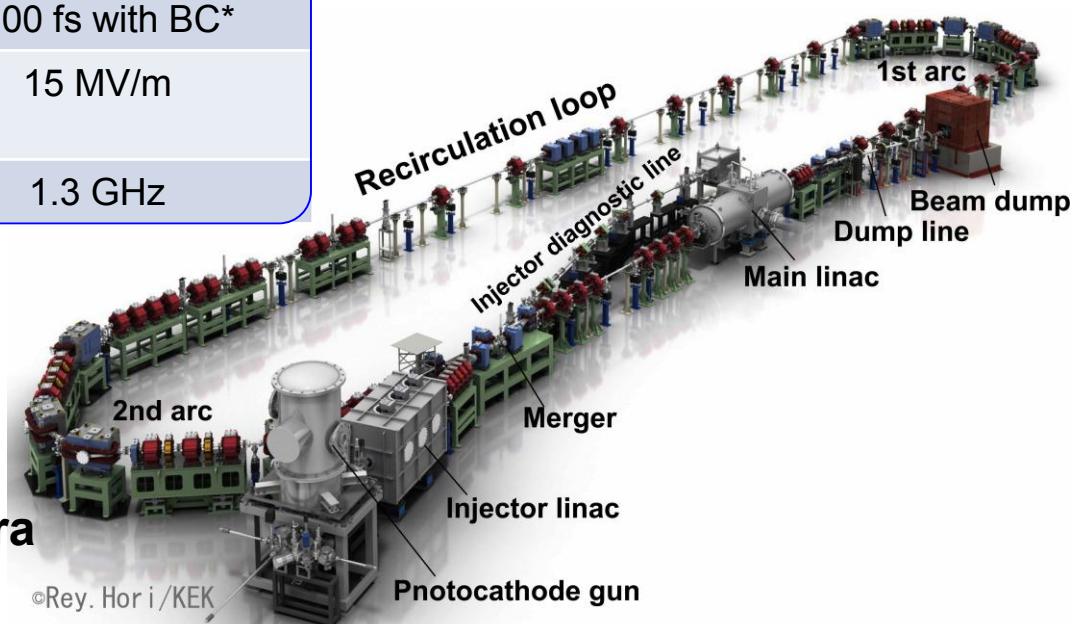
Design Parameters of cERL

| | |
|-------------------------------------------------|-----------------------------------------|
| Maximum beam energy | 35 MeV (upgradable to 125 MeV) |
| Injector energy | 5 MeV (10 MeV in future) |
| Beam current (initial goal) (long-term goal) | 10 mA 100 mA |
| Normalized emittance @bunch charge | 0.3 mm·mrad @7.7 pC 1 mm·mrad @77 pC |
| Bunch length (rms) | 1 - 3 ps ~100 fs with BC* |
| Accelerating gradient (main linac) | 15 MV/m |
| RF frequency | 1.3 GHz |

*BC : bunch compression

Purpose of the Compact ERL

- To demonstrate the generation and recirculation of ultra-low emittance beams
- To demonstrate reliable operations of our ERL components (photocathode gun, SC cavities, ...)
- Initial goal: 1 mm·mrad @7.7pC/bunch(10mA)



Courtesy of: Norio Nakamura



Beam was successfully transported to the beam dump in Feb. 6, 2014.

Beam energy

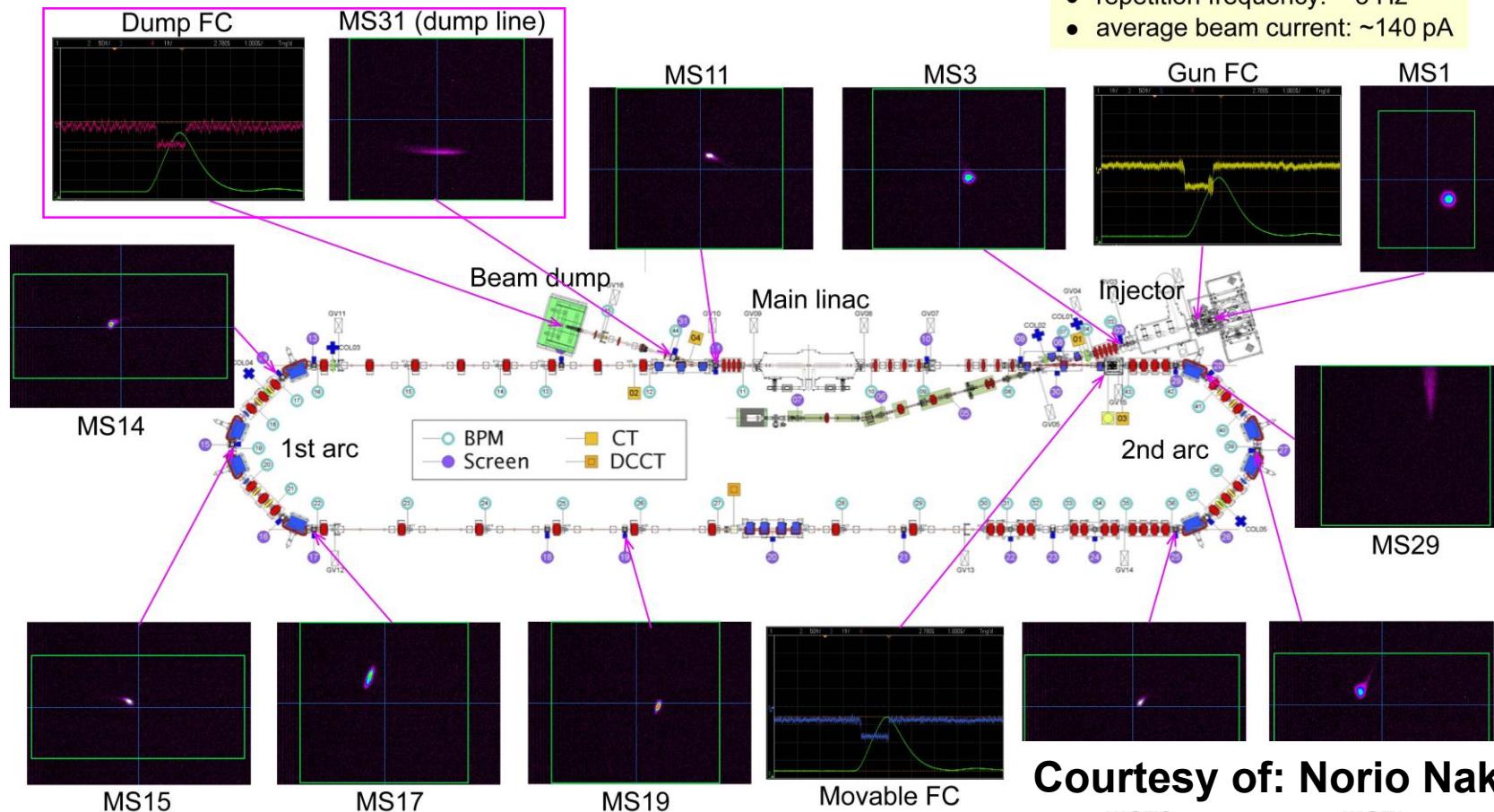
- Injector: 2.9 MeV
- Recirculation loop: 19.9 MeV

Acceleration parameters

- Gun voltage: 390 kV Buncher: OFF
- Injector cavities: $E_{acc} = (3.3, 3.3, 3.1)$ MV/m
- Main-Linac cavities: $V_c = (8.57, 8.57)$ MV

Beam parameters

- peak current: ~24 μ A
- macropulse width: 1.2 μ s
- repetition of bunches: 1.3 GHz
- repetition frequency: 5 Hz
- average beam current: ~140 pA



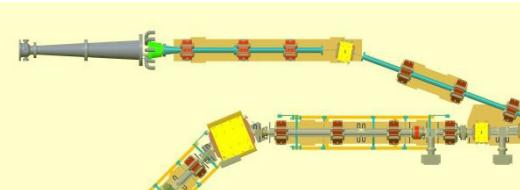
Courtesy of: Norio Nakamura



**bERLinPro = Berlin Energy Recovery Linac Project (project phase 2011-2019, fully funded)
100 mA / low emittance technology demonstrator (covering key aspects of large scale ERL)**

beam dump

6.5 MeV, 100 mA = 650 kW

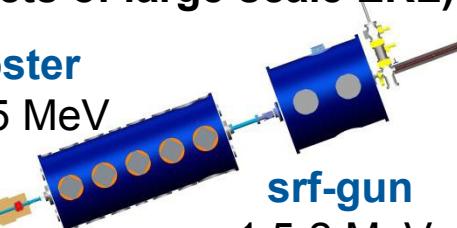


linac module

3 x 7 cell srf cavities, 44 MeV

modified Cornell booster

3 x 2 cell srf cavities, 4.5 MeV



srf-gun

1.5-2 MeV,
single
solenoid,
no buncher
cavity

bERLinPro

Helmholtz-Zentrum Berlin

recirculation arc

- cw srf technology for high current injectors and linacs
- explore parameter space of ERLs
- first operation of srf gun 2011
- building ready 2016
- first electrons 2017
- first recirculation + recovery 2019

test and diagnostic line

(5mA@10MeV dump,
energy & slice diag.)

| | |
|-------------------------|--------------------------------------|
| max. beam energy | 50 MeV |
| max. current | 100 mA (77 pC/bunch) |
| normalized emittance | 1 μm (0.5 μm) |
| bunch length (straight) | 2 ps or smaller (100 fs) |
| rep. rate | 1.3 GHz |
| losses | < 10 ⁻⁵ |

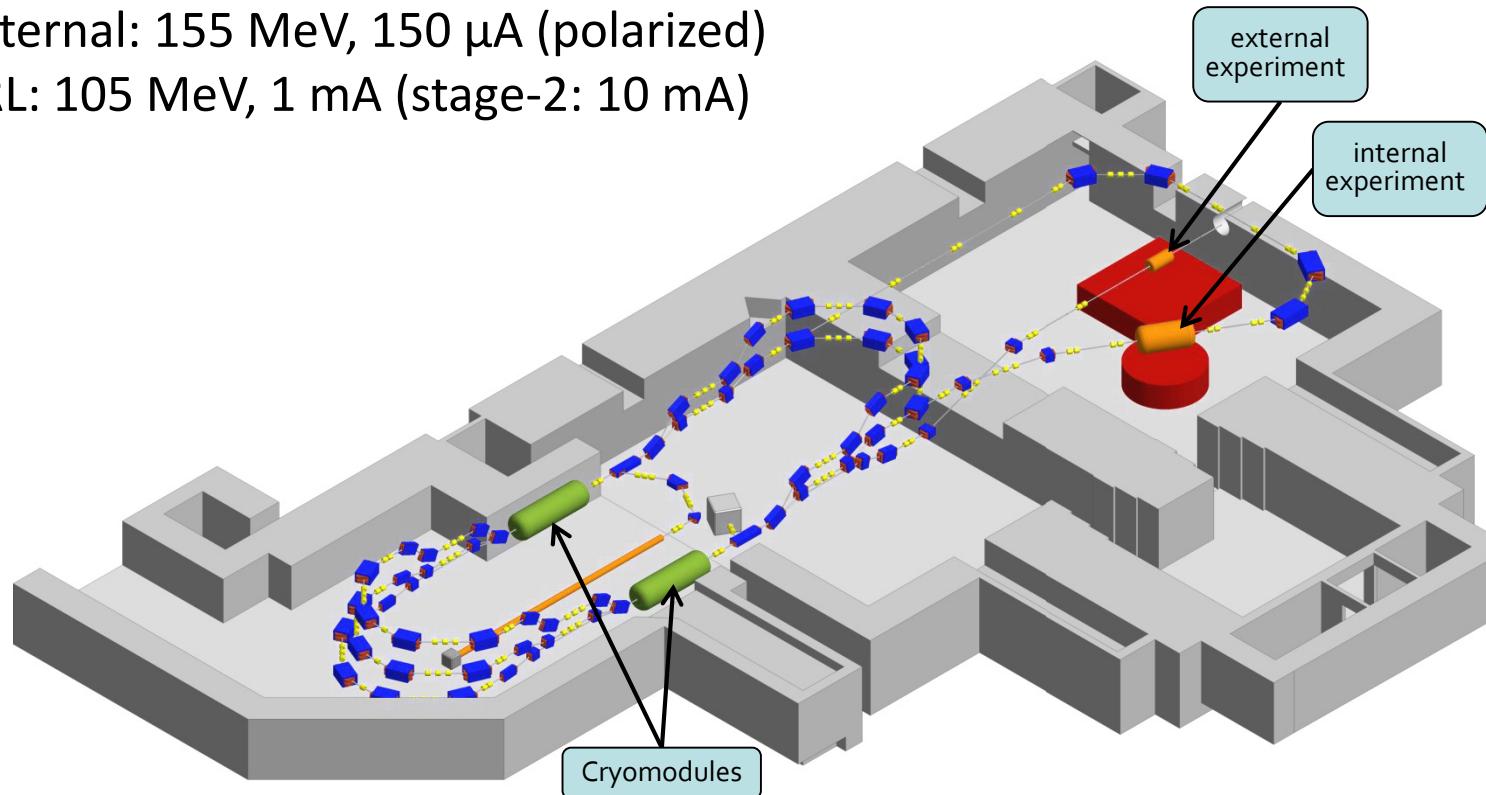
Courtesy of: Andreas Jankowiak

MESA – Parameters:

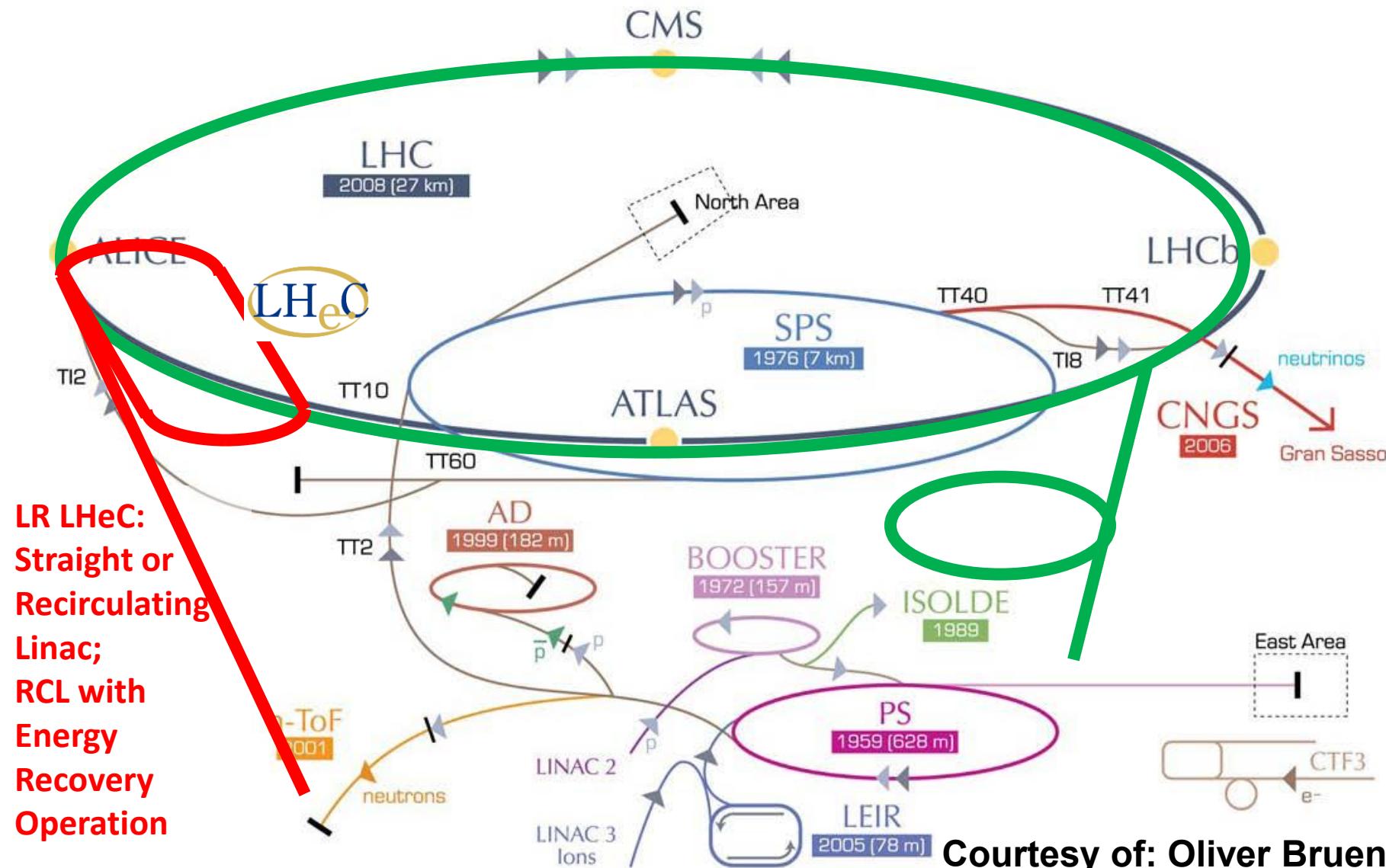
CW electron beam

External: 155 MeV, 150 μ A (polarized)

ERL: 105 MeV, 1 mA (stage-2: 10 mA)



Courtesy of: Robert Heine





Science with an Energy Recovery Linac

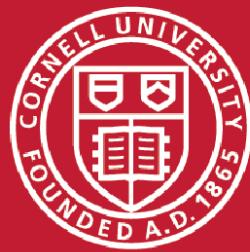


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Cornell Energy Recovery Linac

June 2013

Cornell Energy Recovery Linac: Project Definition Design Report



June 2013

- Science case gathered in international workshops
- Design report
 - 530 pages between conceptual design and engineering design
 - Access at

[www.classe.cornell.edu/
ERL/PDDR](http://www.classe.cornell.edu/ERL/PDDR)



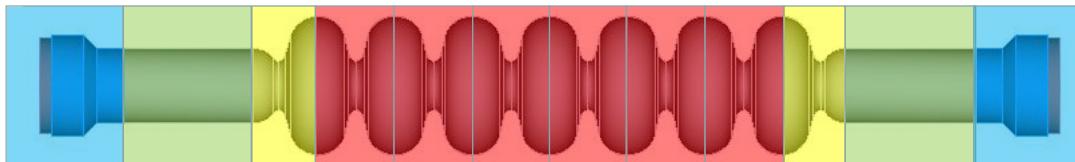


- 5 GeV, 100 mA CW beam
 - 8 pm emittance, 2 ps bunch length
- Stable operation
 - Strong HOMs can cause beam breakup
 - ~200 W HOM power in beamline loads/cavity
- CW operation
 - $Q(1.8 \text{ K}) = 2 \times 10^{10} @ 16.2 \text{ MV/m}$
 - 10 W cryogenic loss from fundamental/cavity
 - ~4 MW wall power





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Goal: Maximize $I_{th} > 100$ mA (under constraints)

Center cells

- Geometries are (nominally) identical
- Responsible for general properties of HOM spectrum
 - Controls frequencies of HOM passbands and dispersion relations
 - Determines cell-to-cell coupling and how sensitive HOM spectrum is to variation in cell shape

End cells

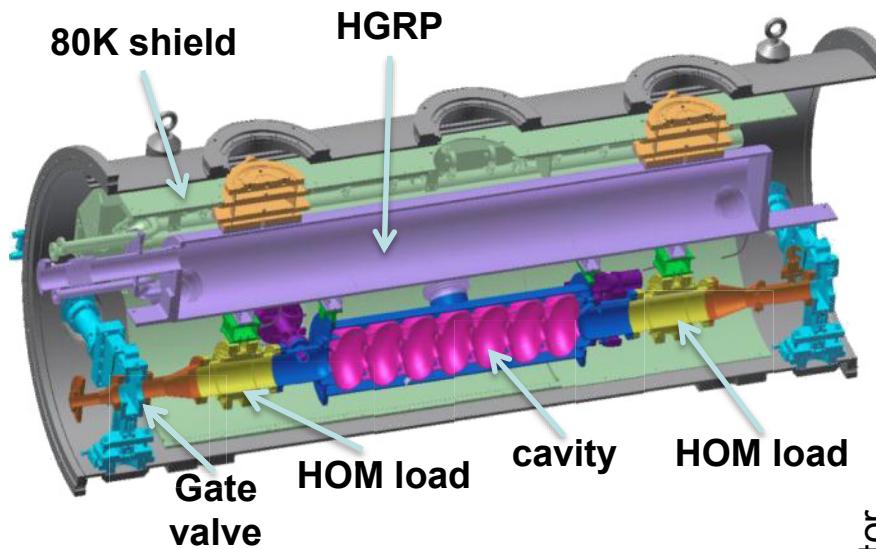
- Asymmetric design helps prevent trapped modes
- Responsible for coupling HOMs to HOM absorber
 - Directly controls quality factors of HOMs

Beam Pipe

- Should be short to improve linac fill factor but long enough to avoid dissipating too much power from the fundamental mode

HOM load

- Absorber material properties determine specific mode losses.
- Also serves as bellows connecting cavities

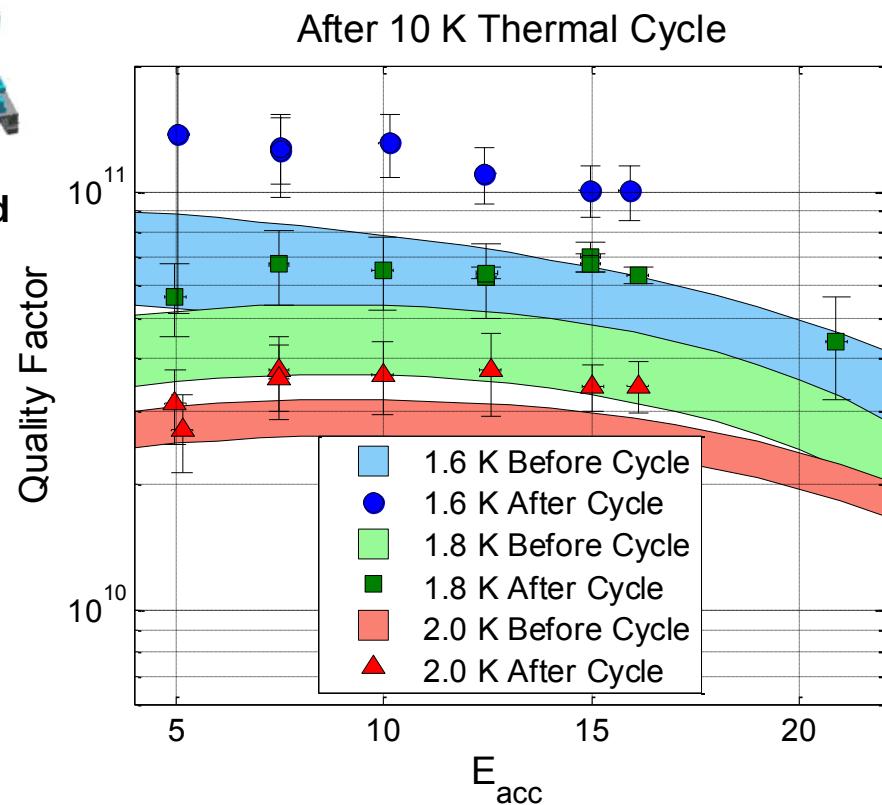


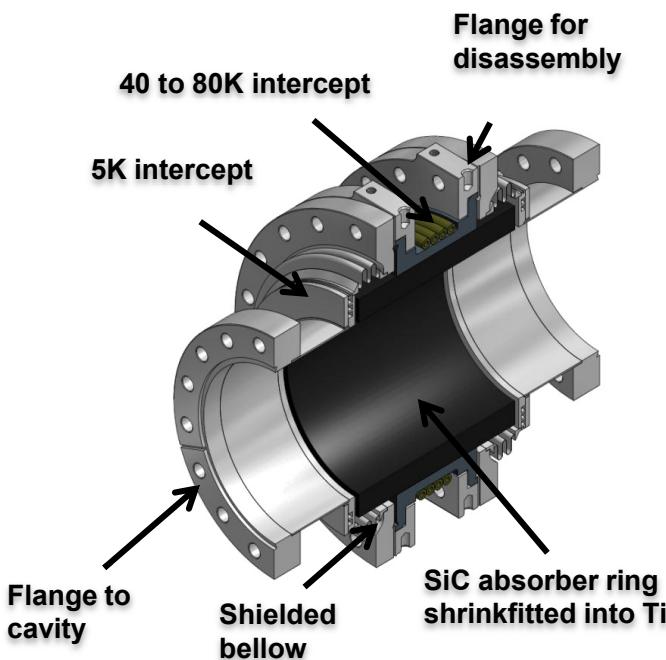
Horizontal Test Cryostat: (@16MV/m, 1.8K):

$Q_0 = 3.5 \times 10^9$ without coupler

$Q_0 = 2 \times 10^9$ with couplers

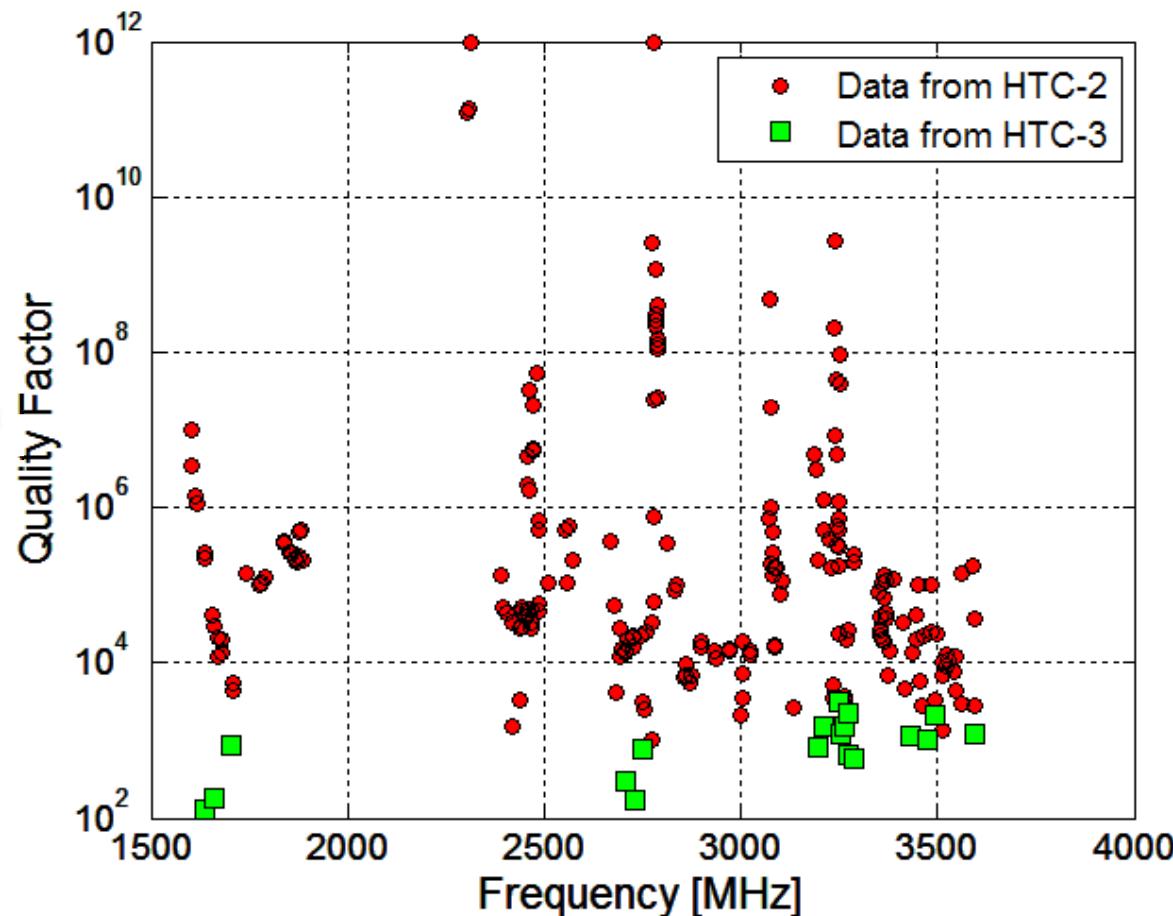
$Q_0 = 6 \times 10^9$ with coupler and HOM
absorbers



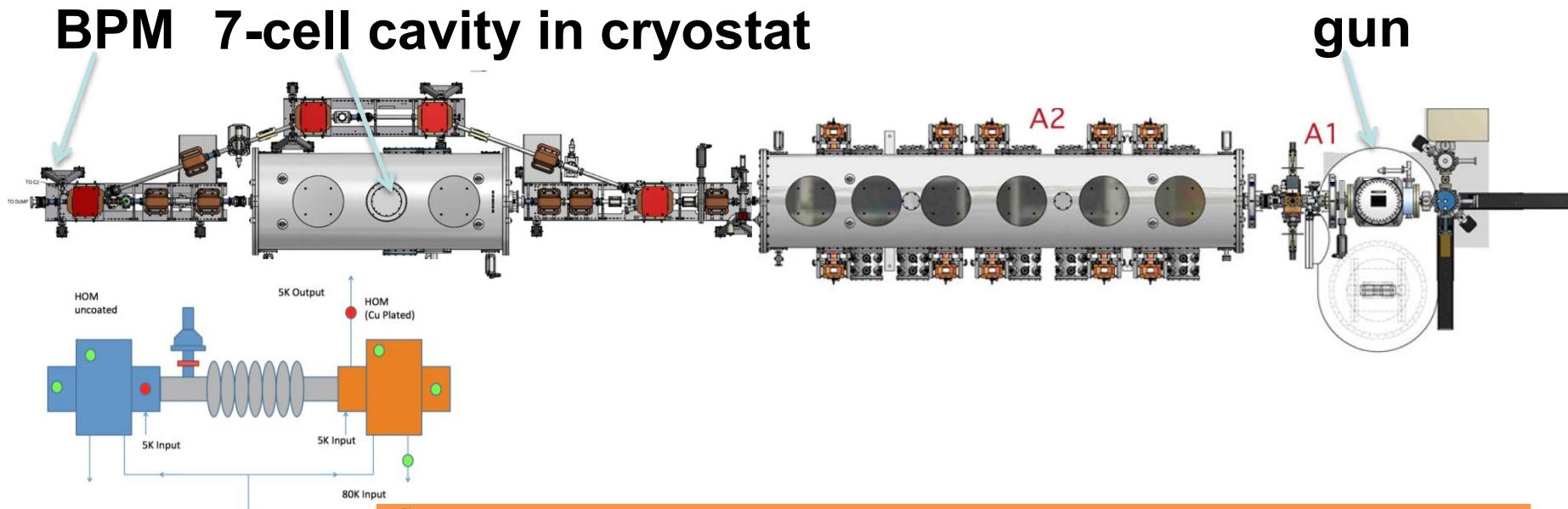


Beamline HOM
absorbers strongly
damp dipole HOMs to
under $Q \sim 10^4$

HTC-2: No HOM Absorbers HTC-3: With HOM Absorbers



BPM 7-cell cavity in cryostat

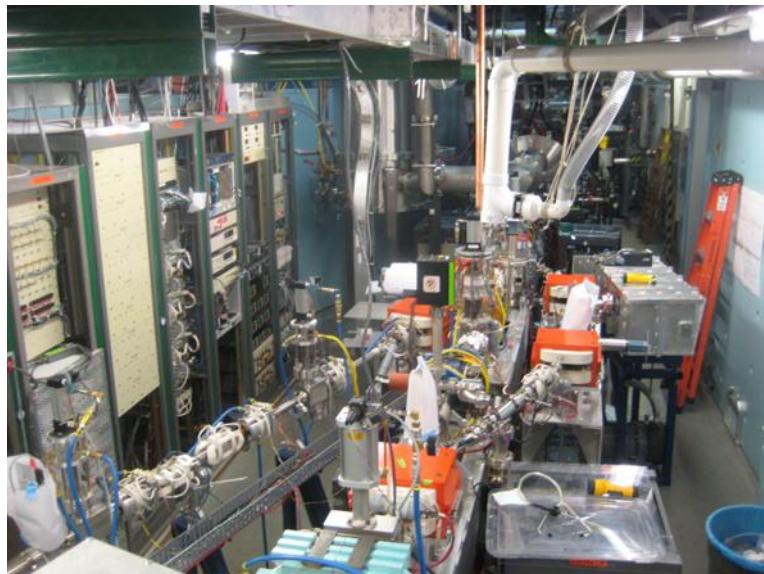
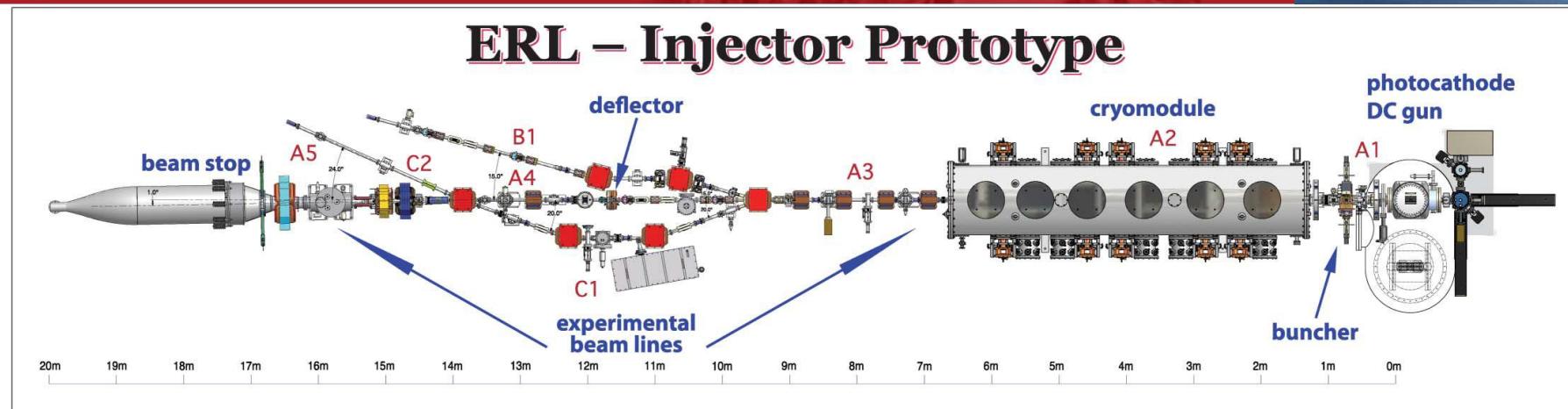


| Current, bunch length | ΔT (beam pipe behind Abs.) <u>coated/uncoated</u> | ΔT (80K gas temp) coated/uncoated | ΔT (80K absorber temp) coated/uncoated | ΔT (5K flange next to cavity) <u>coated</u> | ΔT , beam pipe to cavity <u>coated/uncoated</u> |
|--------------------------|-----------------------------------------------------------------|-------------------------------------------------|------------------------------------------------------|-----------------------------------------------------------|---------------------------------------------------------------|
| 25 mA, 3.0 ps | 0.075/0.075 | 1.14/0.82 | 1.02/0.975 | 0.007 | 0.076/-0.005 |
| 40 mA, 3.4 ps | 0.2475/0.335 | 2.95/2.16 | 2.72/2.53 | 0.021 | 0.179/0.009 |
| 40 mA, 2.7 ps | 0.2975/0.425 | 3.00/2.22 | 2.772/2.63 | 0.027 | 0.203/0.014 |

- No charge-up of the HOM ceramics observed
- HOM heating was less than expected

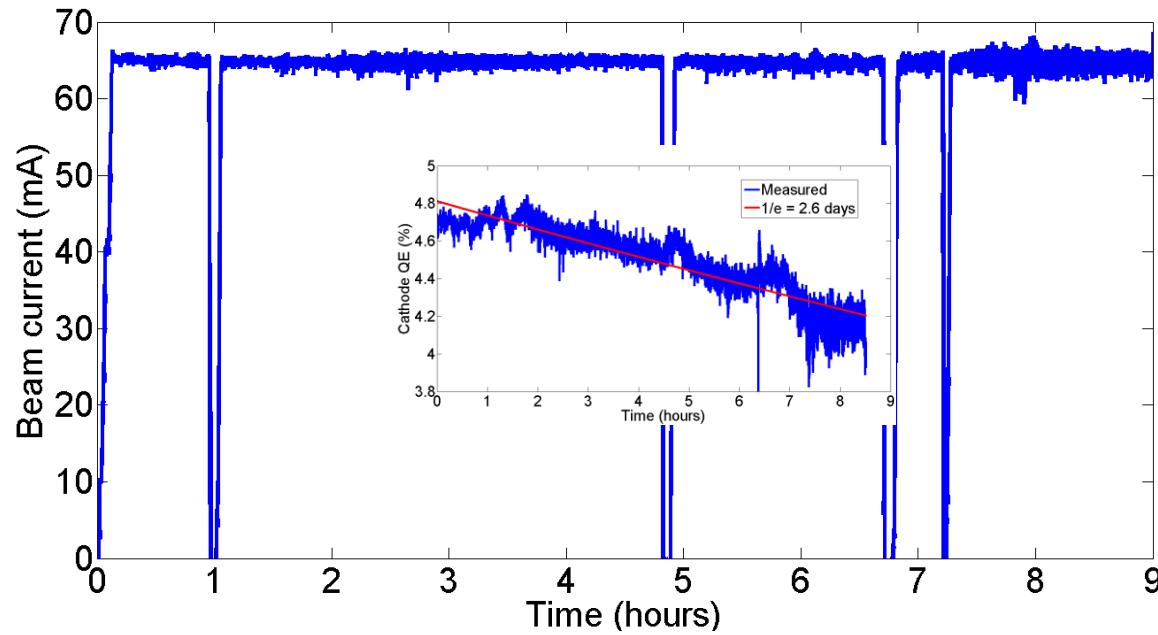


ERL – Injector Prototype



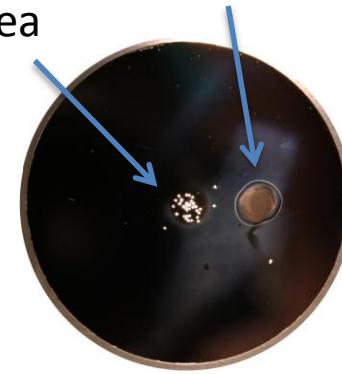
ERL Injector Prototype:
Achievements to date (last
high current run Sept'13):
➤ 75 mA average current @
4 MeV
➤ 0.3 μ m emittance @ 77
pC, 8 MeV





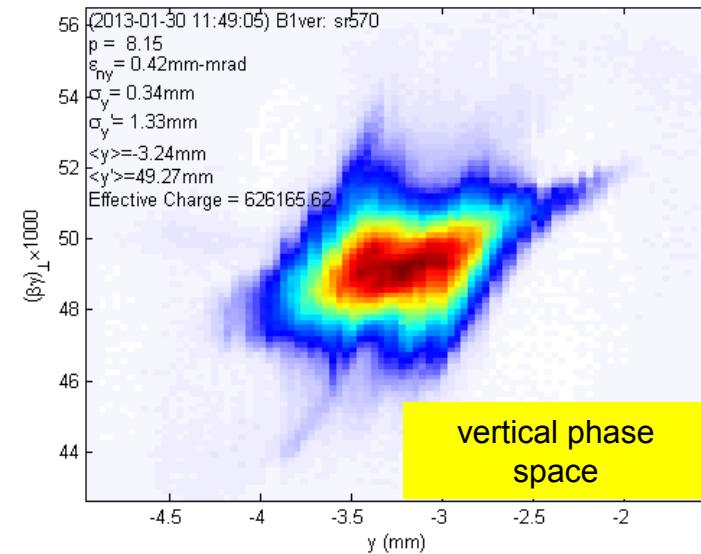
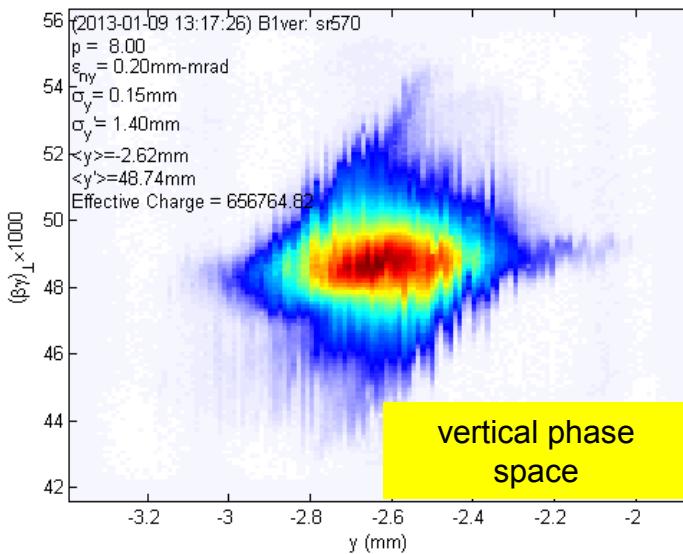
Ion damage
limited to the
central area

Active area is offset
from the center



Front surface of the
cathode (CsK_2Sb on Si)
after use.

Using a Na₂KSb photocathode, ran over 8 hours at 65 mA
(2000 C) with a 2.6 day 1/e cathode lifetime.
Reached as high as 75 mA for a short time.



20 pC/bunch

80 pC/bunch

Normalized rms emittance (horizontal/vertical) 90% beam, $E \sim 8$ MeV, 2-3 ps

0.23/0.14 mm-mrad

0.51/0.29 mm-mrad

Normalized rms core* emittance (horizontal/vertical) @ core fraction (%)

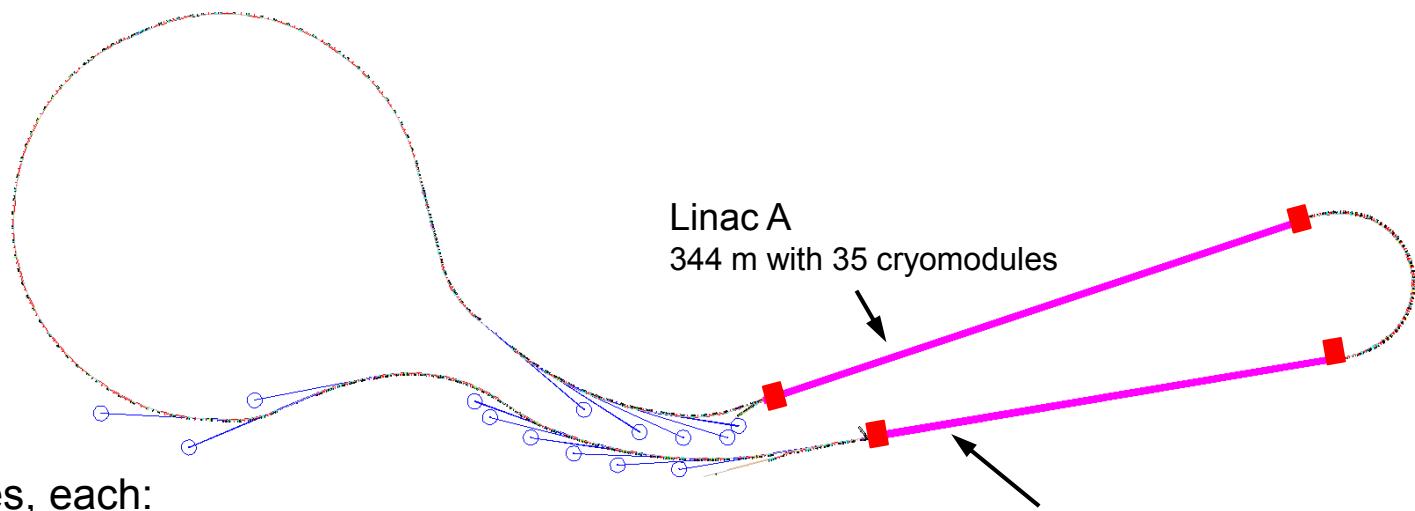
0.14/0.09 mm-mrad @ 68%

0.24/0.18 mm-mrad @ 61%

9 pm at 5 GeV, diffraction limited for 12 keV photons

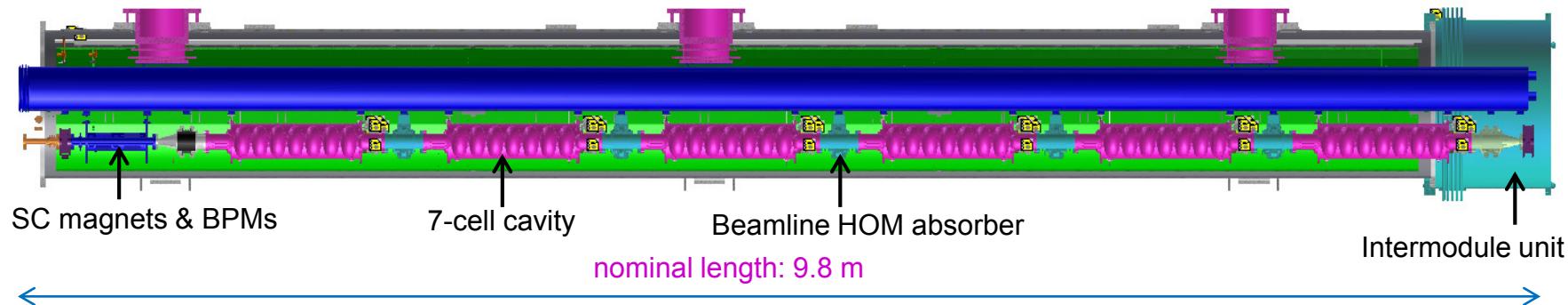
*Phys. Rev. ST-AB 15 (2012) 050703

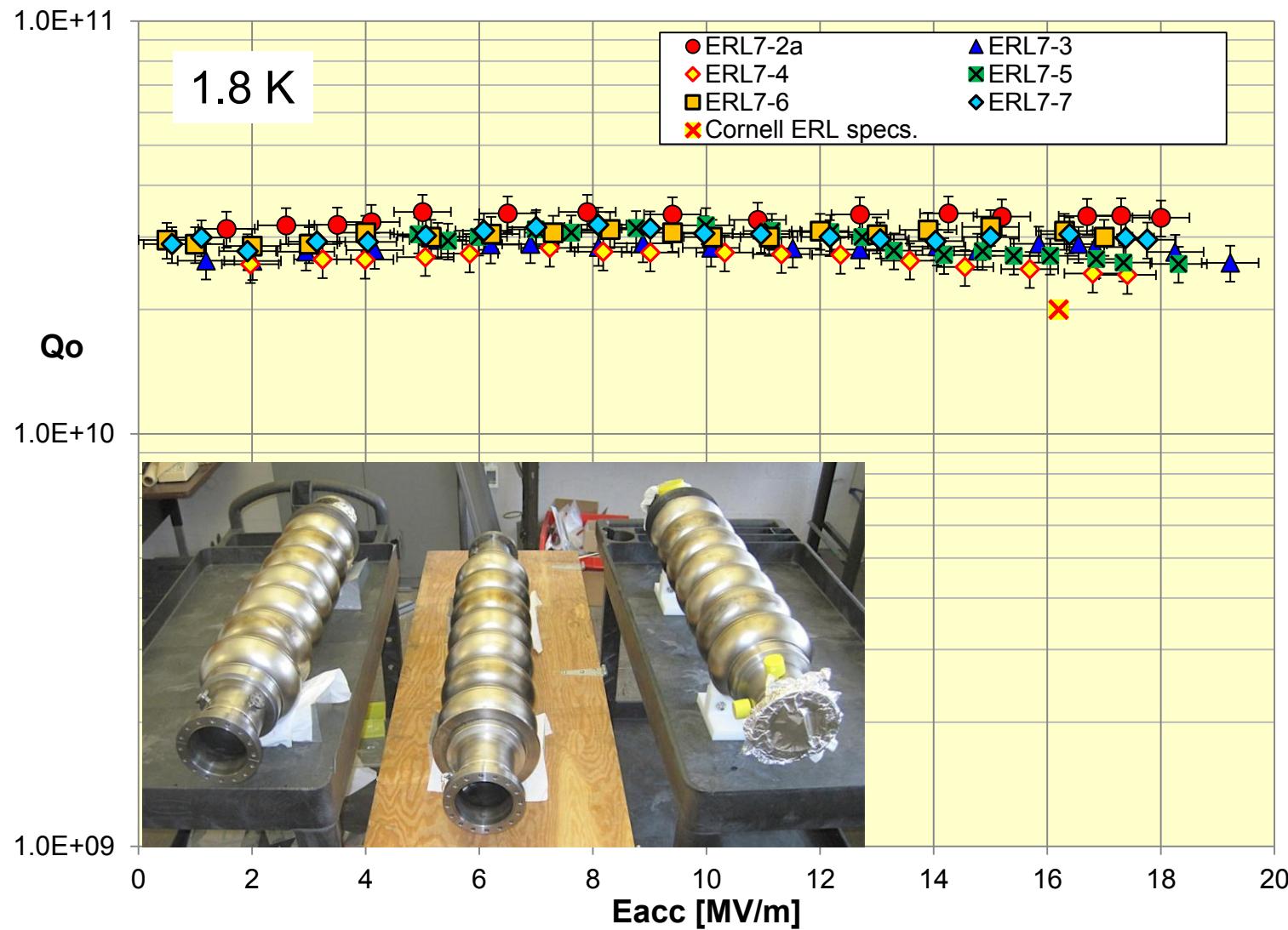
✓ At 5 GeV this gives 20x the world's highest brightness (Petra-III)



Total 64 cryomodules, each:

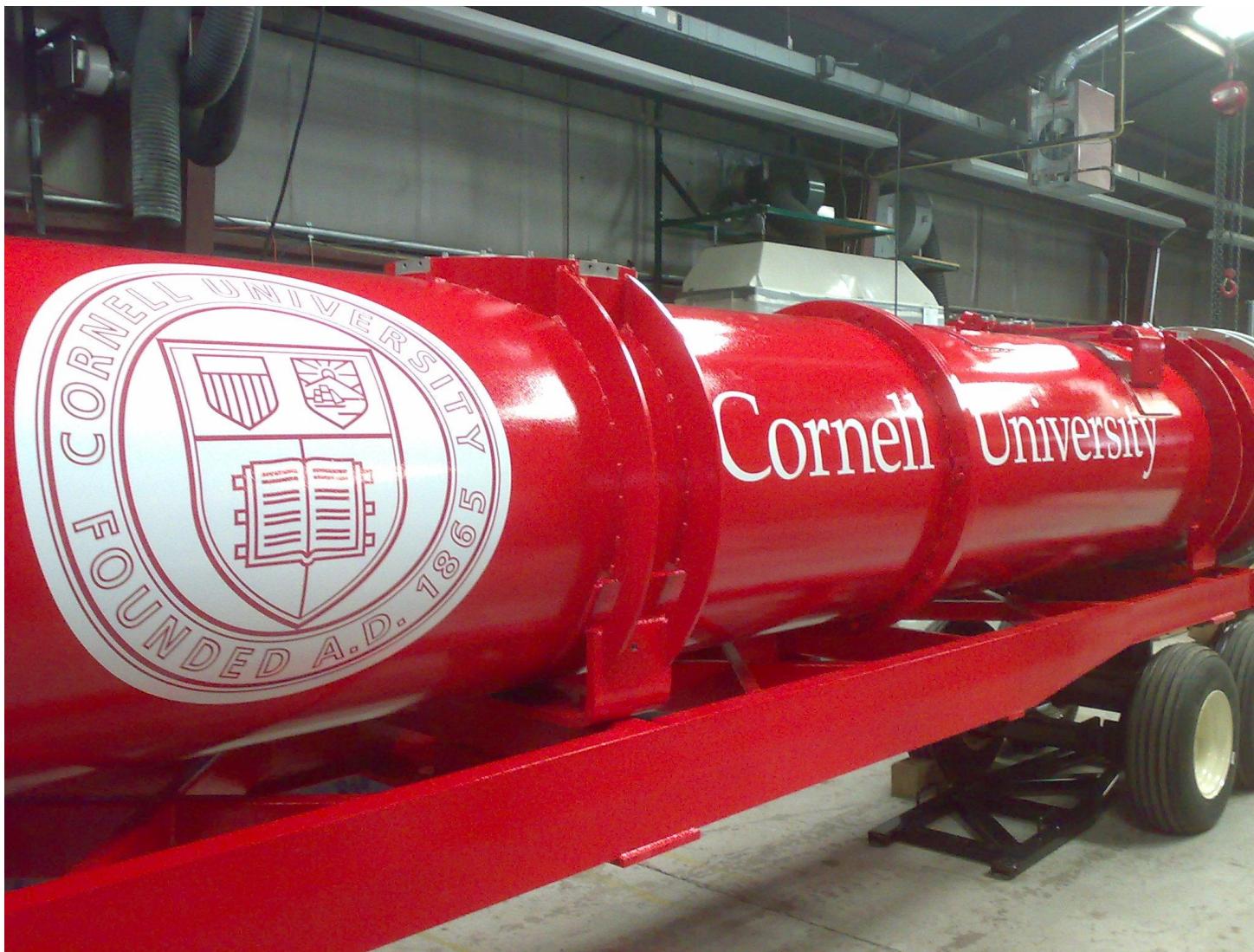
- six packages of 7-cell cavity/Coupler/tuner
- a SC magnets/BPMs package
- five regular HOMs/two taper HOMs









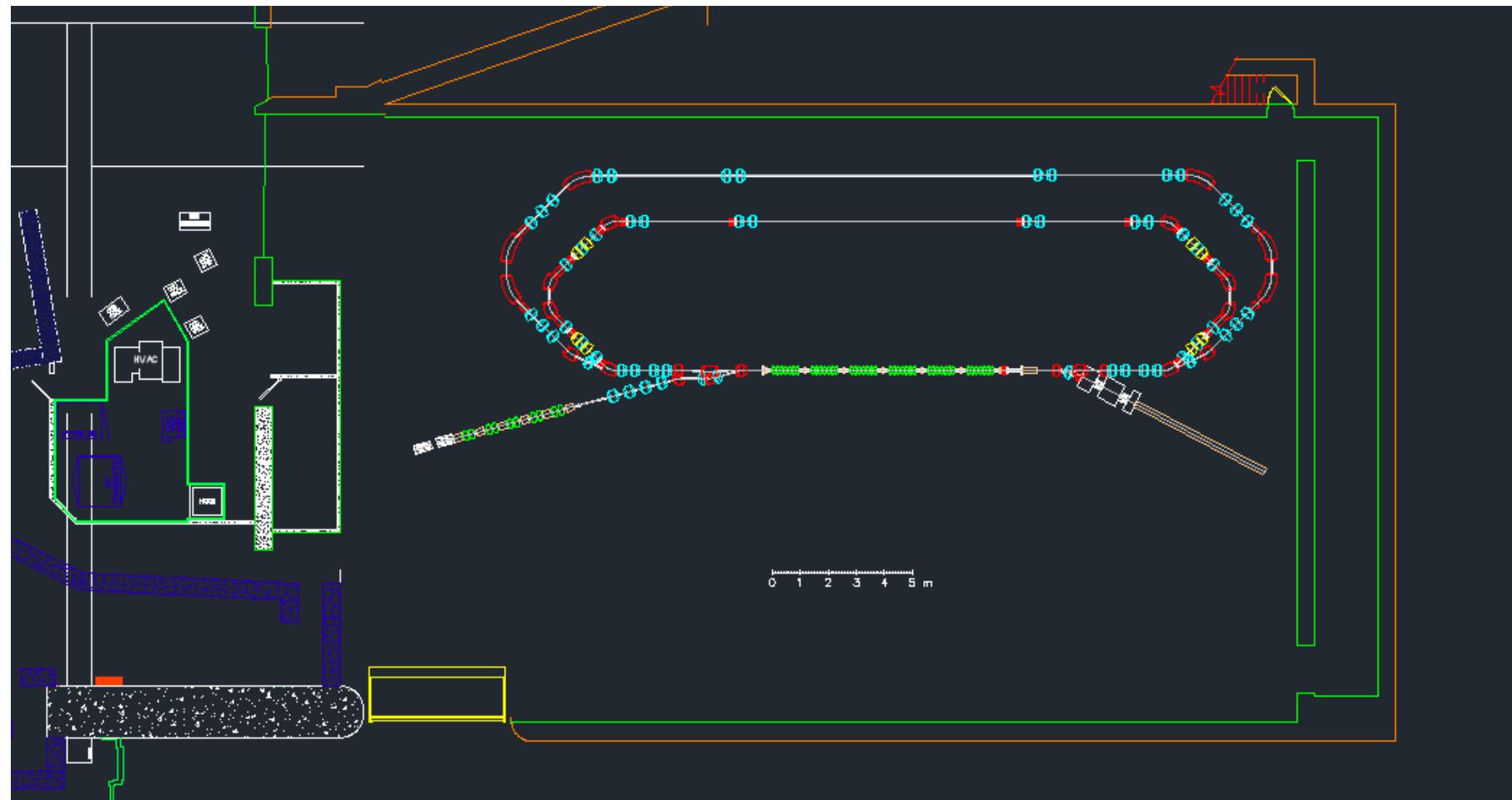


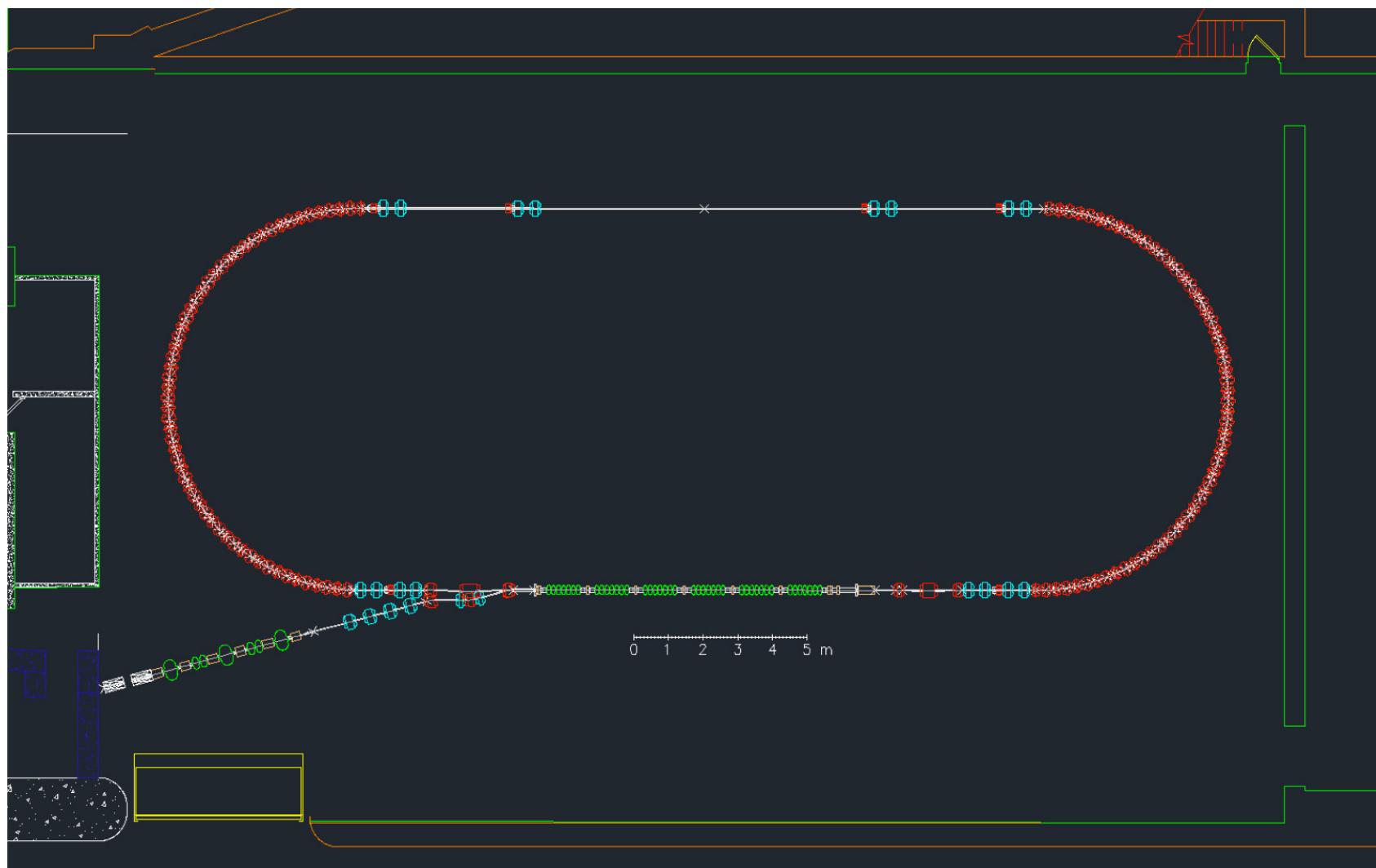


- In HTC, we reached a Q of 6×10^{10} at 1.8 K with a fully dressed cavity
- We measured sufficient HOM damping
- We built a photo-injector, currently achieving 75 mA
- We reached our emittance goals
- A full, 6 cavity cryomodule is under assembly and will be finished by the end of this year
- So, what might come next?



Ready to propose: Cornell recirculation loop







The Cornell ERL team



Thank You!