



Progress Toward the International Linear Collider

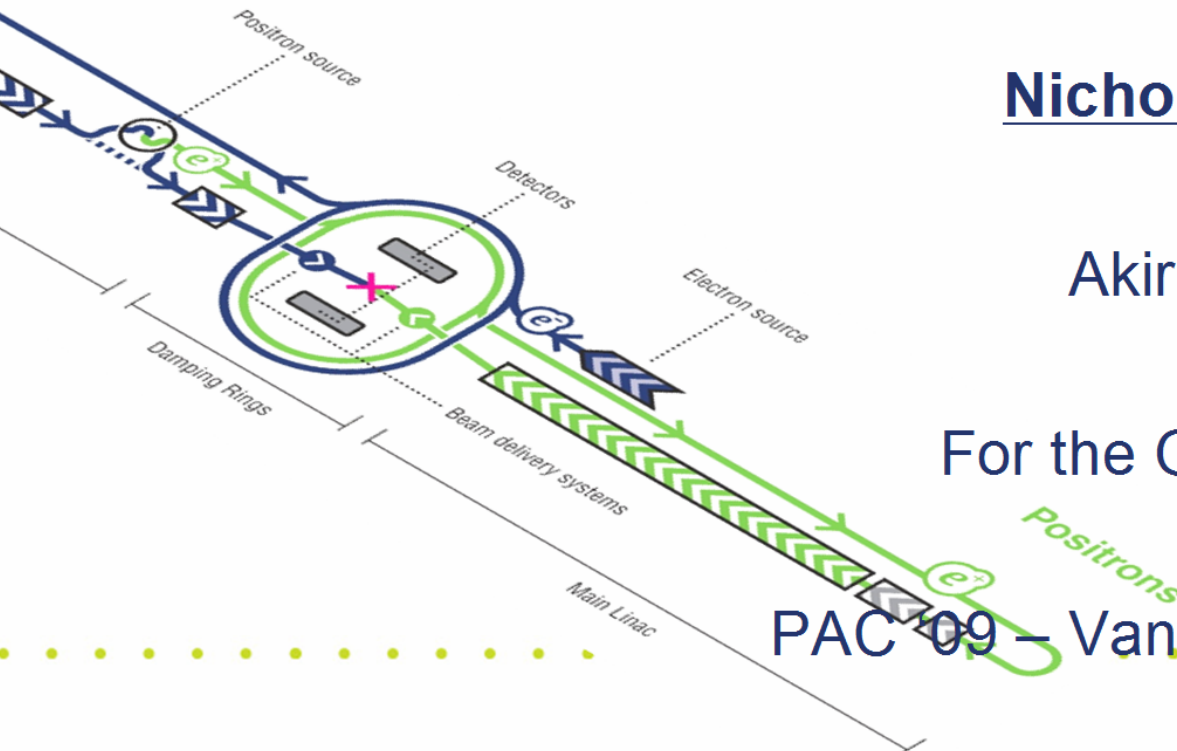
Nicholas Walker (DESY)

Marc Ross (FNAL)

Akira Yamamoto (KEK)

For the Global Design Effort

PAC 09 – Vancouver – 8.05.2009





The Global Design Effort*

Americas

Labs

ANL
BNL
FNAL
JLAB
LANL
LBNL
LLNL
SLAC
TRIUMF

Universities/Institutes

Colorado Univ.
Cornell
FSU
Iowa Univ.
MSU
Notre Dame Univ.

Europe

labs

Budker
CEA/Saclay
CERN
CIEMAT
CNRS
STFC Daresbury Lab.
DESY
ESRF
GSI
INFN
JINR
LAL-Orsay
PSI

Universities/Institutes

Abertay Univ.
Berlin HU
Birmingham Univ.
Cambridge Univ.
Dundee Univ.
Durham
IFIC
IPJ
IPN-Orsay
IPPP Durham
Krakow

Lancaster Univ.
LAPP-Annecy
Legnaro
Liverpool Univ.
Manchester Univ.
Mannheim
Oxford Univ.
RHUL
Rostock

Asia

labs

BARC
IHEP
IUAC
KEK
RRCAT
Tsinghua Univ.
VECC

Universities/Institutes

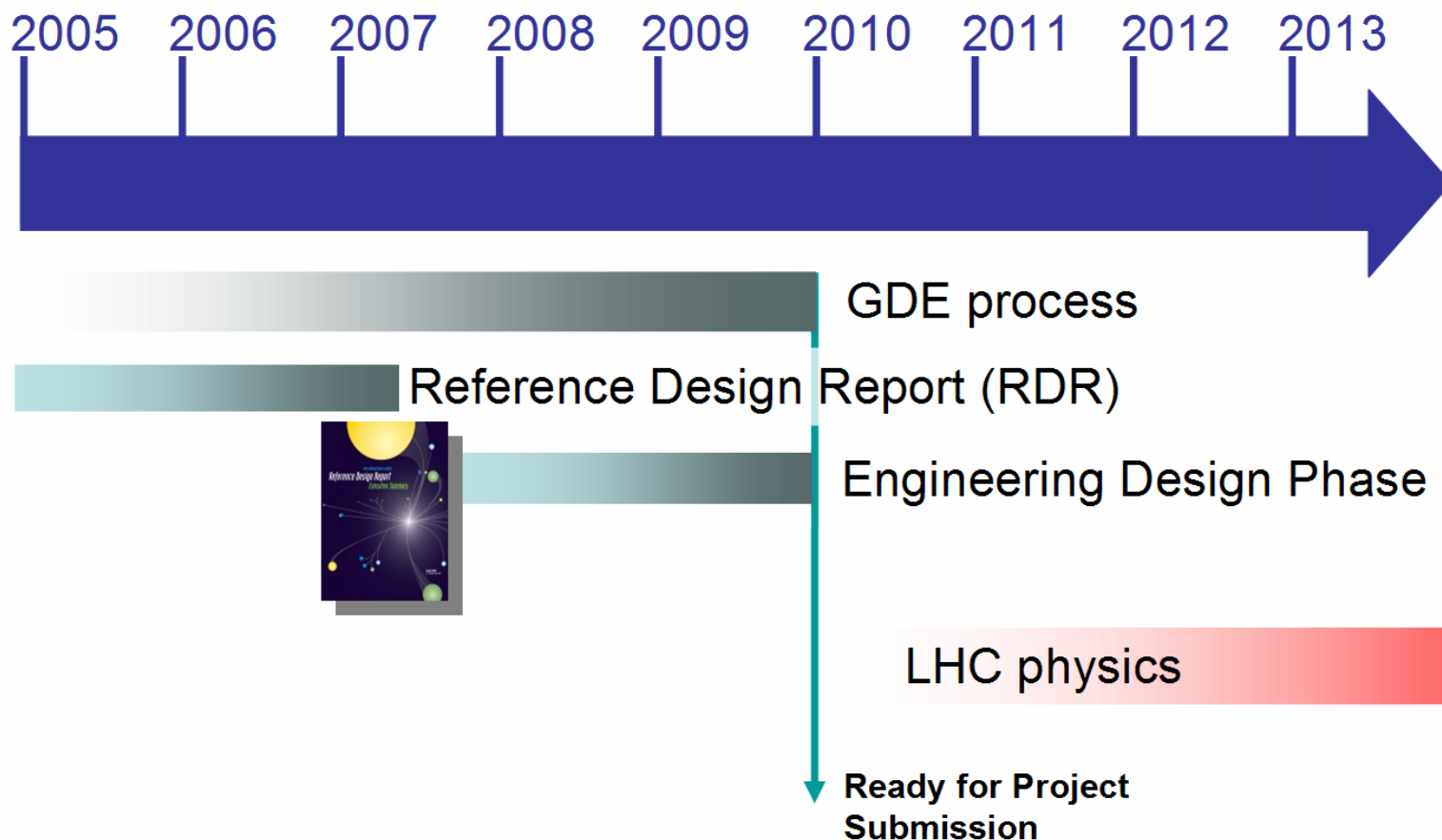
Hiroshima Univ.
KNU
Nagoya Univ.
PAL
TIFR
Tohoku Univ.
Tokyo Univ.
Univ. Delhi

3 Regions
16 Countries
76 Institutes

*Based on known participation and received expressions of interest

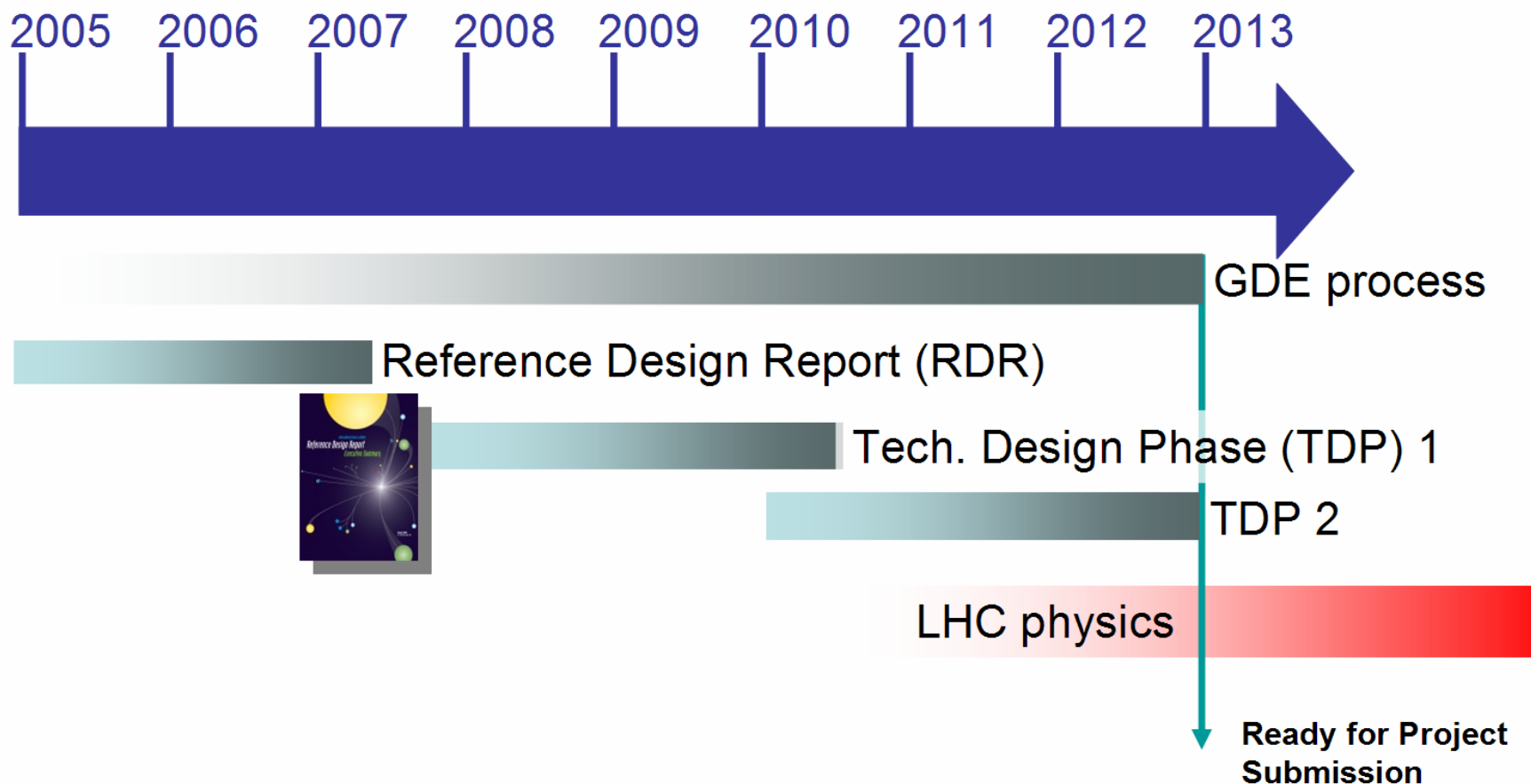


GDE ILC Timeline (2008)



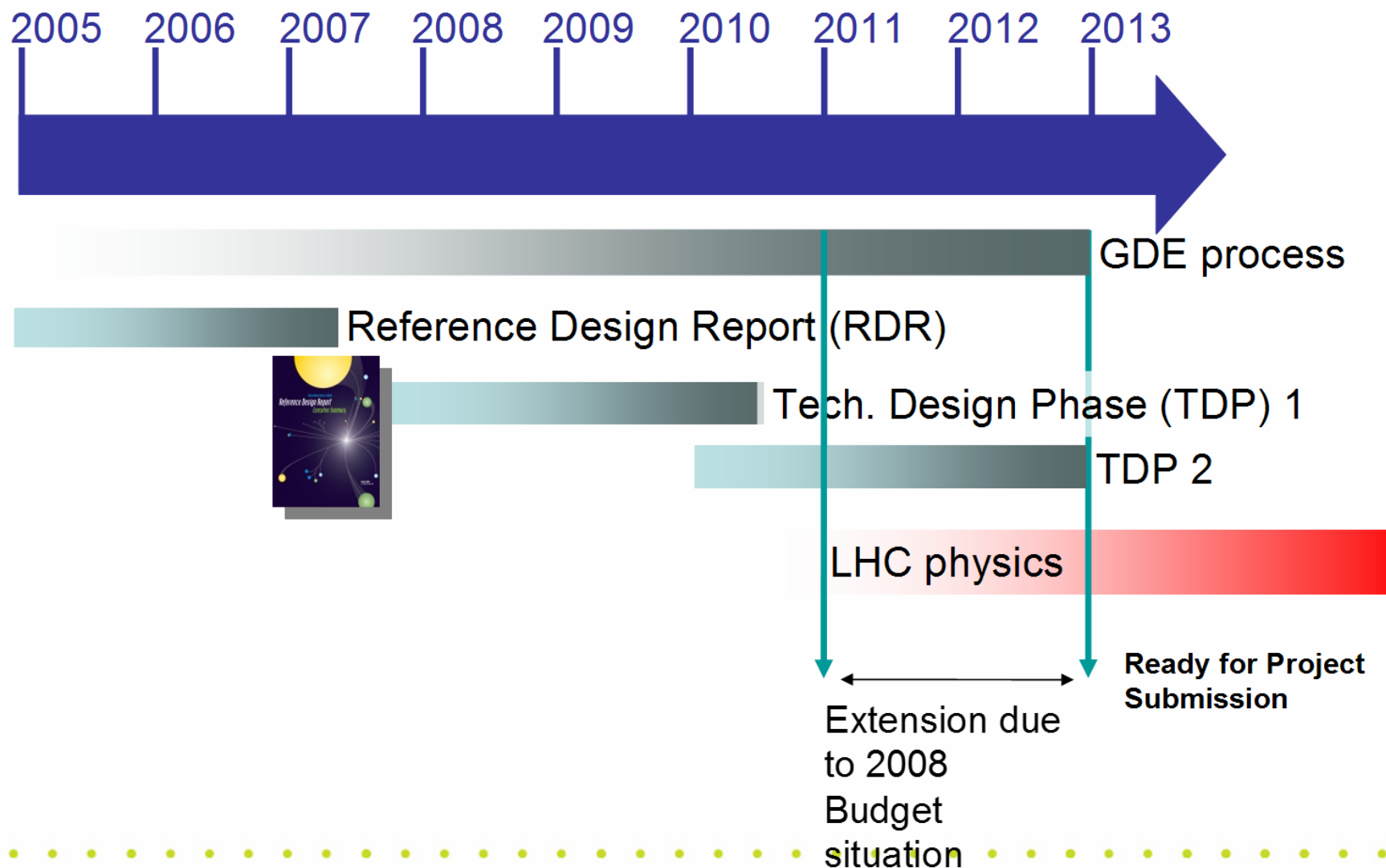


GDE ILC Timeline (current)



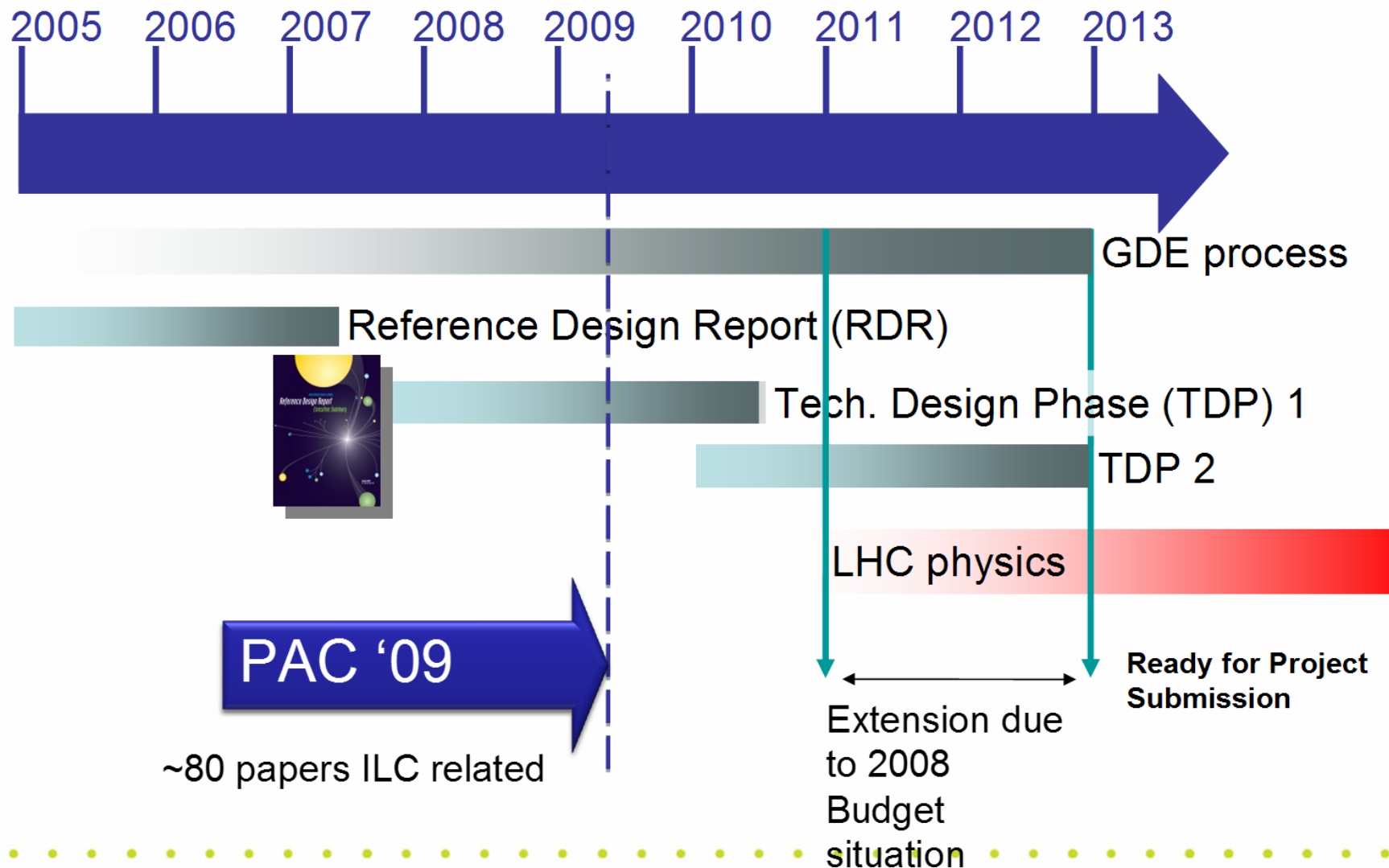


GDE ILC Timeline (current)

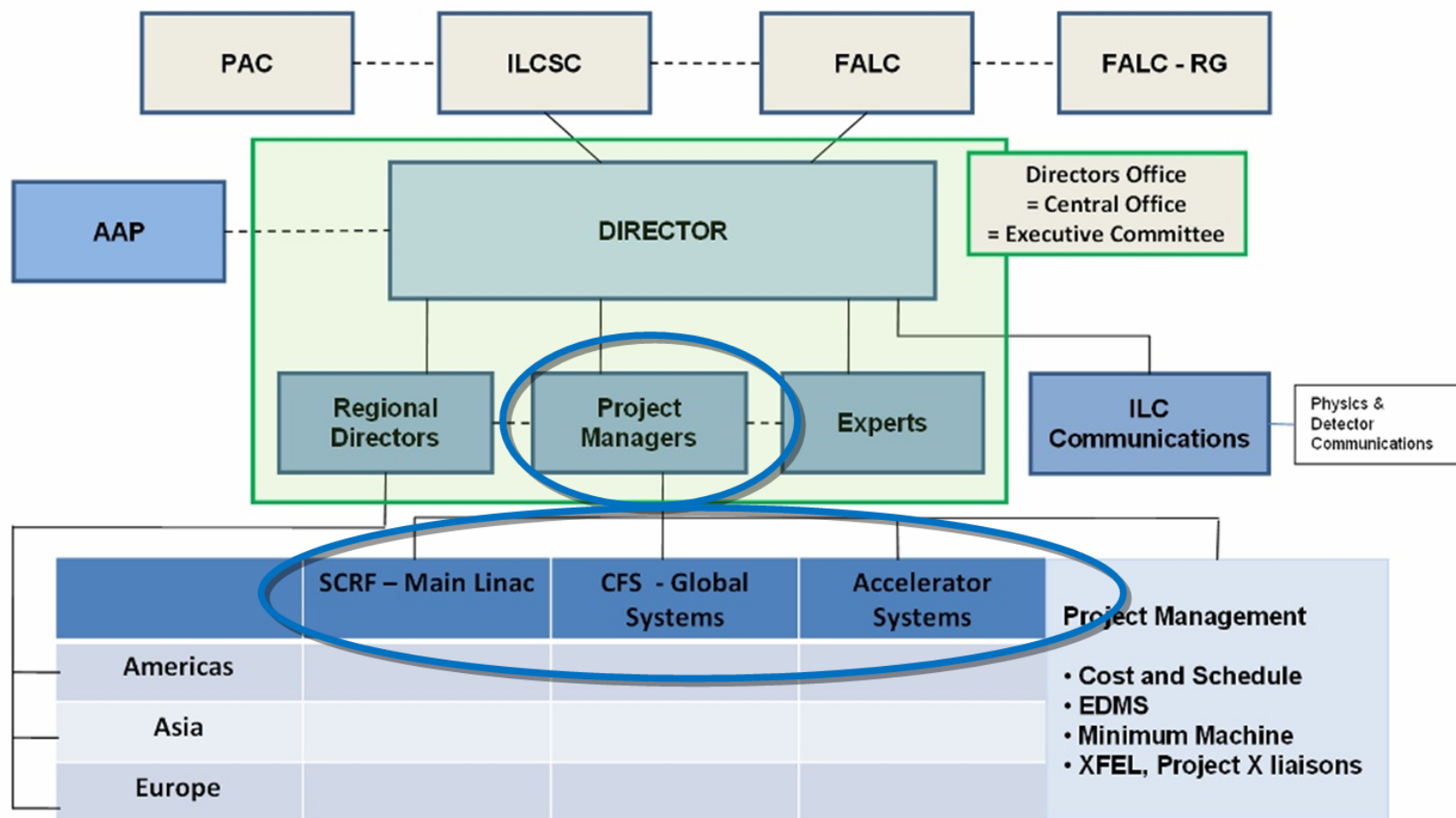


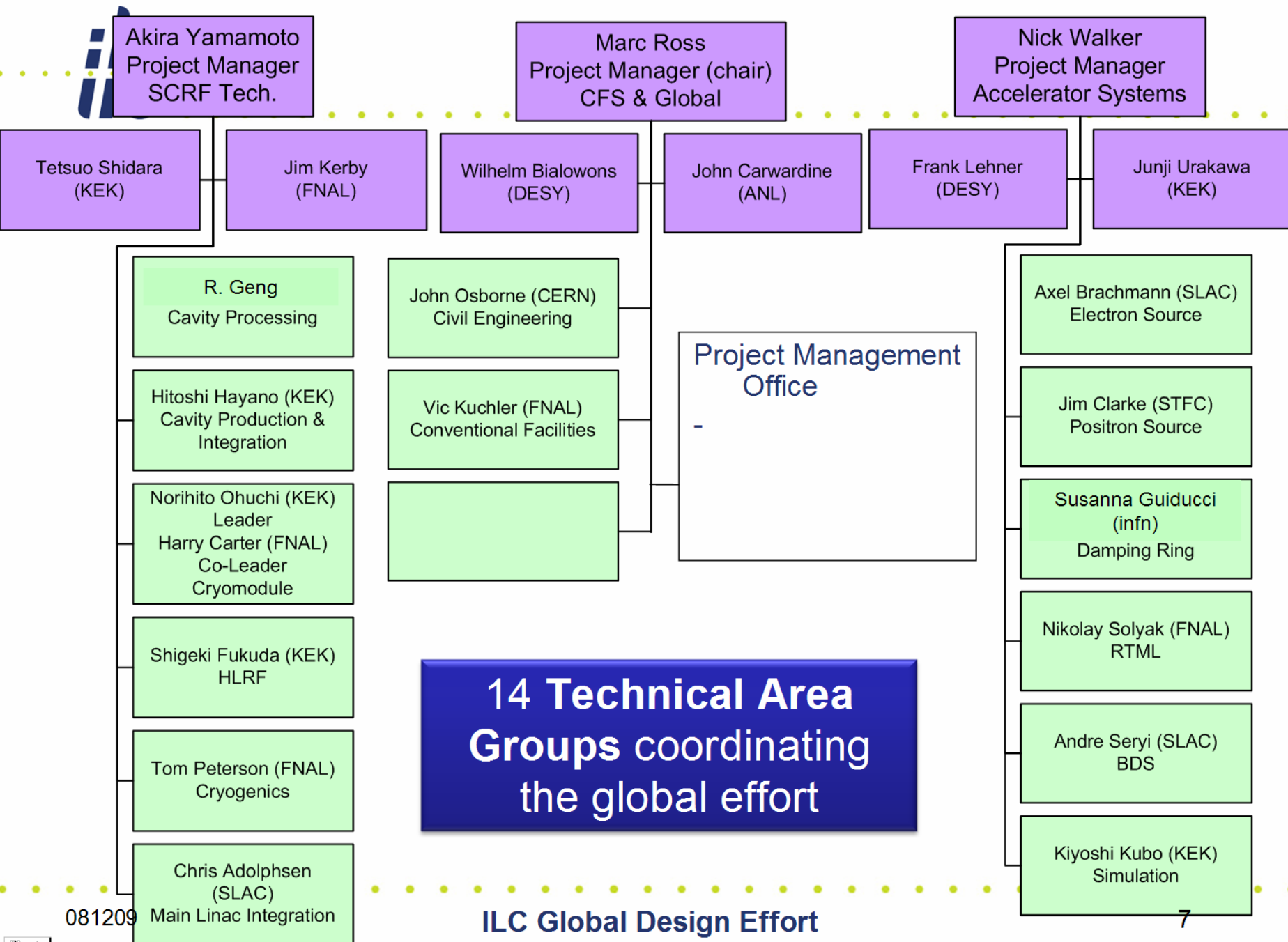


GDE ILC Timeline (current)



GDE Project Structure







TD Phase 1 & 2: The R&D Plan

- Stated TDP Goals:
 - Updated ILC design
 - Results of critical risk-mitigating R&D
 - Updated VALUE estimate and schedule
 - Project Implementation Plan



ILC Research and Development Plan for the Technical Design Phase

Release 3

February 2009

ILC Global Design Effort

Director: Barry Barish

Prepared by the Technical Design Phase Project
Management

Project Managers:

Marc Ross
Nick Walker
Akira Yamamoto



TD Phase Stated Priorities (R&D Plan)

Risk Mitigating R&D

- SCRF Technology (e.g. gradient)
- Damping ring electron cloud
- ...

Beam Test Facilities

- ATF / ATF 2 (KEK)
- CsrTA (Cornell)
- TTF/FLASH (DESY)
- ...

Machine Design / Cost

- CFS / Value Engineering
- Accelerator Design & Integration



Global SCRF Technology

Implicit but critical GDE goal:

Promote development of 1.3GHz
nine-cell expertise & infrastructure
in all three regions

Major progress in infrastructure
development in all three regions





Global SCRF Technology: ASIA



KEK, Japan



Global SCRF Technology: AMERICAS

FNAL, ANL
SLAC

Cornell
JLAB



KEK, Japan



NML Facility

1st U.S. built ILC/PX Cryomodule



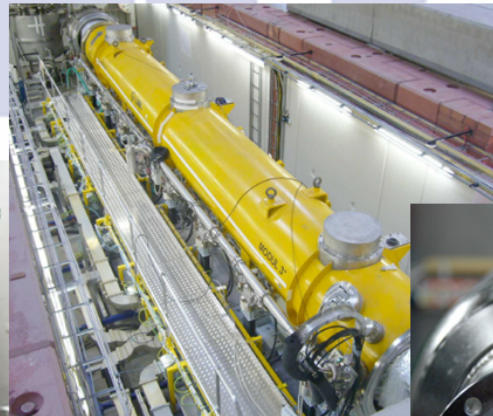


Global SCRF Technology: EUROPE



DESY
LAL
Saclay
INFN Milan

KEK, Japan



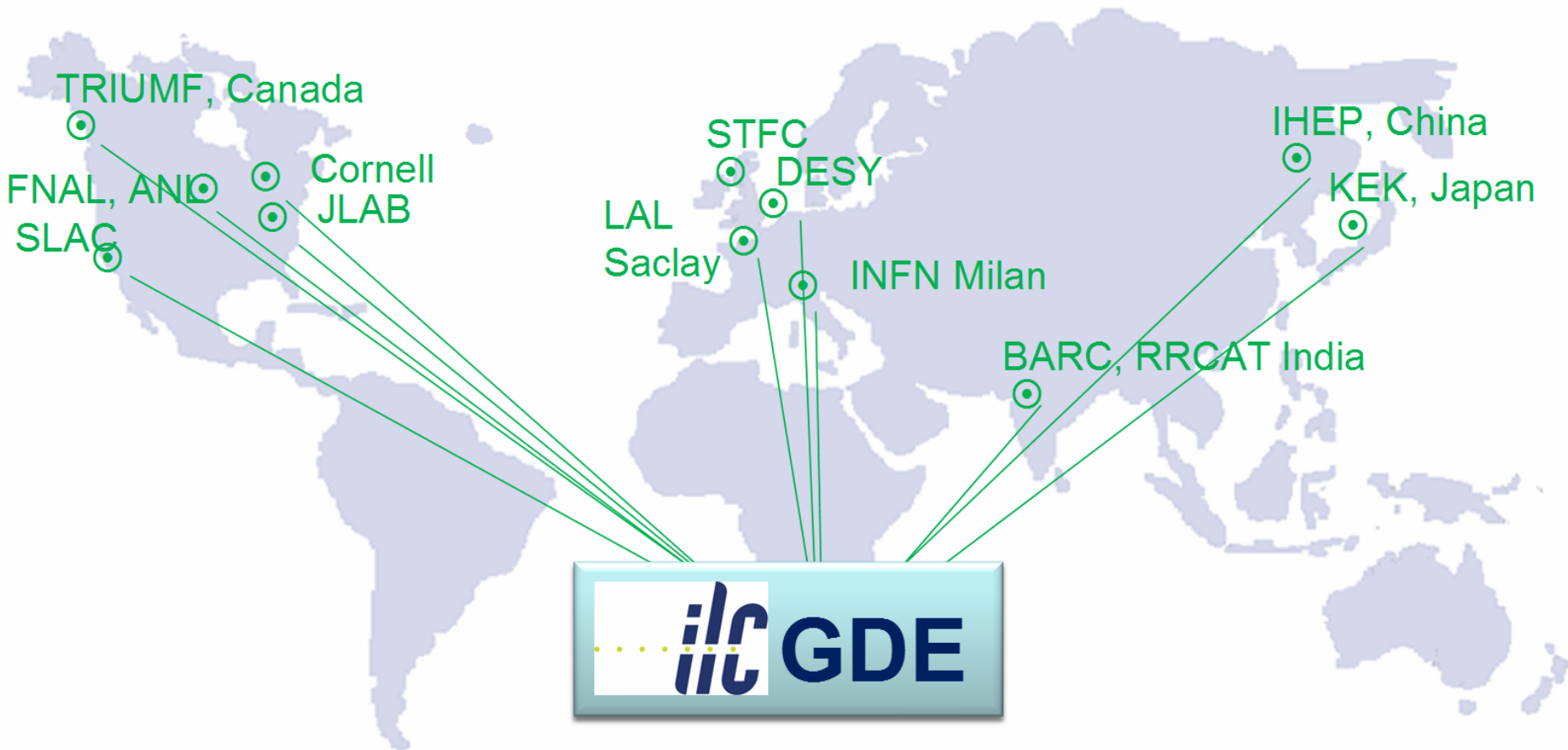
08.05.2009

PAC'09 - Vancouver

13



Global SCRF Technology



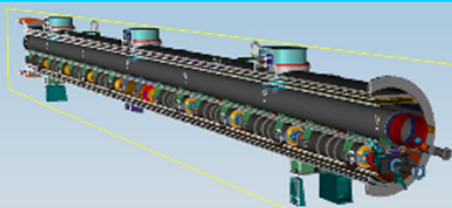


Superconducting RF Technology

Critical R&D



35 MV/m
Gradient Yield
in 9-cell cavities



31.5 MV/m
average
gradient in a
cryomodule



Linac
"String Test"



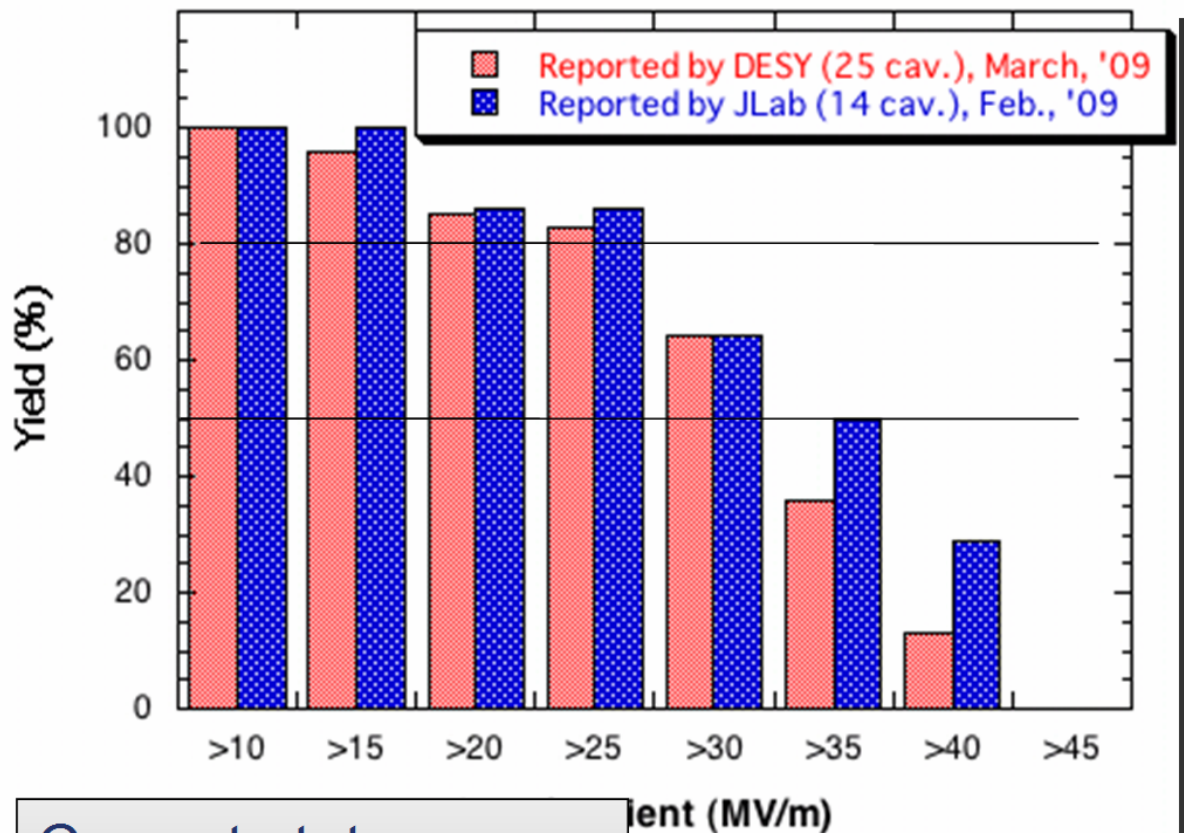
SCRF Priority R&D: Gradient

- Gradient: single biggest cost driver
- RDR baseline:
 - ≥ 35 MV/m vertical (acceptance) test
 - ≥ 31.5 MV/m average operational gradient
- Proof of principle of gradient achieved
 - Many single-cells
 - Tens of 9-cells
 - Operational acceleration demonstrated (TTF/FLASH)
- GDE Focus on mass-production yield and cost
 - TDP-1 goal: *process yield 50%*
 - TDP-2 goal: *production yield 90%*





Progress Towards High-Gradient Yield



Current status:

50% yield at ~ 33 MV/m;
(80% >25MV/m)

Recent DESY/JLab
“production” series.

Total 39 cavities (08/09)

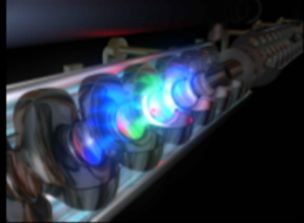
Mostly result of **first**
cold-test (few cases
second-test)

Field Emission greatly
reduced (rinses)
→ identified RDR barrier

Baseline gradient re-
evaluation (TDP1)
expected to be based
on sample of >60
cavities



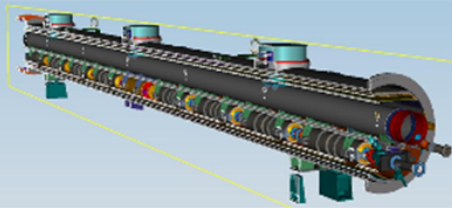
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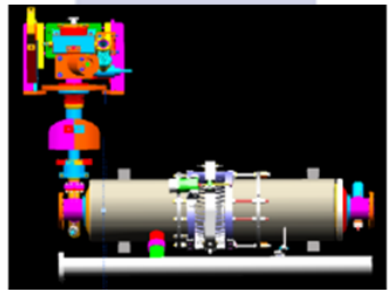
Linac
"String Test"



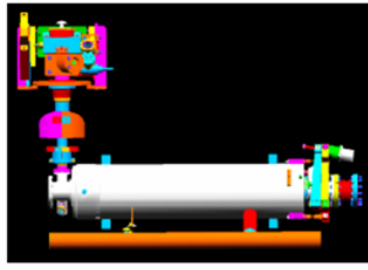
S1-Global Collaboration

Complementary activity to
regional cryomodule
development

FNAL



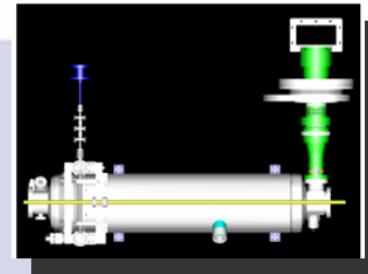
x2



x2

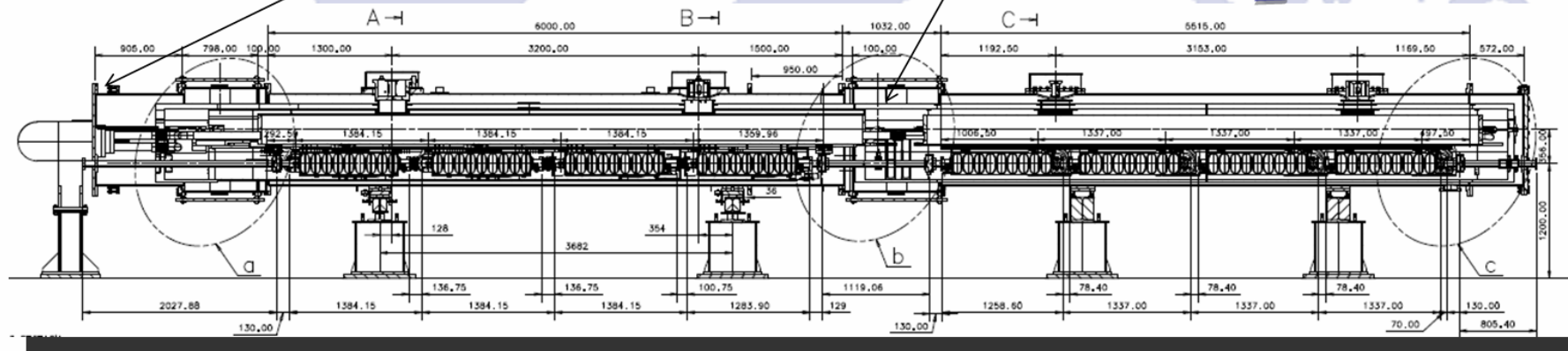
DESY

INFN Milan



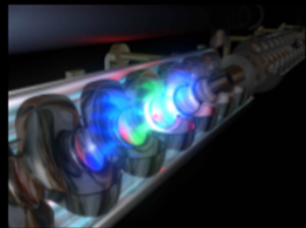
x4

KEK, Japan





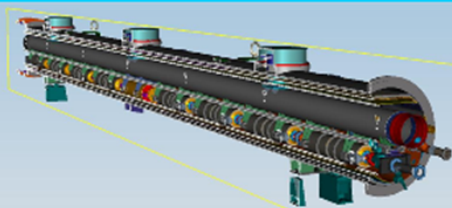
Superconducting RF Technology



Critical R&D



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Gradient Yield
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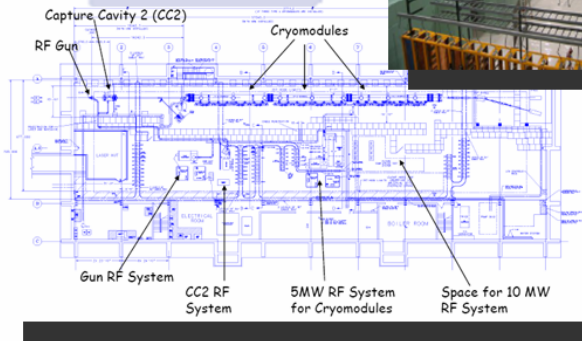
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average
gradient in a
cryomodule



Linac
"String Test"

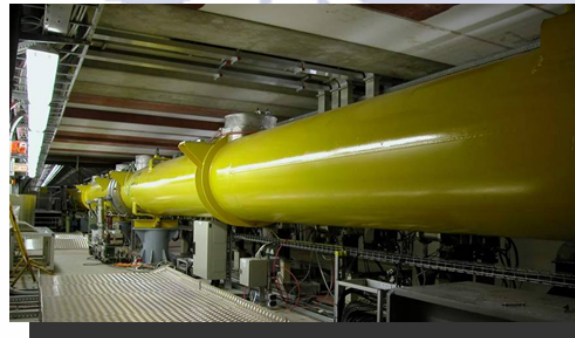
SRF Test Facilities

FNAL



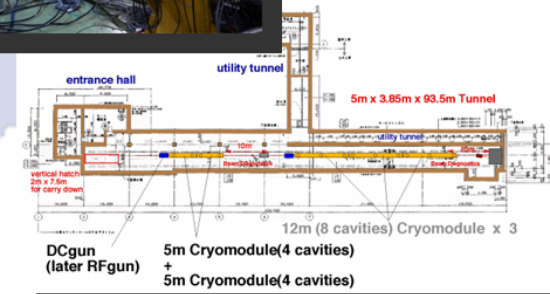
NML facility
Under construction
first beam 2010
ILC RF unit test ~2012

DESY



TTF/FLASH
~1 GeV
ILC-like beam
ILC RF unit
(* lower gradient)

KEK, Japan



STF (phase I & II)
Under construction
first beam 2011
ILC RF unit test by 2013



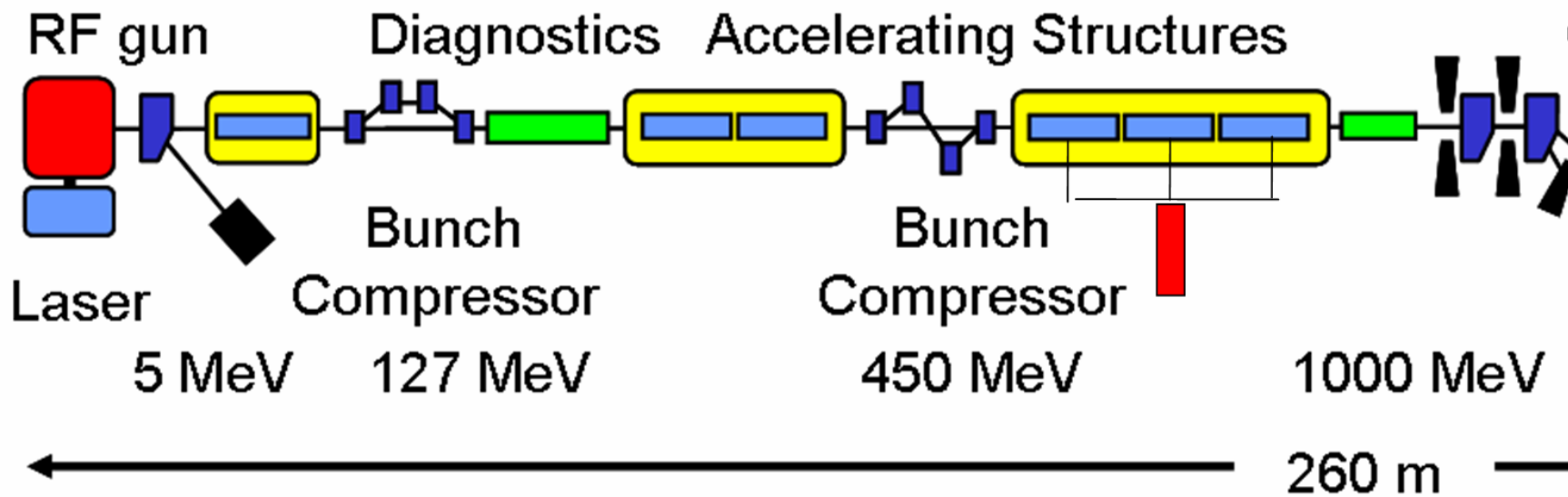
A string test in each region

- **Complementary testing:**
 - Each region must develop industry and must develop 'ownership' of this critical technology
- **No one system will exactly represent the baseline reference design RF unit design (before 2012)**
 - **FNAL:** beam format [under review]
 - **KEK:** number of cryomodules [1 (of 3) by end 2012]
 - **DESY:** gradient [$\sim 27\text{MV/m}$ average over 3 cryomodules]
- **Strategy must account for infrastructure limitations and construction schedules at each of the three main linac test facilities under development.**





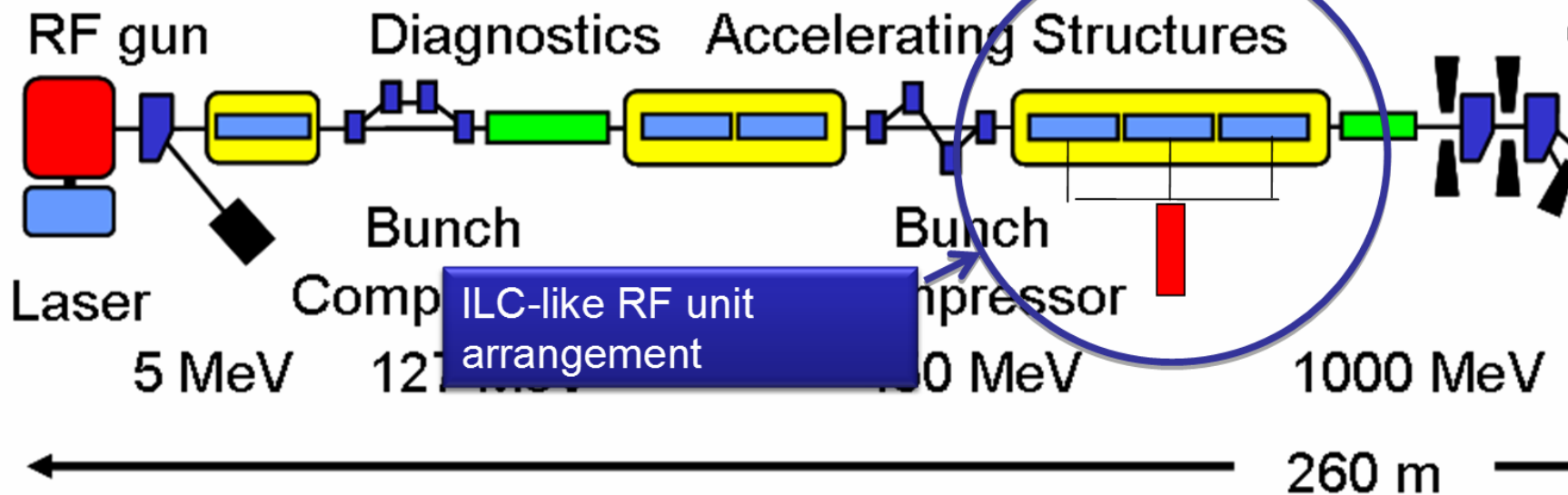
9mA Experiments in TTF/FLASH



		XFEL X-Ray Free-Electron Laser	ilc	FLASH design	FLASH experiment
Bunch charge	nC	1	3.2	1	3
# bunches		3250*	2625	7200*	2400
Pulse length	μ s	650	970	800	800
Current	mA	5	9	9	9

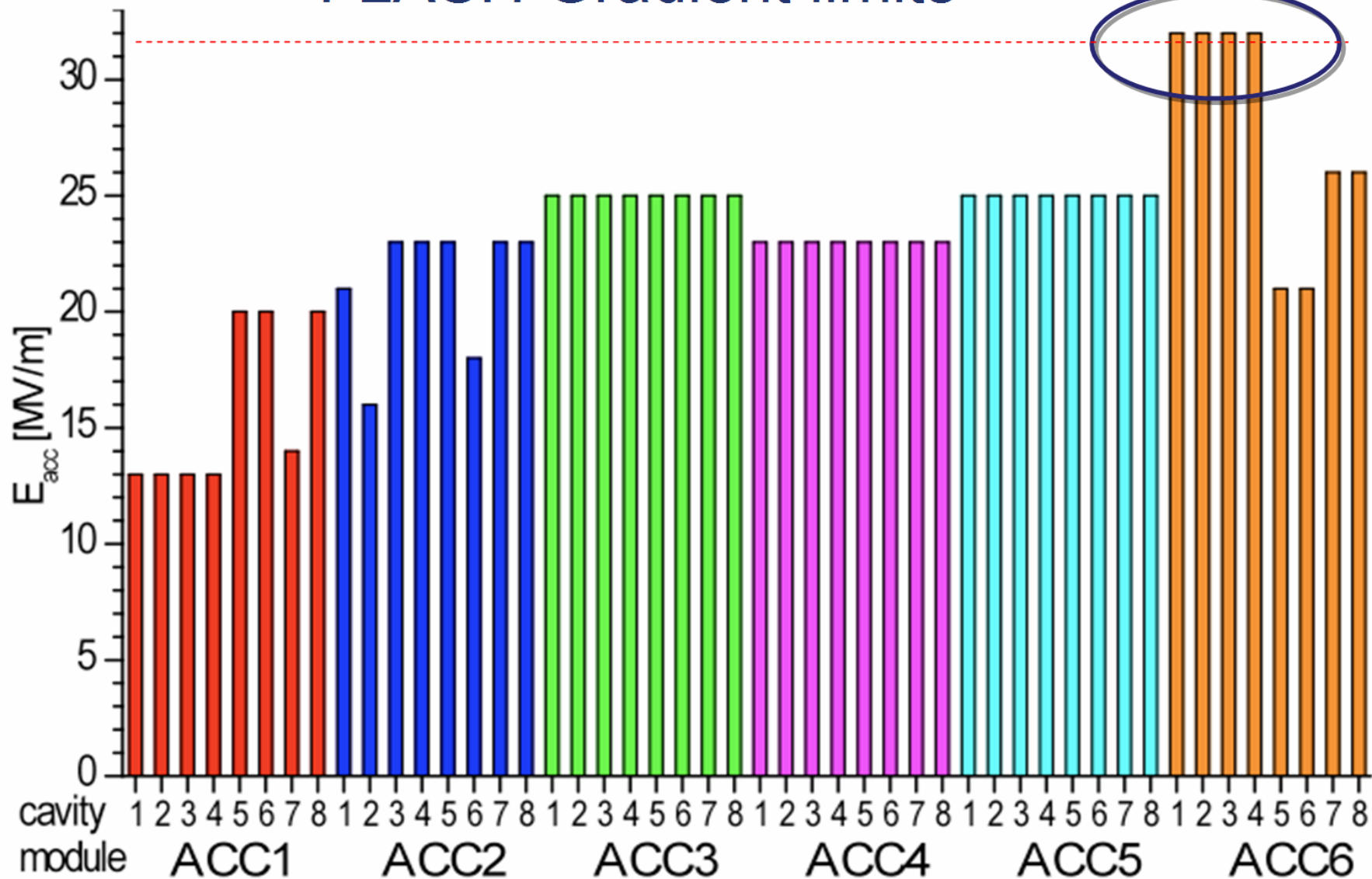


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FLASH Gradient limits





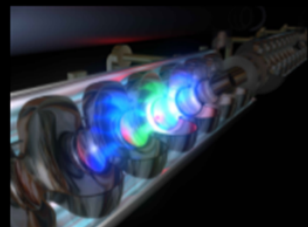
Global Plan for SCRF R&D

Calendar Year	2007	2008	2009	2010	2011	2012
Technical Design Phase	TDP-1			TDP-2		
Cavity Gradient R&D to reach 35 MV/m		Process Yield > 50%		Production Yield > 90%		
Cavity-string test: with 1 cryomodule			Global collab. For <31.5 MV/m>			
System Test with beam 1 RF-unit (3-module)		FLASH (DESY)			STF2 (KEK) NML (FNAL)	

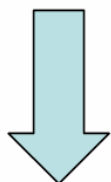




Superconducting RF Technology



Critical R&D

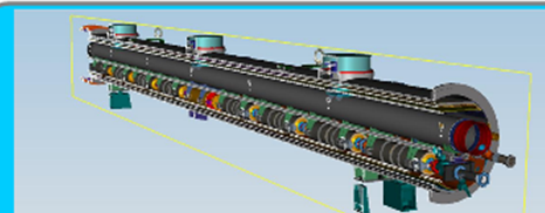


Engineering
Design
Industrialisation
Mass-Production

cost



35 MV/m
Gradient Yield
in 9-cell cavities



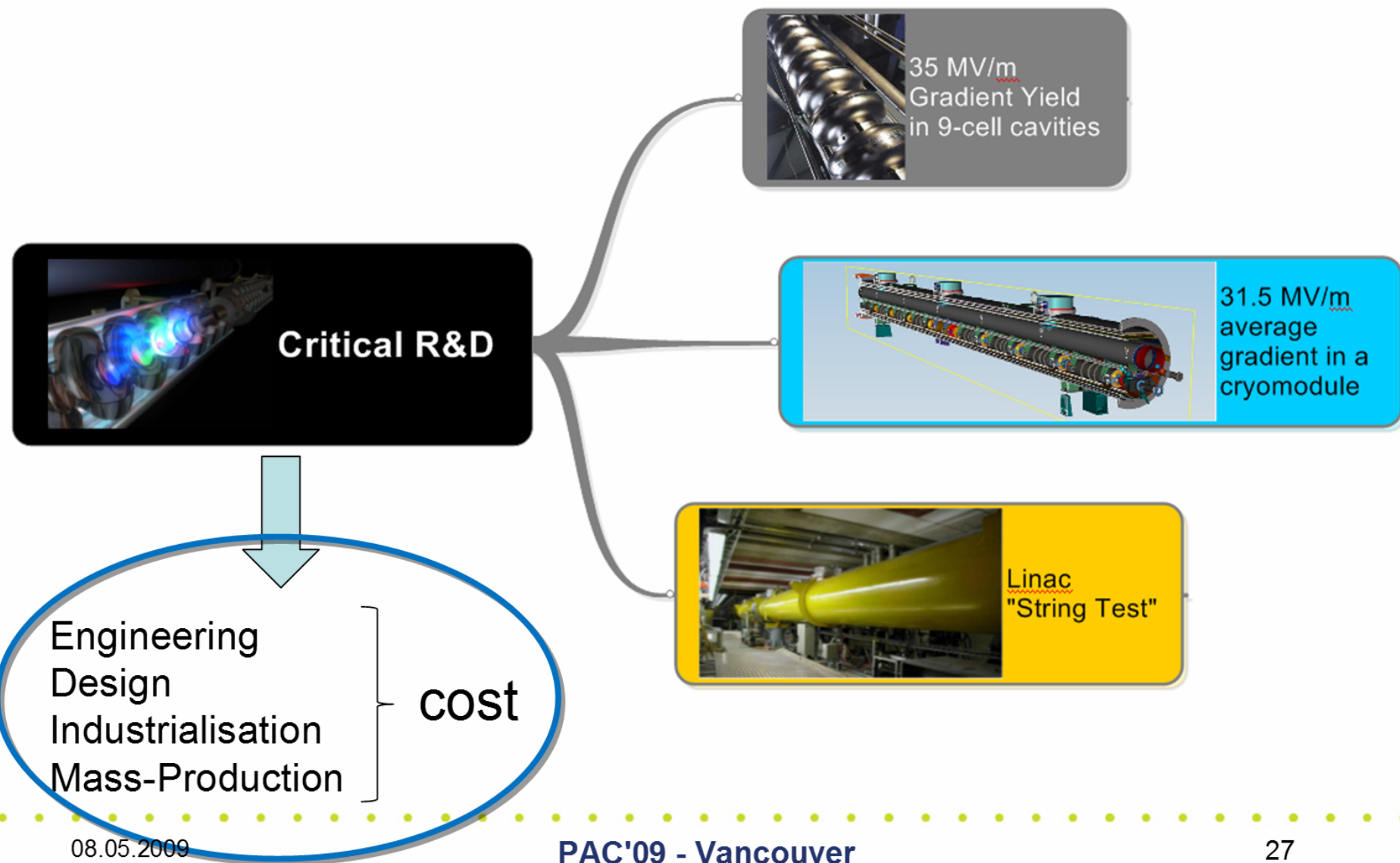
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Linac
"String Test"

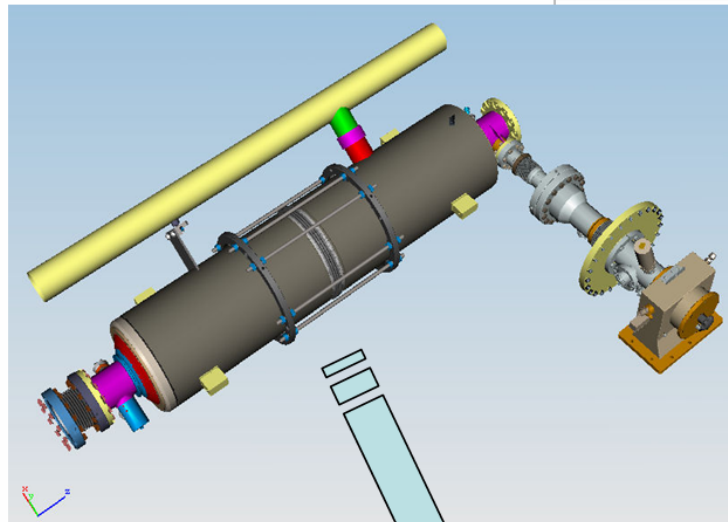


Superconducting RF Technology

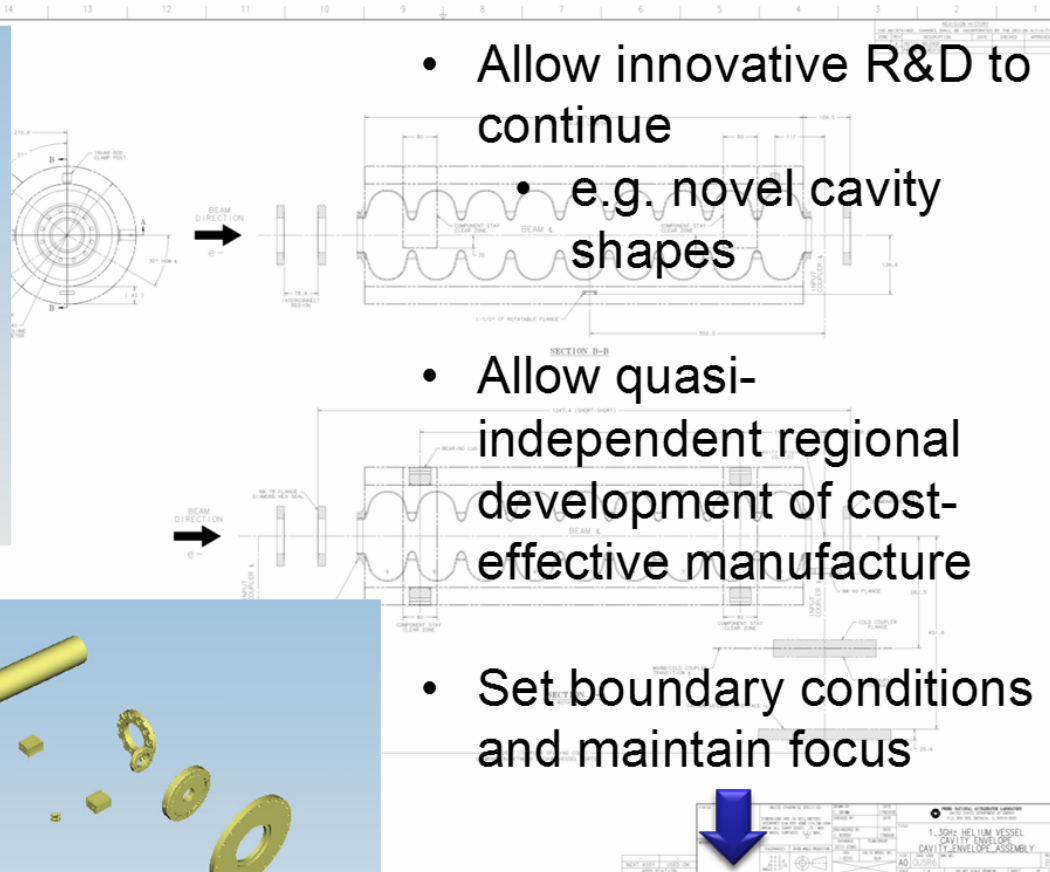
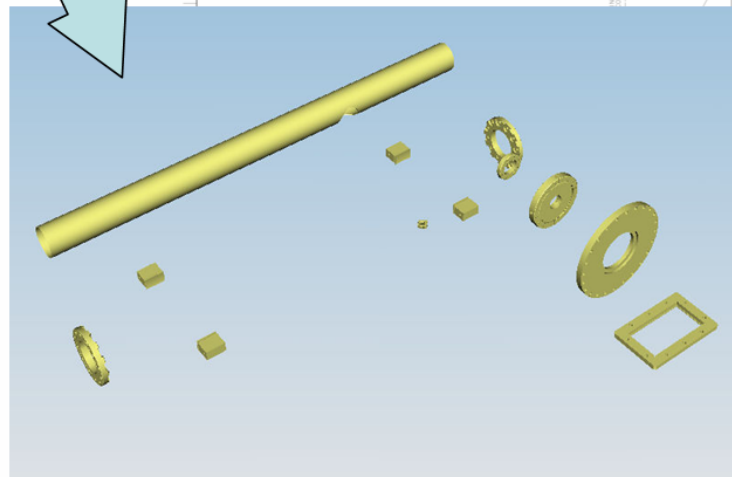




Cavity: Plug-compatible Interface



Component interfaces are reduced to the minimum necessary to allow for system assembly



- Allow innovative R&D to continue
 - e.g. novel cavity shapes
- Allow quasi-independent regional development of cost-effective manufacture
- Set boundary conditions and maintain focus

Rapid transition from R&D to construction project



Toward Industrialization

- Global status of Industries
 - Research Instruments and Zanon in Europe
 - AES, Niowave, PAVAC in Americas
 - MHI in Asia

Project Scope			
Euro XFEL	~800	2 years	~1 cavity / day
Project X	~400	3 years	~2 cavities/ week
ILC	~15,500	4 years	~20 cavities / day
(÷ 3 regions			~7 cavities / day)

- Industrial Capacity: status and scope
 - No company currently has required ILC capacity
 - Understand what is needed (and cost) by 2012



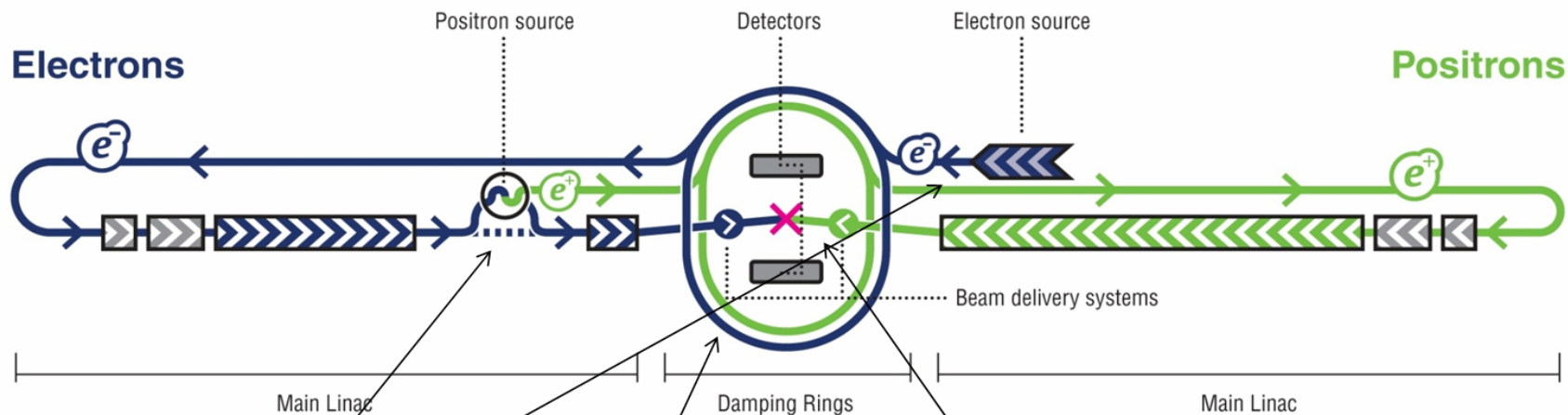


Industrialization and cost reduction

- Re-visit previous effort, and update the cost-estimate for production
 - Review the RDR cost estimate (based on TESLA)
 - Include recent R&D experience (industry/lab)
- Encourage R&D Facilities for industrialization
 - Develop cost-effective manufacturing, quality control and cost-reduction in cooperation with industry
- Reflect the R&D progress for cost-reduction
 - Baseline $\Rightarrow$ Forming, EBW, assembly work...



ILC: more than just SCRF



Sources

- Positron production
- Polarised electrons
- ...

Damping Rings

- Electron cloud
- Fast kickers
- Low emittance tuning
- ...

Beam Deliver System / MDI

- Optics / demagnification
- FD design
- Stability & feedbacks
- Detector integration
- ...

Beam Test Facilities



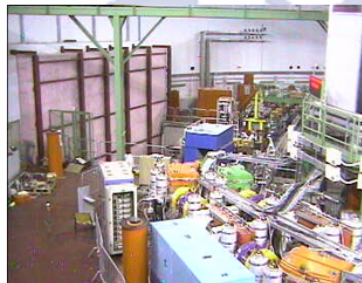
(Non-SRF) Beam Test Facilities

● Cornell



CesrTA (Cornell)
electron cloud
low emittance

● INFN Frascati



DAΦNE (INFN Frascati)
kicker development
electron cloud

ATF & ATF2 (KEK)
ultra-low emittance
Final Focus optics

● KEK, Japan



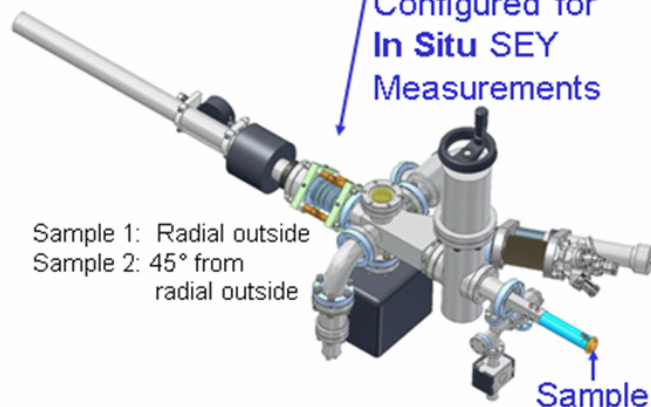
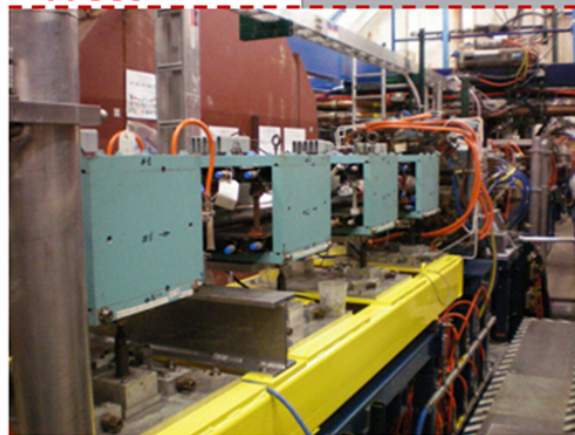
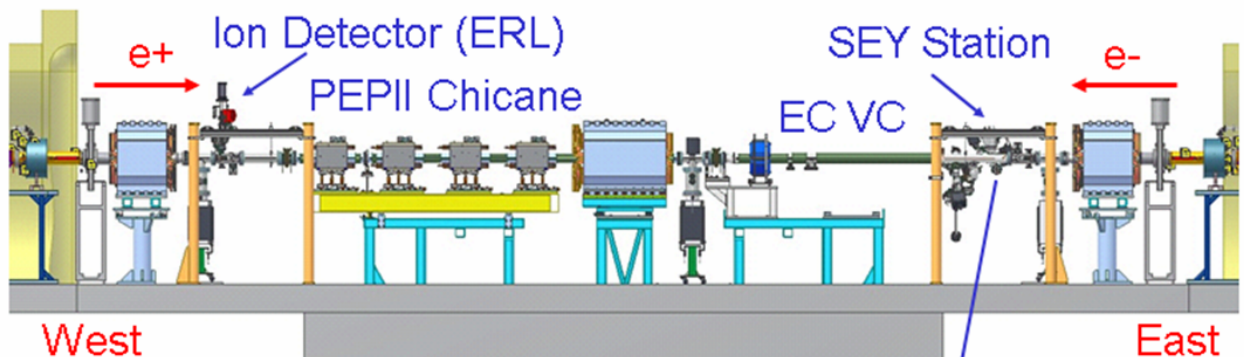


Example: e-cloud & CesrTA (Cornell)



Cornell University
Laboratory for Elementary-Particle Physics

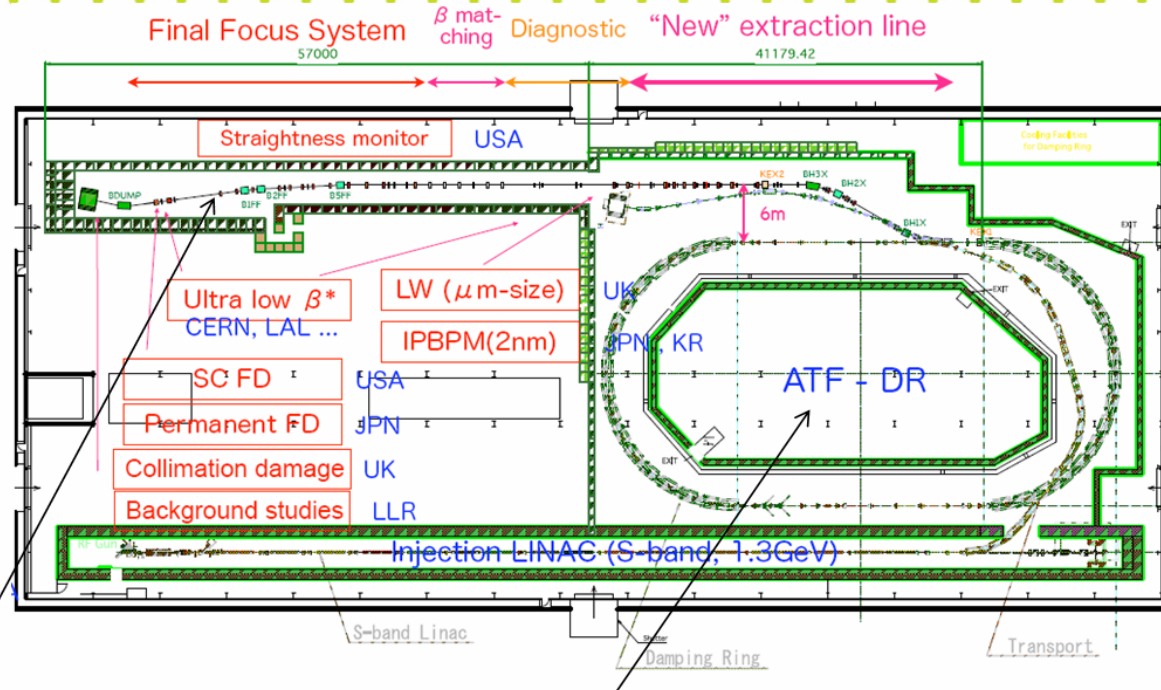
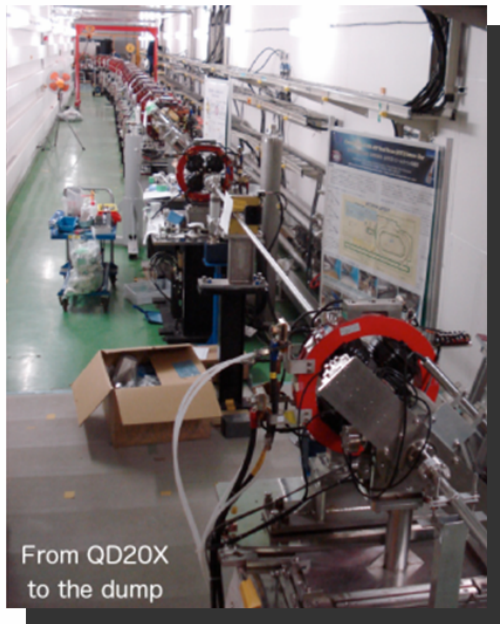
L3 Experimental Region



- e-cloud: high-priority risk mitigating R&D
- Cornell SLAC KEK INFN...
- CesrTA: dedicated test facility to
 - Test e-cloud suppression techniques
 - Benchmark and develop theoretical understanding (codes)
 - Develop low-emittance tuning techniques



Example: ATF & ATF2 (KEK)



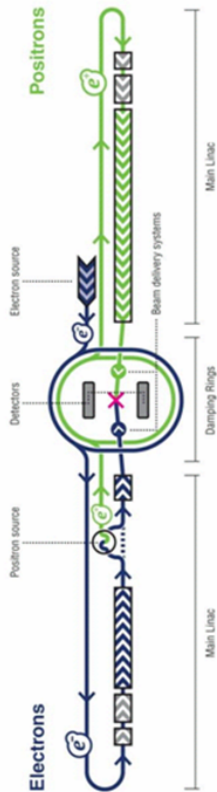
ATF2 (Final Focus)

- Demonstration of demagnification / compact optics
- Vibration stabilisation
- Instrumentation

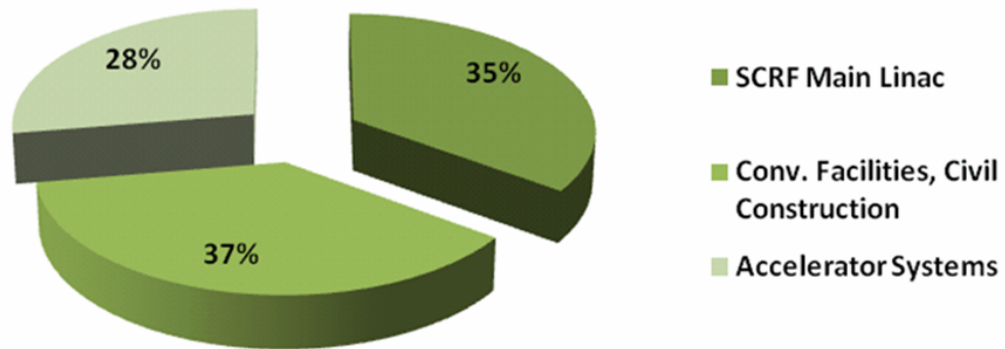
ATF (Damping Ring)

- Demonstration of ultra-low emittance (2pm) and its stability
- Fast kicker (beam) tests

Cost (VALUE) Estimate



- **Estimated cost (2007) ~6.7 Billion ILCU***
 – 4.87 BILCU shared



- **10,000 person-years “implicit” labour**

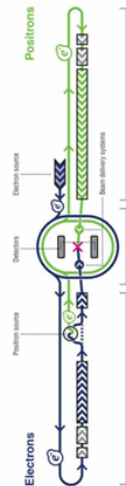


Integration & Design Activities

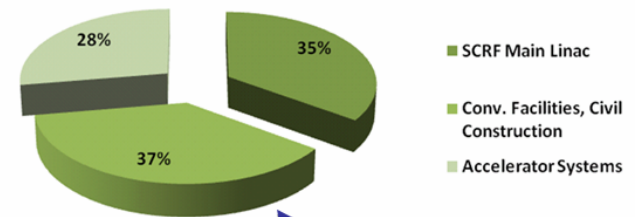
- Primary TD Phase Deliverable:
 - Updated design
 - Updated VALUE estimate
- RDR sound base-line
 - Mature, *but*
 - Conservative
- Use ‘additional’ time to look at options
 - Cost not performance driven
 - CFS cost-driver $\Rightarrow$ reduce underground volume



Cost (VALUE) Estimate



- Estimated cost (2007) ~6.7 Billion ILCU*
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- 10,000 person-years “implicit” labour



Cost-Driver Design Studies

- Single Tunnel Configuration(s)
- Reduced Beam Power
 - less RF,
 - smaller DR
- Central Injector Housing Integration
 - Sources sharing tunnel with BDS
- CFS: Value Engineering



Power In
Power Out
Underground Volume

10-15% TPC

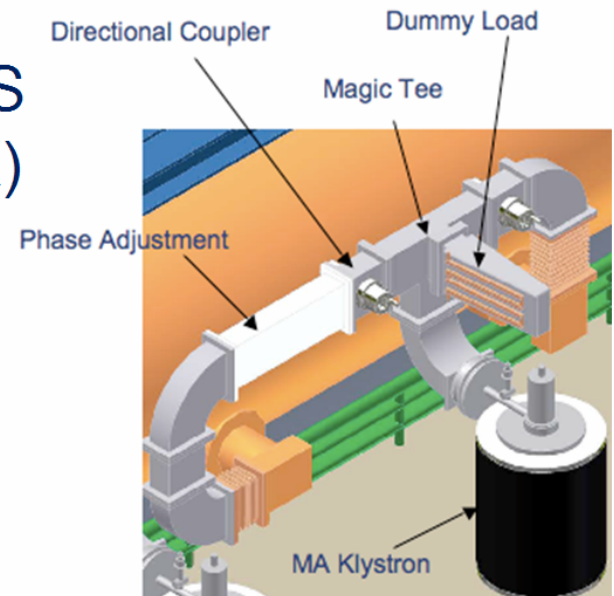


Novel RF Distribution Concepts

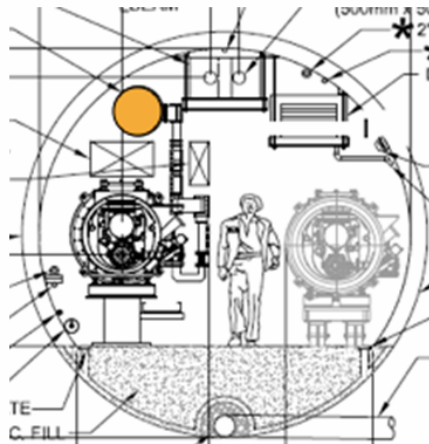
2x35 klystrons housed in surface building.

350MW feeds via 0.5m diameter circular waveguide

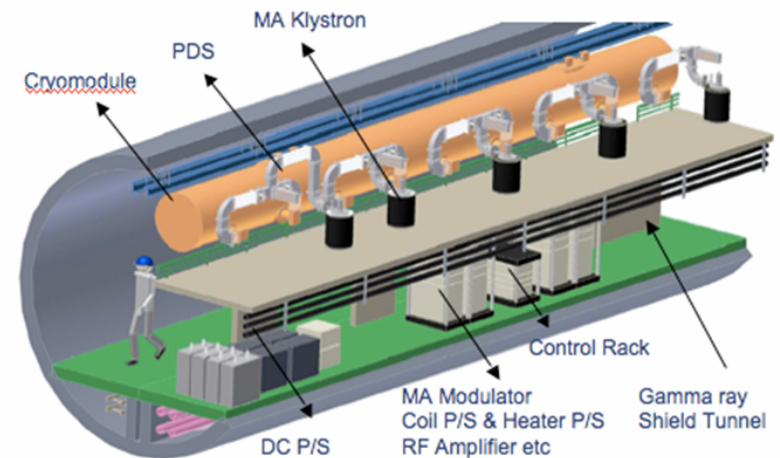
DRFS
(KEK)



Klystron Cluster
(SLAC)

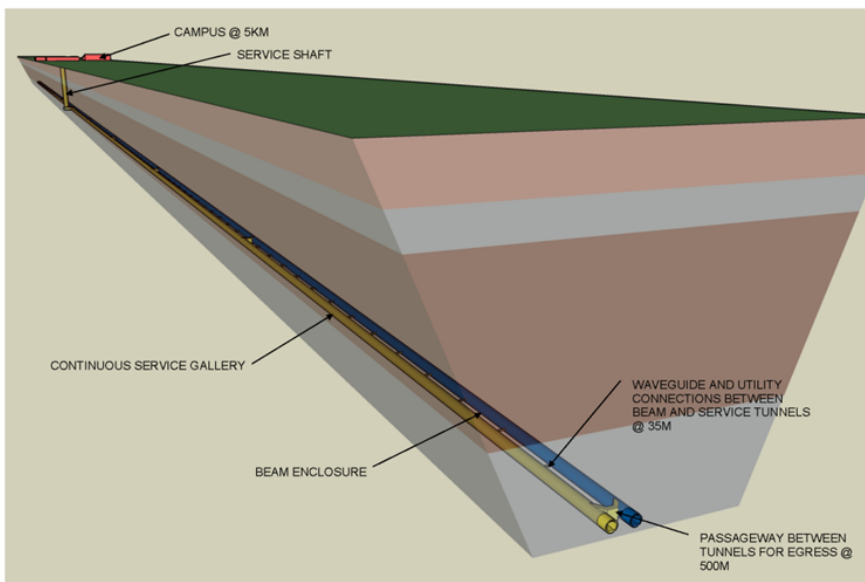


Single
Tunnel
Solutions

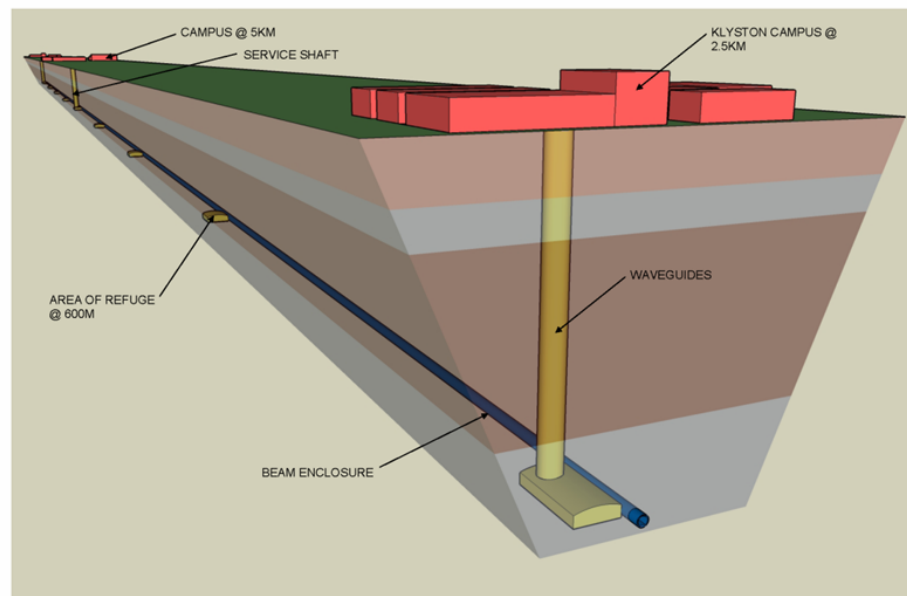




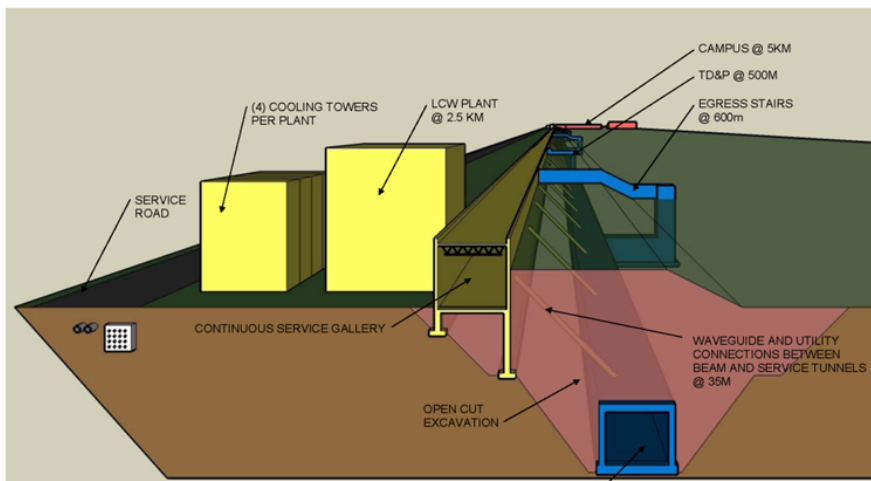
TWIN DEEP TUNNELS; VERTICAL ACCESS



SINGLE DEEP TUNNEL; VERTICAL ACCESS



ENCLOSURE IN OPEN CUT EXCAVATION; CONTINUOUS SERVICE

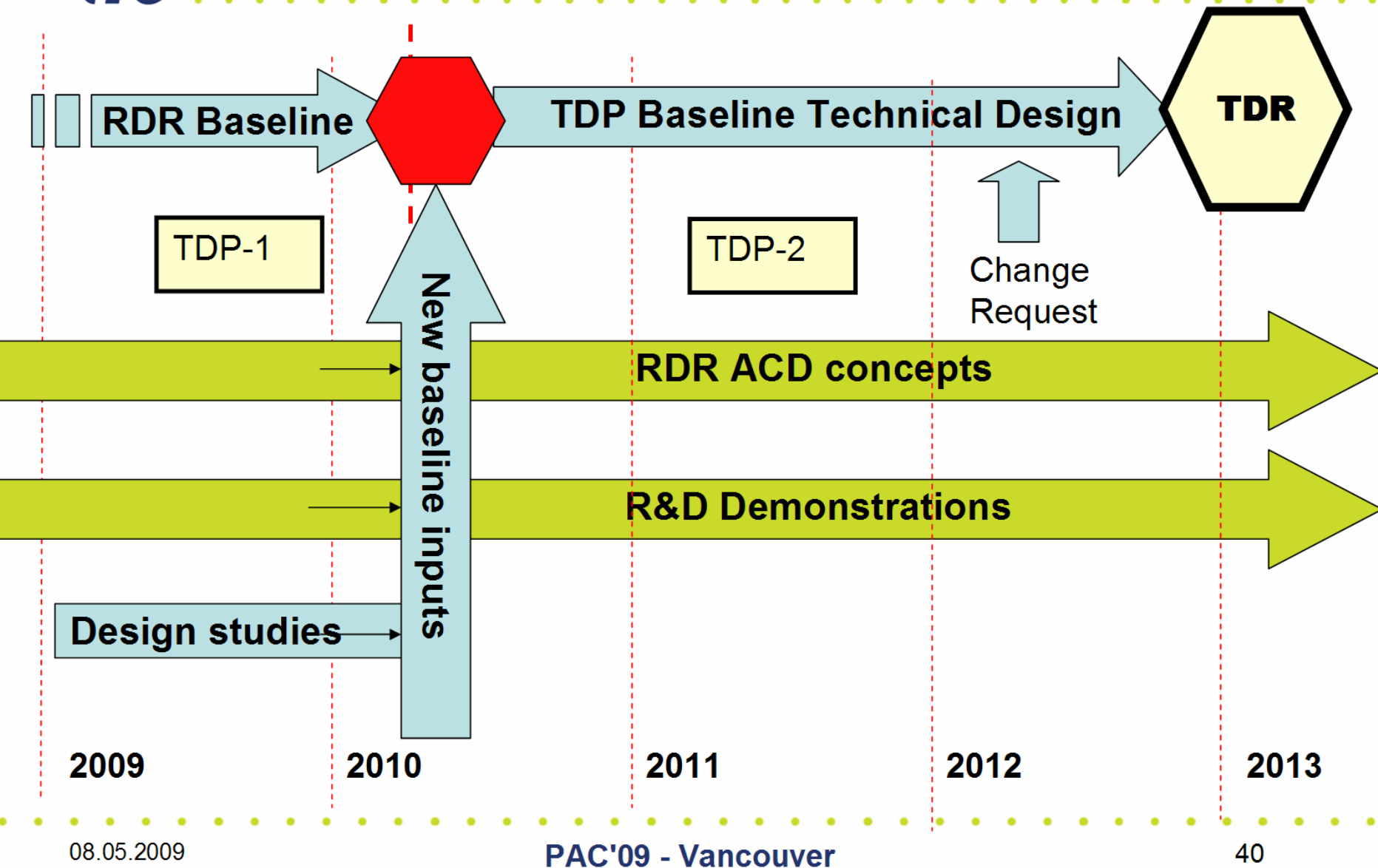


Linac Tunnel
configurations – 3 of 7
under study





Technical Design Phase and Beyond



Summary 1/2

- Plans for extended Technical Design Phase now established
- Significant progress on all identified priority R&D
 - **Despite 2008 funding crises**
- Primary focus maintained on SCRF
 - **Cost driver**
 - **Development in all three regions**
 - **On-track**
 - Significant progress on gradient yield
 - S1-global programme: high-gradient CM and plug compatibility demonstration
 - No full “ILC-spec” string test within TDR time-scale

- Major Beam Test Facility addressing (non-SCRF) risk mitigating R&D
 - **CesrTA – e-cloud**
 - **ATF2 BDS/MDI issues**
 - ...
- Design and integration activities (including CFS) focusing on updating baseline for TD Phase 2
 - **Site variants being studied**

We intend to be ready for LHC results in 2012

Thank you for your attention