

# A Few Issues on the Upgrade of KEKB B-Factory

4 MAY 2009 @ PAC

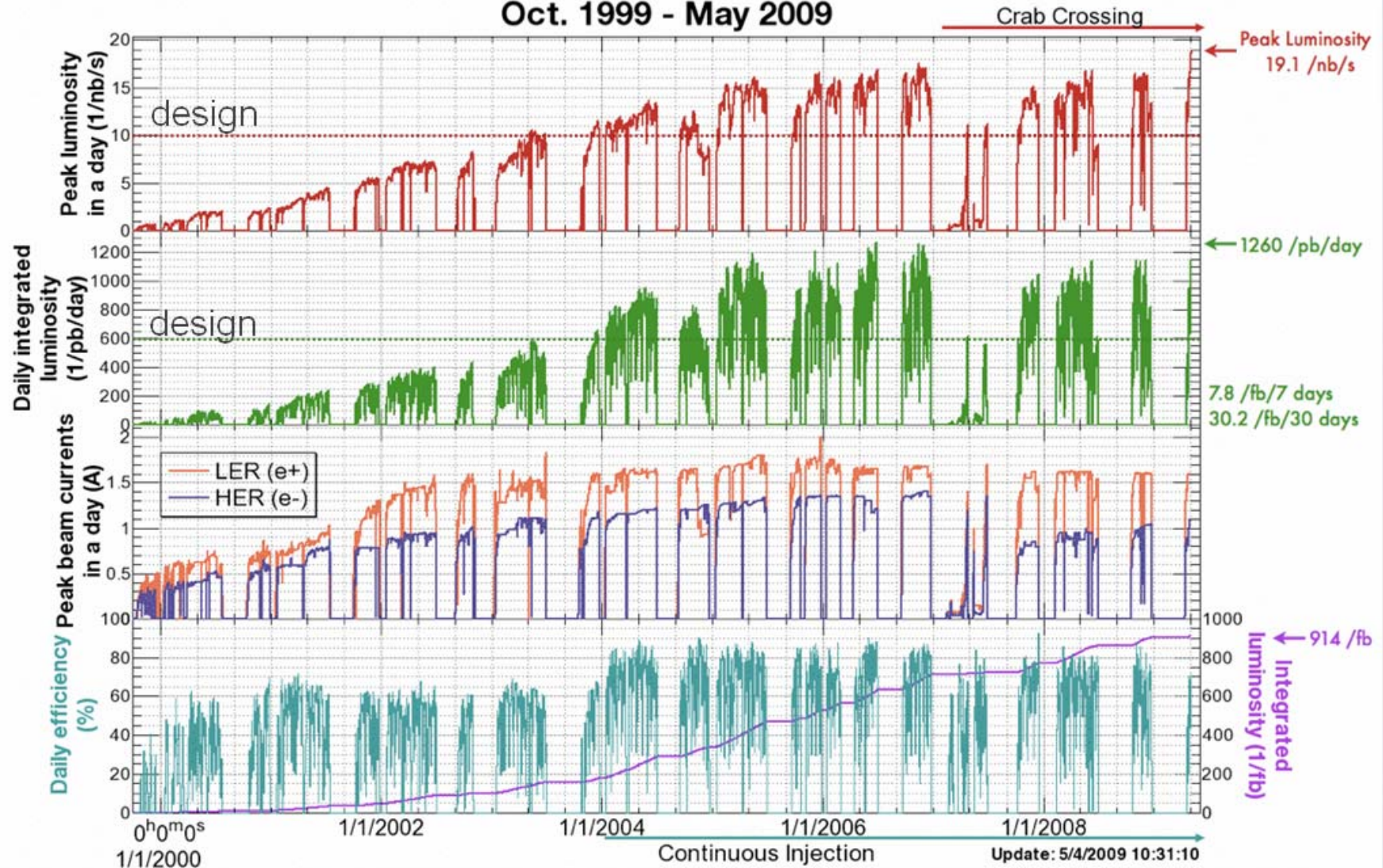
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We thank K. Yokoya, K. Satoh, Y. Cai, M. Zobov, KEKB  
Accelerator Group

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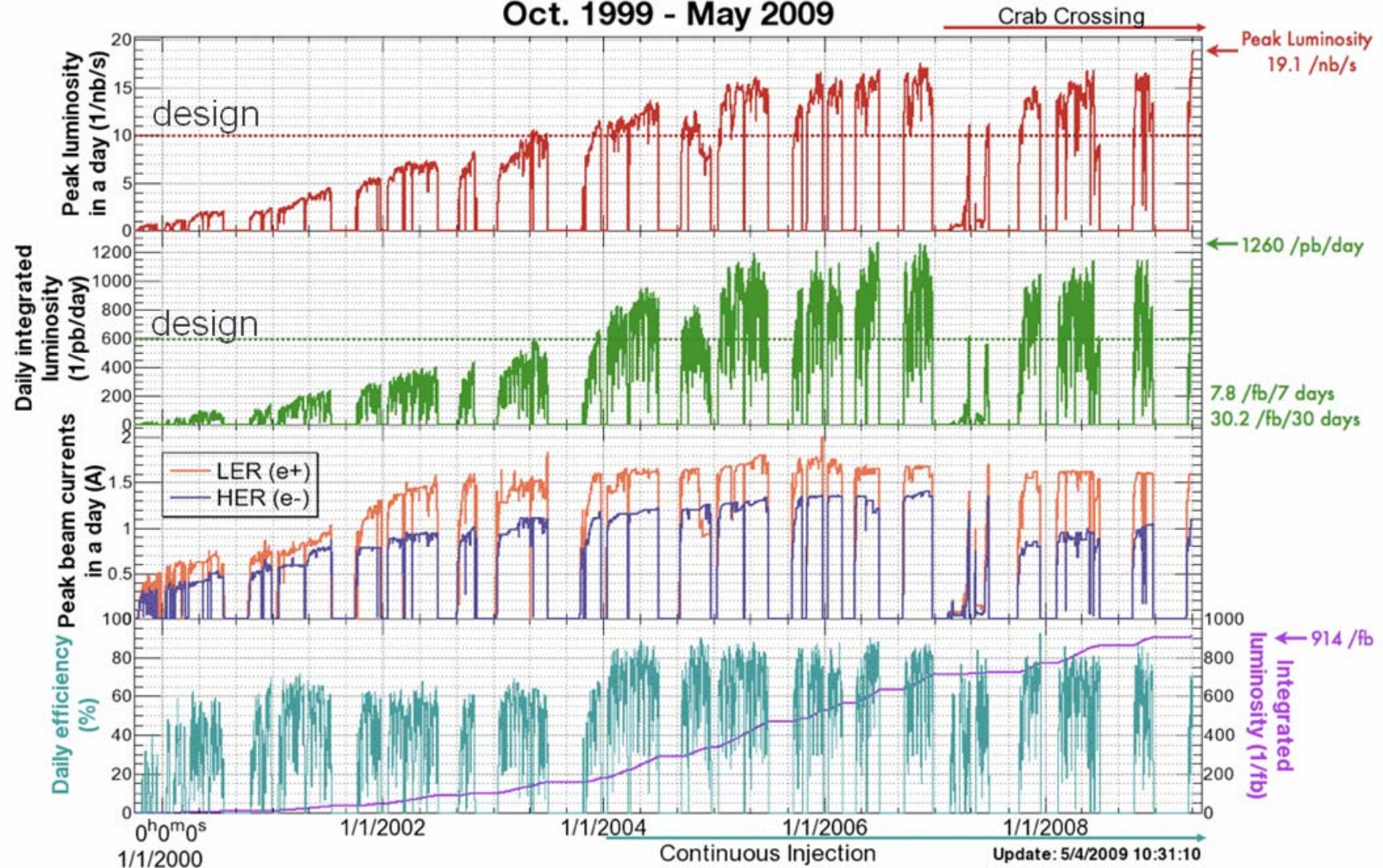
# Luminosity of KEKB Oct. 1999 - May 2009





A new record was made by  
Crab Crossing:  $1.93 \times 10^{34} \text{cm}^{-2} \text{s}^{-1}$

## Luminosity of KEKB Oct. 1999 - May 2009



# “High CURRENT SCHEME” of KEKB UPGRADE

$$\mathcal{L} \propto \gamma \left( \frac{I \xi_y}{\beta_y^*} \right)$$

|                         | Present KEKB<br>(LER / HER) | High-Current Scheme<br>(LER / HER) |                                        |
|-------------------------|-----------------------------|------------------------------------|----------------------------------------|
| Beam energy $E$         | 3.5 / 8                     | 3.5 / 8                            | GeV                                    |
| Beam current $I$        | 1.6 / 1.1                   | 9.4 / 4.1                          | A                                      |
| $\beta_y^*$             | 6                           | 3                                  | mm                                     |
| Vert. beam-beam $\xi_y$ | 0.14 / 0.09                 | $\sim 0.3$                         |                                        |
| $\mathcal{L}$           | 0.19                        | 8                                  | $10^{35} \text{cm}^{-2} \text{s}^{-1}$ |

Also assumes  $\sigma_z \lesssim \beta_y^*$  .

# CSR revisited

- Coherent Synchrotron Radiation (CSR) in SuperKEKB has been studied by T. Agoh since 2004 as reported at KEKB Accelerator Review Committee.  
<http://www-kekb.kek.jp/MAC/2005/> (2005)
- An independent estimation was done in 2008, which takes realistic shape of the beam pipe and other impedances into account.
- Confirmed the results by T. Agoh.
- This is a heavy impact on the design parameters of SuperKEKB.



# Maxwell's Equations

$$\frac{1}{r} \frac{\partial r E_\phi}{\partial r} - \frac{1}{r} \frac{\partial E_r}{\partial \phi} = -\frac{\partial B_y}{\partial t}$$

$$\frac{1}{r} \frac{\partial E_y}{\partial \phi} - \frac{\partial E_\phi}{\partial y} = -\frac{\partial B_r}{\partial t}$$

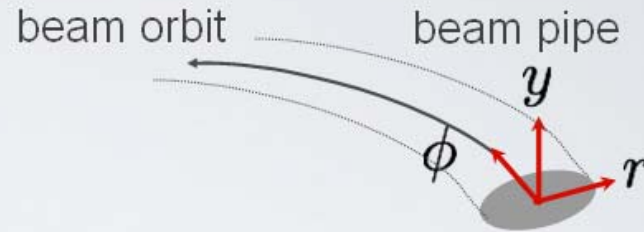
$$\frac{\partial E_r}{\partial y} - \frac{\partial E_y}{\partial r} = -\frac{\partial B_\phi}{\partial t}$$

$$\frac{1}{r} \frac{\partial r B_\phi}{\partial r} - \frac{1}{r} \frac{\partial B_r}{\partial \phi} = \mu_0 j_y + \frac{1}{c^2} \frac{\partial E_y}{\partial t}$$

$$\frac{1}{r} \frac{\partial B_y}{\partial \phi} - \frac{\partial B_\phi}{\partial y} = \mu_0 j_r + \frac{1}{c^2} \frac{\partial E_r}{\partial t}$$

$$\frac{\partial B_r}{\partial y} - \frac{\partial B_y}{\partial r} = \mu_0 j_\phi + \frac{1}{c^2} \frac{\partial E_\phi}{\partial t}$$

$$\frac{1}{r} \frac{\partial r E_r}{\partial r} + \frac{1}{r} \frac{\partial E_\phi}{\partial \phi} + \frac{\partial E_y}{\partial y} = \frac{\rho}{\epsilon_0}$$



$$j_r = j_y = 0, \quad j_\phi = \rho c$$

$$\begin{aligned} \frac{\partial}{\partial r} \frac{1}{r} \frac{\partial r E_r}{\partial r} + \frac{1}{r^2} \frac{\partial^2 E_r}{\partial \phi^2} + \frac{\partial^2 E_r}{\partial y^2} - \frac{1}{c^2} \frac{\partial^2 E_r}{\partial t^2} - \frac{2}{r^2} \frac{\partial E_\phi}{\partial \phi} &= \frac{1}{\epsilon_0} \frac{\partial \rho}{\partial r} \\ \frac{\partial}{\partial r} \frac{1}{r} \frac{\partial r E_\phi}{\partial r} + \frac{1}{r^2} \frac{\partial^2 E_\phi}{\partial \phi^2} + \frac{\partial^2 E_\phi}{\partial y^2} - \frac{1}{c^2} \frac{\partial^2 E_\phi}{\partial t^2} + \frac{2}{r^2} \frac{\partial E_r}{\partial \phi} &= \frac{1}{\epsilon_0} \left( \frac{1}{r} \frac{\partial \rho}{\partial \phi} + \frac{1}{c} \frac{\partial \rho}{\partial t} \right) \end{aligned}$$

# Maxwell's Equations

$$\frac{\partial}{\partial r} \frac{1}{r} \frac{\partial r E_r}{\partial r} + \frac{1}{r^2} \frac{\partial^2 E_r}{\partial \phi^2} + \frac{\partial^2 E_r}{\partial y^2} - \frac{1}{c^2} \frac{\partial^2 E_r}{\partial t^2} - \frac{2}{r^2} \frac{\partial E_\phi}{\partial \phi} = \frac{1}{\epsilon_0} \frac{\partial \rho}{\partial r}$$

$$\frac{\partial}{\partial r} \frac{1}{r} \frac{\partial r E_\phi}{\partial r} + \frac{1}{r^2} \frac{\partial^2 E_\phi}{\partial \phi^2} + \frac{\partial^2 E_\phi}{\partial y^2} - \frac{1}{c^2} \frac{\partial^2 E_\phi}{\partial t^2} + \frac{2}{r^2} \frac{\partial E_r}{\partial \phi} = \frac{1}{\epsilon_0} \left( \frac{1}{r} \frac{\partial \rho}{\partial \phi} + \frac{1}{c} \frac{\partial \rho}{\partial t} \right)$$

Beam: traveling on a circle,  $r$   
 $= R$  with the velocity of light.

$$\rho \propto \delta(r - R) \delta(y) \exp(ik(R\phi - ct))$$

$$E_{r,\phi} = \bar{E}_{r,\phi}(\phi) \exp(ik(R\phi - ct))$$

source term:

$$\bar{E}_r = \bar{E}_r + \bar{E}_{r0} ,$$

$$\frac{\partial}{\partial r} \frac{1}{r} \frac{\partial r \bar{E}_{r0}}{\partial r} + \frac{\partial^2 \bar{E}_{r0}}{\partial y^2} = \frac{1}{\epsilon_0} \frac{\partial \rho}{\partial r}$$

□ Ignore  $\frac{\partial^2 \bar{E}}{\partial \phi^2}$  terms (Agoh-Yokoya)

PHYSICAL REVIEW SPECIAL TOPICS - ACCELERATORS AND BEAMS  
 VOLUME 7, 054403 (2004)

Calculation of coherent synchrotron radiation using mesh

T. Agoh and K. Yokoya



# Maxwell's Equations

THEN WE OBTAIN FIRST ORDER  
DIFFERENTIAL EQUATIONS FOR  $\overline{E}_{r,\phi}$ .

$$\begin{aligned}\frac{\partial \overline{E}_r}{\partial \phi} &= \frac{i}{2(k^2 R^2 - 1)} \left[ kR \left( (k^2(r^2 - R^2) + 1) (\overline{E}_r + \overline{E}_{r0}) + r \frac{\partial}{\partial r} (\overline{E}_r + \overline{E}_{r0}) + r^2 \left( \frac{\partial^2 \overline{E}_r}{\partial r^2} + \frac{\partial^2 \overline{E}_r}{\partial y^2} \right) \right) \right. \\ &\quad \left. + (k^2(r^2 + R^2) - 1) \overline{E}_\phi + r \frac{\partial \overline{E}_\phi}{\partial r} + r^2 \left( \frac{\partial^2 \overline{E}_\phi}{\partial r^2} + \frac{\partial^2 \overline{E}_\phi}{\partial y^2} \right) \right] \\ \frac{\partial \overline{E}_\phi}{\partial \phi} &= \frac{i}{2(k^2 R^2 - 1)} \left[ kR \left( (k^2(r^2 - R^2) + 1) \overline{E}_\phi + r \frac{\partial \overline{E}_\phi}{\partial r} + r^2 \left( \frac{\partial^2 \overline{E}_\phi}{\partial r^2} + \frac{\partial^2 \overline{E}_\phi}{\partial y^2} \right) \right) \right. \\ &\quad \left. + (k^2(r^2 + R^2) - 1) (\overline{E}_r + \overline{E}_{r0}) + r \frac{\partial}{\partial r} (\overline{E}_r + \overline{E}_{r0}) + r^2 \left( \frac{\partial^2 \overline{E}_r}{\partial r^2} + \frac{\partial^2 \overline{E}_r}{\partial y^2} \right) \right]\end{aligned}$$

 Further approximation is possible as Agoh-Yokoya did, but not done here.

# SOLVER

$$\frac{d\mathbf{f}}{d\phi} = \mathbf{A}\mathbf{f} + \mathbf{b} , \quad \mathbf{f} = (\overline{E}_r, \overline{E}_\phi) ,$$

$$\mathbf{f}(\phi) = \exp(\mathbf{A}\phi)\mathbf{f}_0 + \int_0^\phi \exp(\mathbf{A}(\phi - \phi')) d\phi' \mathbf{b}$$

☞ An uniform shape of the beam pipe has been assumed,

$\mathbf{A}$ : Spatial differentiation matrix with boundary condition

$\mathbf{b}$ : driving term by  $\overline{E}_{r0}$ .

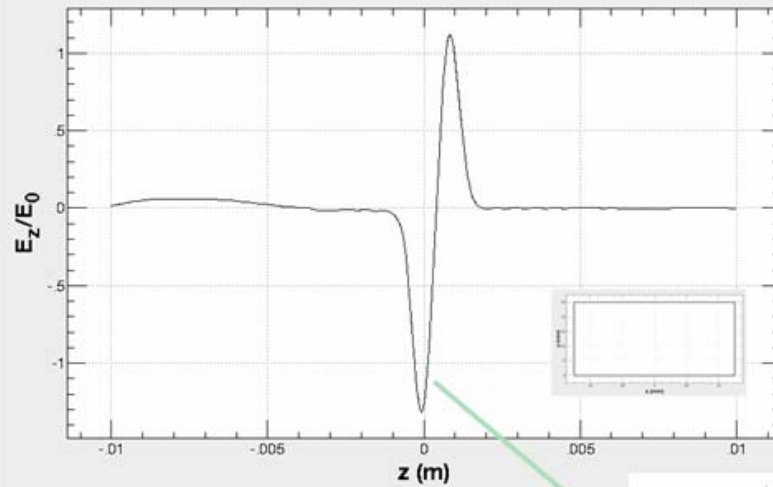
☞ The exponent is evaluated by the eigen system of  $\mathbf{A}$  .

☞ The mesh size for  $\mathbf{A}$  varies with  $k$  .

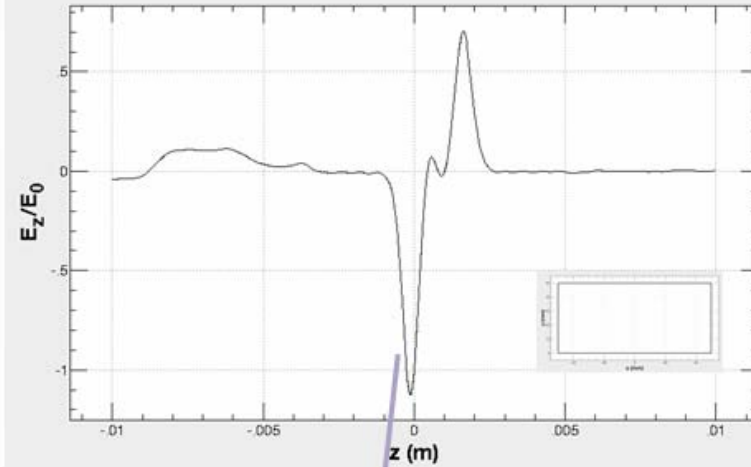
$$\Delta x = \Delta y = \frac{(R/k^2)^{1/3}}{M} , \quad M \gtrsim 4$$

# RESULTS(1) Electric Field

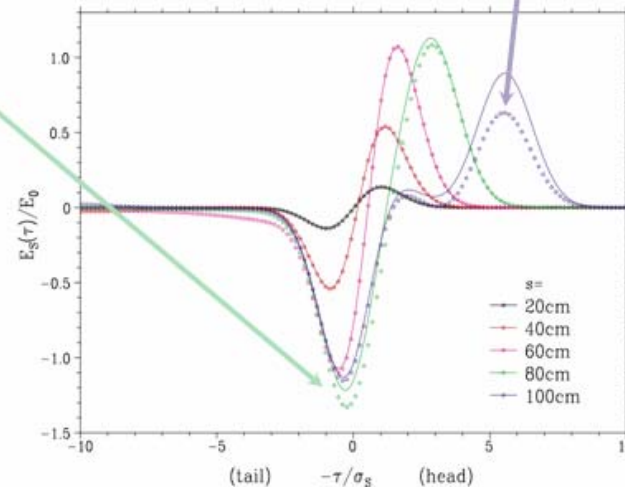
$w = h = 10 \text{ cm}$ ,  $\rho = 10 \text{ m}$ ,  $s = 0.8 \text{ m}$ ,  $\text{sigz} = 0.3 \text{ mm}$ ,  
 $\text{omax} = 3/\text{sigz}$ ,  $\text{nomega} = 40$ ,  $\text{varmesh} (\text{dlim}/4)$



$w = h = 10 \text{ cm}$ ,  $\rho = 10 \text{ m}$ ,  $s = 1 \text{ m}$ ,  $\text{sigz} = 0.3 \text{ mm}$ ,  
 $\text{omax} = 3/\text{sigz}$ ,  $\text{nomega} = 40$ ,  $\text{varmesh} (\text{dlim}/4)$



THE TRANSIENT ELECTRIC  
 FIELD FOR A SQUARE PIPE  
 AGREES WITH AGOH-YOKOYA'S  
 VERY WELL.



PHYSICAL REVIEW SPECIAL TOPICS - ACCELERATORS AND BEAMS  
 VOLUME 7, 054403 (2004)

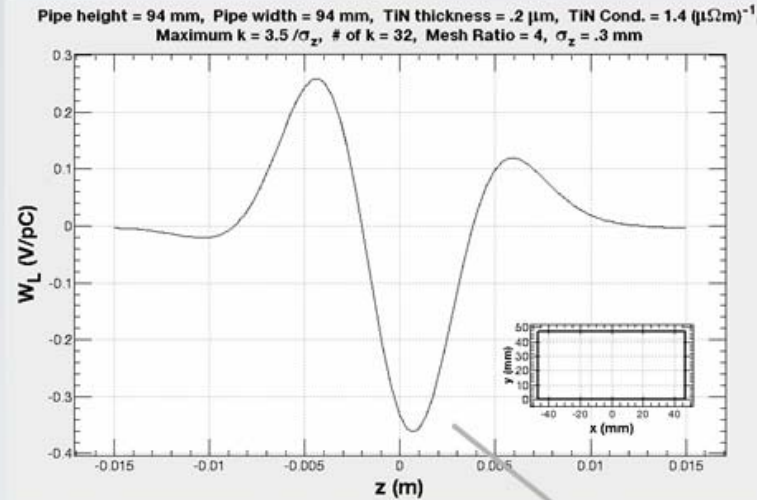
Calculation of coherent synchrotron radiation using mesh

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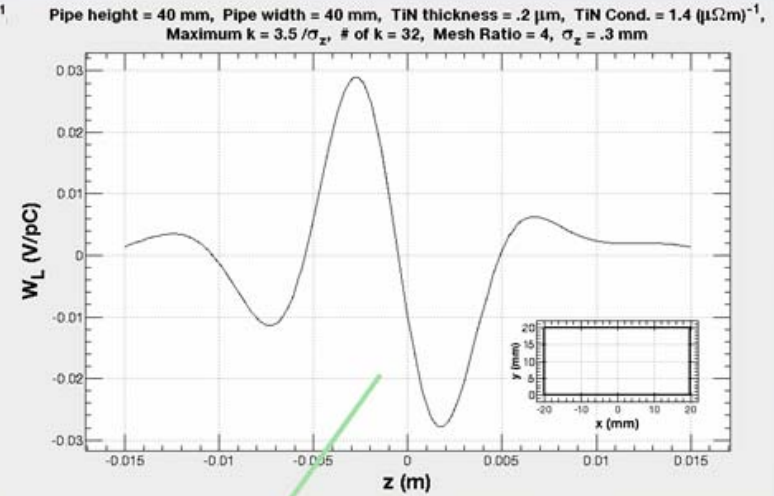
FIG. 4. (Color) The longitudinal electric field  $E_z$  in transient state with shielding. The chamber size is  $w \times h = 10 \text{ cm} \times 10 \text{ cm}$ . The other parameters are the same as in Fig. 3.



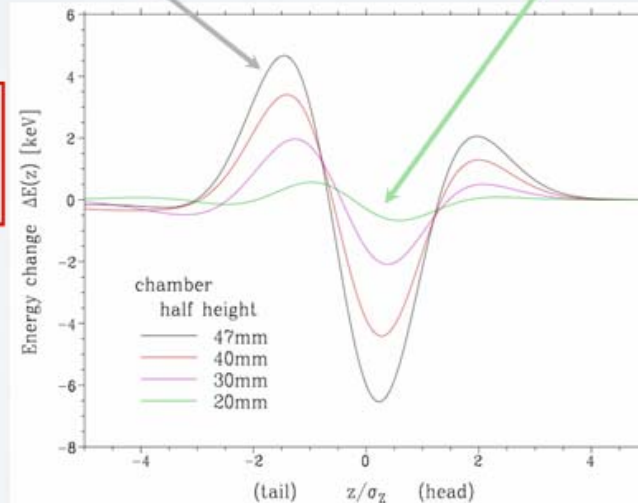
# RESULTS(2) WAKE FIELD



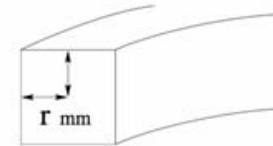
wake field for 3 mm bunch



THE WAKE FIELD FOR A SQUARE PIPE ALSO AGREES WITH T. AGOH'S VERY WELL.



Square Pipe  
 $r = \text{Half height}$



SuperKEKB Parameters

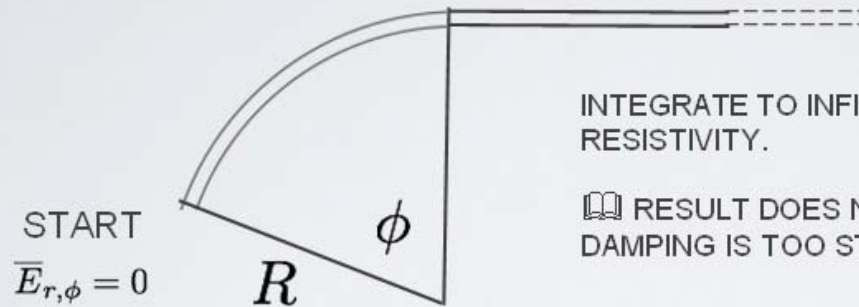
$$\sigma_z = 3 \text{ mm}$$

$$I_b = 2 \text{ mA}$$

$$(Ne = 20 \text{ nC})$$

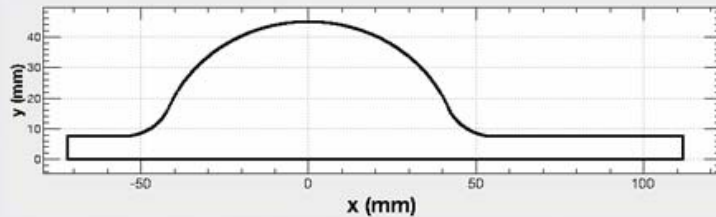
T. AGOH, MAC05

# RESULTS(2): WAKES of SuperKEKB ANTECHAMBERS

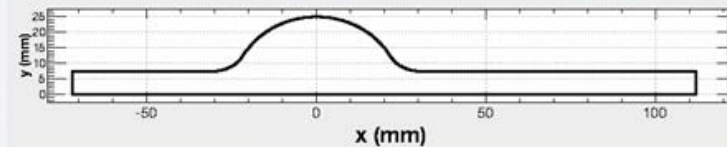


INTEGRATE TO INFINITY, ASSUMING DAMPING BY SURFACE RESISTIVITY.

RESULT DOES NOT DEPEND ON THE RESISTIVITY UNLESS DAMPING IS TOO STRONG.

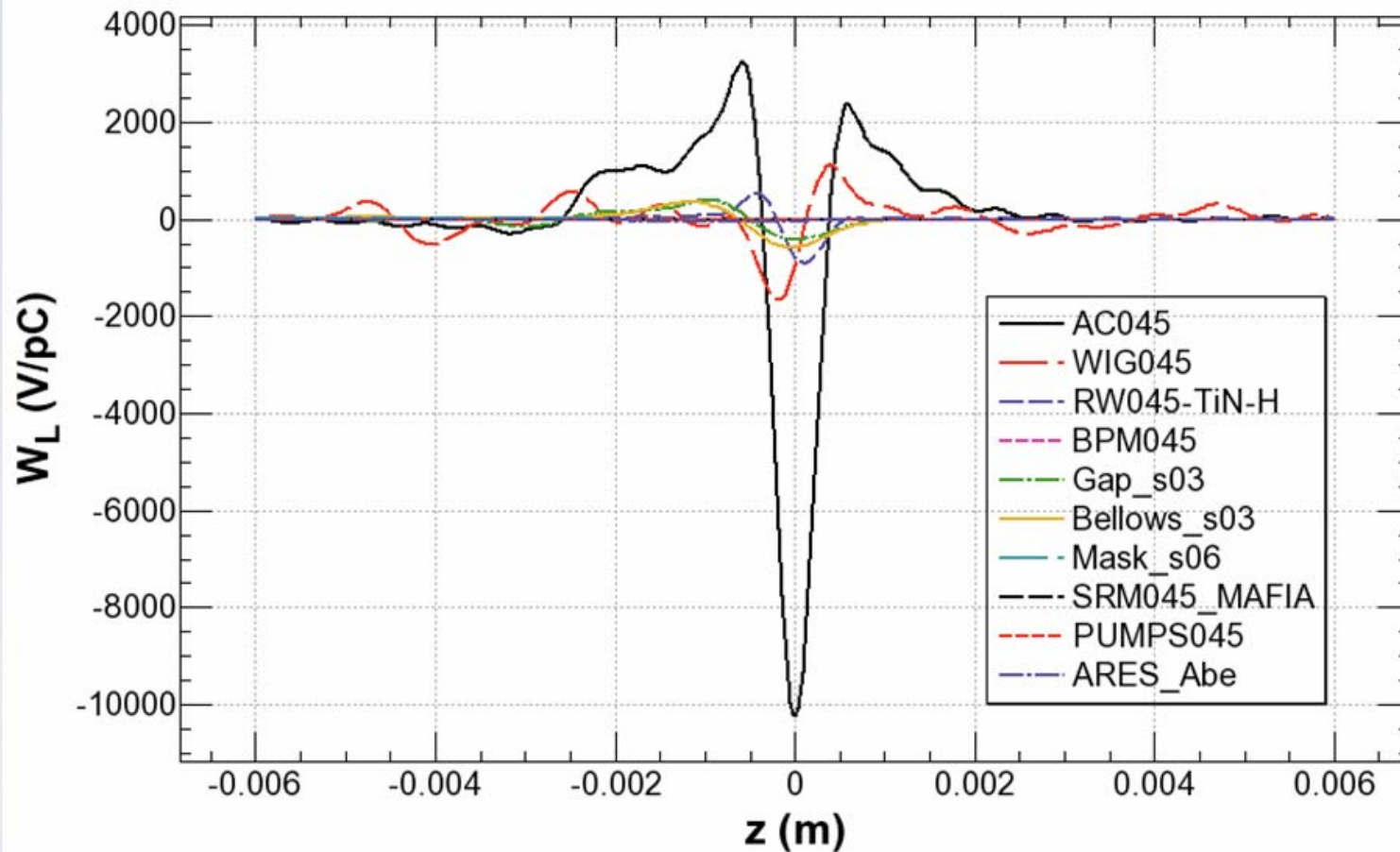


$a = 45$  mm



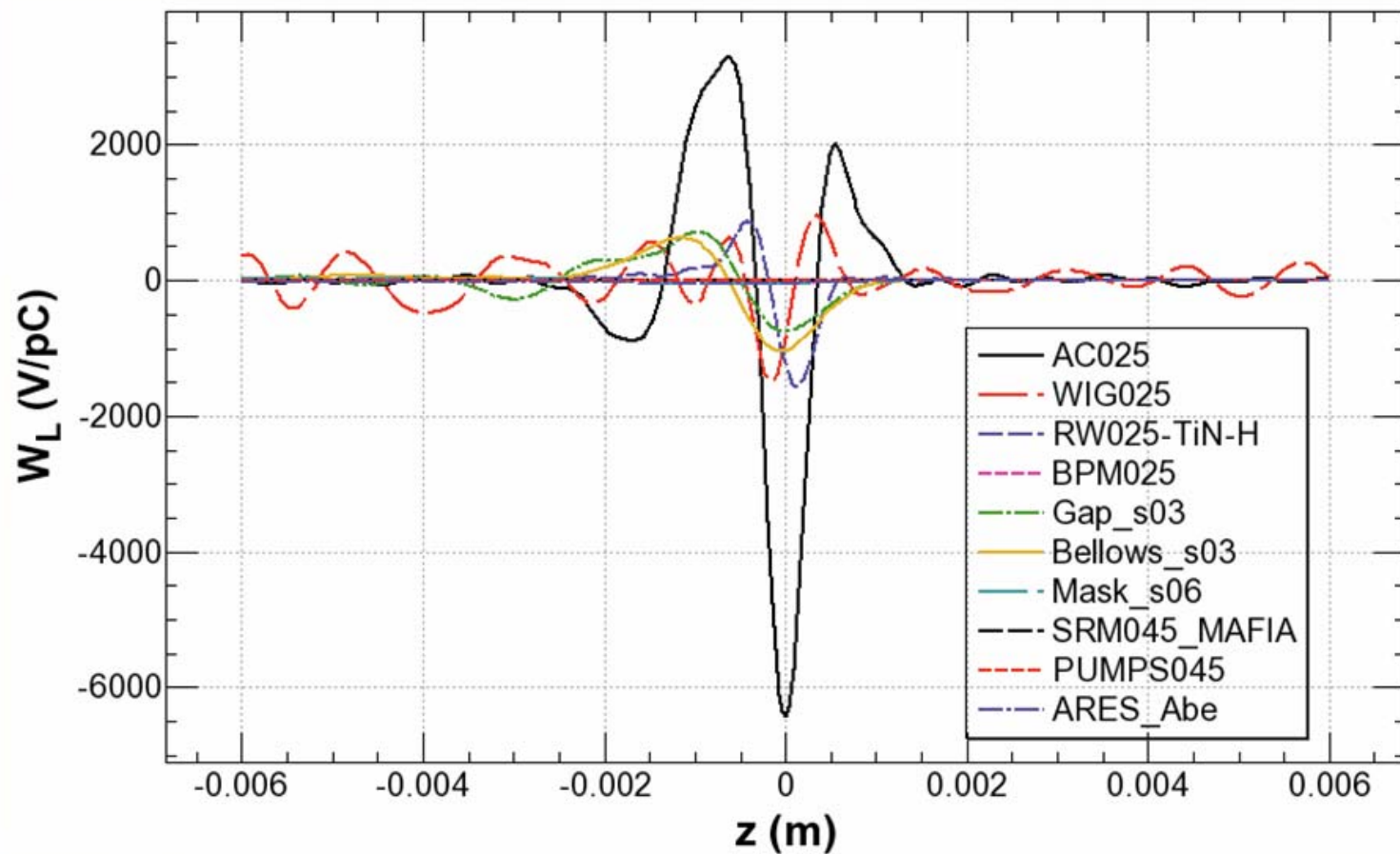
$a = 25$  mm

## $a = 45$ mm wake functions



23 Sep 2008

## $a = 25$ mm wake functions



23 Sep 2008

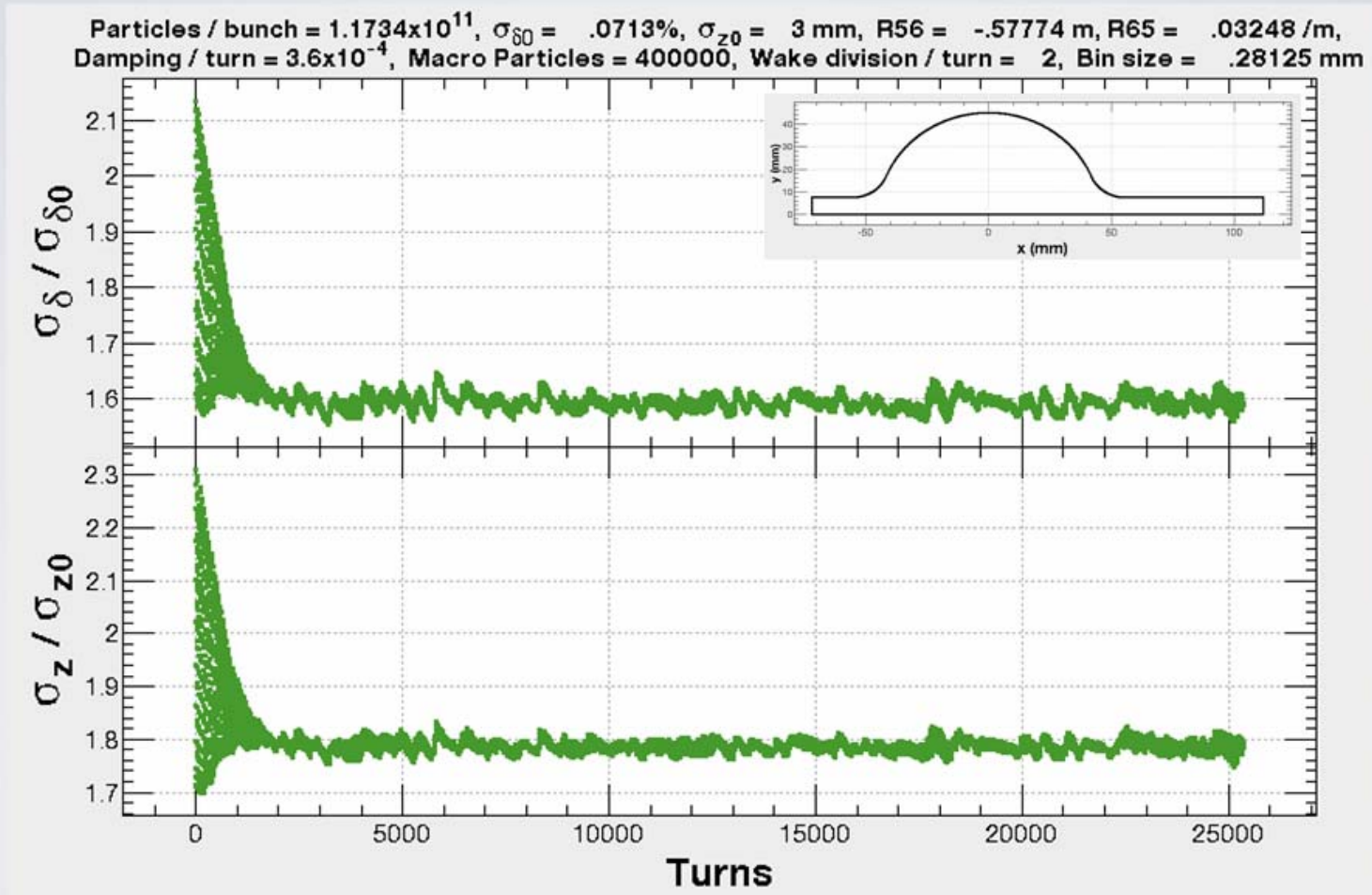


# TRACKING SIMULATION OF BUNCH STABILITY

- Sum up all wakes.
- TiN coated resistive wall:  $\sigma = 1.4 (\mu\Omega\text{m})^{-1}$  thickness = 0.2  $\mu\text{m}$ .
- SuperLER parameters.
- 400,000 macro particles, checked convergence by doubling the number of particles.

|                                                  |        |           |
|--------------------------------------------------|--------|-----------|
| Part. / bunch (design), $N$                      | 11.7   | $10^{10}$ |
| Bunch length @ $N = 0$ , $\sigma_{z0}$           | 3      | mm        |
| Mom. spread @ $N = 0$ , $\sigma_{\varepsilon 0}$ | 7.1    | $10^{-4}$ |
| Synch. tune, $\nu_z$                             | -0.022 |           |

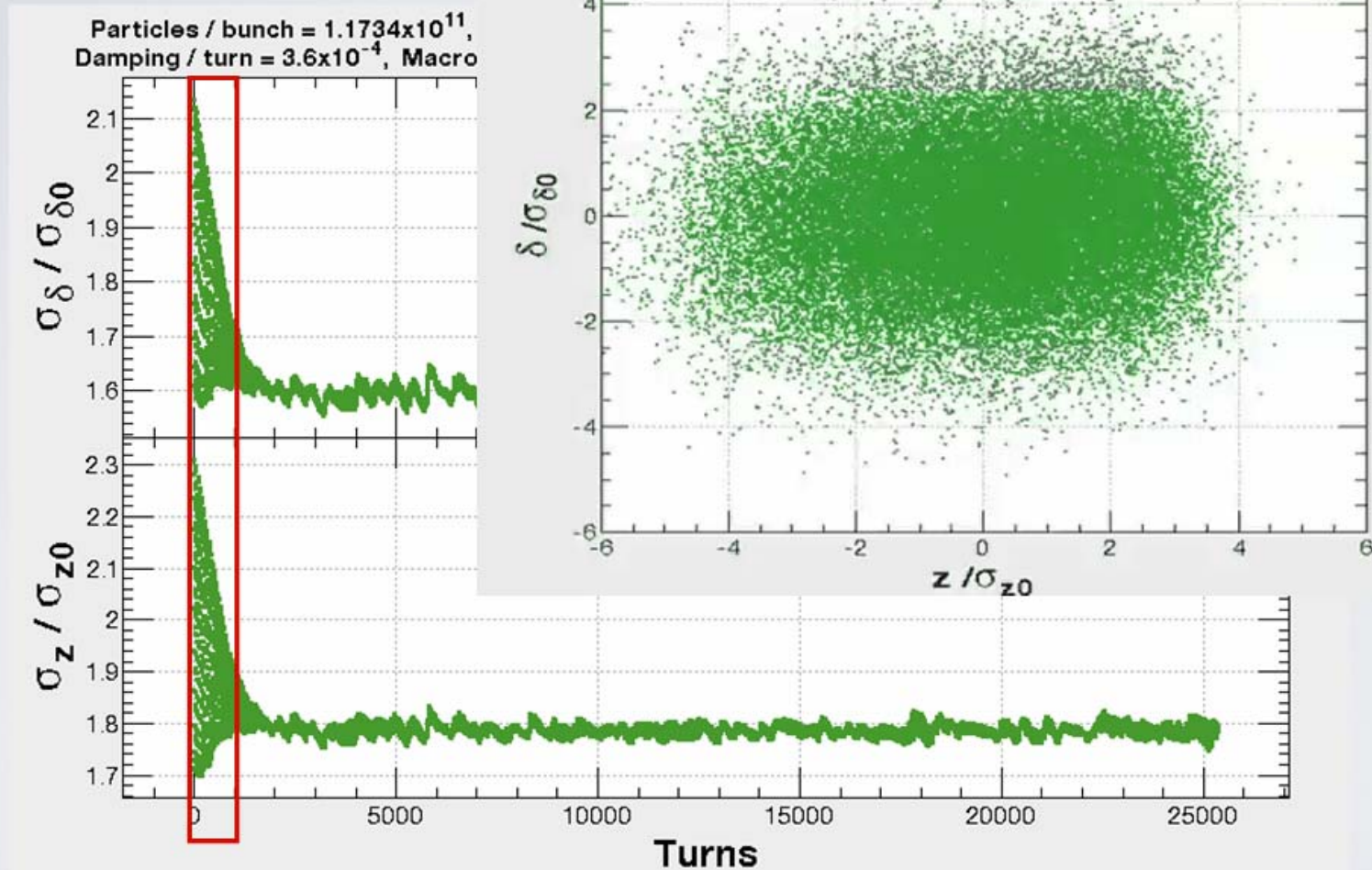
SuperLER, CSR+RW(TiN)+Gap+MMask+Bellows+ARES(Satoh)+BPM+SRM+PUMPS, rac = 45 mm, # of bends = 150, Haissinski\*1.6



Microwave instabilities: no stable state is reached.

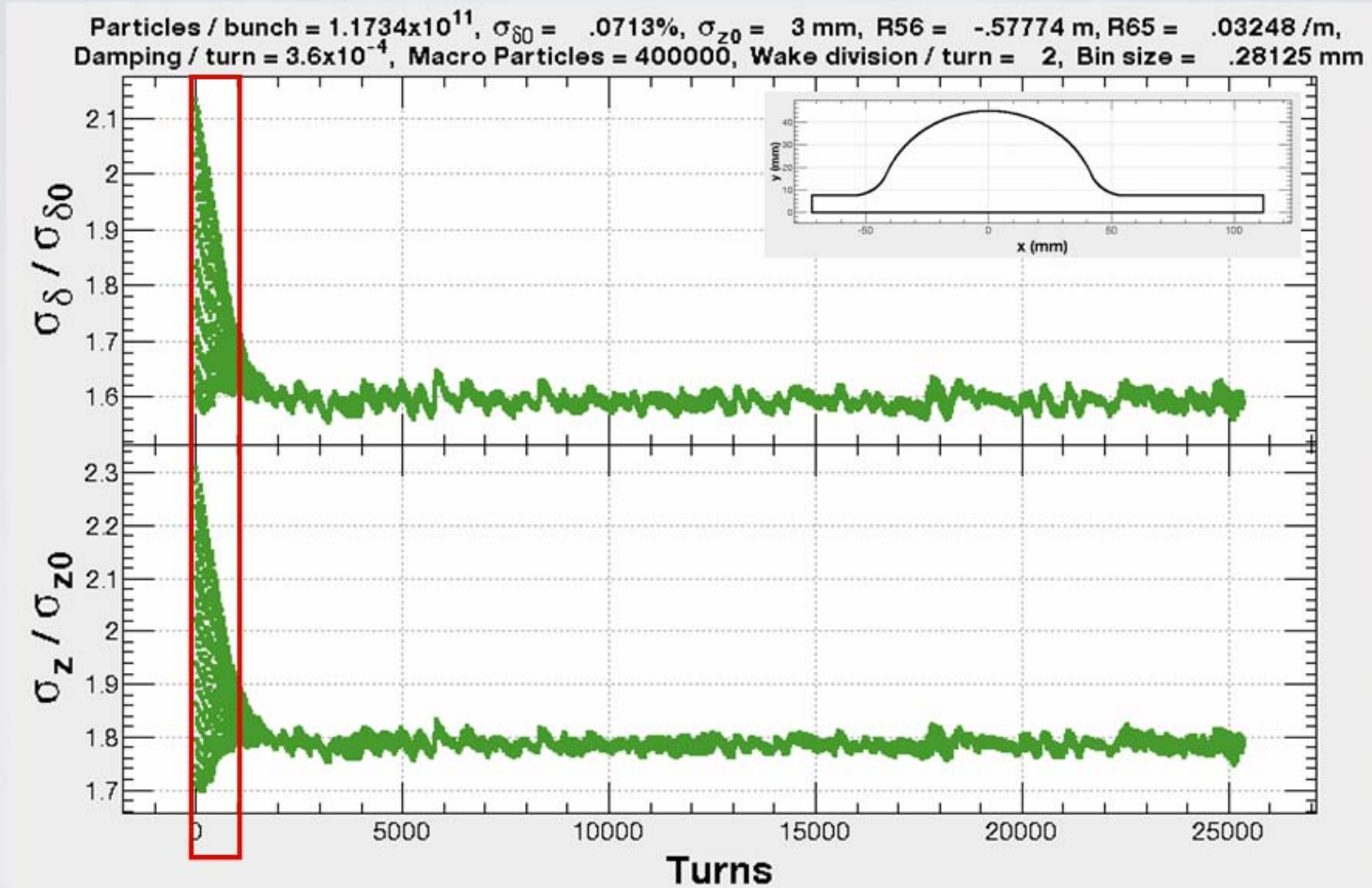
SuperLER, CSR+RW(TiN)+Gap+MMask+  
= 150, Haissinski\*1.6

Turn #1 Pipe height = 90 mm, Pipe width = 184 mm,  
Particles / bunch =  $1.1734 \times 10^{11}$ ,  $\sigma_{\delta 0} = .0713\%$ ,  $\sigma_{z0} = 9$  mm, R56 = -.57774 m, R65 = .03246 /m,  
Damping / turn =  $9.6 \times 10^{-4}$ , Macro Particles = 400000, Wake division / turn = 2, Bin size = .28125 mm



Microwave instabilities: no stable state is reached.

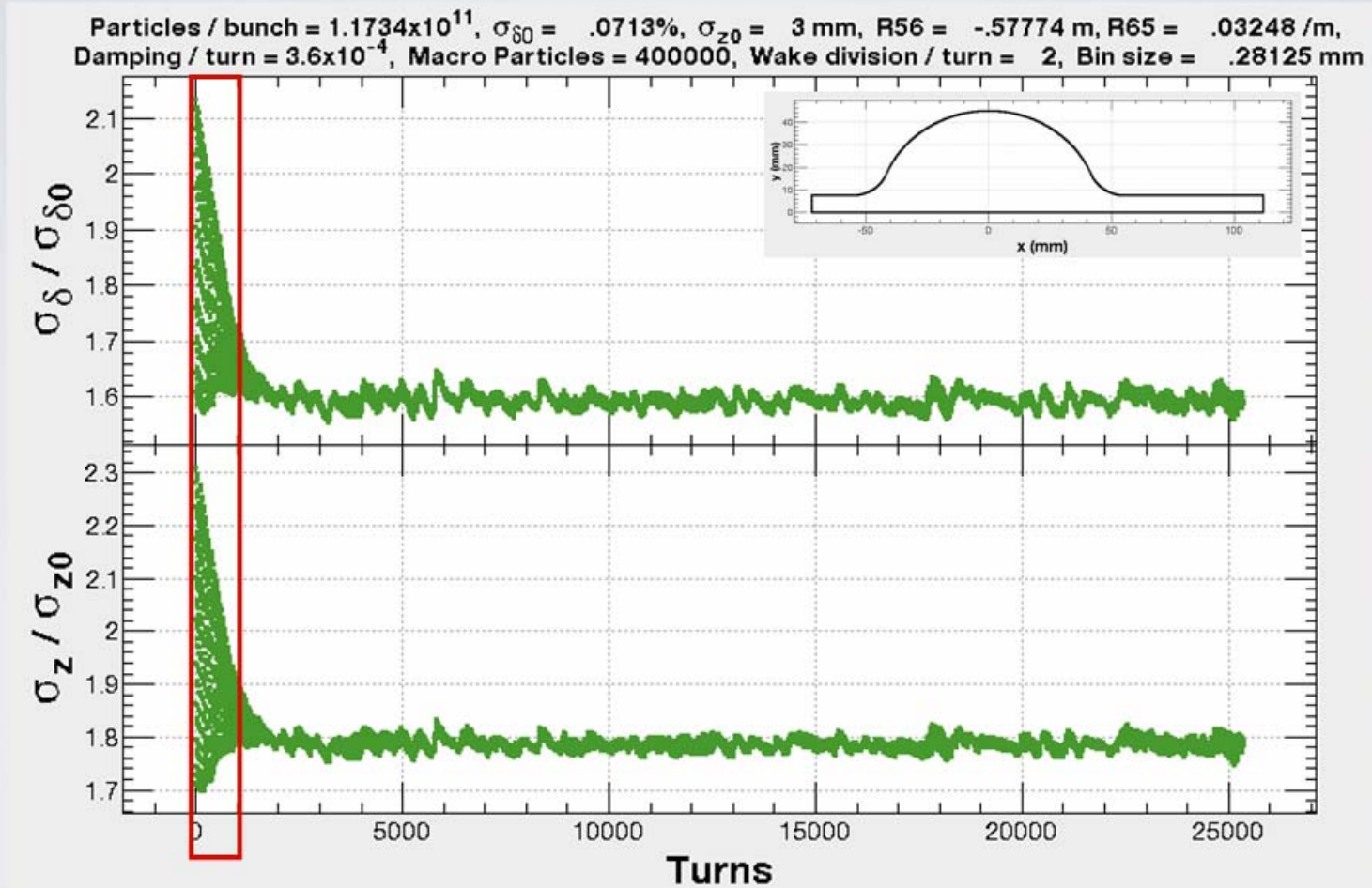
SuperLER, CSR+RW(TiN)+Gap+MMask+Bellows+ARES(Satoh)+BPM+SRM+PUMPS, rac = 45 mm, # of bends = 150, Haissinski\*1.6



Microwave instabilities: no stable state is reached.



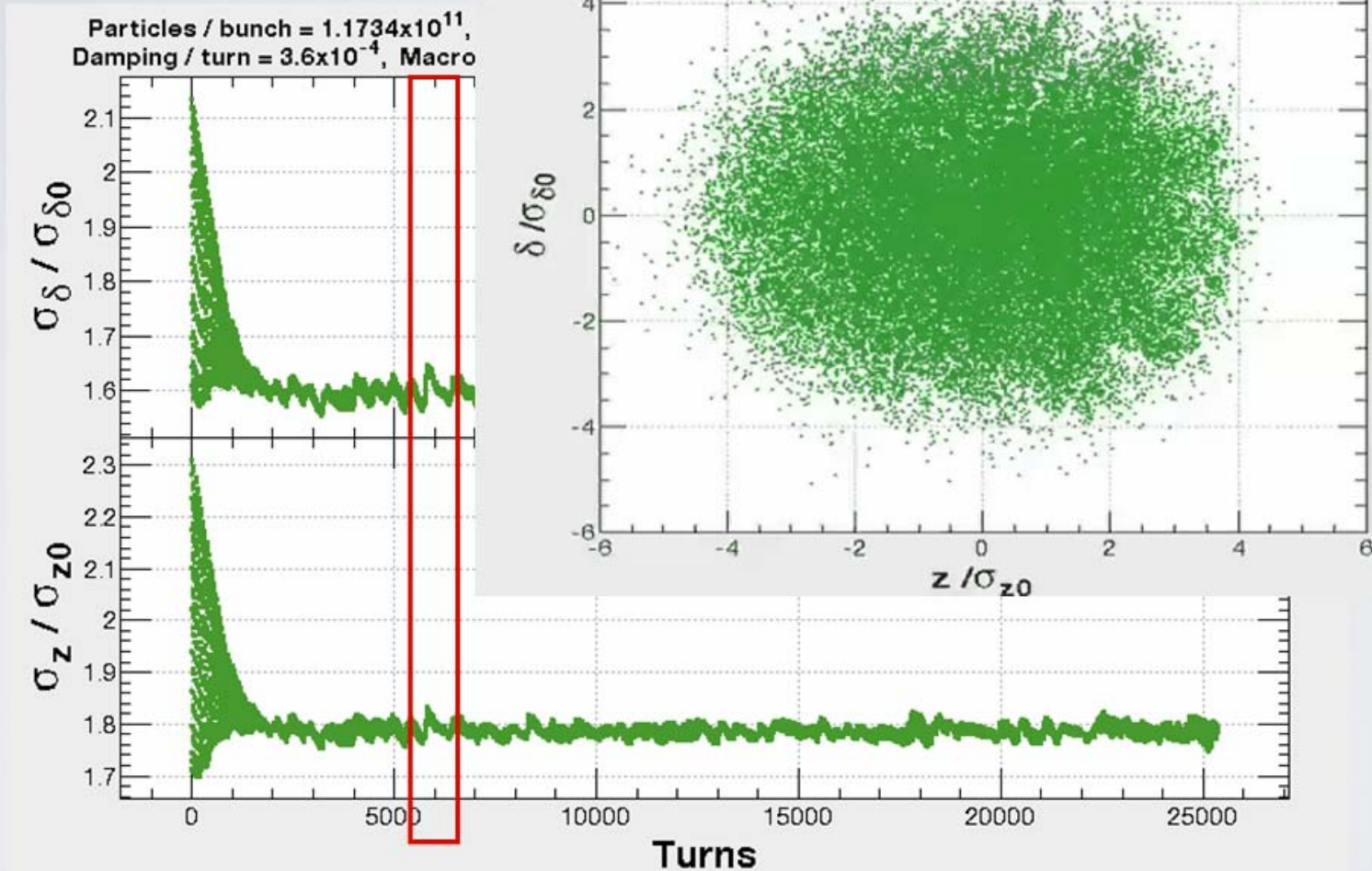
SuperLER, CSR+RW(TiN)+Gap+MMask+Bellows+ARES(Satoh)+BPM+SRM+PUMPS, rac = 45 mm, # of bends = 150, Haissinski\*1.6



Microwave instabilities: no stable state is reached.

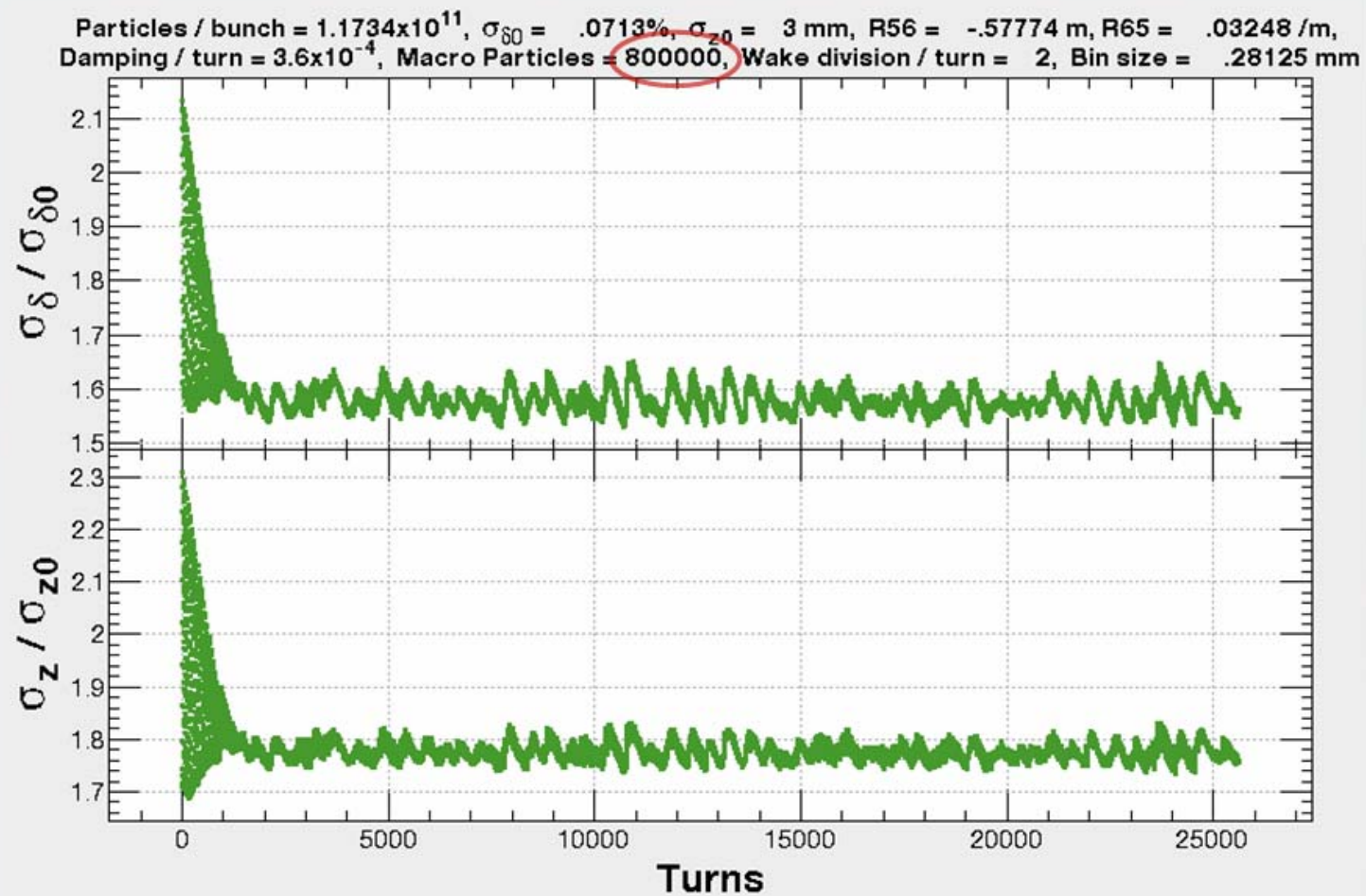
SuperLER, CSR+RW(TiN)+Gap+MMask+  
= 150, Haissinski\*1.6

Turn #5001 Pipe height = 90 mm, Pipe width = 184 mm,  
Particles / bunch =  $1.1734 \times 10^{11}$ ,  $\sigma_{\delta 0} = .0719\%$ ,  $C_{\delta 0} = 9$  mm, R56 =  $-57774$  m, R66 =  $.03248$  /m,  
Damping / turn =  $3.6 \times 10^{-4}$ , Macro Particles = 400000, Wake division / turn = 2, Bin size = .28125 mm



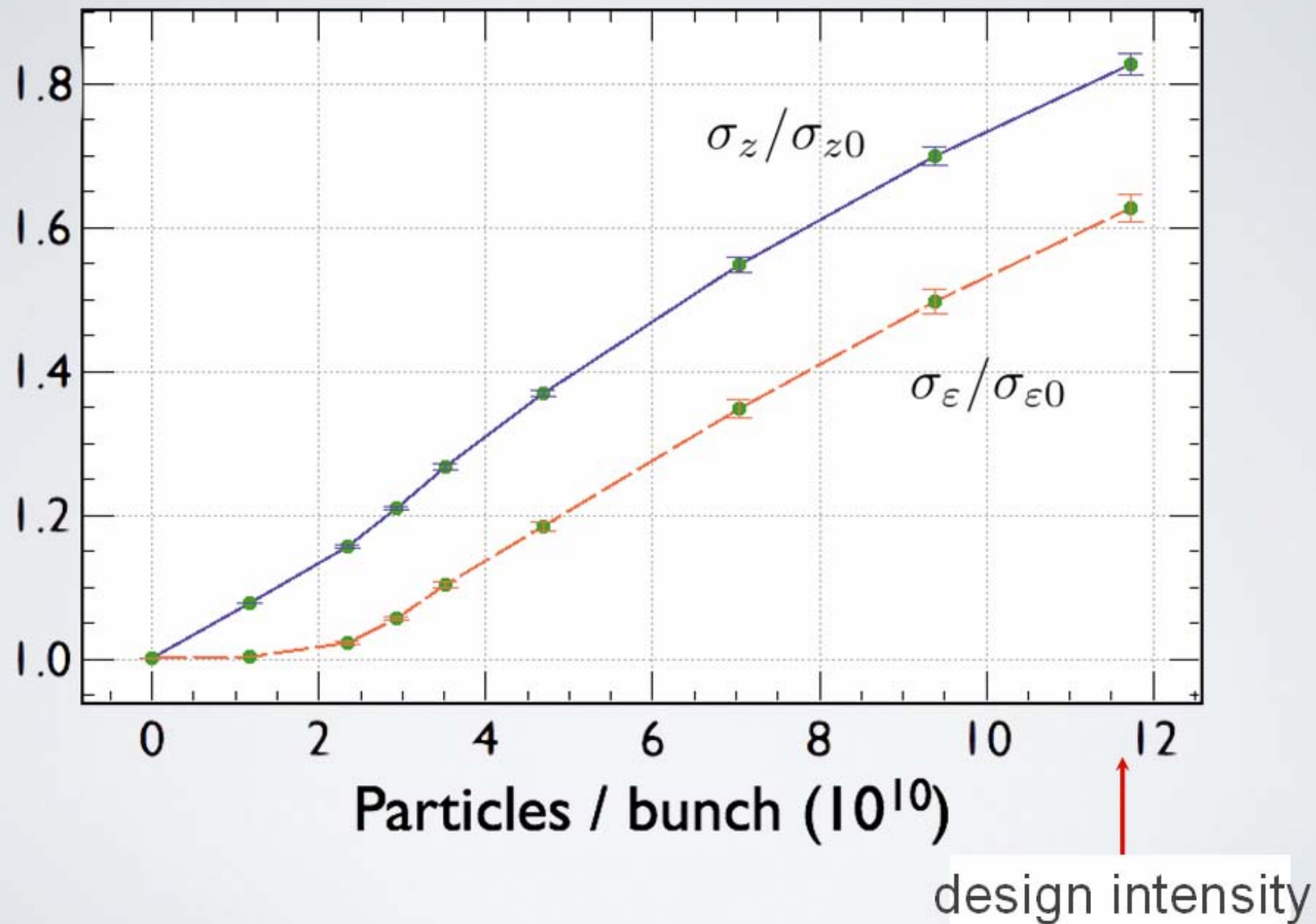
Microwave instabilities: no stable state is reached.

SuperLER, CSR+RW(TiN)+Gap+MMask+Bellows+ARES(Satoh)+BPM+SRM+PUMPS, rac = 45 mm, # of bends = 150, Haissinski\*1.6



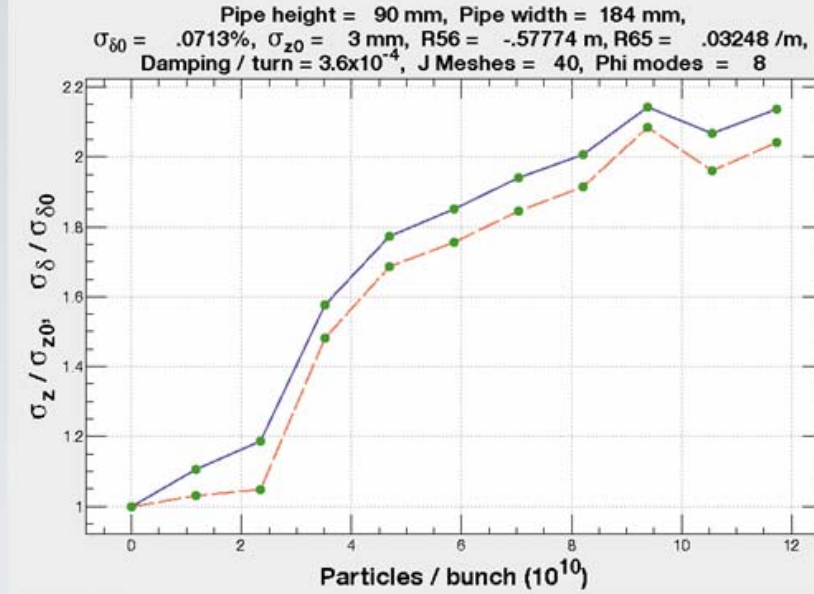
Convergence was checked by doubling the number of particles.

# All wakes, incl. wigglers

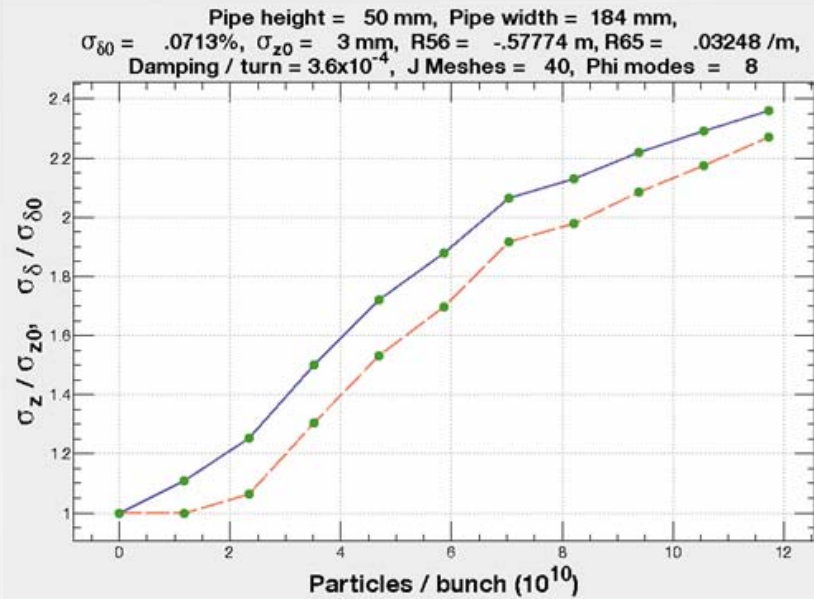




# Results with “Oide-YOKOYA” method No wigglers



$a = 45$  mm

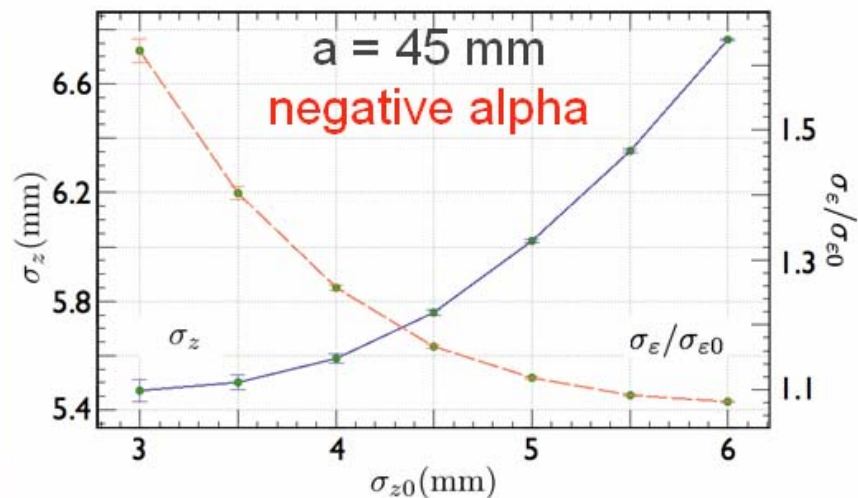
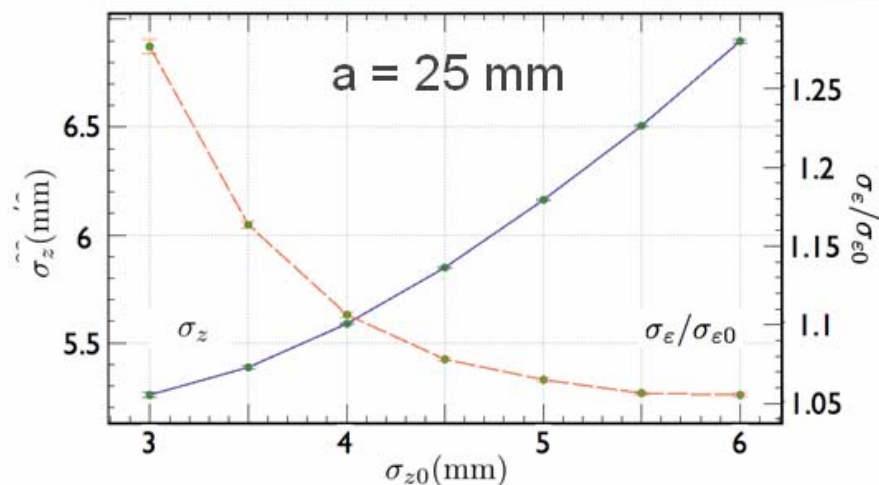
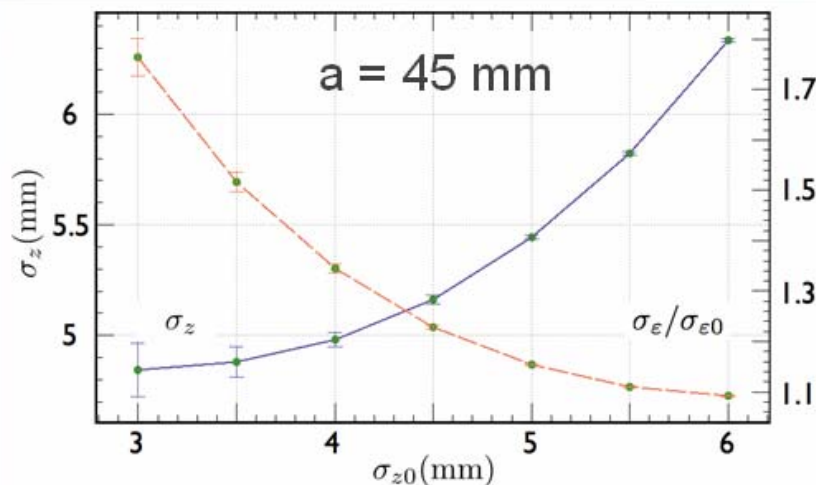


$a = 25$  mm

$$M_{jmj'm'} = m^2 \omega_j^2 \delta_{jj'} \delta_{mm'} + \frac{k}{\pi} m m' \omega_j \omega_{j'} \left( -g'_j \Delta J_j \right)^{1/2} \left( -g'_{j'} \Delta J_{j'} \right)^{1/2} \\ \times \int_0^{2\pi} \int_0^{2\pi} \cos m\phi \cos m'\phi' F(q(J_{j'}, \phi') - q(J_j, \phi)) d\phi d\phi'.$$

- This method is more powerful in predicting the threshold than estimating the magnitude of blowup beyond that.

- A longer bunch length relaxes the instability.



- a = 25 mm beam pipe is better but does not solve the problem.
- a = 45 mm with negative alpha may be the best choice
- No problem in the HER.

# THE MINIMUM ACHIEVABLE BUNCH LENGTH<sub>for a = 45 mm beam pipe</sub>

|                      |                   | zero bunch<br>current | design bunch<br>current |           |
|----------------------|-------------------|-----------------------|-------------------------|-----------|
| LER                  | $\sigma_z$        | 5                     | 6                       | mm        |
|                      | $\sigma_\epsilon$ | 7.1                   | 8.0                     | $10^{-4}$ |
| LER<br>neg.<br>alpha | $\sigma_z$        | 4.5                   | 5.3                     | mm        |
|                      | $\sigma_\epsilon$ | 7.1                   | 8.5                     | $10^{-4}$ |
| HER                  | $\sigma_z$        | 3                     | 3.6                     | mm        |
|                      | $\sigma_\epsilon$ | 6.8                   | 7.0                     | $10^{-4}$ |
| HER<br>neg.<br>alpha | $\sigma_z$        | 3                     | 3.1                     | mm        |
|                      | $\sigma_\epsilon$ | 6.8                   | 7.7                     | $10^{-4}$ |

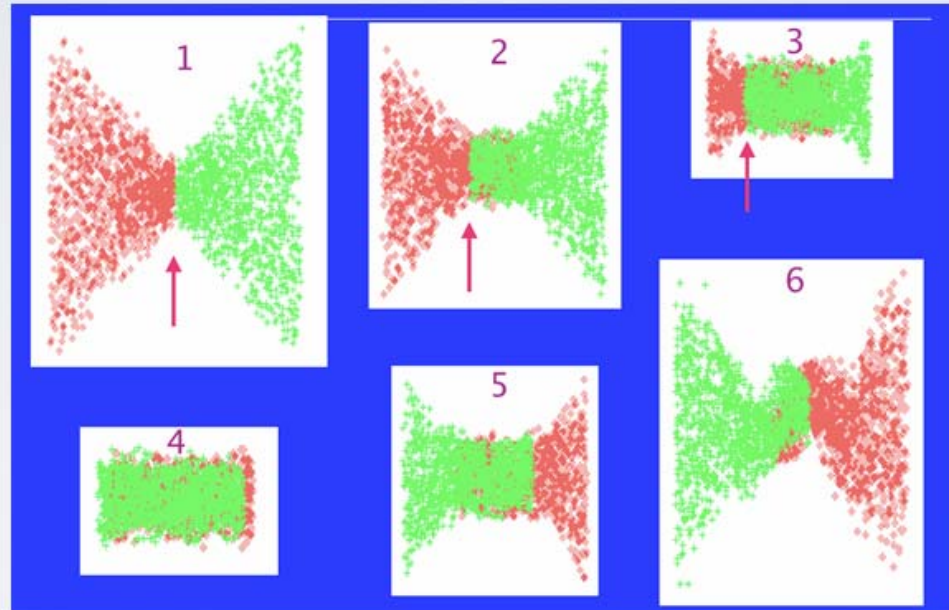
# Design of the Interaction Region

- Crab crossing needs a horizontal tune very close to a half integer ( $\nu_x = 0.503$ ) to achieve the very high beam-beam parameter  $\xi_y = 0.3$ .
- Such a horizontal tune enhances the dynamic  $\beta$  and dynamic emittance effects to enlarge the beam size at the final quads by more than factor 10.
- No design of the IR has been technically found which is compatible with  $\nu_x = 0.503$  and  $\beta_x^* = 20$  cm.
- Thus the parameters were relaxed to  $\nu_x = 0.505$  and  $\beta_x^* = 40$  cm.



# Travel Waist Scheme

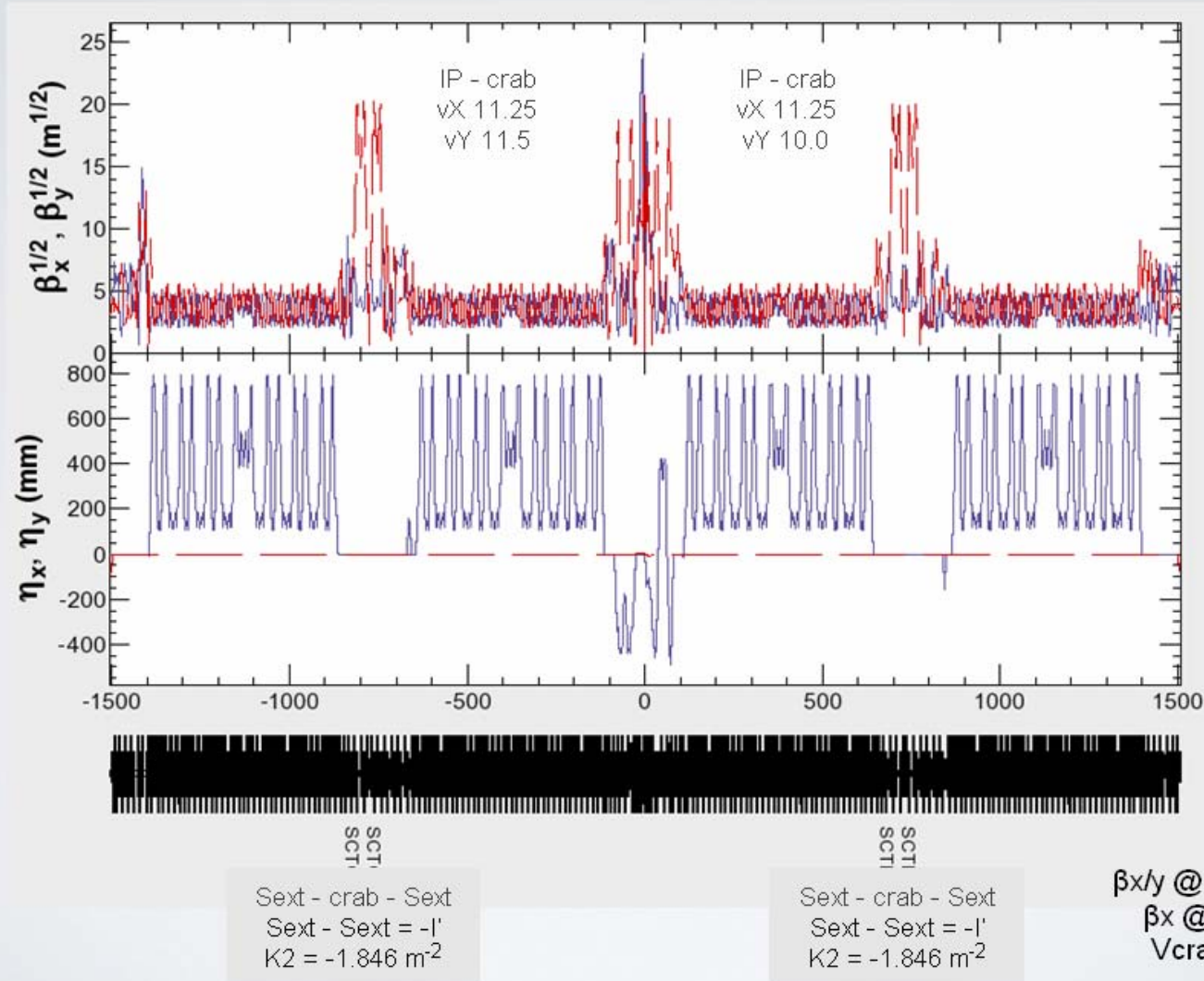
- Known technique for a linear collider (Balakin, et al).
- Move vertical waist backward along z.



N. Walker

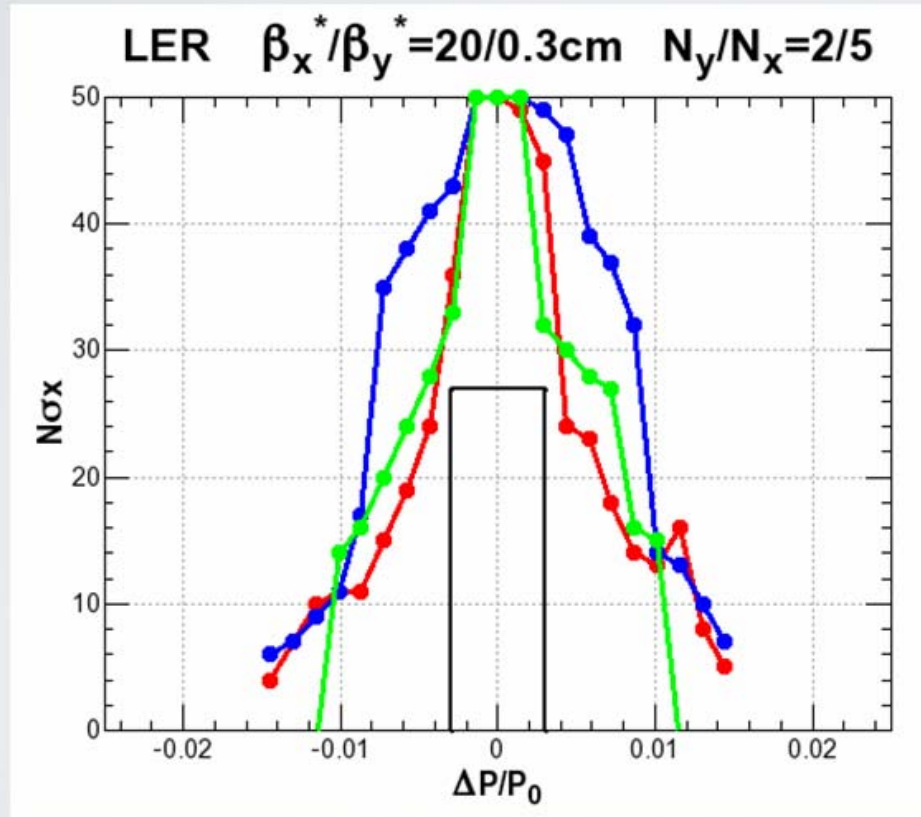
- Two crab cavities, each sits in the middle of -1 pair of sextupoles, are necessary for a ring.
- Very hard to accommodate them in the HER.

# LER TRAVEL WAIST LATTICE



Sextupoles are not strong.

# LER Dynamic Aperture with TRAVEL WAIST



RF ON  
Crab OFF, OFF, ON  
sext thickness: 0.334 m  
K2= 0,  $\pm 1.846$

Acceptance  
 $A_x = 7.5\text{e-}6$  m  
 $A_y = 1.2\text{e-}6$  m  
 $\Delta p/p = 0.003$

The aperture shrinks, but still acceptable.

# HOW MUCH IS THE IMPACT ON THE LUMINOSITY?

| $\nu_x$ | $\beta_x^*$ (cm) | $\sigma_{z,\text{LER}}$ (mm) | $\mathcal{L}$ ( $10^{35}$ ) |                             |
|---------|------------------|------------------------------|-----------------------------|-----------------------------|
| 0.503   | 20               | 3                            | 8                           | Original                    |
| 0.505   | 40               | 3                            | 5                           | + Possible IR design        |
| 0.505   | 40               | 5                            | 3                           | + CSR                       |
| 0.505   | 40               | 5                            | 4                           | + Travel Focus              |
| 0.503   | 20               | 5                            | 5.5                         | + Recovery of the IR design |



# HOW MUCH IS THE IMPACT ON THE LUMINOSITY?

| $\nu_x$ | $\beta_x^*$ (cm) | $\sigma_{z,\text{LER}}$ (mm) | $\mathcal{L}$ ( $10^{35}$ ) |                             |
|---------|------------------|------------------------------|-----------------------------|-----------------------------|
| 0.503   | 20               | 3                            | 8                           | Original                    |
| 0.505   | 40               | 3                            | 5                           | + Possible IR design        |
| 0.505   | 40               | 5                            | 3                           | + CSR                       |
| 0.505   | 40               | 5                            | 4                           | + Travel Focus              |
| 0.503   | 20               | 5                            | 5.5                         | + Recovery of the IR design |

# HOW MUCH IS THE IMPACT ON THE LUMINOSITY?

| $\nu_x$ | $\beta_x^*$ (cm) | $\sigma_{z,\text{LER}}$ (mm) | $\mathcal{L}$ ( $10^{35}$ ) |                             |
|---------|------------------|------------------------------|-----------------------------|-----------------------------|
| 0.503   | 20               | 3                            | 8                           | Original                    |
| 0.505   | 40               | 3                            | 5                           | + Possible IR design        |
| 0.505   | 40               | 5                            | 3                           | + CSR                       |
| 0.505   | 40               | 5                            | 4                           | + Travel Focus              |
| 0.503   | 20               | 5                            | 5.5                         | + Recovery of the IR design |

\* All luminosities assume that Crab Crossing works perfectly.

No technical solution has been found yet.

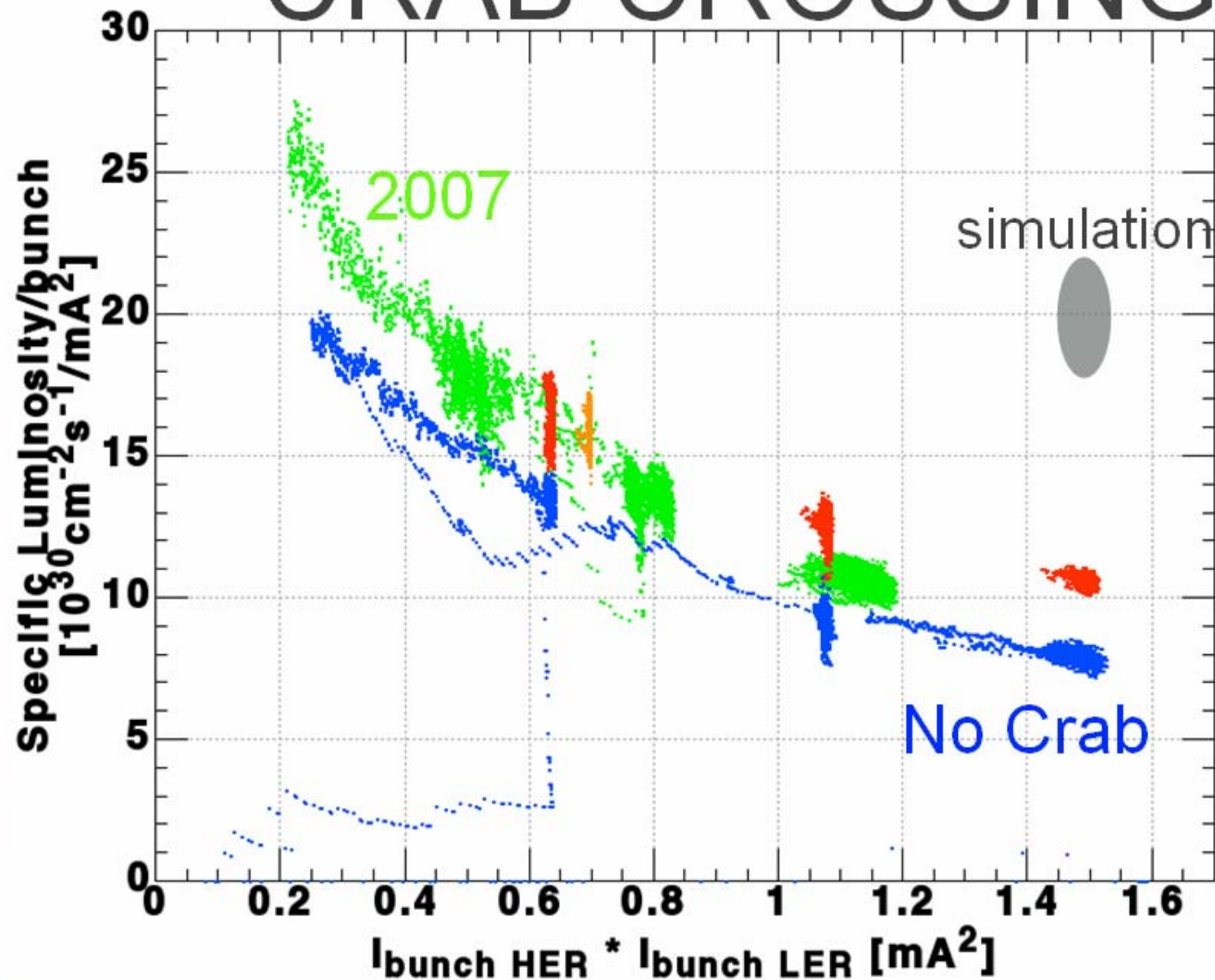
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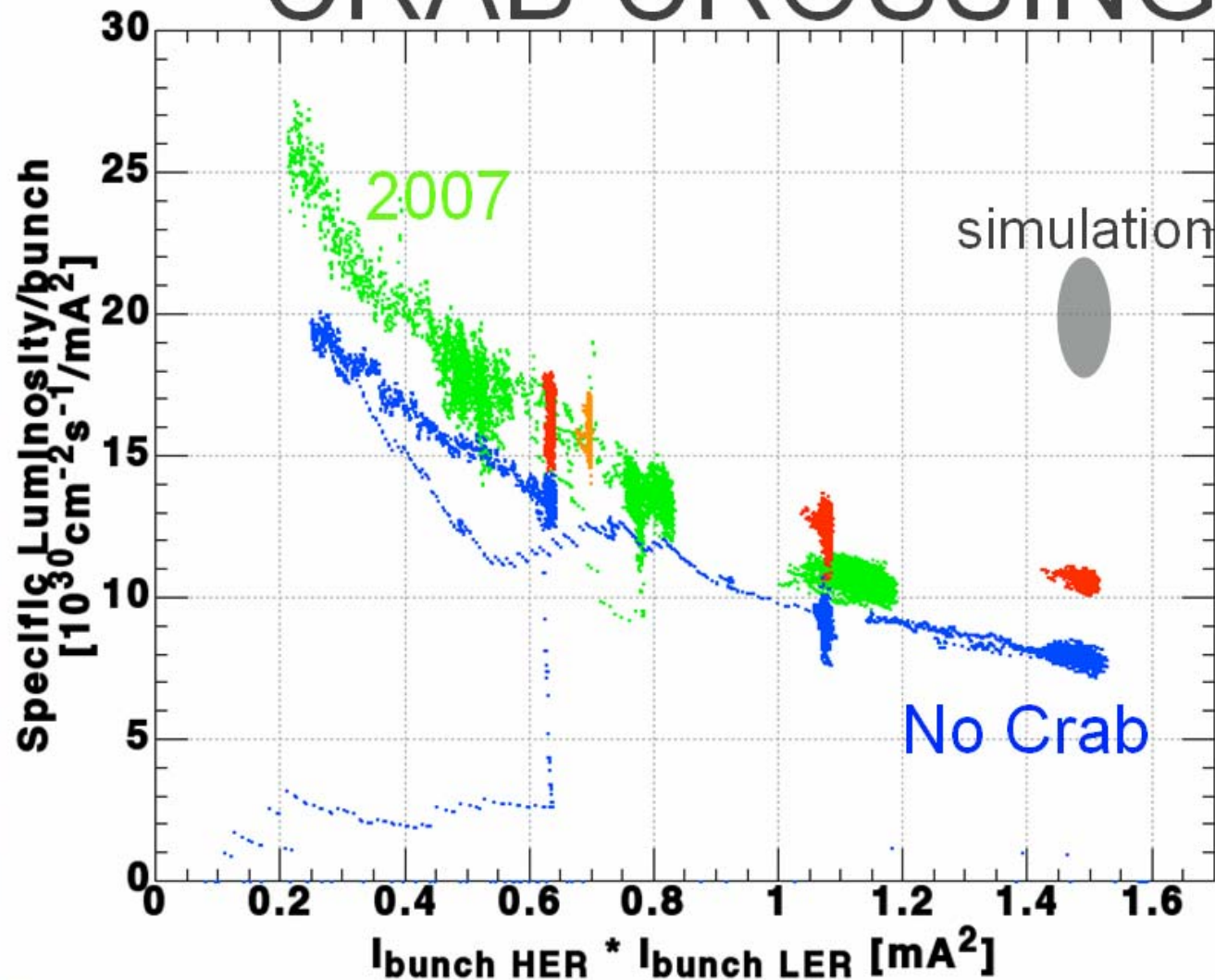
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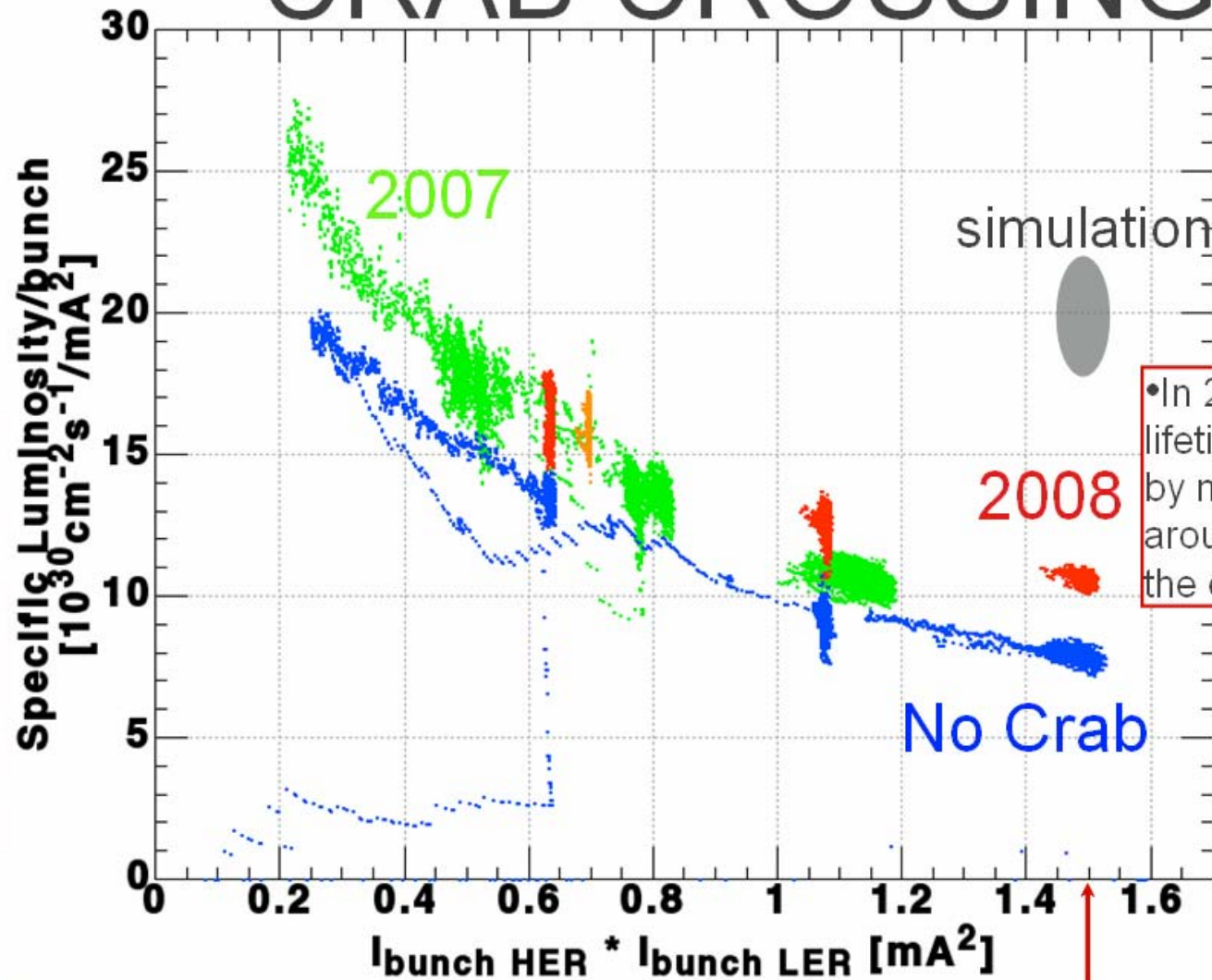




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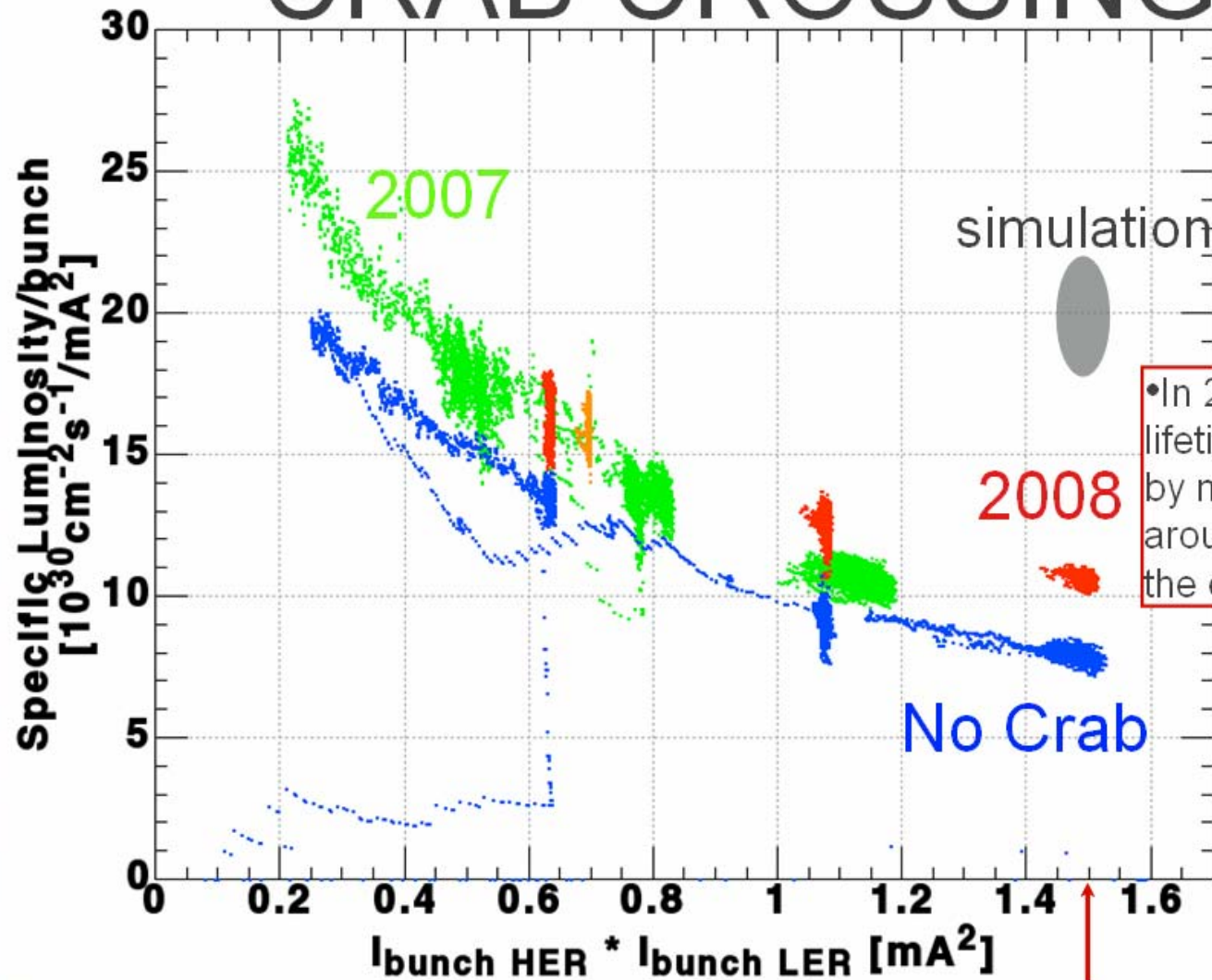
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- In 2008, the beam lifetime was improved by modifying optics around CC, to reach the design intensity.

design intensity

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# IS HIGH-CURRENT MORE DIFFICULT THAN “NANO-BEAM”?

P. Raimondi @ KEK, 2007

|                                 |              | SuperB<br>(Upgrade) | High-Current<br>(2006) |                               |
|---------------------------------|--------------|---------------------|------------------------|-------------------------------|
| Emittance                       | $\epsilon_x$ | 0.8                 | 9                      | nm                            |
| Horizontal beta                 | $\beta_x^*$  | 20                  | 200                    | mm                            |
| Vertical beta                   | $\beta_y^*$  | 0.2                 | 3                      | mm                            |
| Horizontal beam size            | $\sigma_x^*$ | 4                   | 42                     | $\mu\text{m}$                 |
| Bunch length                    | $\sigma_z$   | 6                   | 3                      | mm                            |
| Half crossing angle             | $\varphi_x$  | 17                  | 15                     | mrad                          |
| Piwinski angle                  | $\varphi$    | 25.5<br>3.95/2.1    | 1                      | rad                           |
| Current(LER/HER)                | $I_b$        | 7                   | 10.4/4.4               | A                             |
| Luminosity ( $\times 10^{35}$ ) | L            | 24                  | 8.25                   | $\text{cm}^{-2}\text{s}^{-1}$ |





# AN ALTERNATIVE: NANO-BEAM SCHEME

|                               | High-Current<br>(LER / HER) | Nano-Beam<br>(LER / HER) |           |
|-------------------------------|-----------------------------|--------------------------|-----------|
| $I$                           | 9.4 / 4.1                   | 3.3 / 1.9                | A         |
| $\varepsilon_x$               | 24 / 18                     | 2.8 / 1.6                | nm        |
| $\varepsilon_y/\varepsilon_x$ | 1 / 0.5                     | 0.84 / 0.46              | %         |
| $\nu_x$                       | 0.505                       | 0.530                    |           |
| $\beta_x^*$                   | 400                         | 44 / 25                  | mm        |
| $\beta_y^*$                   | 3 / 6                       | 0.21 / 0.37              | mm        |
| $\phi_x$                      | 15                          | 30                       | mrad      |
| $\sigma_z$                    | 5 / 3                       | 6                        | mm        |
| $\xi_y$                       | 0.2 / 0.3                   | 0.07                     |           |
| $\mathcal{L}$                 | $\sim 4$                    | $\sim 6$                 | $10^{35}$ |

$$\mathcal{L} \propto \gamma \left( \frac{I \xi_y}{\beta_y^*} \right)$$

(half crossing angle)

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Possible with  
existing rf system  
at KEKB

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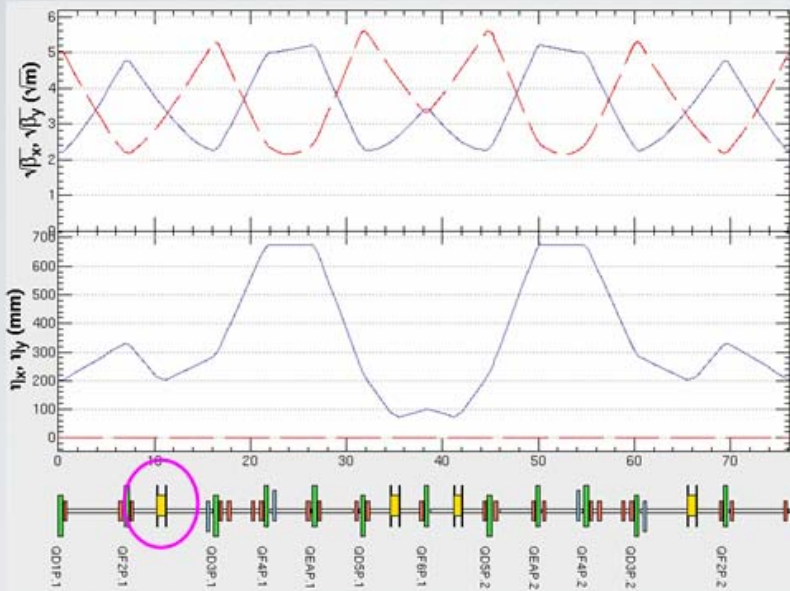
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A conservative  
choice:  
does NOT assume  
Crab Waist



# LER Nano-Beam Lattice

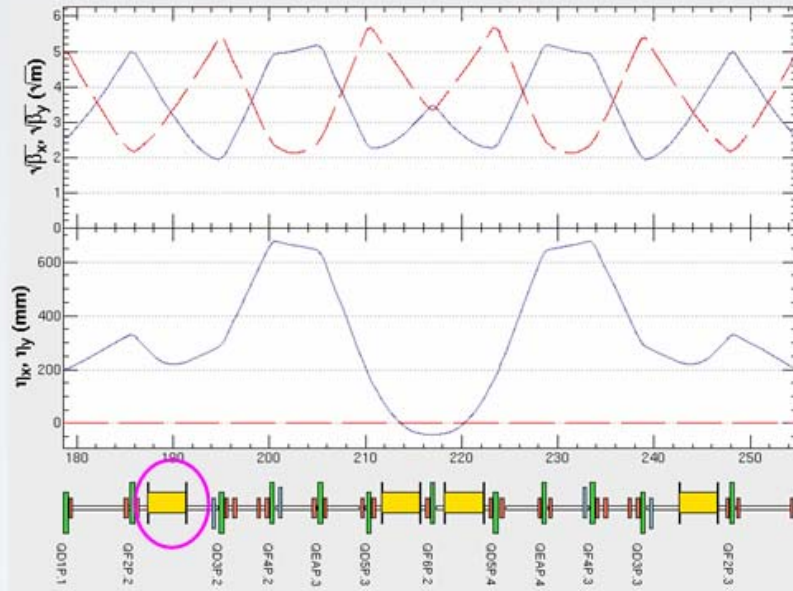
## LER arc cell



**L bend = 0.9 m**

$$\epsilon_x = 6.8 \text{ nm}$$

# Preliminary



**L bend = 4.0 m**

$$\epsilon_x = 2.2 \text{ nm}$$

- The arc cell lattice of the KEKB LER (left) can be modified to the low-emittance version (right), by weakening the magnetic field of the dipoles.
- No need for changing other components, beam pipes, geometry.
- The HER's emittance is reduced by replacing the arc cells.

# Summary

- The High-Current Scheme for upgrading KEKB has a few issues which are not easy to be conquered: CSR, IR design, high  $\xi_y$  with crab crossing, and construction/operation costs for high current.
- Mitigation such as Travel Waist may work, but also introduces more complexity.
- More attention should be paid for the Nano-Beam Scheme, and the design work is on going in that direction.