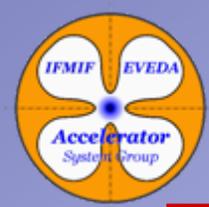




# Development of the IFMIF/EVEDA Accelerator

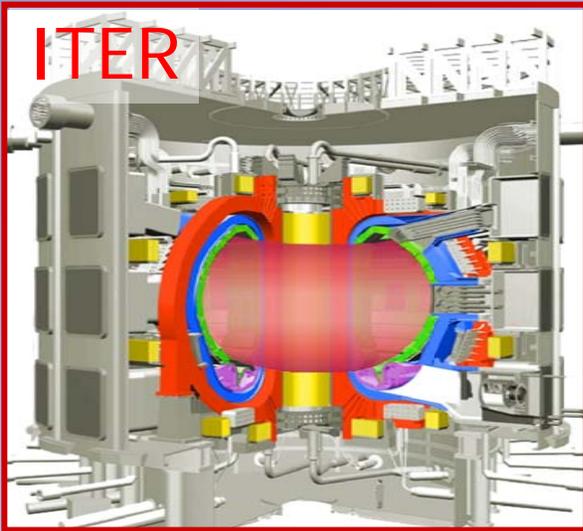
Alban Mosnier

CEA-Saclay, DSM/IRFU



# International Road Map

## Advanced Materials are at a critical path



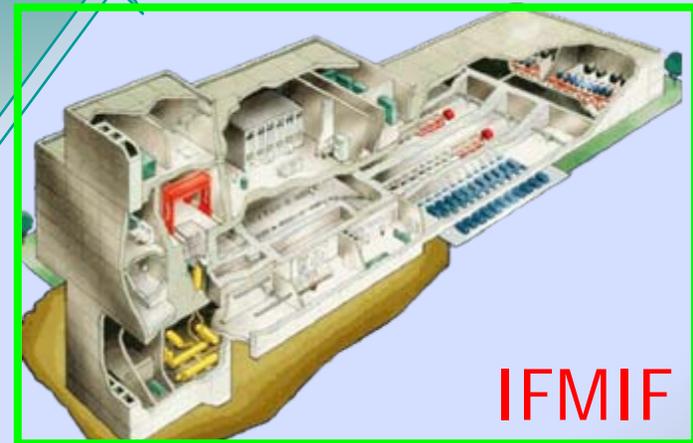
ITER

1-3 dpa/lifetime



DEMO

< 150 dpa



IFMIF

20-40 dpa/year

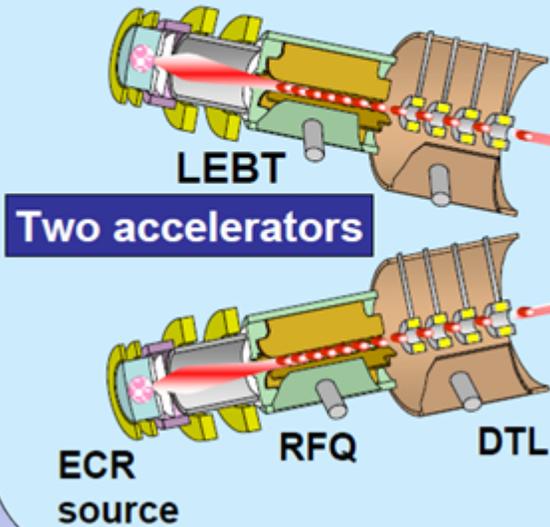
International Fusion Materials Irradiation Facility

Plasma Facing Materials  
Structural Materials  
Functional Materials

## Accelerator

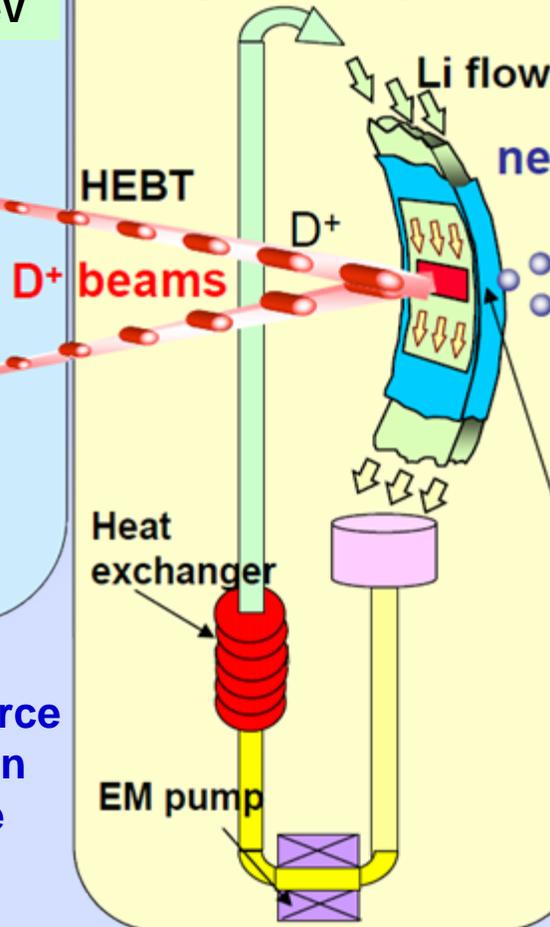
Deuteron accelerators:

2 x 125 mA D<sup>+</sup> CW at 40 MeV



## Target

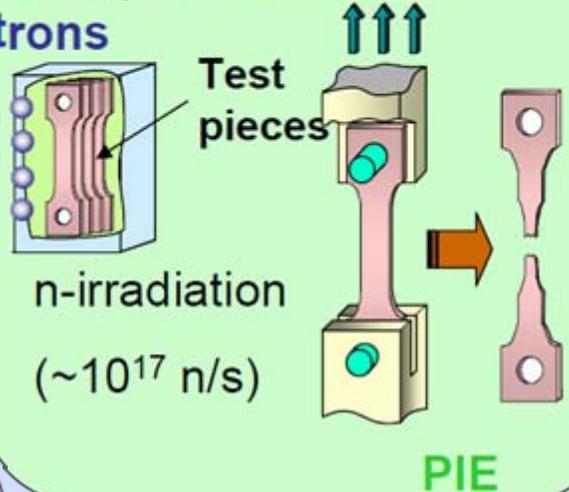
10 MW beam heat removal with high speed liquid Li flow



## Test Modules

- Irrad. Volume > 0.5L for  $10^{14}$  n/(s·cm<sup>2</sup>), (20 dpa/year)

- Temp.:  $250 < T < 1000^\circ\text{C}$



Accelerator based neutron source using the D-Li stripping reaction  
 ⇒ intense neutron flux with the appropriate energy spectrum

Typical reactions:  
 ${}^7\text{Li}(d,2n){}^7\text{Be}$ ,  ${}^6\text{Li}(d,n){}^7\text{Be}$ ,  ${}^6\text{Li}(n,T){}^4\text{He}$

Beam footprint on Li target  
 20cm wide x 5cm high  
 (1 GW/m<sup>2</sup>)



*in the framework of an agreement between  
Euratom & Government of Japan*

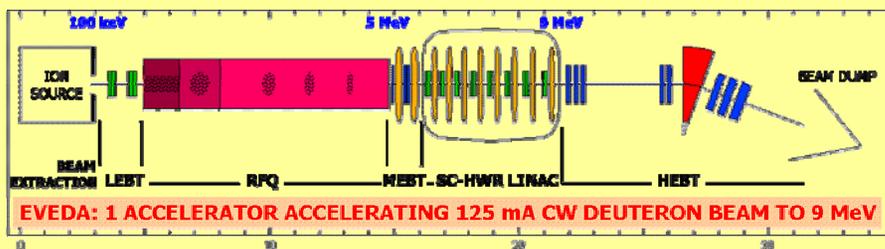
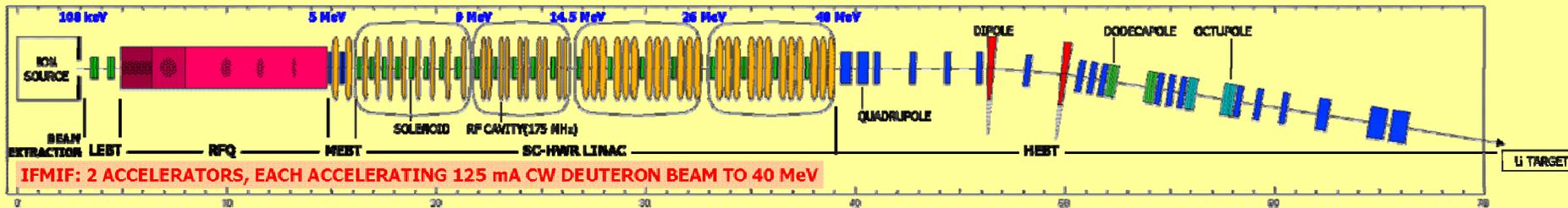
a 6-year program has been launched in the middle of 2007, called EVEDA  
**Engineering Validation and Engineering Design Activities**  
includes 3 systems: **Accelerator, Target and Test Facilities**

The objectives of the accelerator activities are two-fold:

1. to validate the technical options with the construction of the **Prototype Accelerator**: full size IFMIF accelerator from source to 1st DTL to be installed and commissioned at full beam current at Rokkasho (Japan)
2. to produce the detailed integrated design of the future **IFMIF Accelerator** (including complete layout, safety analysis, cost, planning, etc) to be ready to start the IFMIF facility construction

- Components of the prototype accelerator provided by European institutions **CEA, INFN, CIEMAT, SCK-CEN**: Injector, RFQ, DTL, transport line and 1.2 MW beam dump, 175 MHz RF systems, local control systems and beam instrumentation
- Building at Rokkasho BA site, supervision of the control system, RFQ couplers, provided by **JAEA**

## One Accelerator of IFMIF



## Prototype Accelerator of IFMIF/EVEDA

### Recipes used to cope with the high beam current

- transport lines as short as possible
- best compensation of beam space charge at low energy
- strong focusing in the RFQ
- focusing in the Linac: multi-part simulations to minimize the beam halo
- non interceptive diagnostics: micro-loss detectors along the vacuum chamber and profile monitors at the end

*P. Nghiem et al (TH5PFP006) IFMIF-EVEDA Accelerators: Strategies & Choices for Optics & Beam Measur.*

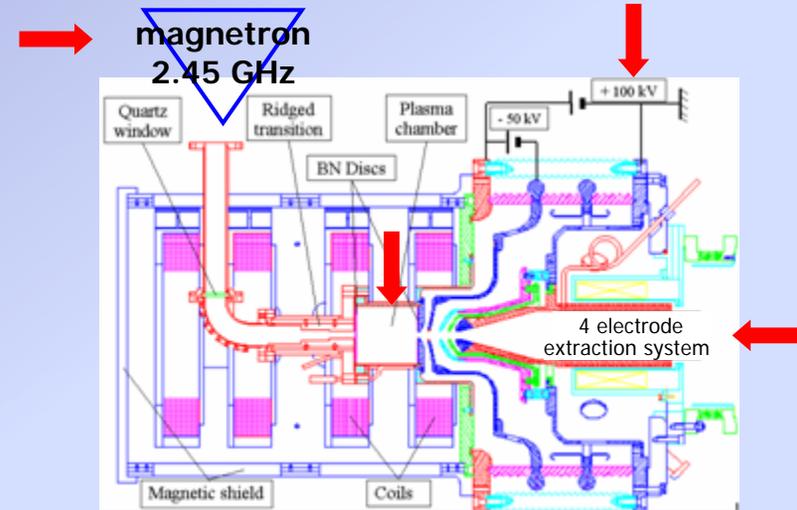


# INJECTOR

**goal • to deliver a 100 keV deuteron beam**

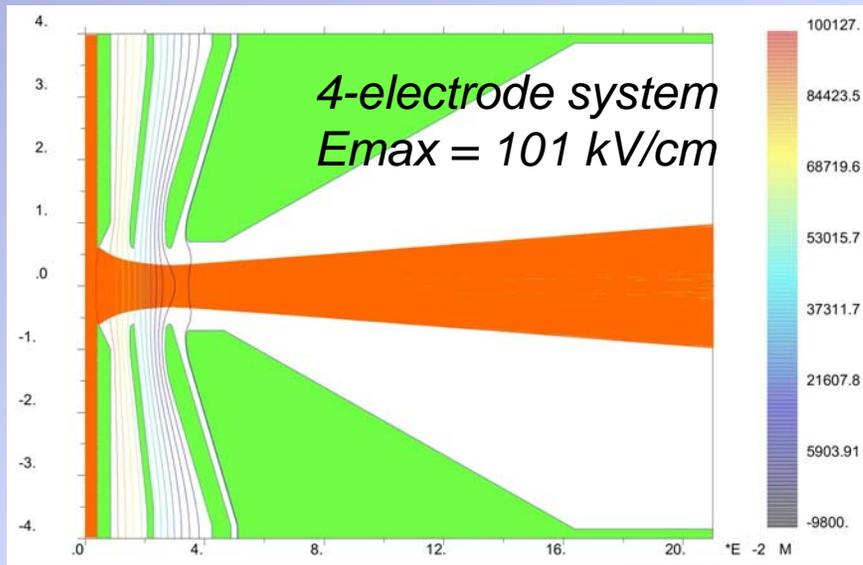
- **high intensity (140 mA)**
- **high quality ( $0.25 \pi$ .mm.mrad)**
- **high reliability**

## ECR source selected design based on SILHI H<sup>+</sup> source (Electron Cyclotron Resonance)



### Studies focused on ...

- extraction system (better matching for D)
- engineering design (compact HV platform)
- efficient radiation shielding
- fast beam interlock to implement  $< 10 \mu\text{s}$



### Ion Source Extraction ...

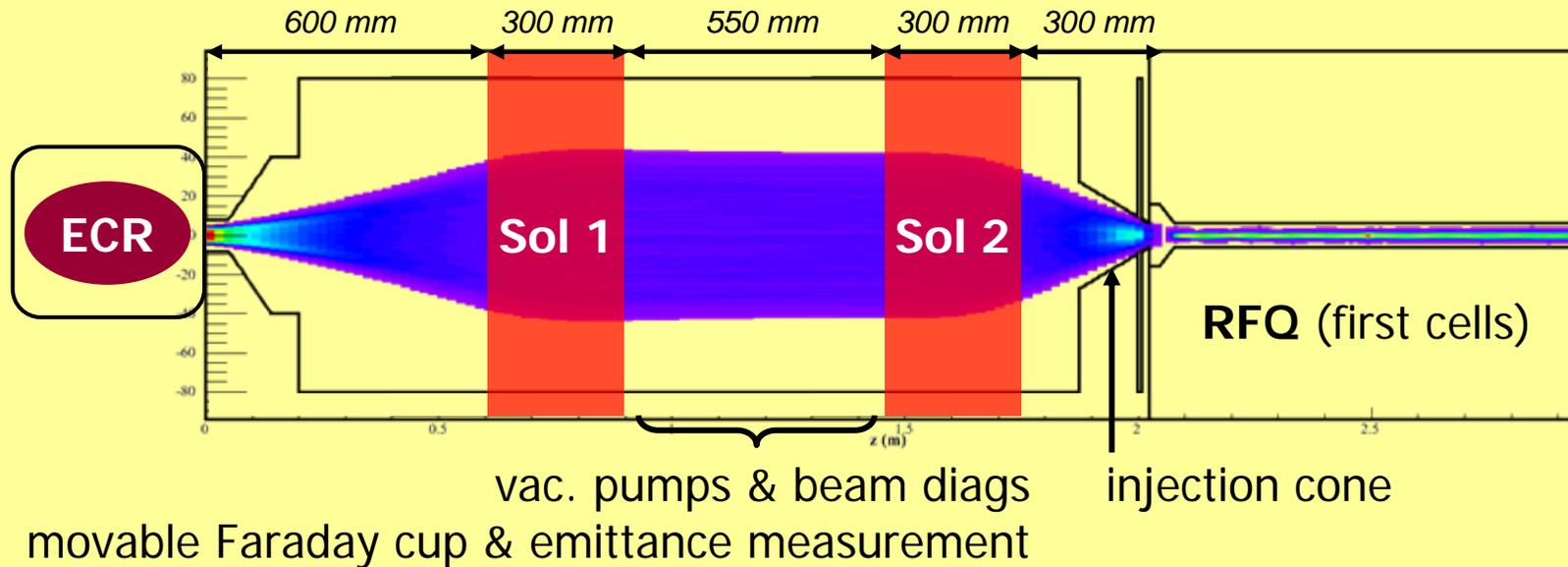
140 mA D<sup>+</sup>  $\Rightarrow$  175 mA total beam  
(D<sup>+</sup> 80%, D<sub>2</sub><sup>+</sup> 15%, D<sub>3</sub><sup>+</sup> 5%)

Axcel & Opera2D simulations to optimize  
# electrodes (4) aperture  $\varnothing$  (12 mm)

based on a **dual solenoid focusing system**

total length 2.05 m minimized to restrain the beam emittance growth

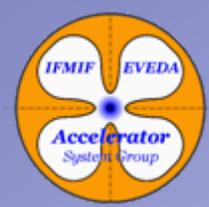
*LEBT schematic layout & particle density plot*



**challenging requirements:** emittance + matching conditions to RFQ  
 $< 0.25 \pi \text{ mm.mrad}$  high focusing strength

$\Rightarrow$  high level of space charge compensation all along the line

- injection of a specific gas in the line (krypton  $4 \cdot 10^{-5}$  hPa)
- HV electrode in front of the RFQ to trap the electrons (e-repeller)



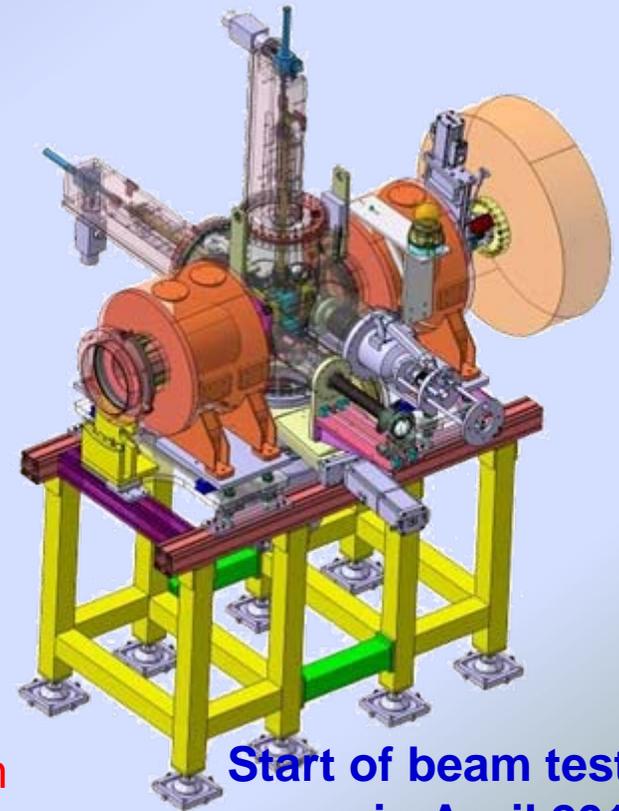
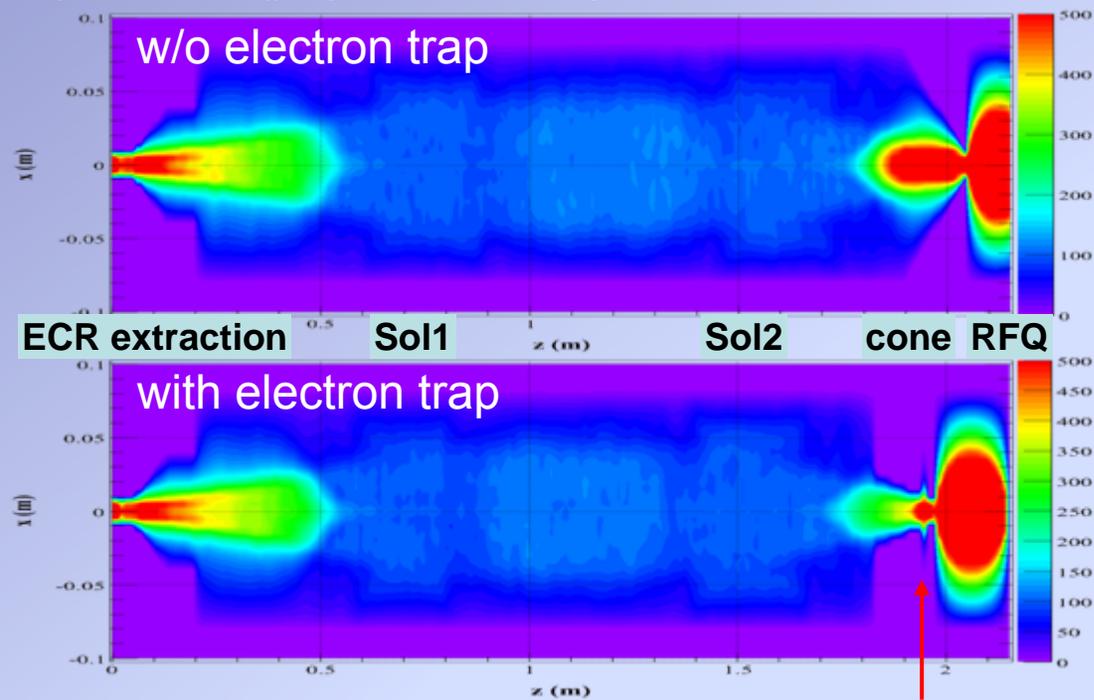
# Low Energy Beam Transport 2/2

development of a 3D particle-in-cell code (SOLMAXP) to study the space charge compensation induced by the ionization of the residual (additional) gas

LEBT parameters optimized to maximize the beam transmission through the RFQ  
⇔ beam matching to the RFQ entrance

*N. Chauvin et al (TH5PFP004)  
Final design of the IFMIF/EVEDA LEBT*

*Space charge potential maps (cut @500 V)*



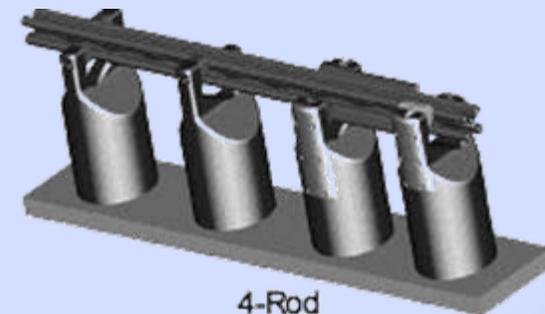
**Start of beam tests  
in April 2010**

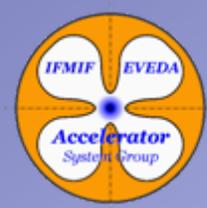
Effect of the e- repeller electrode ⇒ better compensation

# Radiofrequency Quadrupole

- goal
- to bunch the dc beam from the injector
  - to accelerate the beam from 0.1 to 5 MeV
- high transmission (low losses)
  - minimal length with reasonable field

High current  
CW operation





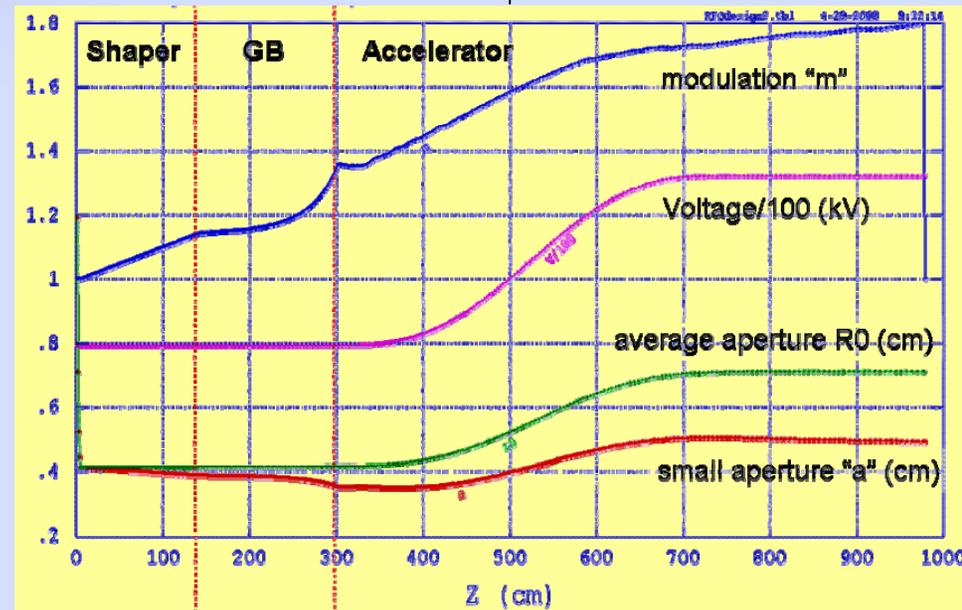
## Optimisation of the RFQ

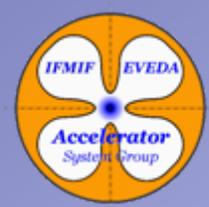
- reduced length (9.8 m)
- reduced power consumption
- minimal beam loss at high energy > 1 MeV

## Criteria for the 3 successive sections

- Analytic law for the voltage  $V(z)$  with a smooth increase in accelerator section
- Larger acceptance in accelerator section to reduce losses at high energy
- Physical aperture "a" minimal at GB end playing the role of beam collimation to prevent for beam loss downstream
- Peak surface electric field limited to the reasonable value of  $1.8 \times$  Kilpatrick

Frequency	175 MHz
Input current	130 mA
Input emittance	$0.25 \pi$ mm.mrad
Max Surface field	25.6 MV/m
Length	9.78 m
Voltage min/max	79/132 kV
R0 min/max	4.1/7.1 mm
Transmission (Gaus.)	96 %
Cu Power dissipation	< 650 kW

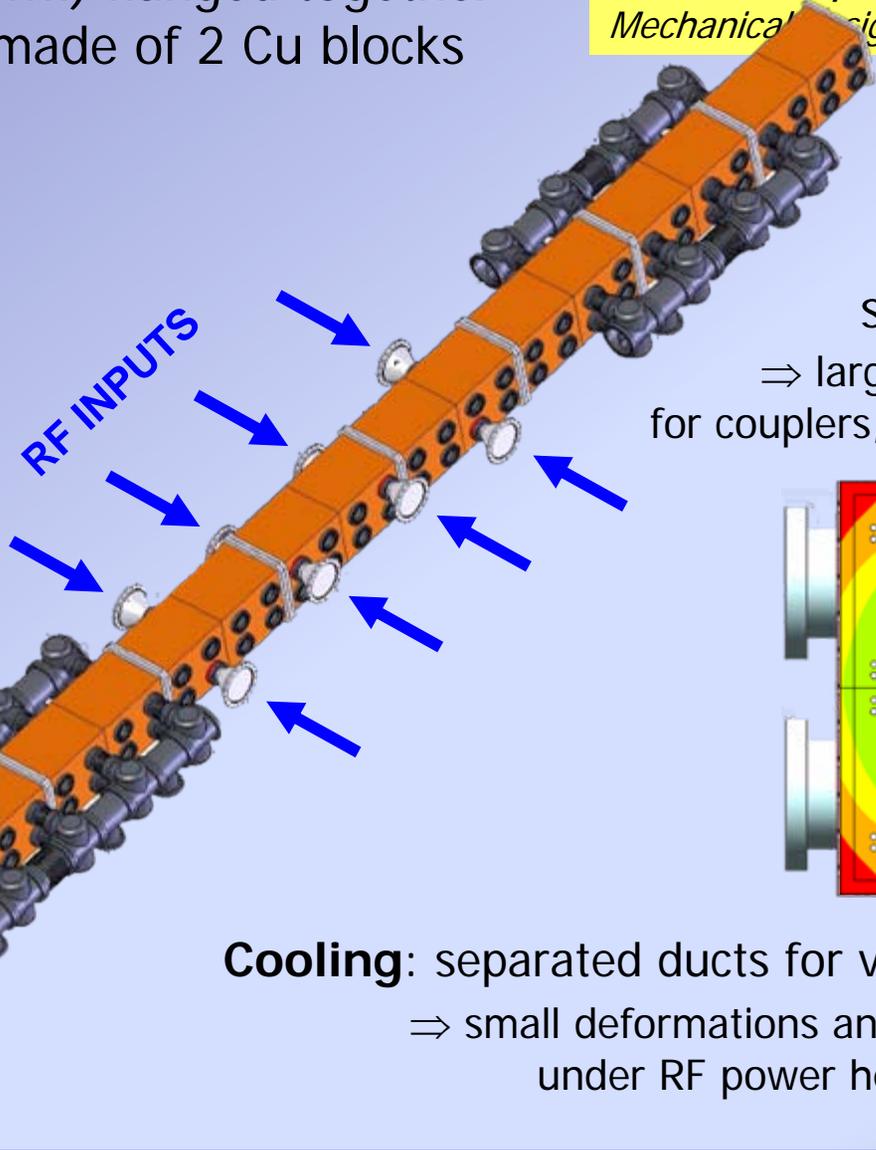
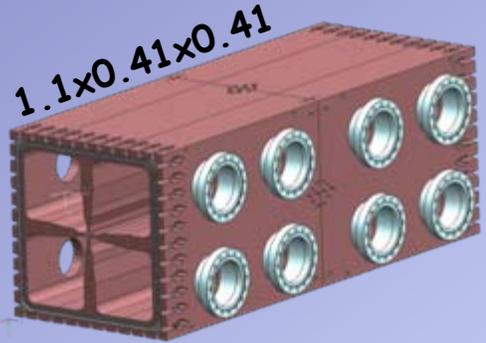




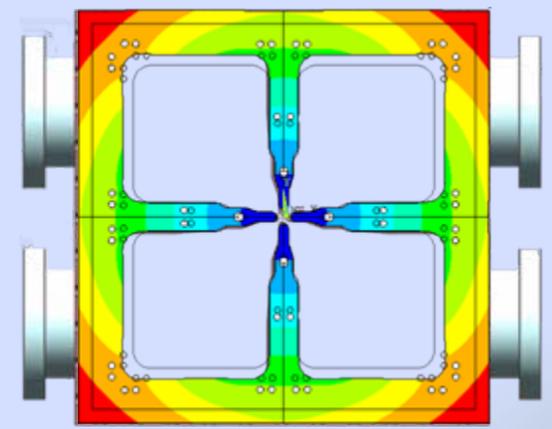
# RFQ Mechanical Design

9 modules (1.1m) flanged together  
each module made of 2 Cu blocks

*A. Pepato et al (FR5REP065)*  
*Mechanical Design of the IFMIF/EVEDA RFQ*



square cross section  
⇒ large free surfaces available  
for couplers, plungers, vacuum ports



**Assembling:**  
**Brazing technique**

**Cooling:** separated ducts for vanes & for cavity skin  
⇒ small deformations and linked frequency shifts  
under RF power heating and water cooling



*M. Comunian calculations*

## Main concern: activation

⇒ extensive multi-particle simulations

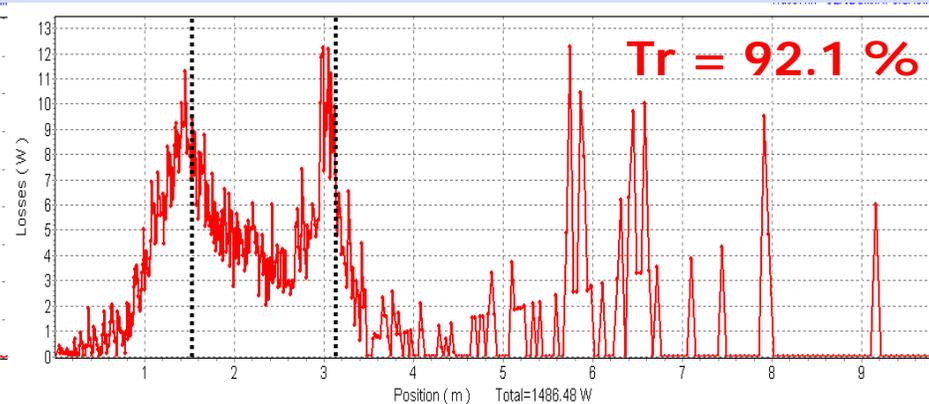
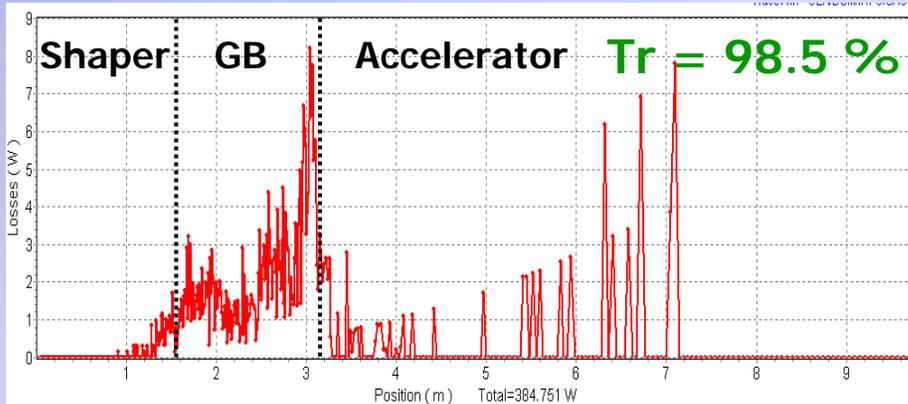
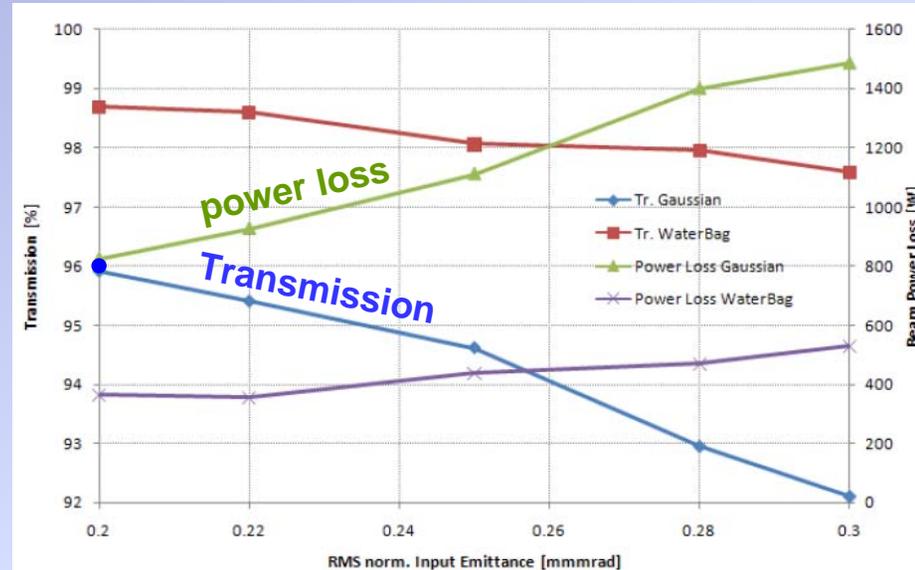
- RFQ transmission ~ 96% for input beam Gaussian  $0.2 \pi$  mm.mrad
- Losses above 1 MeV kept at low level

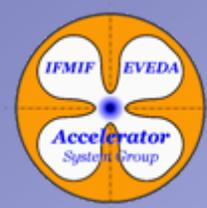
## Sensitivity to input beam

best case: waterbag  $0.25 \pi$  mm mrad

worst case: gaussian  $0.30 \pi$  mm mrad

## Sensitivity to input current





## Drift Tube Linac

goal: • to accelerate the 125 mA CW beam

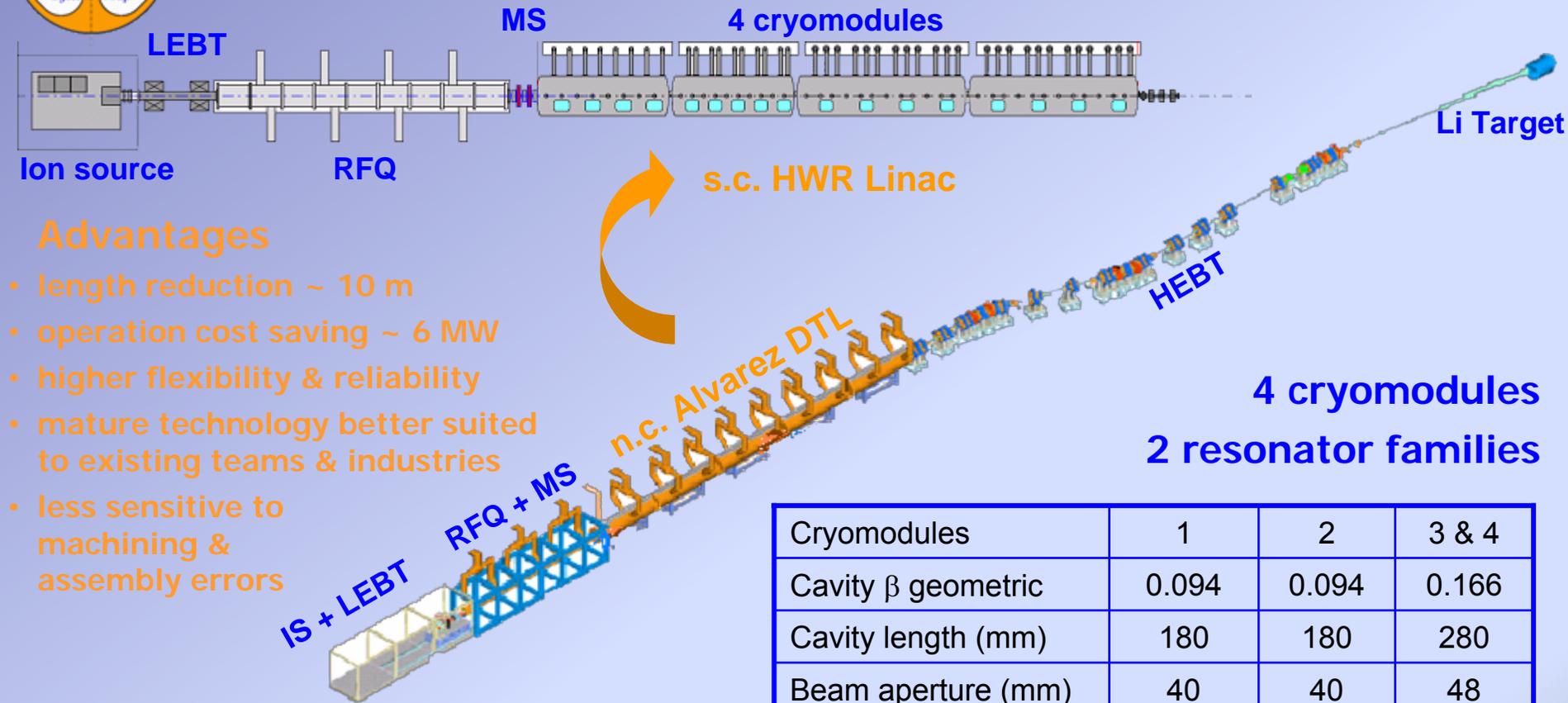
to 40 MeV for IFMIF

to 9 MeV for the prototype accelerator

- while preserving the emittance &
- minimizing beam halo, beam loss



# n.c. Alvarez DTL replaced by s.c. HWR DTL



## Advantages

- length reduction ~ 10 m
- operation cost saving ~ 6 MW
- higher flexibility & reliability
- mature technology better suited to existing teams & industries
- less sensitive to machining & assembly errors

## conservative approach

Moderate gradient @ 4.5 MV/m

Large aperture @ 40-50 mm

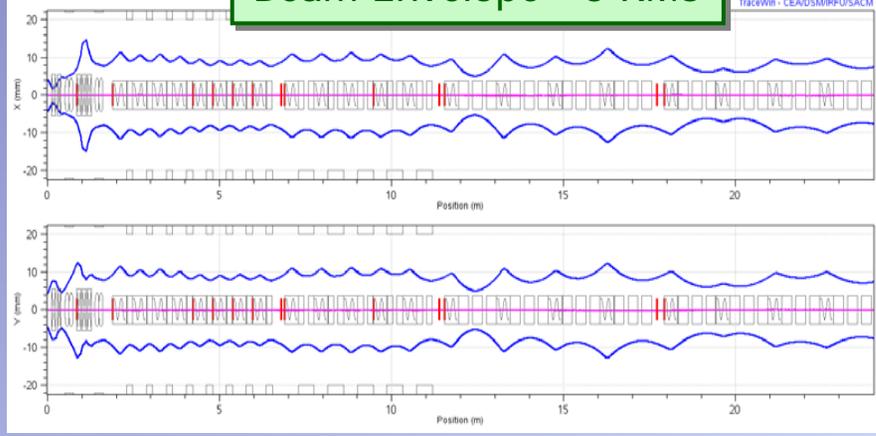
4 cryomodules  
2 resonator families

Cryomodules	1	2	3 & 4
Cavity $\beta$ geometric	0.094	0.094	0.166
Cavity length (mm)	180	180	280
Beam aperture (mm)	40	40	48
Nb cavities / cryostat	1 x 8	2 x 5	3 x 4
Nb solenoids	8	5	4
Cryostat length (m)	4.64	4.30	6.03
Output energy (MeV)	9	14.5	26 / 40

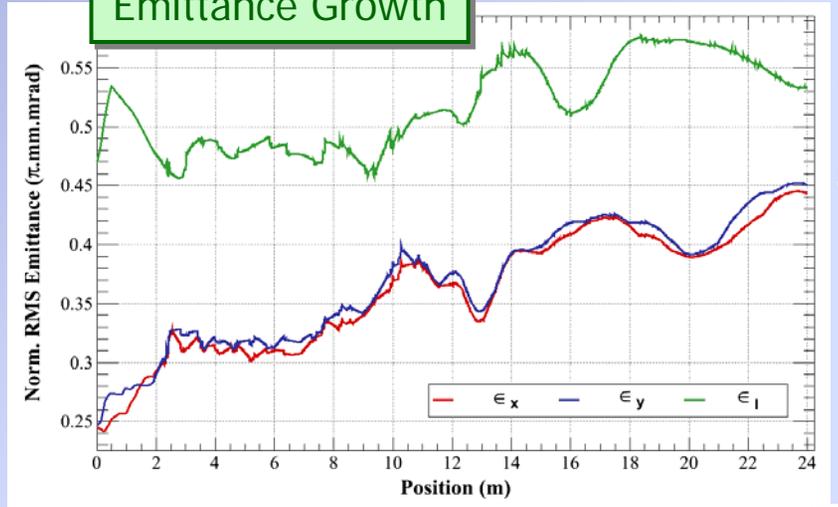


# Beam dynamics (HWR)

Beam Envelope - 3 RMS



Emittance Growth

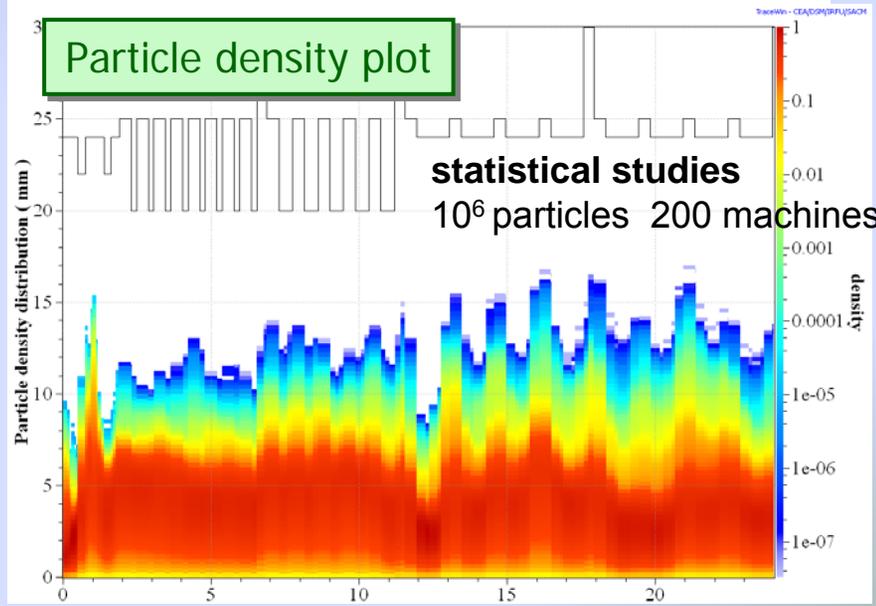


13%  
80%

	Resonator	Solenoid
Misalignment	± 2 mm	± 1 mm
Tilt	± 20 mrad	± 10 mrad
Field amplitude	± 1 %	± 1 %
Field phase	± 1 deg	



Particle density plot



can sustain very **conservative alignment** and **field errors** while keeping a large safety margin between the beam occupancy and the pipe aperture

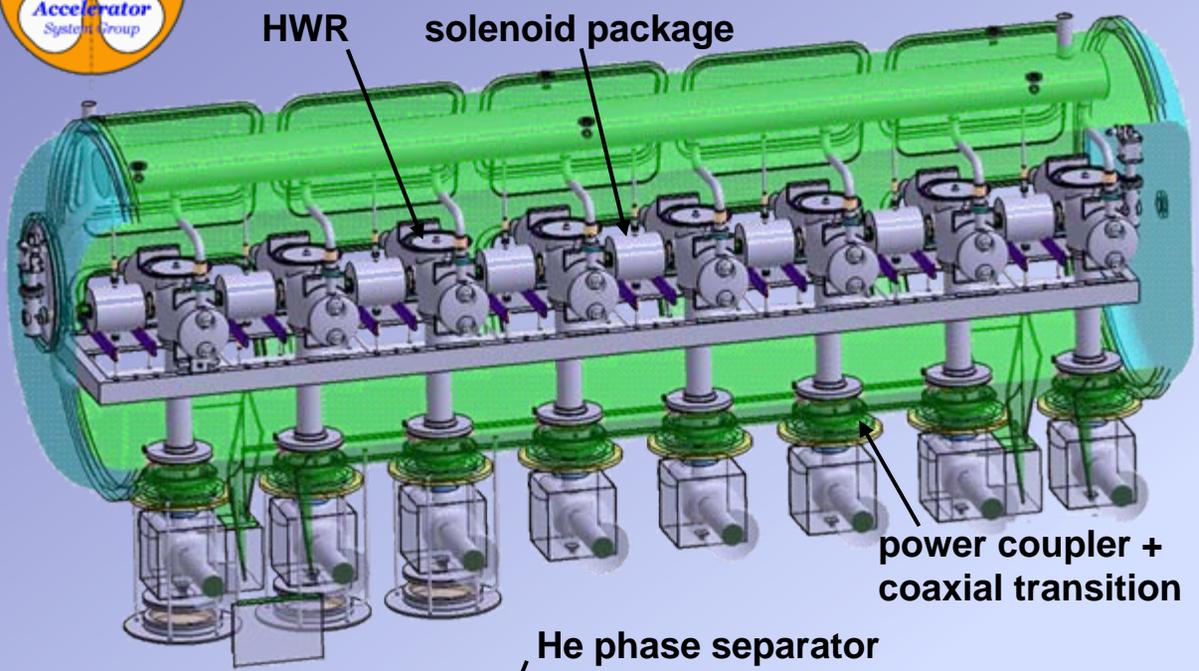
*N. Chauvin et al (TH5PFP005)*

*Optimization Results of Beam Dynamics Simulations for the Superconducting HWR IFMIF Linac*

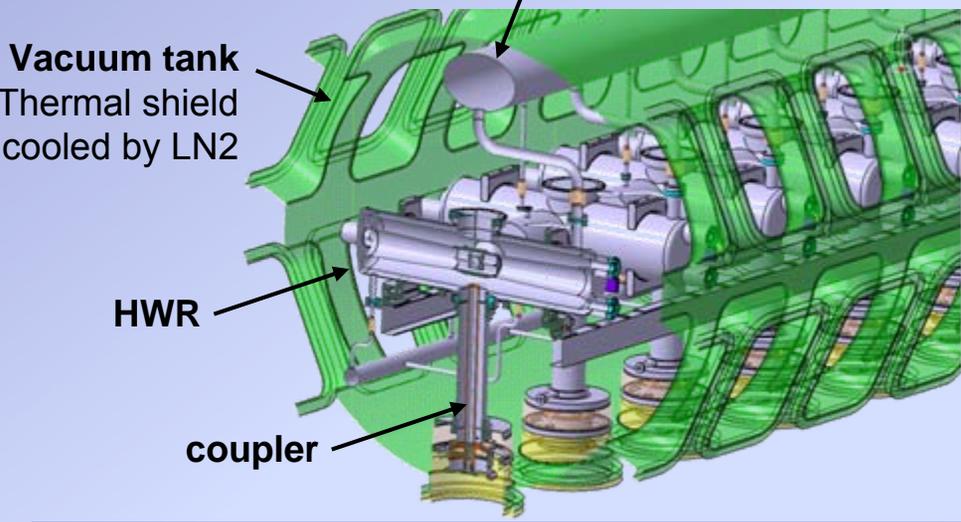




# Cryomodule Conceptual design

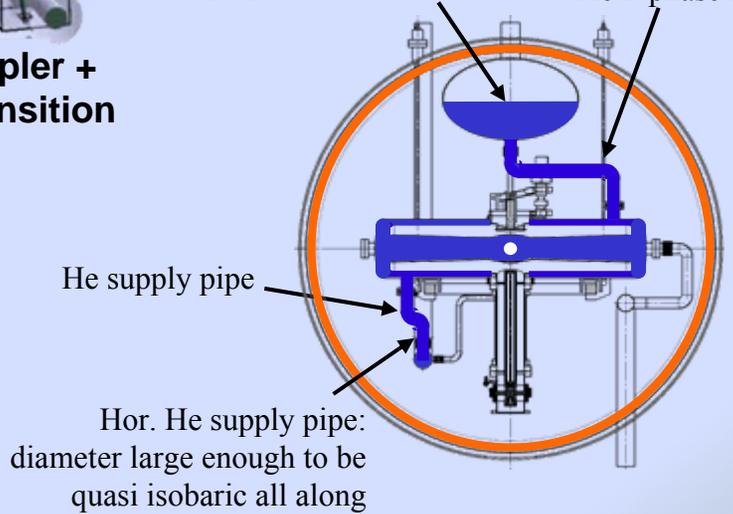


➤ Conceptual design for: cold mass support, alignment system, cryogenic pipes, vacuum pipes, interfaces, connections with all services

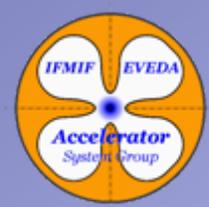


Collecting volume: large enough to separate properly GHe & LHe

Exhaust pipes: diameter & path for He 2-phase flow



➤ Conceptual design for: He cooling (forced flow mode)

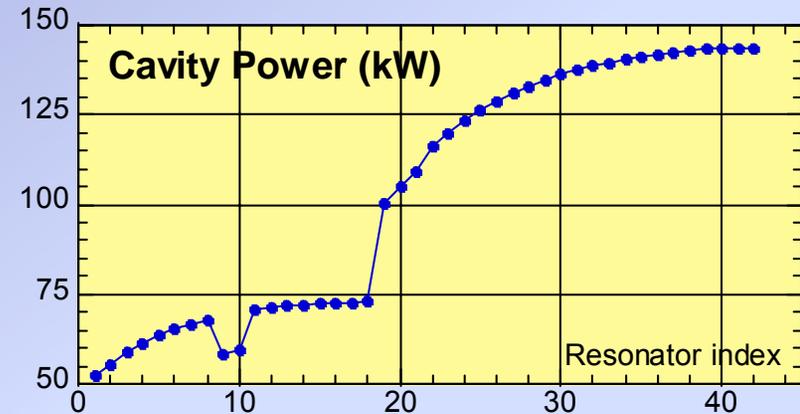


## RF power needs

RF power to transfer to the beam for each cavity

< 80 kW for 1st module

< 150 kW for last module

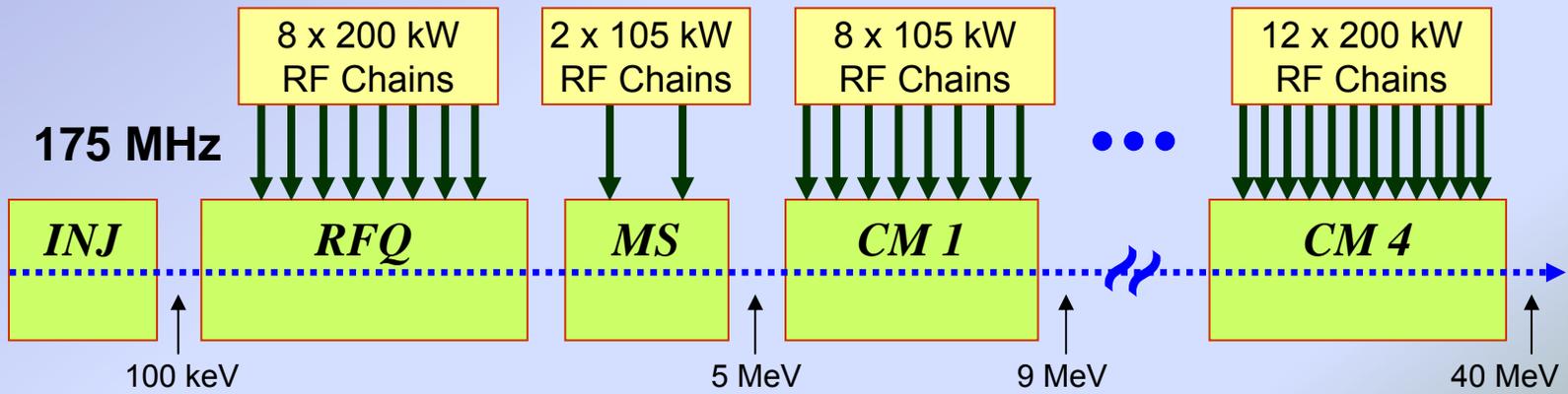


**Standardization:** identical RF sources

used for all components (RFQ, Bunchers, HWR)

with 2 different RF power ratings : 20 x **105 kW** and 32 x **200 kW**

only 1 type 400 kW HVPS (feeding 1 x 200 kW or 2 x 105 kW RF power units)



To optimize space, improve maintenance and availability

**symmetric modular system** composed of removable modules

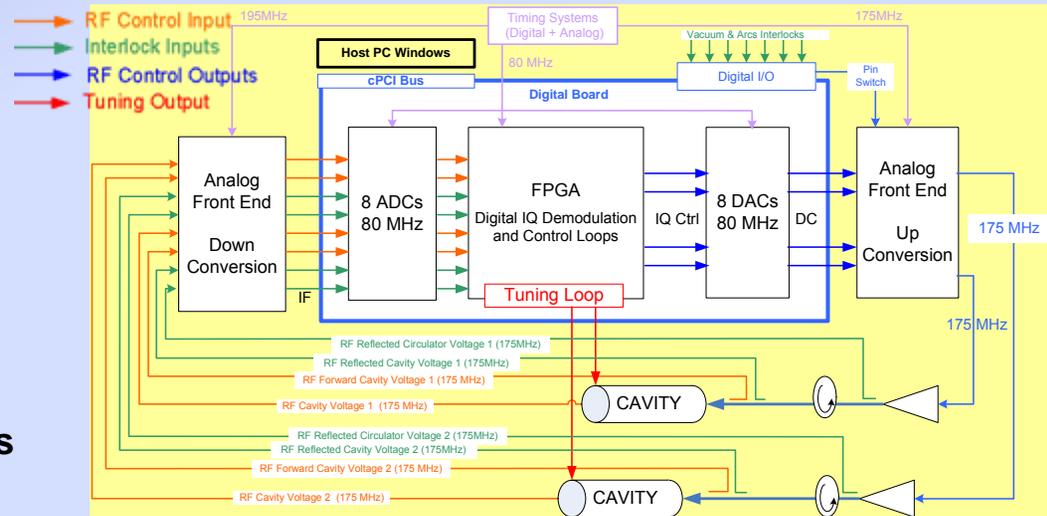
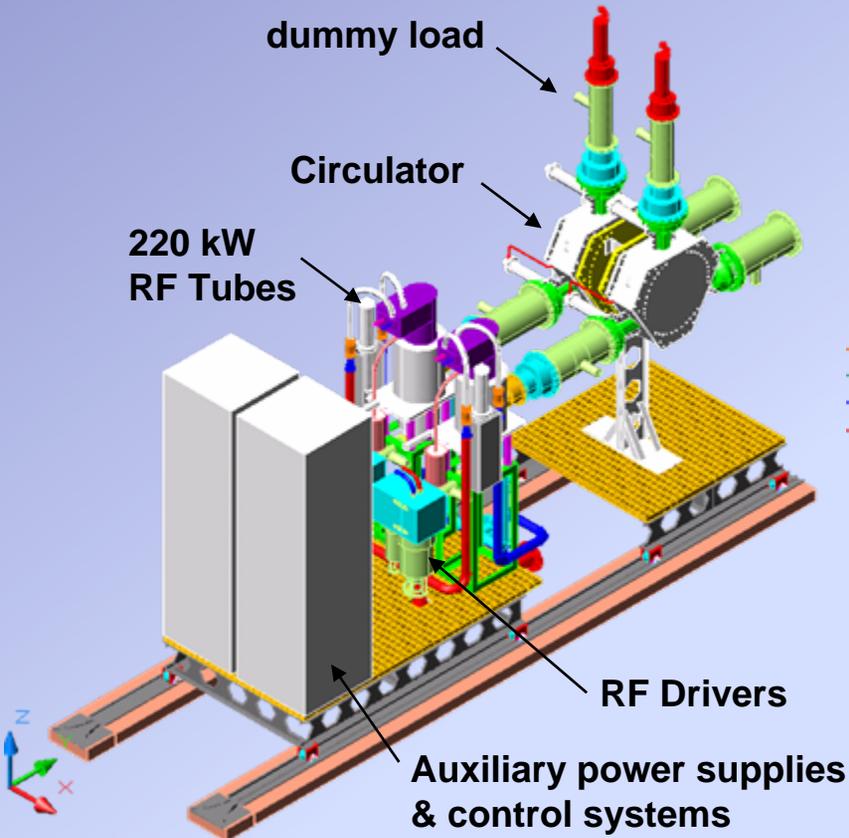
including two complete amplifiers each  
 ⇒ compact & fast repair in case of failure

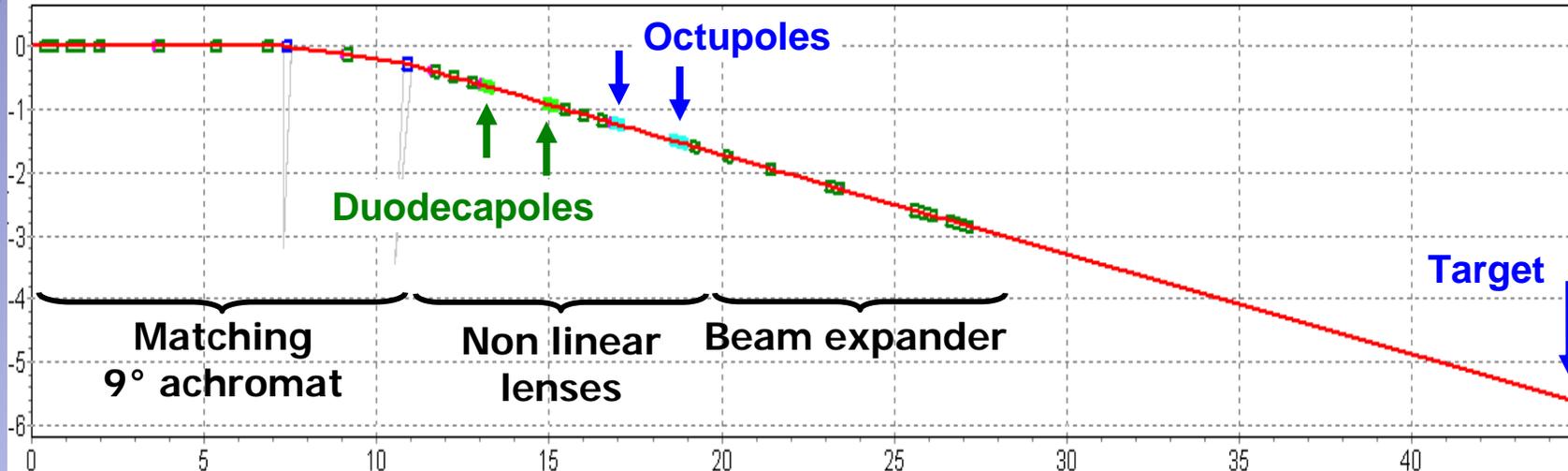
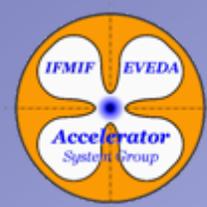


**LLRF: Digital Commercial Board**  
 cPCI with 8 ADCs, 8 DACs and FPGA

Analog Front Ends for Downconversion (RF to IF) and Upconversion (DC to RF)

Timing systems: 195 MHz (175 + 20) for downconversion synchronized with digital 80MHz clock for digital acquisition



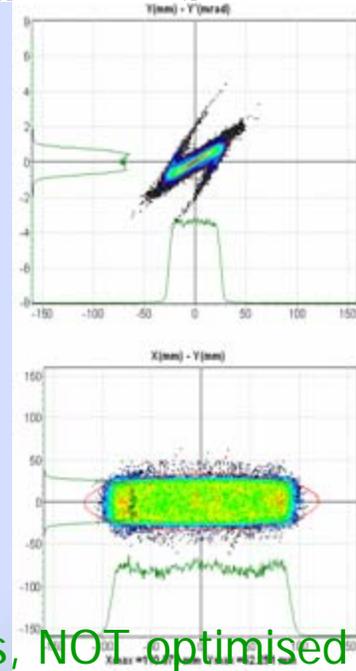


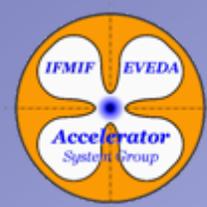
- To transport the 5 MW beam to the Li target
- To tailor the beam distribution coming from the Linac to a rectangular beam (20cm x 5cm) uniform distribution



- 9° achromat to avoid neutron backstreaming in the linac
- non-linear focusing for beam folding in each plane (to fold back the tails onto the core)
- final beam expander (quadrupoles)

First results, NOT optimised





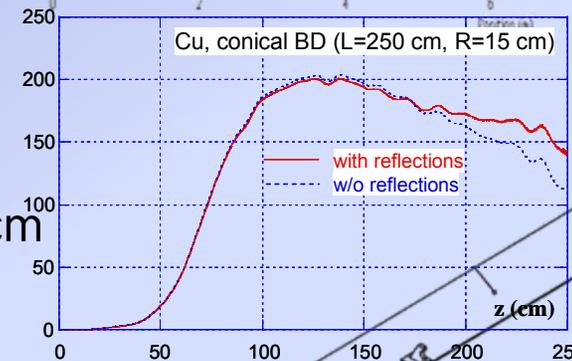
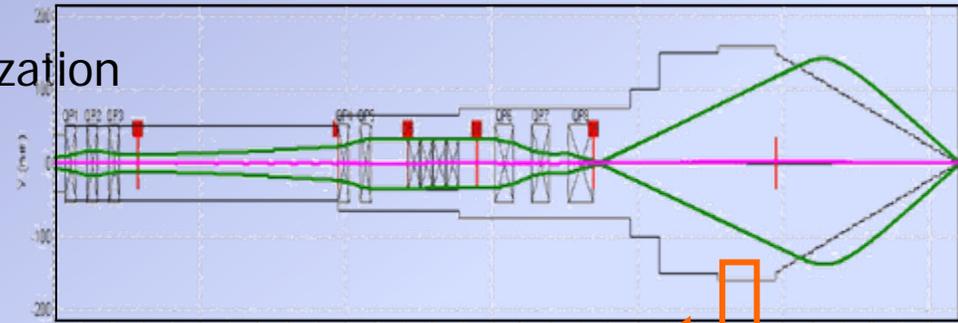
# HEBT & Beam Dump - P. A.

responsible Lab: CIEMAT *coordinator: Beatriz Brañas*

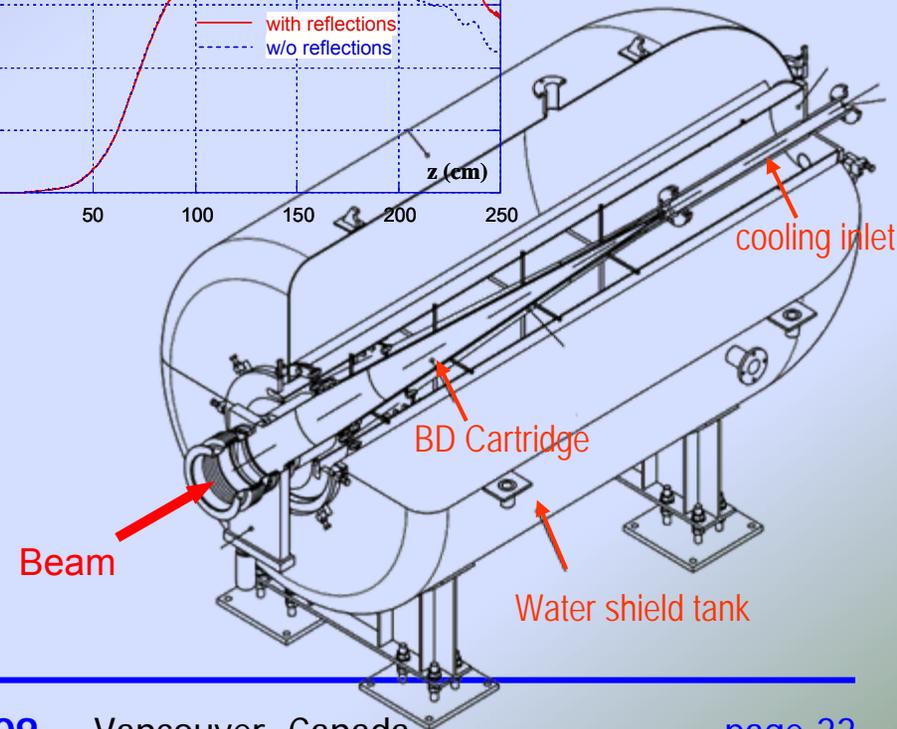
- **Diagnostics-Plate** for beam characterization
- **20° dipole magnet** to avoid neutron backstreaming
- **8 quadrupoles** for beam matching & expanding

## Beam Dump 9 MeV - 1.125 MW

- **cartridge**  $\varnothing=30$  cm, L=2.50 m  
conical shape + cyl. input scraper  $\varnothing=30$  cm
- **beam facing material**  
activation & thermo-mechanical analysis  
copper (minimum stresses)
- **cooling system**  
axial flow in counter-beam direction  
through annular channel of varying width  
30 kg/s,  $T_{in}=31$  °C,  $p=3.4$  bar
- **shielding**: water tank (n) & concrete ( $\gamma$ )



Beam Dump



## Objectives

- linac tuning & commissioning
- beam loss minimization
- beam characterization (emit, energy)

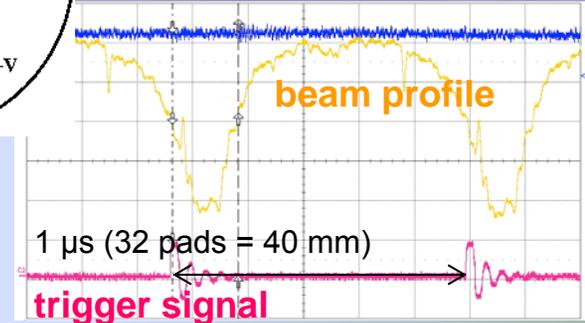
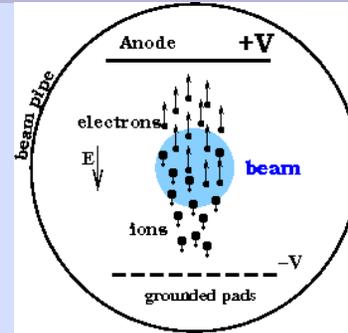
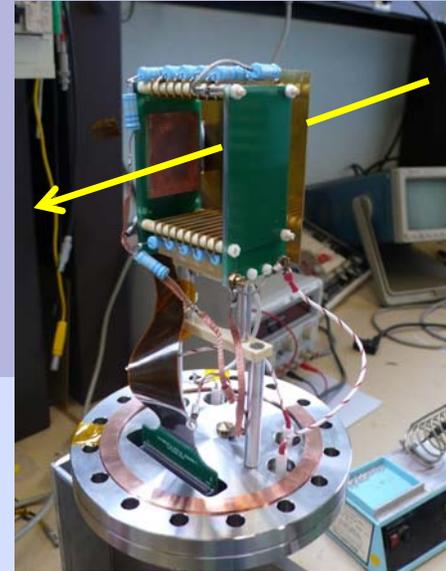
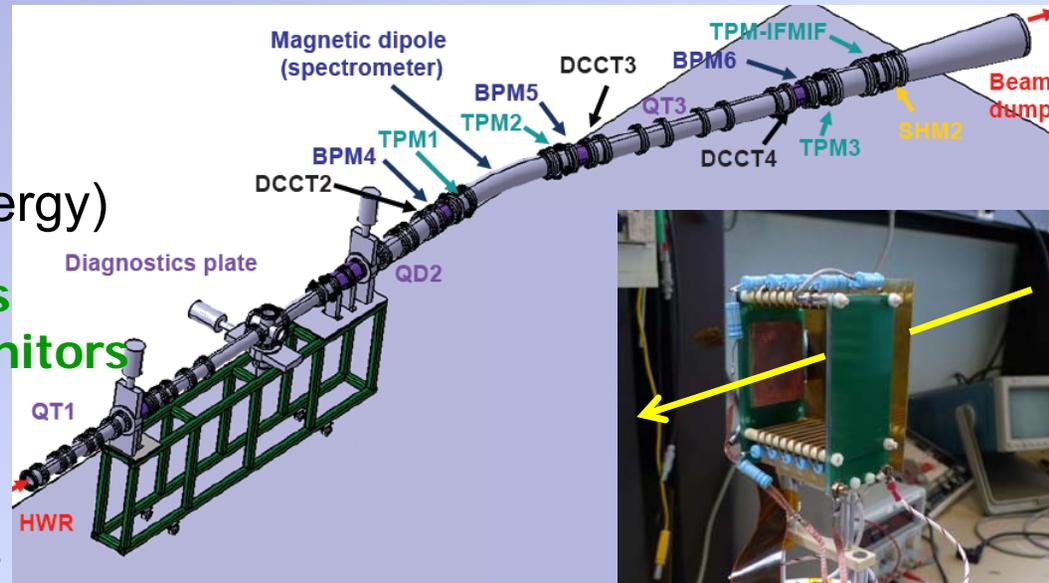
Current, Position, Profile monitors  
Beam loss, Halo, bunchlength monitors

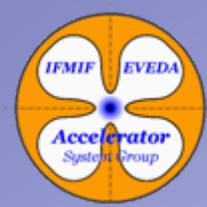
## Diagnostics Plate

specific beamline for a set of diags  
installed at 2 different locations  
(downstream RFQ and downstream DTL)

## Beam Transverse Profilers

high intensity  $\Rightarrow$  non interceptive !  
based on residual gas ionization  
2 types developed: fluorescence & ionization  
R&D started (test à low energy)

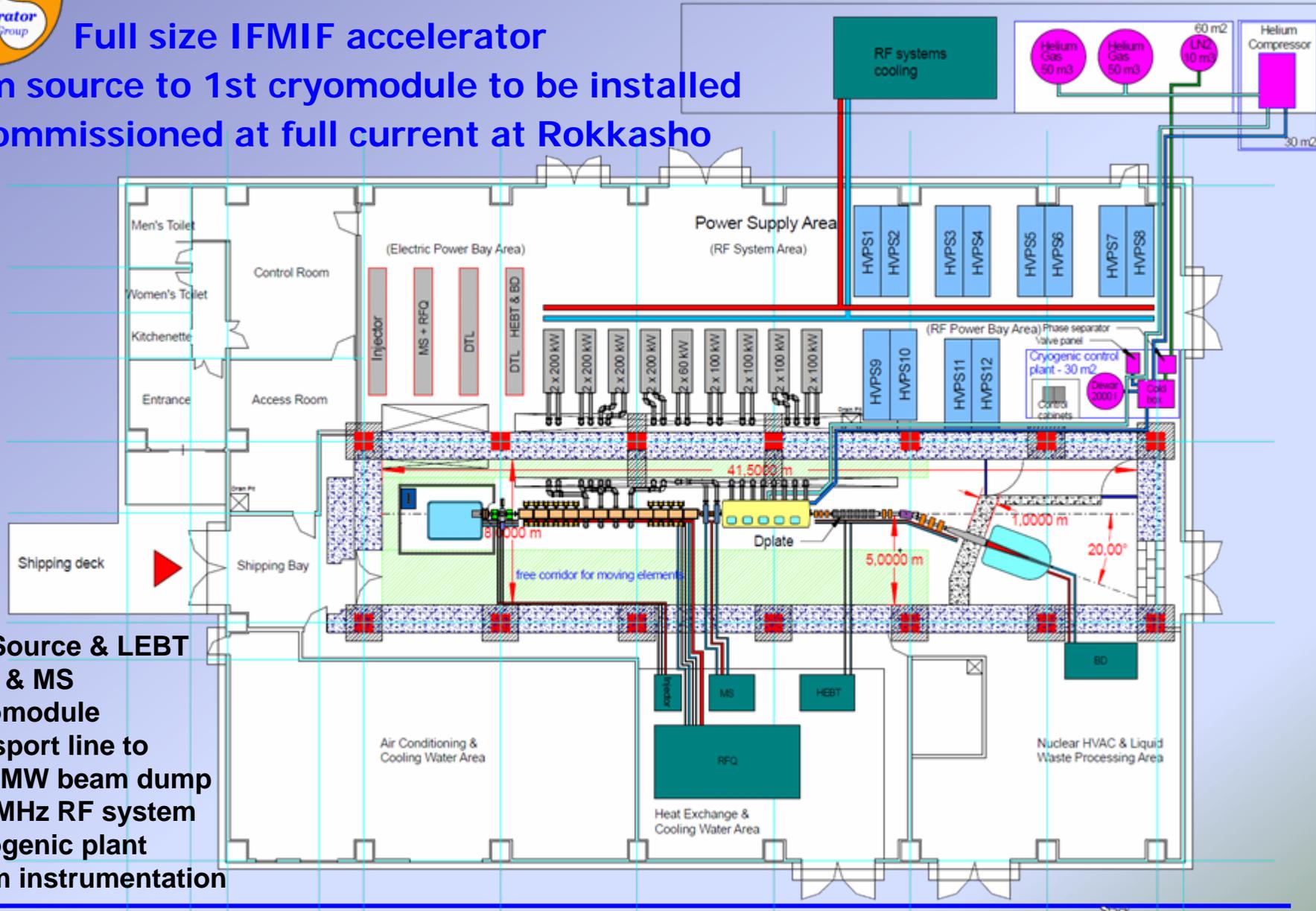




# the P.A. of the EVEDA phase

## Full size IFMIF accelerator

from source to 1st cryomodule to be installed  
& commissioned at full current at Rokkasho



- Ion Source & LEBT
- RFQ & MS
- Cryomodule
- transport line to
- 1.12 MW beam dump
- 175 MHz RF system
- Cryogenic plant
- beam instrumentation



1½ year after the start of the project, substantial technical updates have been brought in order to optimise the design of the entire linac:

- RFQ looks now shorter and less prone to beam loss
- switch from the room temperature DTL to superconducting technology for the high energy portion of the linac
- complete redesign of the RF system, based on conventional RF amplifiers

The beam dynamics studies have shown that the acceleration of the full beam looks feasible with reasonable emittance growth and beam loss

The components of the prototype accelerator, starting with the injector, the RFQ and the RF power system, enter now into the manufacturing phase.

Most of them will be tested in Europe before the shipping, installation, check-out, commissioning and operation at Rokkasho



Foundations of the building at Rokkasho...