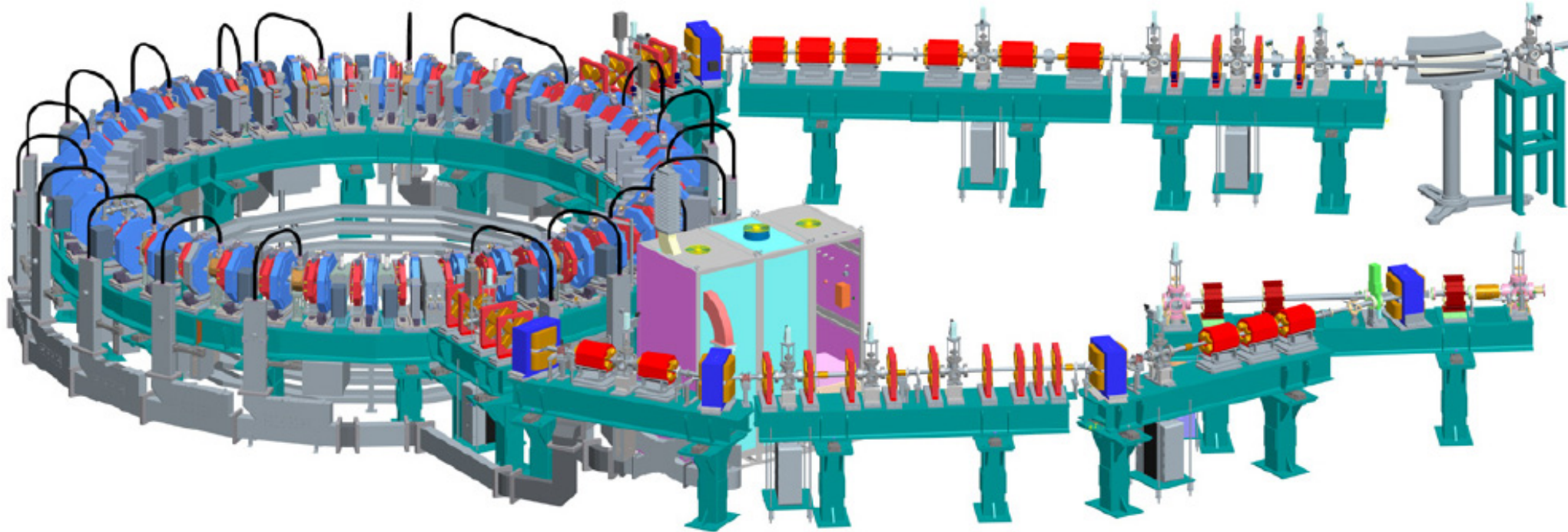


EMMA

the World's First Non-Scaling FFAG Accelerator



Susan Smith STFC Daresbury
Laboratory

CONTENTS



Contents

- Introduction
- What are ns-FFAGs? and Why EMMA?
- The international collaboration
- EMMA goals and requirements
- Hardware
 - Layout and lattice
 - Magnets and magnet challenges
 - Diagnostics
 - Radio frequency
- Assembly status
- Experiments
- Schedule
- Summary

INTRODUCTION

Project Overview

BASROC (The British Accelerator Science and Radiation Oncology Consortium, BASROC)

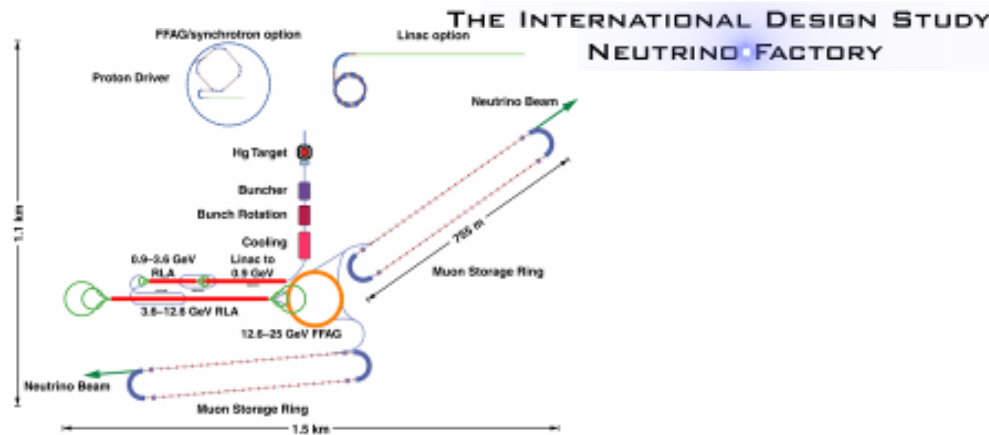
- **CONFORM** project (**CO**nstruction of a **N**on-scaling **F**FAG for **O**ncology, **R**esearch, and **M**edicine)
- 4 year project **April 2007 – March 2011**
- 3 parts to the project
 - EMMA design and construction ~ £6.5m (~\$9M)

Electron **M**odel for **M**any **A**pplications (EMMA)

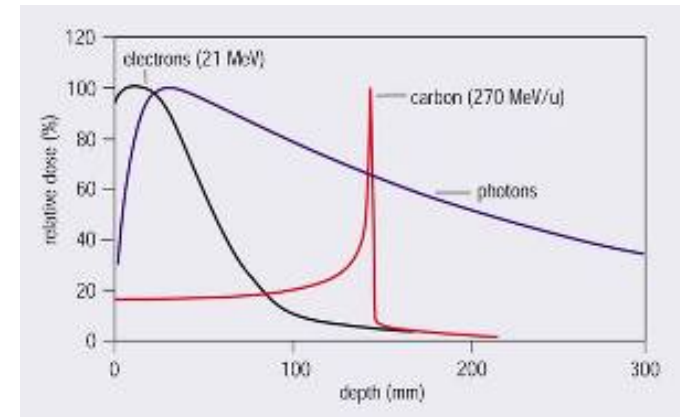
- PAMELA design study **TH4GAC03, “Pamela Overview”, Ken Peach**
- Applications study **Thursday PM**

Applications of ns-FFAGs

Neutrino Factory



Proton & Carbon Therapy

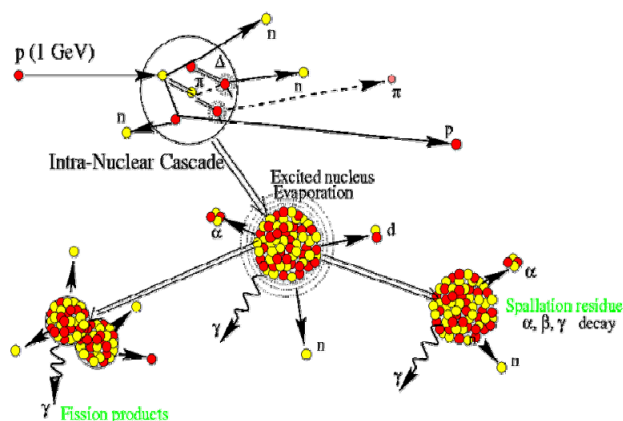


TU1GRC04 “FFAG Designs for the IDS...”,
Scott Berg

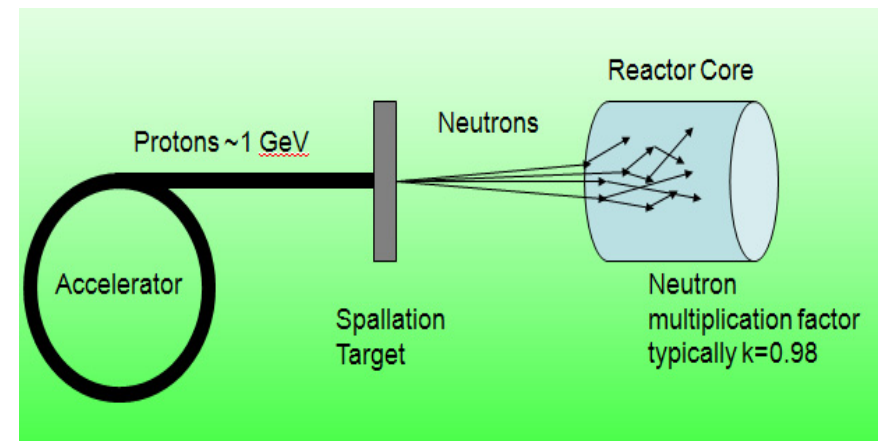
High power proton driver

TH4GAC03 “Pamela Overview”,
Ken Peach

Dedicated Muon Source



Sub-critical Thorium Reactor



TU6PFP029 C. Bungau et al

Susan Louise Smith



WHAT ARE NON-SCALING FFAGS? WHY EMMA?

Scaling FFAGs

- **Fixed Fields** => Rapid acceleration
- **A**lternating **G**radient => Reduced magnet apertures compared to cyclotron
- Large 6D acceptance
 - High average and peak beam currents
- Beam can be extracted at a number of energies
- Fixed tunes
- Fixed orbit shape (largely increases with radius)
- Variable time of flight



Non-scaling FFAG

- Born from considerations of very fast muon acceleration
 - Breaks the scaling requirement
 - More compact orbits ~ X 10 reduction in magnet aperture
 - Betatron tunes vary with acceleration (resonance crossing)
 - Parabolic variation of time of flight with energy
 - Factor of 2 acceleration with constant RF frequency
 - Serpentine acceleration
- Can mitigate the effects of resonance crossing by:-
 - Fast Acceleration ~15 turns
 - Linear magnets (avoids driving strong high order resonances)
 - Or nonlinear magnets (avoids crossing resonances)
 - Highly periodic, symmetrical machine (many identical cells)
 - Tight tolerances on magnet errors $dG/G < 2 \times 10^{-4}$

Novel, unproven concepts which need testing
Electron Model => EMMA!

Muon Acceleration Model

- EMMA was originally conceived as a model of a 10-20 GeV muon accelerator
- Designed to demonstrate that linear non-scaling optics work and to make a detailed study of the novel features of this type of machine
- Variable tunes with acceleration
- Parabolic variation of time of flight with energy
 - Serpentine acceleration

THE INTERNATIONAL COLLABORATION

EMMA International Collaboration

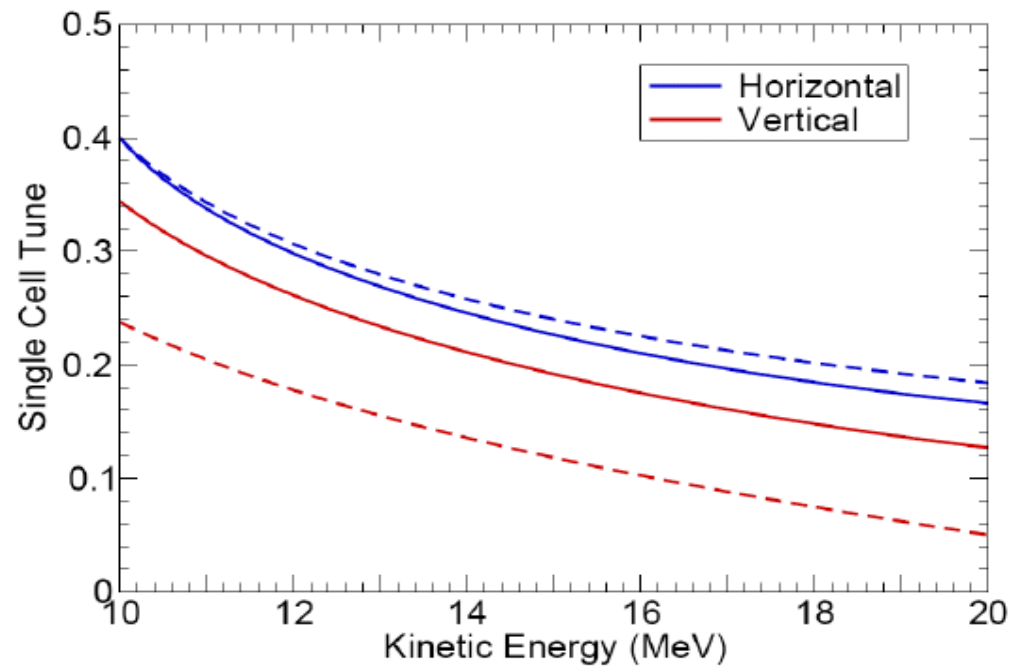
- EMMA design is an international effort and we recognise and appreciate the active collaboration from:
 - Brookhaven National Laboratory
 - Cockcroft Institute UK
 - Fermi National Accelerator Laboratory
 - John Adams Institute UK
 - LPSC, Grenoble
 - Science & Technology Facilities Council UK
 - TRIUMF



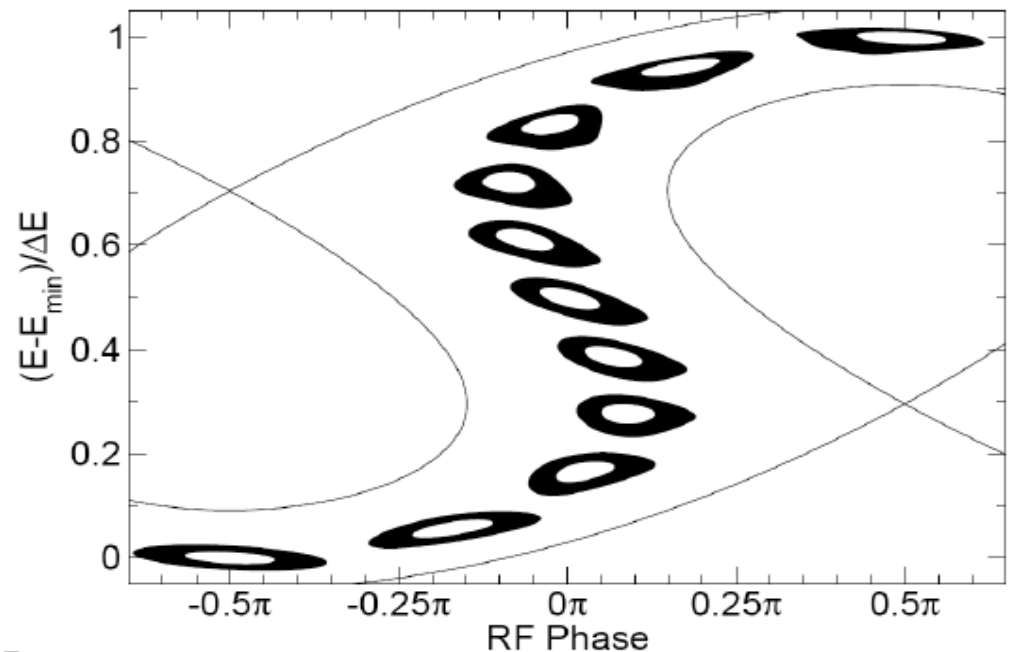
EMMA GOALS AND REQUIREMENTS

EMMA Goals

(1) Rapid acceleration with large tune variation (natural chromaticity)



(2) Serpentine acceleration (results from parabolic ToF)



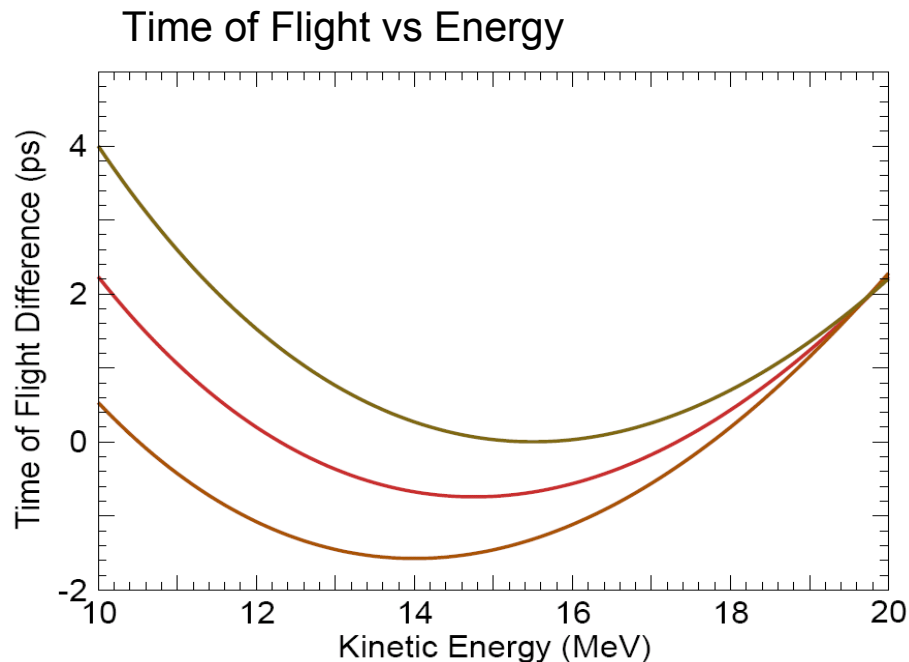
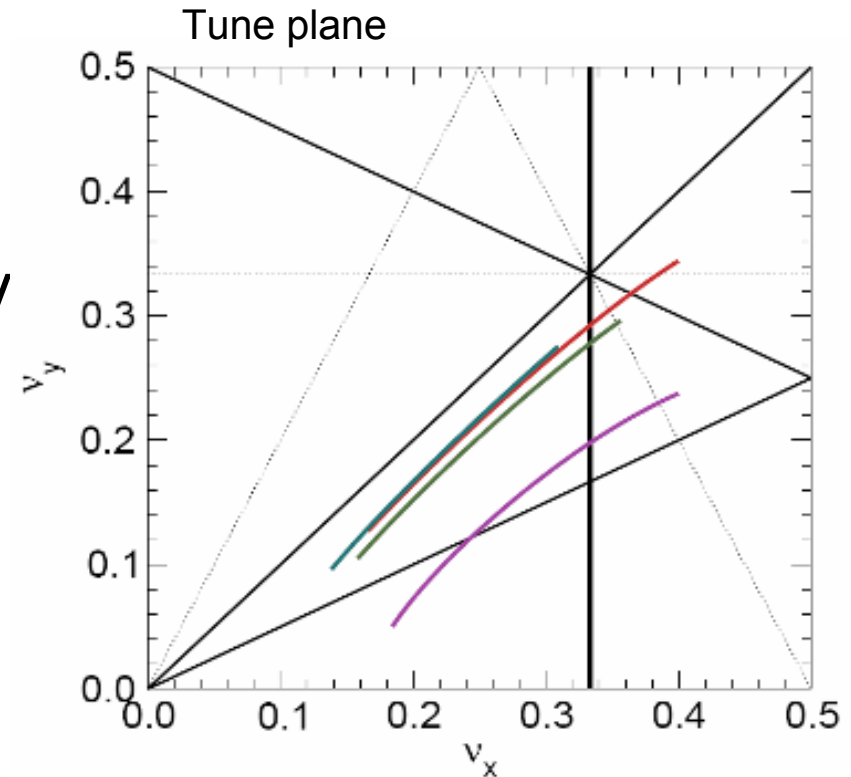
(3) Map the transverse and longitudinal acceptances.

Graphs courtesy of Scott Berg BNL

Lattice Configurations

Understanding the NS-FFAG beam dynamics as function of lattice tuning & RF parameters

- Example: retune lattice to vary resonances crossed during acceleration



- Example: retune lattice to vary longitudinal Time of Flight curve, range and minimum

Graphs courtesy of Scott Berg BNL

Accelerator Requirements

- **Injection & extraction at all energies ,10 - 20 MeV**
- **Fixed energy operation to map closed orbits and tunes vs momentum**
- **Many lattice configurations**
 - Vary ratio of dipole to quadrupole fields
 - Vary frequency, amplitude and phase of RF cavities
- **Map longitudinal and transverse acceptances with probe beam**

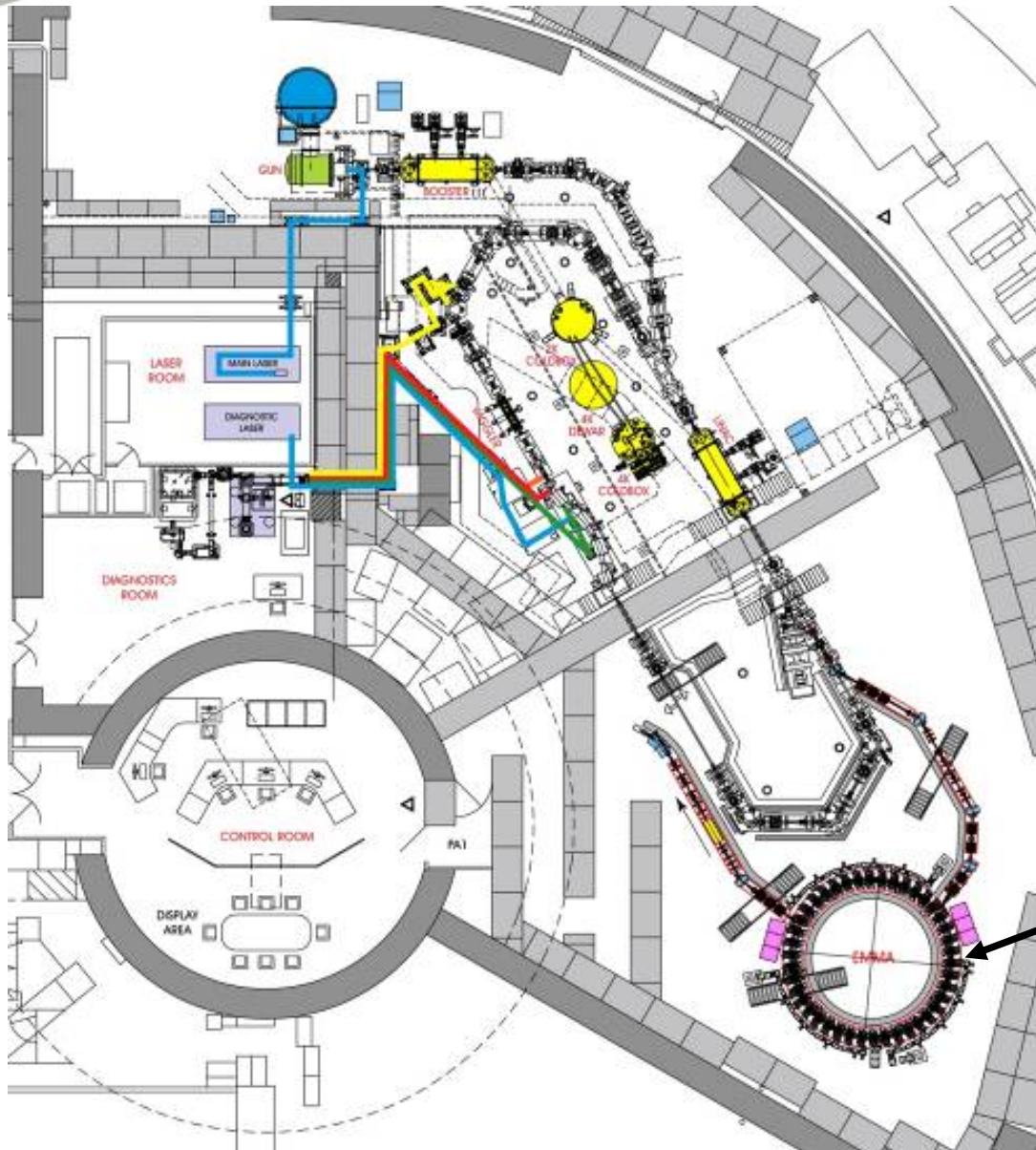
EMMA to be heavily instrumented with beam diagnostics

LAYOUT AND LATTICE



ALICE

Accelerators and Lasers In Combined Experiments



Parameter

Value

Nominal Gun Energy

350 keV

Injector Energy

8.35 MeV

Max. Energy

35 MeV

Linac RF Frequency

1.3 GHz

Max Bunch Charge

80 pC

Emittance

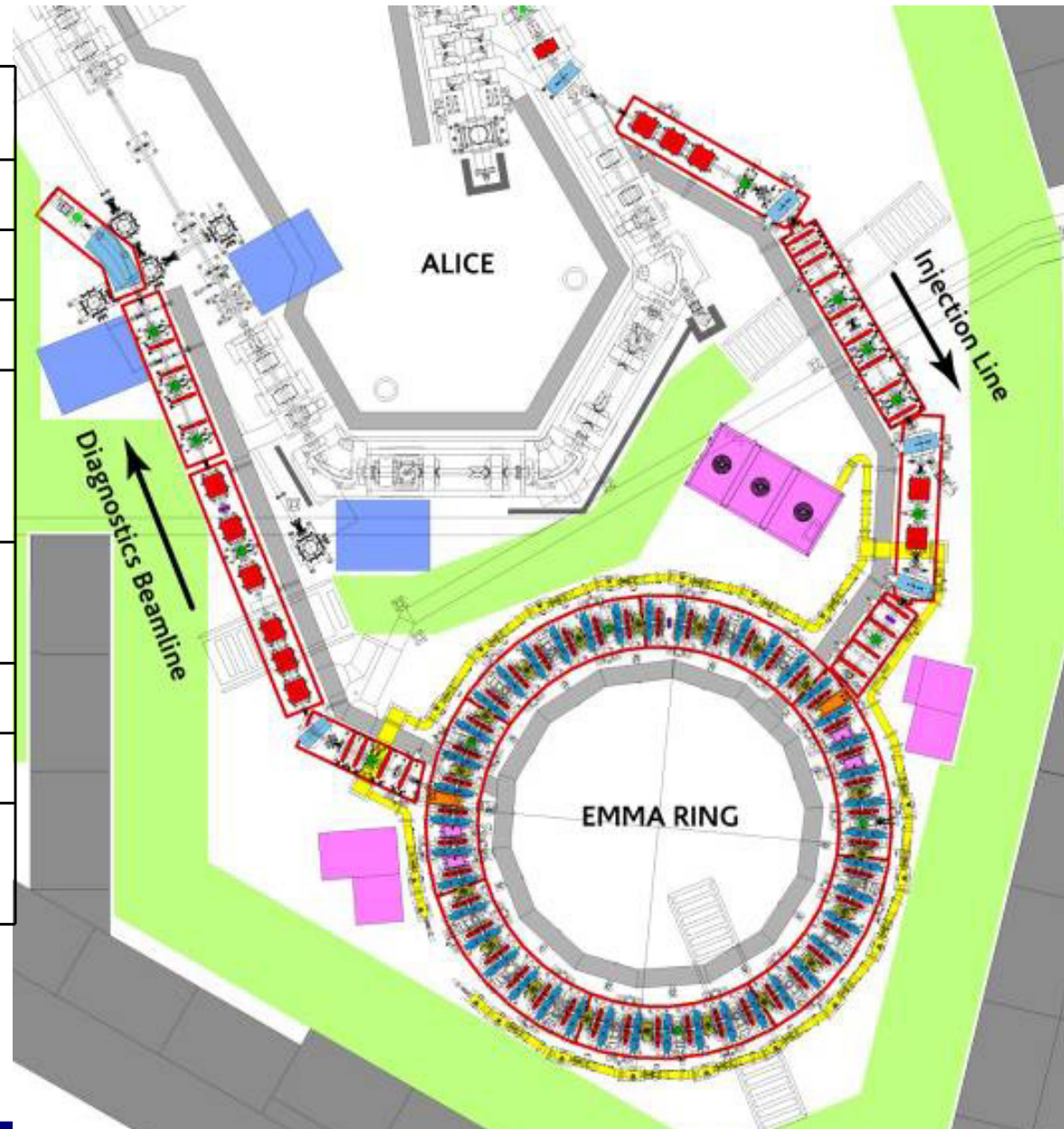
5-15 mm-mrad

EMMA

TU5RFP083 “Progress on
ALICE Commissioning...
”, Yuri Saveliev

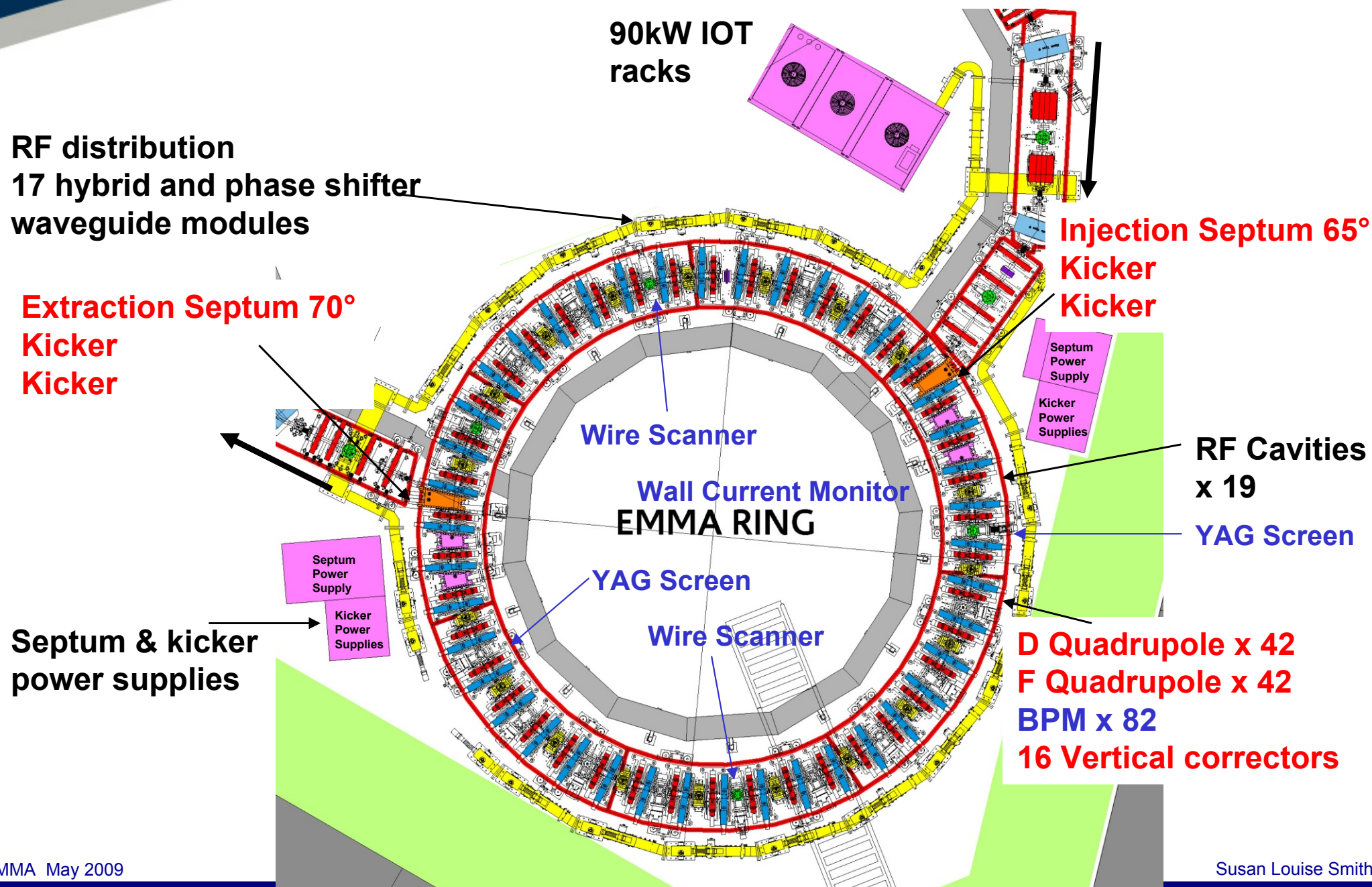
EMMA Parameters & Layout

Energy range	10 – 20 MeV
Lattice	F/D Doublet
Circumference	16.57 m
No of cells	42
Normalised transverse acceptance	3π mm-rad
Frequency (nominal)	1.3 GHz
No of RF cavities	19
Repetition rate	1 - 20 Hz
Bunch charge	16-32 pC single bunch



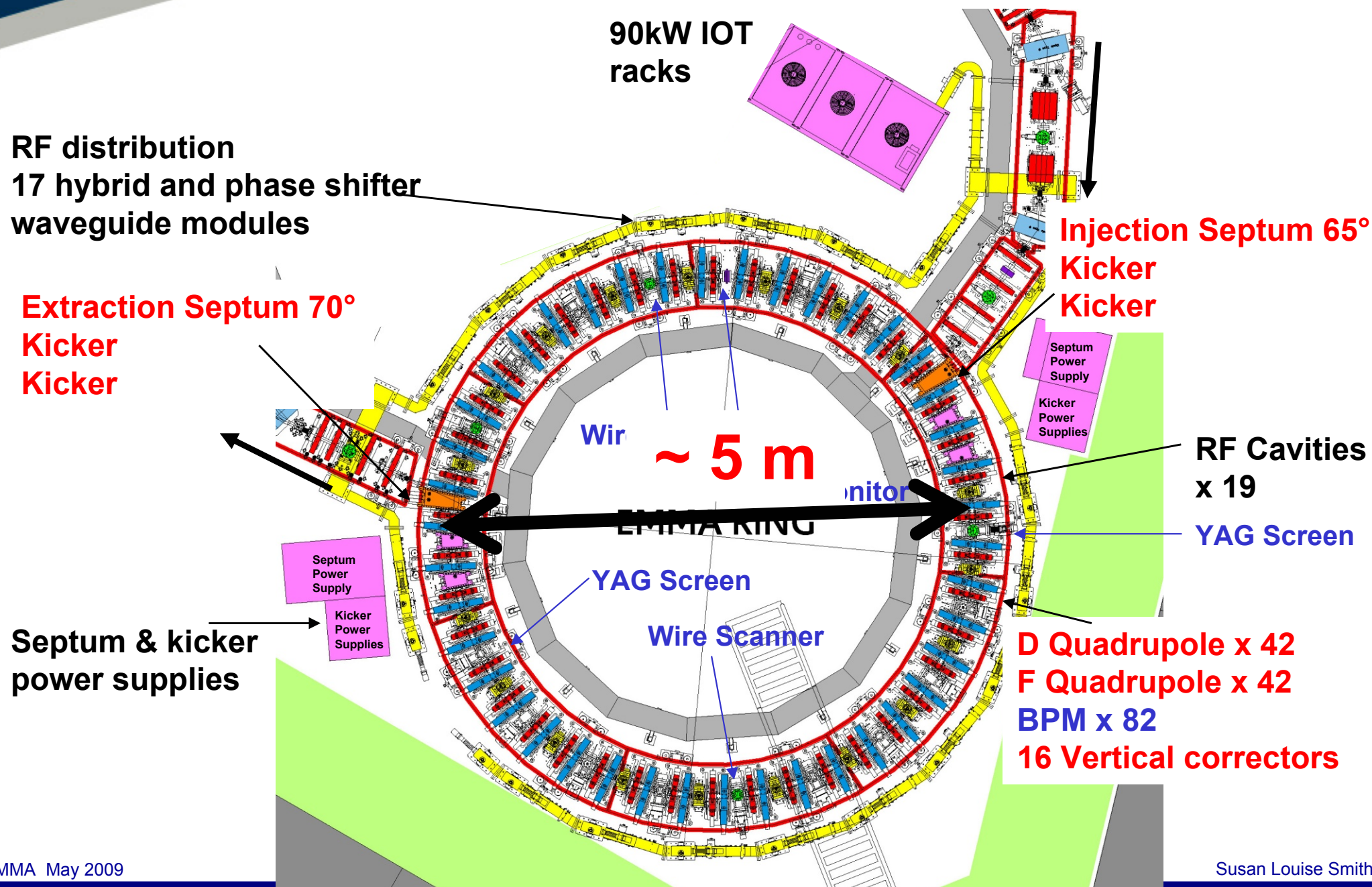


EMMA Ring

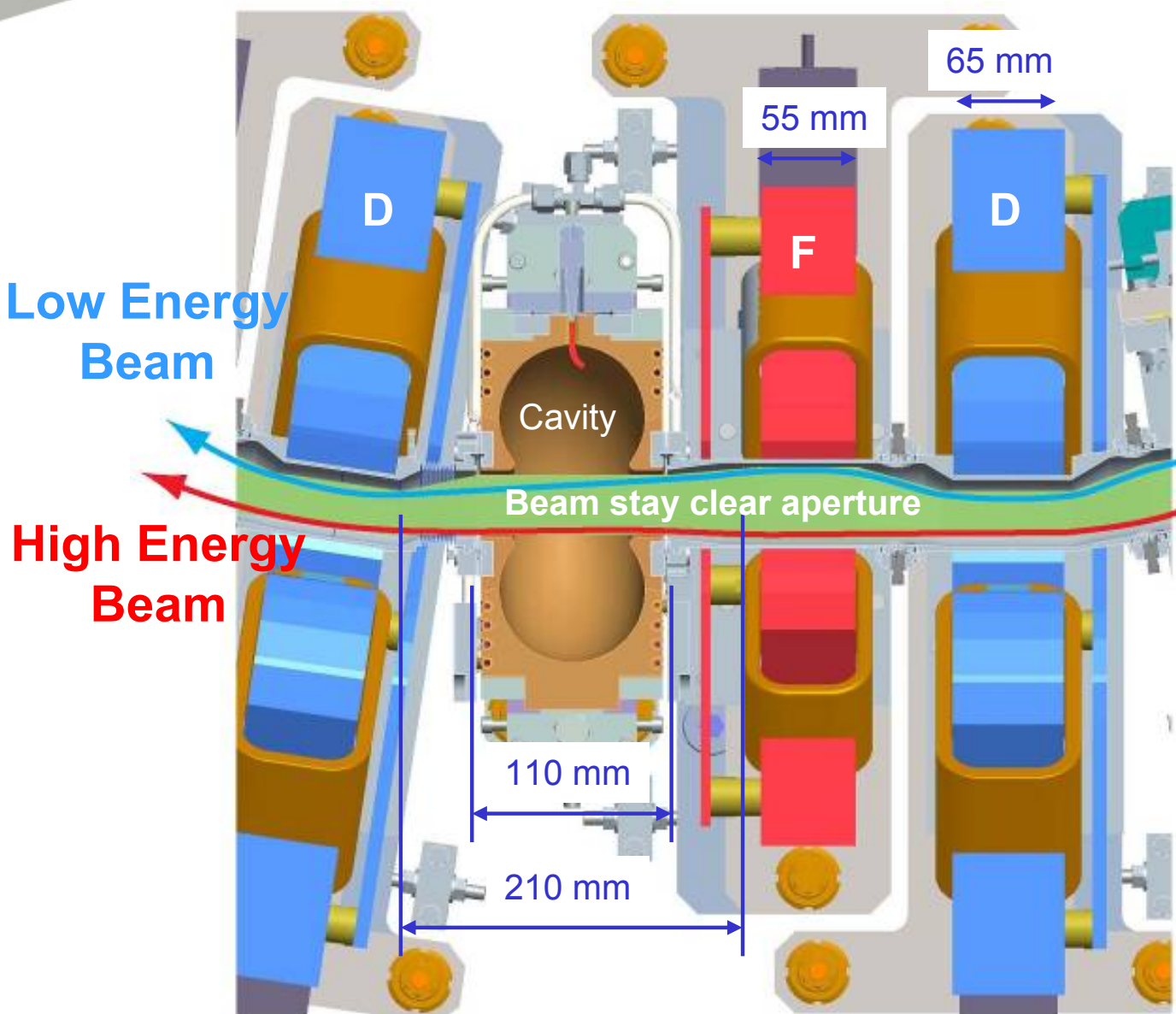




EMMA Ring



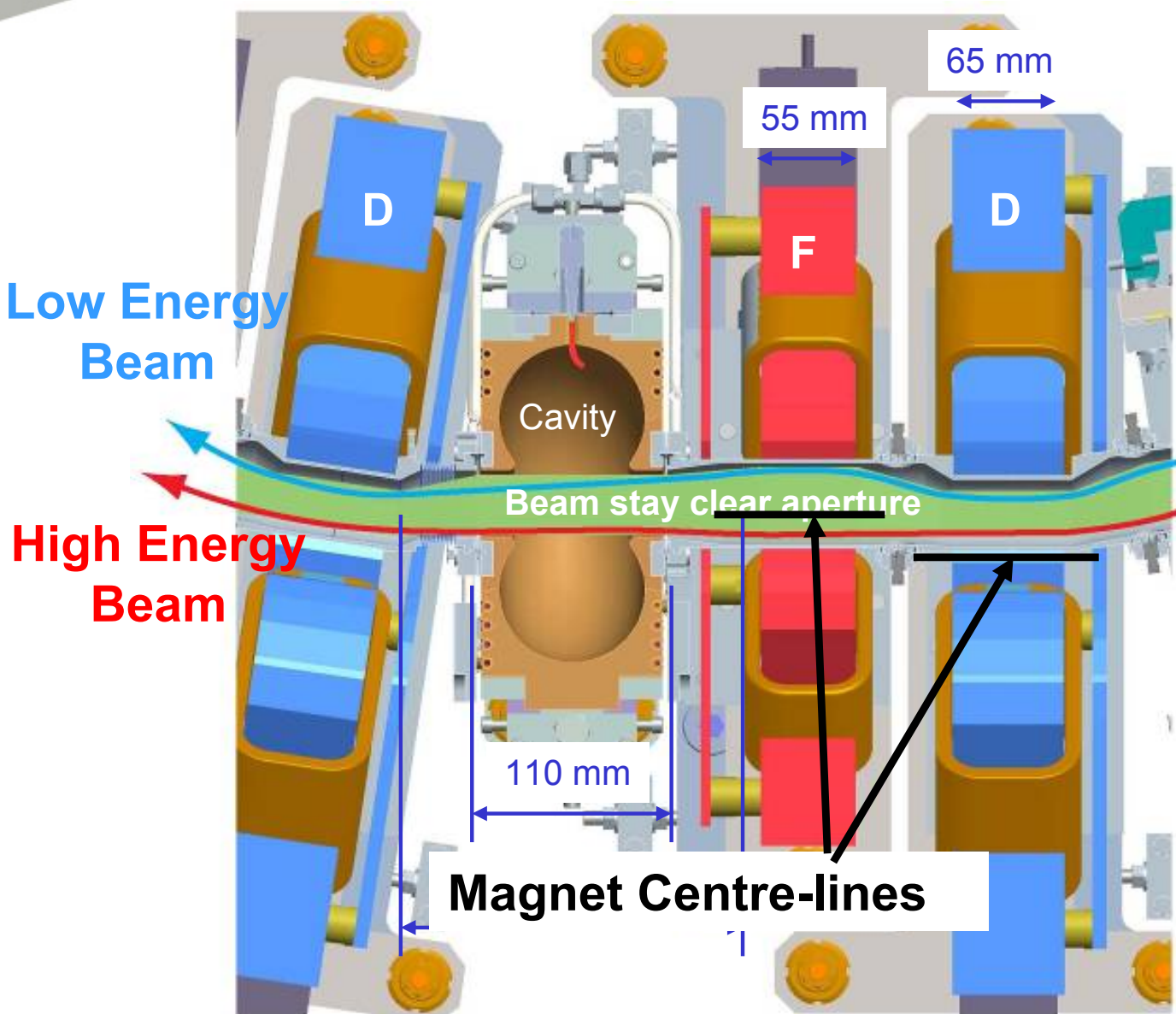
EMMA Ring Cell



Long drift	210 mm
F Quad	58.8 mm
Short drift	50 mm
D Quad	75.7 mm

42 identical cells
Cell length 395 mm

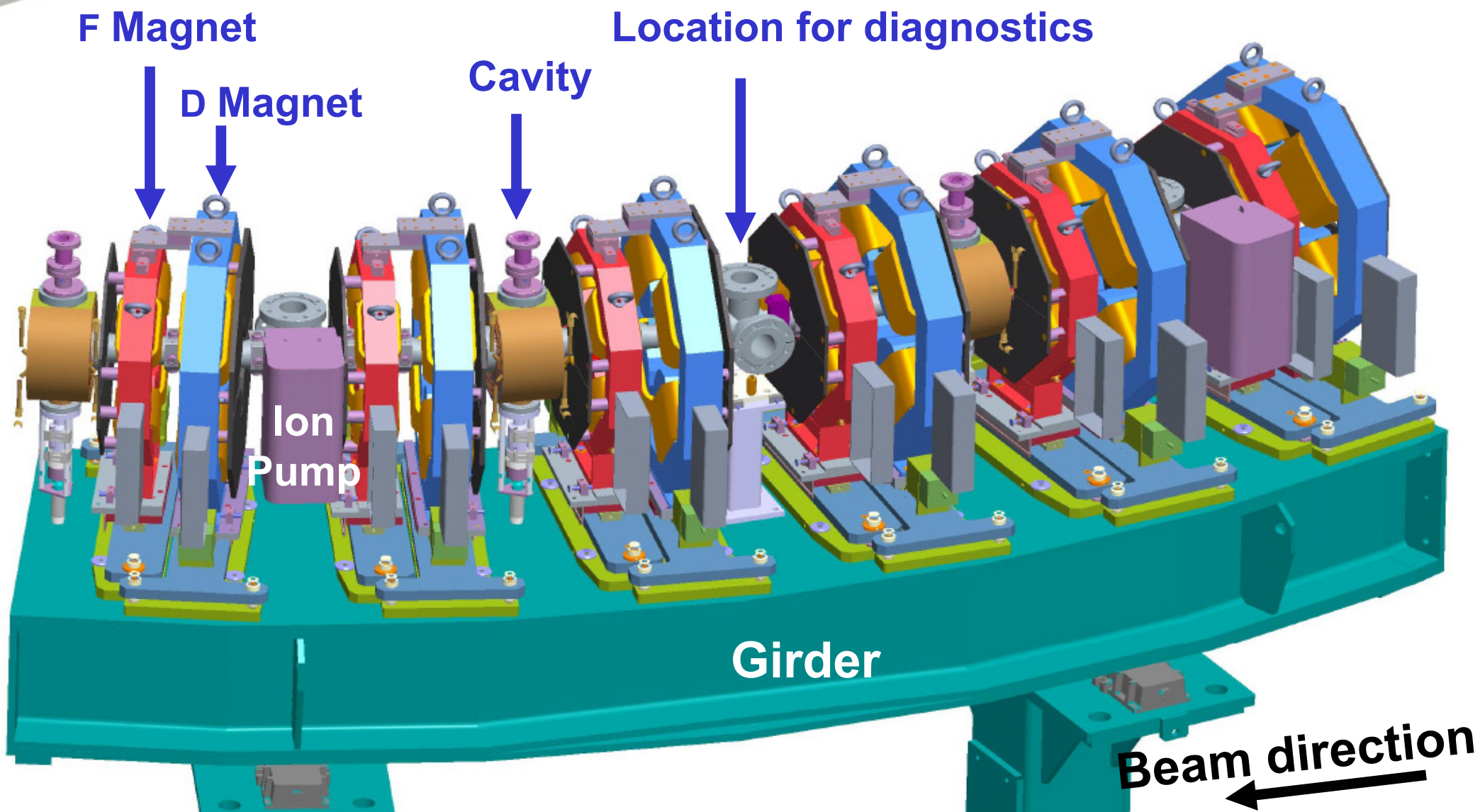
EMMA Ring Cell



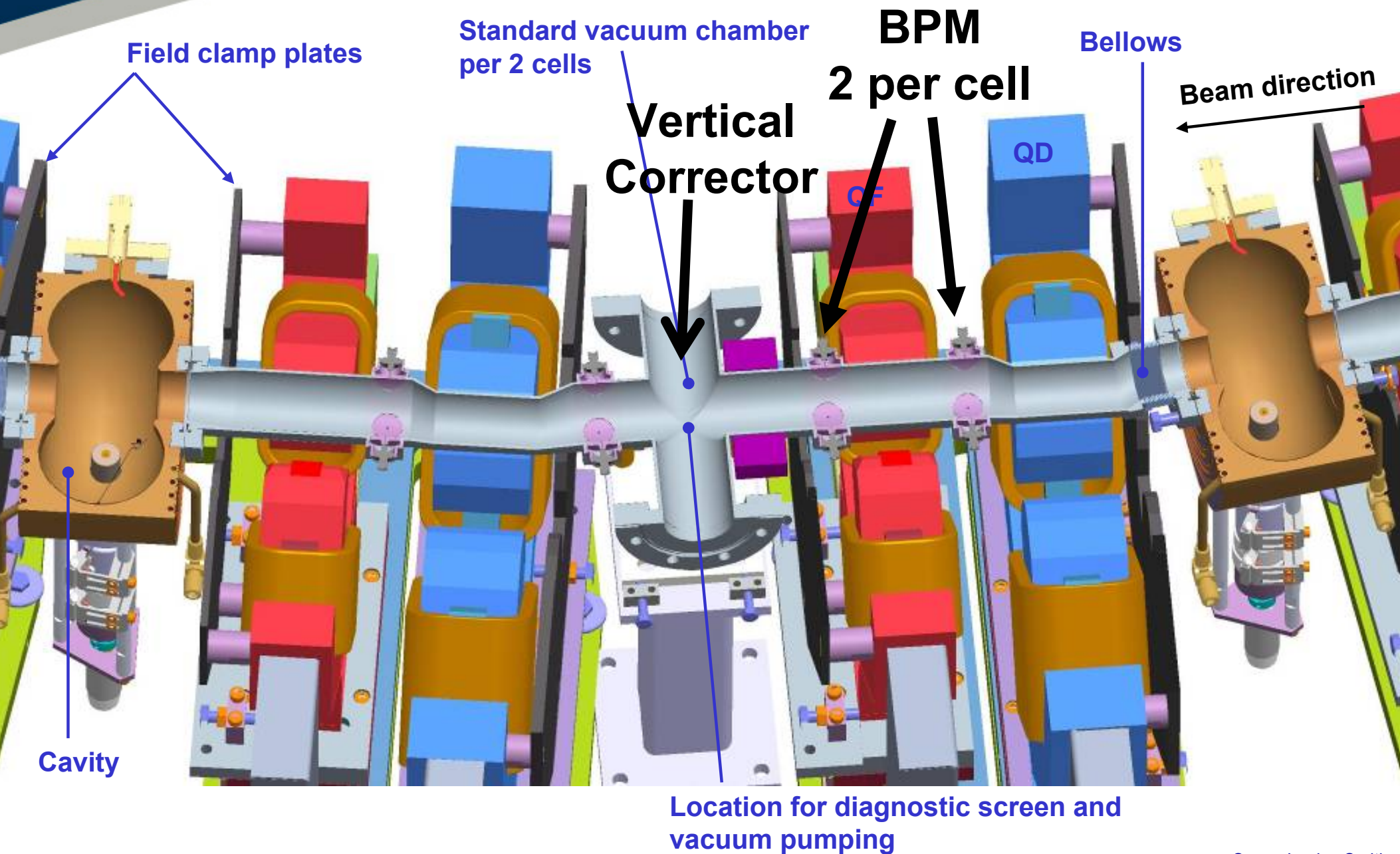
Long drift	210 mm
F Quad	58.8 mm
Short drift	50 mm
D Quad	75.7 mm

42 identical cells
 Cell length 395 mm

A 6 Cell Girdar Assembly



EMMA Ring Section





MAGNETS & MAGNET CHALLENGES

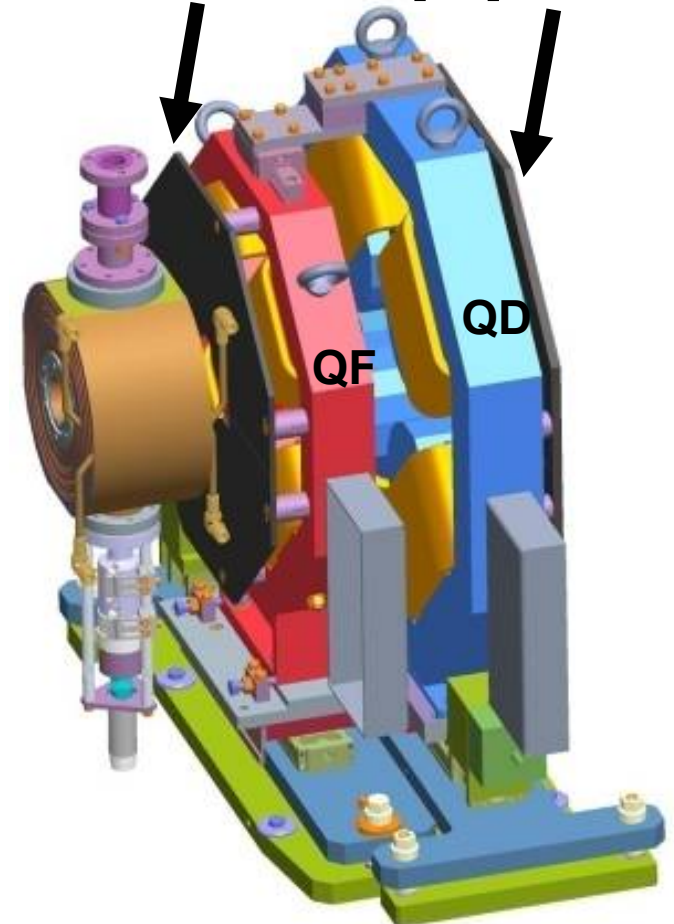
Talk TU1RAI02 Neil Marks, “Non-Scaling
FFAG Magnet Design Challenges”

Ring Quadrupole Magnets

Requirements / Design

- Adjust dipole & quadrupole components independently
 - Mount magnets on independent radial linear slides
- Fields identical in every cell despite kickers and septum
 - Field clamps at cell entrance face of QD & exit face of QF
- Very large good field region for range of orbits
 - Optimised pole profile

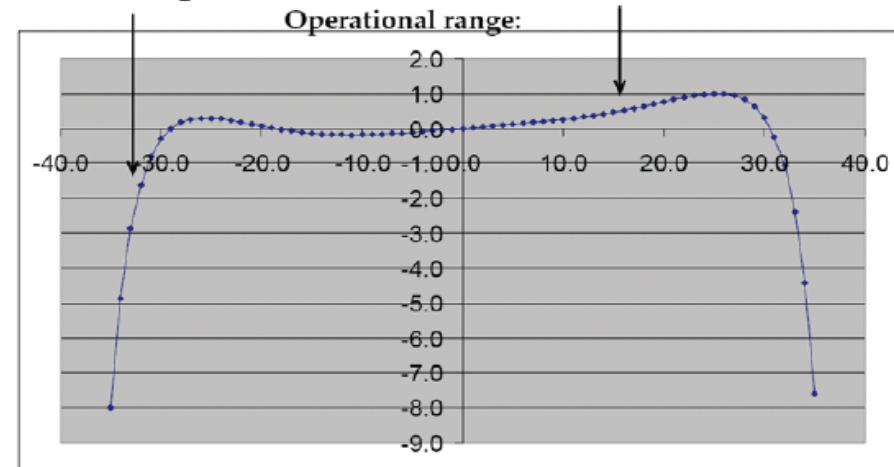
Field clamp plates



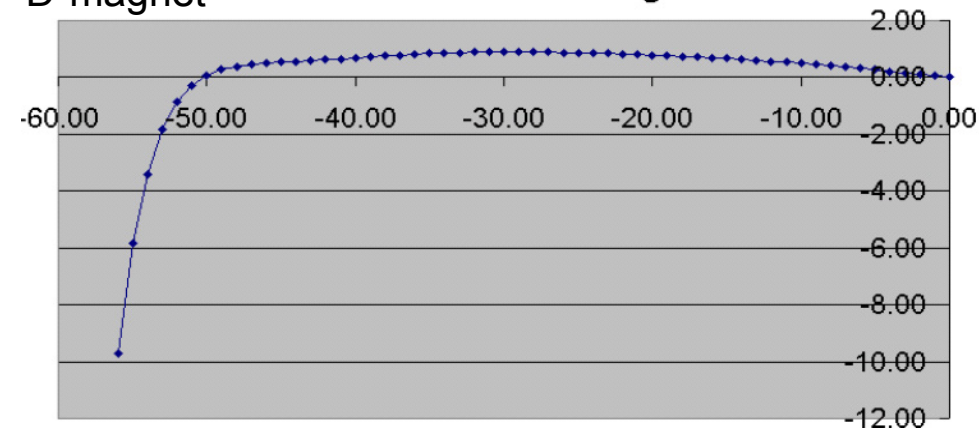
Prototype Ring Magnets



F-magnet field error $\times 10^3$



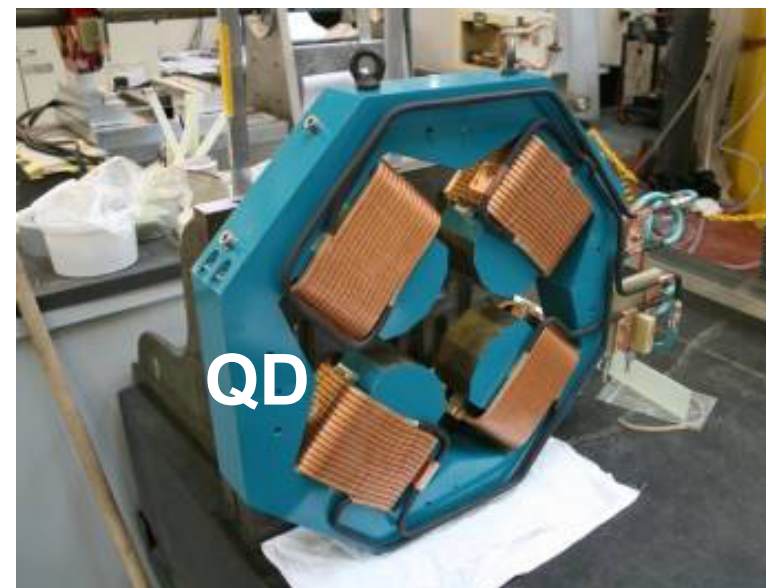
D-magnet $\Delta G/G - \%$ vs x from mag centre



- Good field gradient quality requirement is $\pm 1.0\%$ over a good gradient region of
 - QF +15.8, -32.0 mm
 - QD - 56.0 , -9.9 mm

Production Quadrupole Status

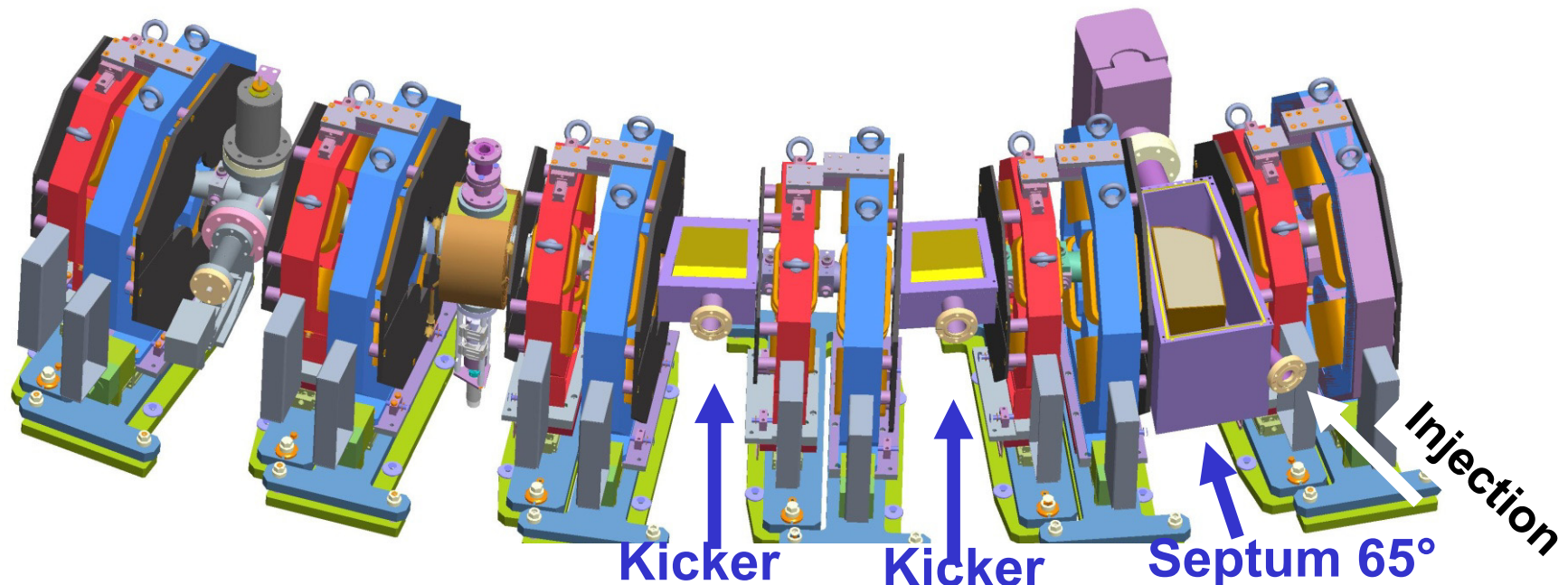
- Magnet construction is complete
- QF x 34 delivered
- QD x 34 delivered
- Field measurements are in progress on the remaining 16 magnets
- Complete delivery scheduled for the end of May



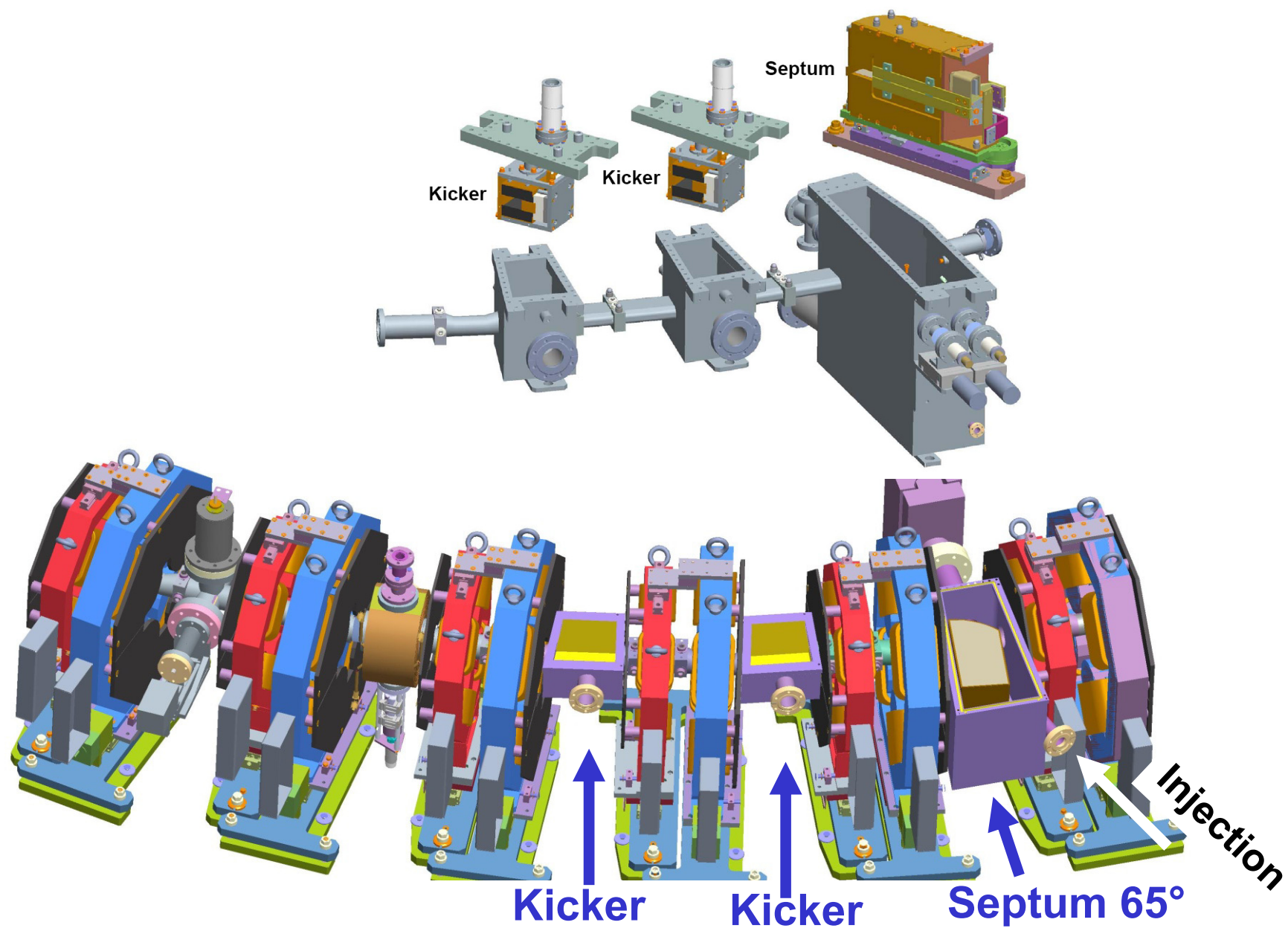
Injection & Extraction

- Large angle for injection (65°) and extraction (70°) very challenging !!
- Injection/Extraction scheme required for all energies (10 – 20 MeV)
- Many lattices and many configurations of each lattice required
- Very limited space between quadrupole clamp plates for the septum and kickers construction

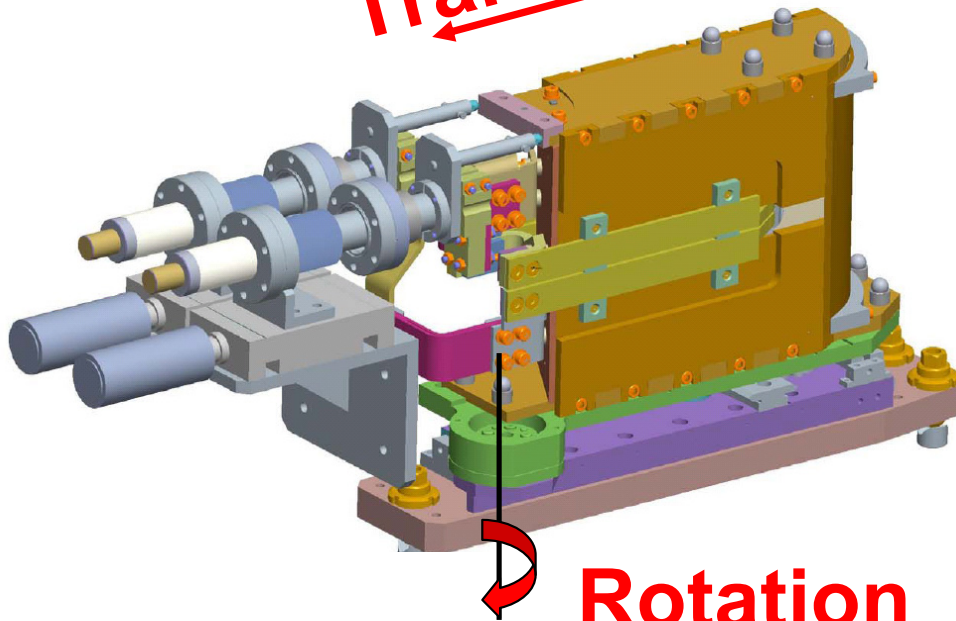
Extensive 3D magnet modelling conducted to minimise the effect of stray septum fields on circulating beam



Injection Region

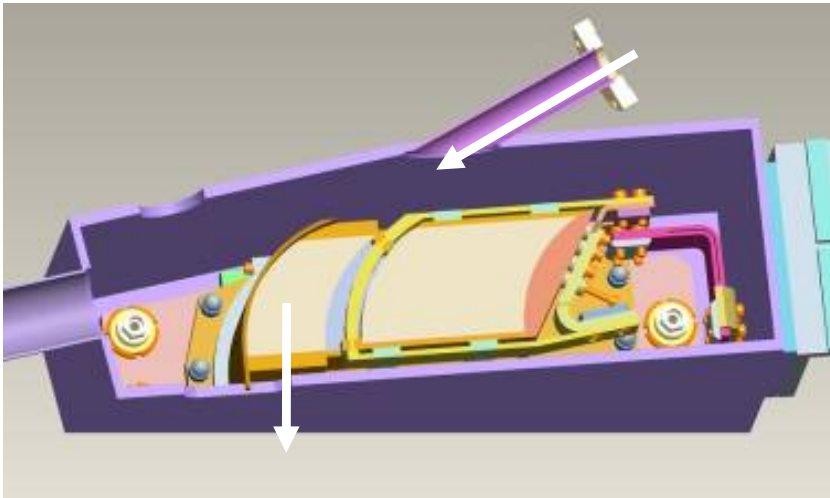


Translation



Rotation

Septum with vacuum chamber removed



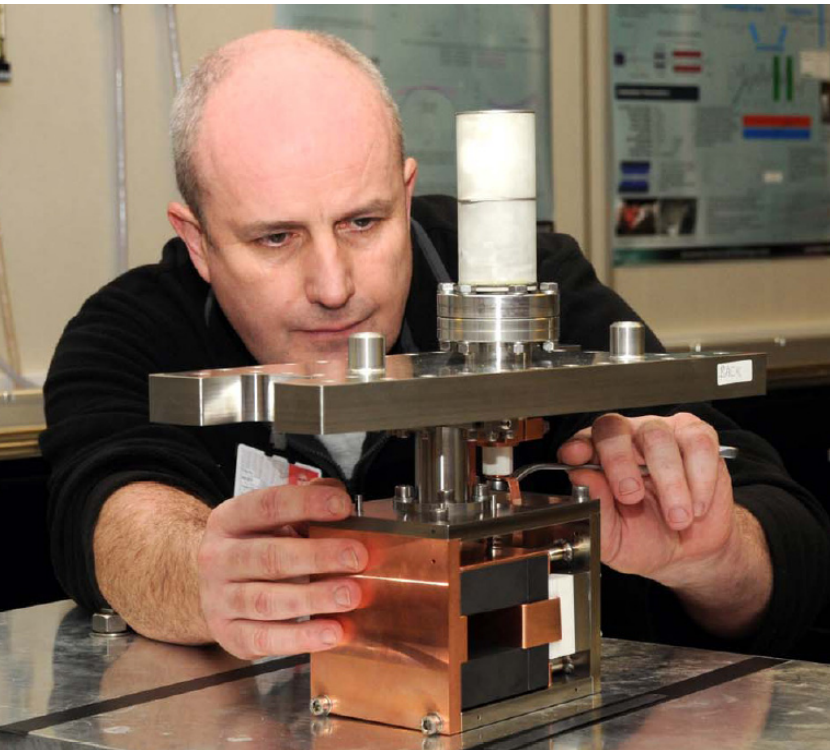
Section view of septum in vacuum chamber

Septum Design

Maximum beam deflection angle	77	degrees
Maximum flux density in gap	0.91	T
C core magnet gap height	22.0	mm
Internal horizontal beam 'stay-clear'	62.5	mm
Turns on excitation coil	2	
Excitation half-sine-wave duration	25	μ s
Excitation peak current	9.1	kA
Excitation peak voltage	900	V
Septum magnet repetition rate	20	Hz

- Inject/Extracts from 10-20 MeV
- For all lattice configurations

Kicker



Maximum beam deflection	105	mR
Horizontal good field region	± 23	mm
Minimum vertical gap at the beam	25	mm
Horizontal deflection quality	± 1	%
Minimum flat-top (+0, -1%)	≥ 5	ns
Field rise/fall time (100% to 1%)	< 50	ns
Kicker magnet repetition rate	20	Hz

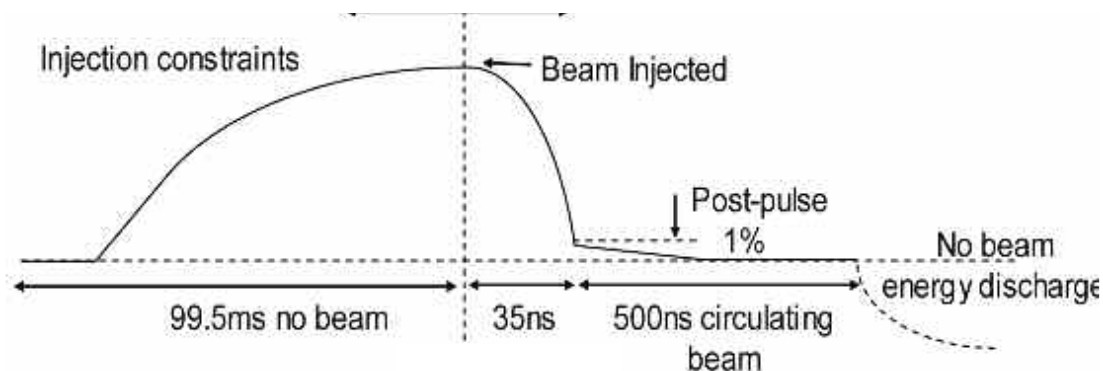
- Inject/Extracts from 10-20 MeV
- For all lattice configurations (Amplitude range including polarity changes)
- Explore the large EMMA horizontal acceptance
- Correction initial horizontal trajectory during acceleration

Kicker Magnet, Fast Switching

Kicker Magnet Power Supply parameters
With compact design and require:

- **Fast rise / fall times 35 nS**
- **Rapid changes in current 50kA/ μ S**
- **Constraints on pre and post pulses**

Magnet length	0.1m
Field at 10MeV (Injection)	0.035T
Field at 20MeV (Extraction)	0.07T
Magnet Inductance	0.25 μ H
Lead Inductance	0.16 μ H
Peak Current at 10/20MeV	1.3kA
Peak Voltage at Magnet	14kV
Peak Voltage at Power Supply	23kV
Rise / Fall Time	35nS
Jitter pulse to pulse	< 2nS
Pulse Waveform	1/2 Sinewave



Prototype R&D led to a contract with APP for production units which are due for deliver end of June

DIAGNOSTICS



FR5REP109 Bruno Muratori

Diagnostics (1)

Measurement	Device	Number	Required resolution
Beam position	4 button BPM	2/plane/cell in ring 4 in injection 3 in extraction	50 μm
Beam profile	OTR / YAG screens	2 in ring, 6 in injection & extraction line	20-30 μm pixel size
Beam profile	Wire scanners	2 in ring	10 μm
Beam current	Wall current monitor	1 WCM 1 scope	2%
Phase	WCM	As above	10°
Transmission	WCM	As above	2%



FR5REP109 Bruno Muratori

Diagnostics (2)

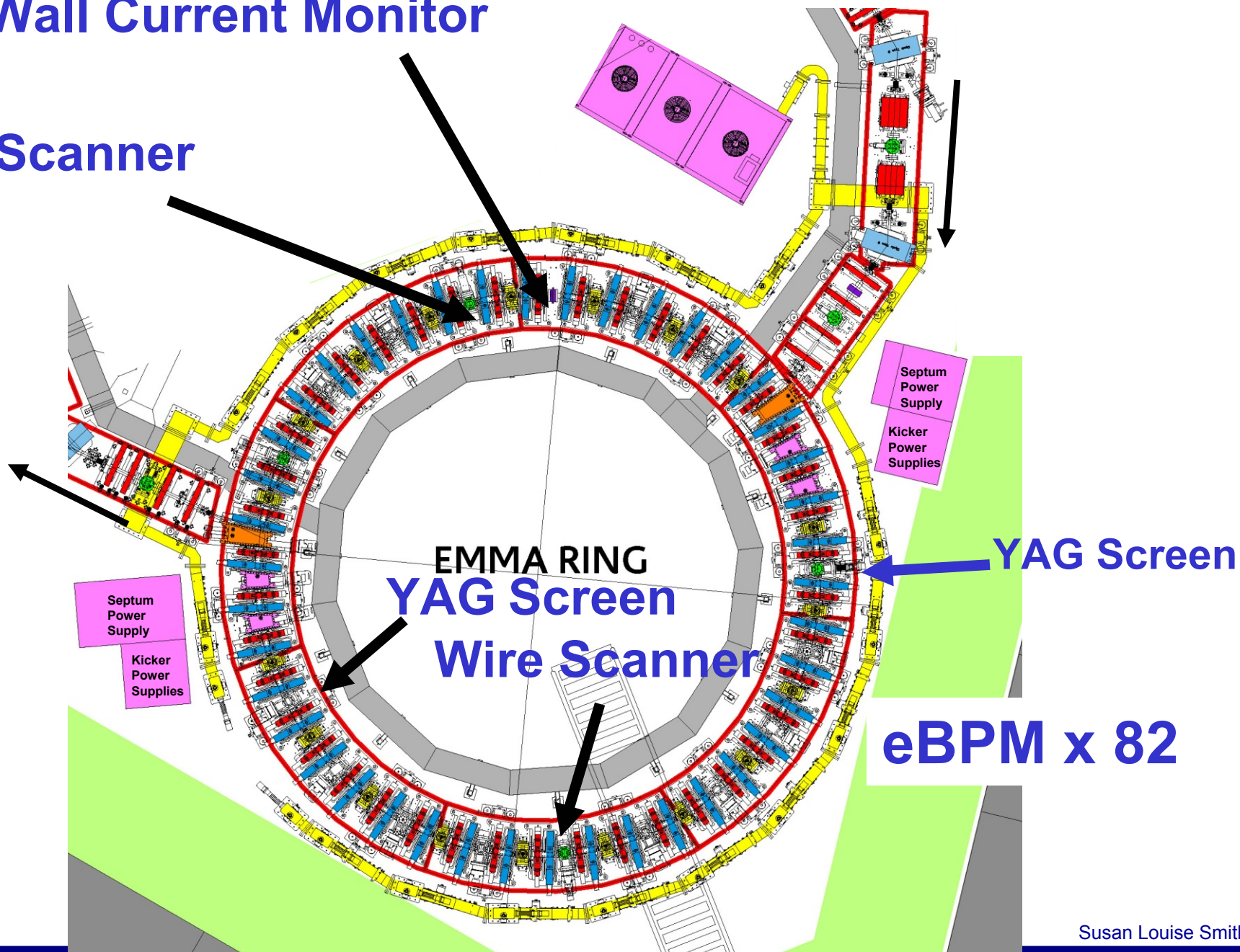
Measurement	Device	Number	Required resolution
Bunch charge	Faraday cup	1 at injection, 1 at extraction	2%
Beam loss	Beam loss monitor	4 in ring	2%
Momentum	BPMs and TOF from WCMs	Already included elsewhere	100 keV
Emittance	Tomography diagnostic	Injection & extraction lines	10%
Extracted momentum	Spectrometer	1 (diagnostics line)	1%
Longitudinal profile	Electro-Optic system	1 (diagnostics line)	<1 ps



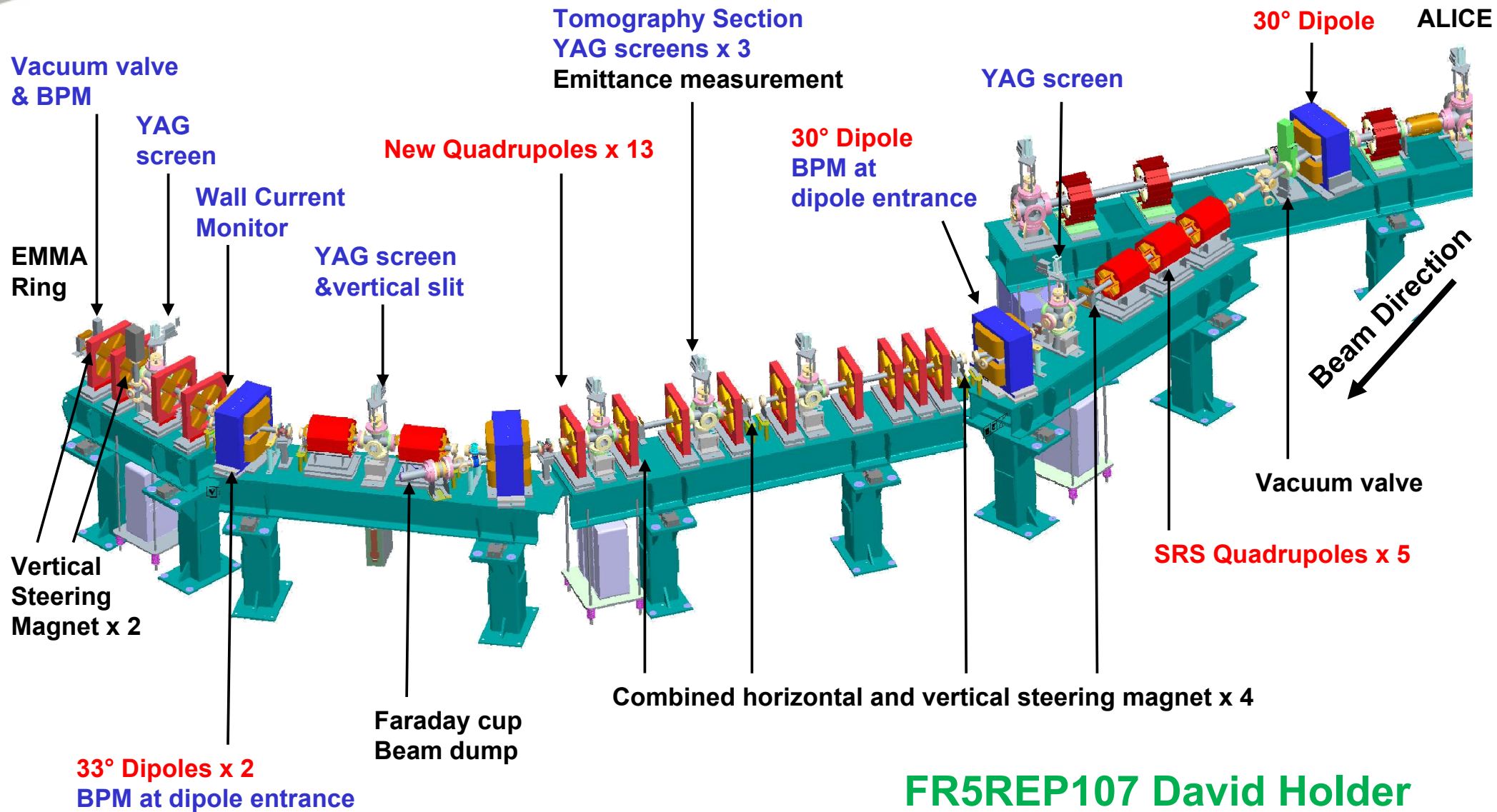
EMMA Ring

Wall Current Monitor

Wire Scanner



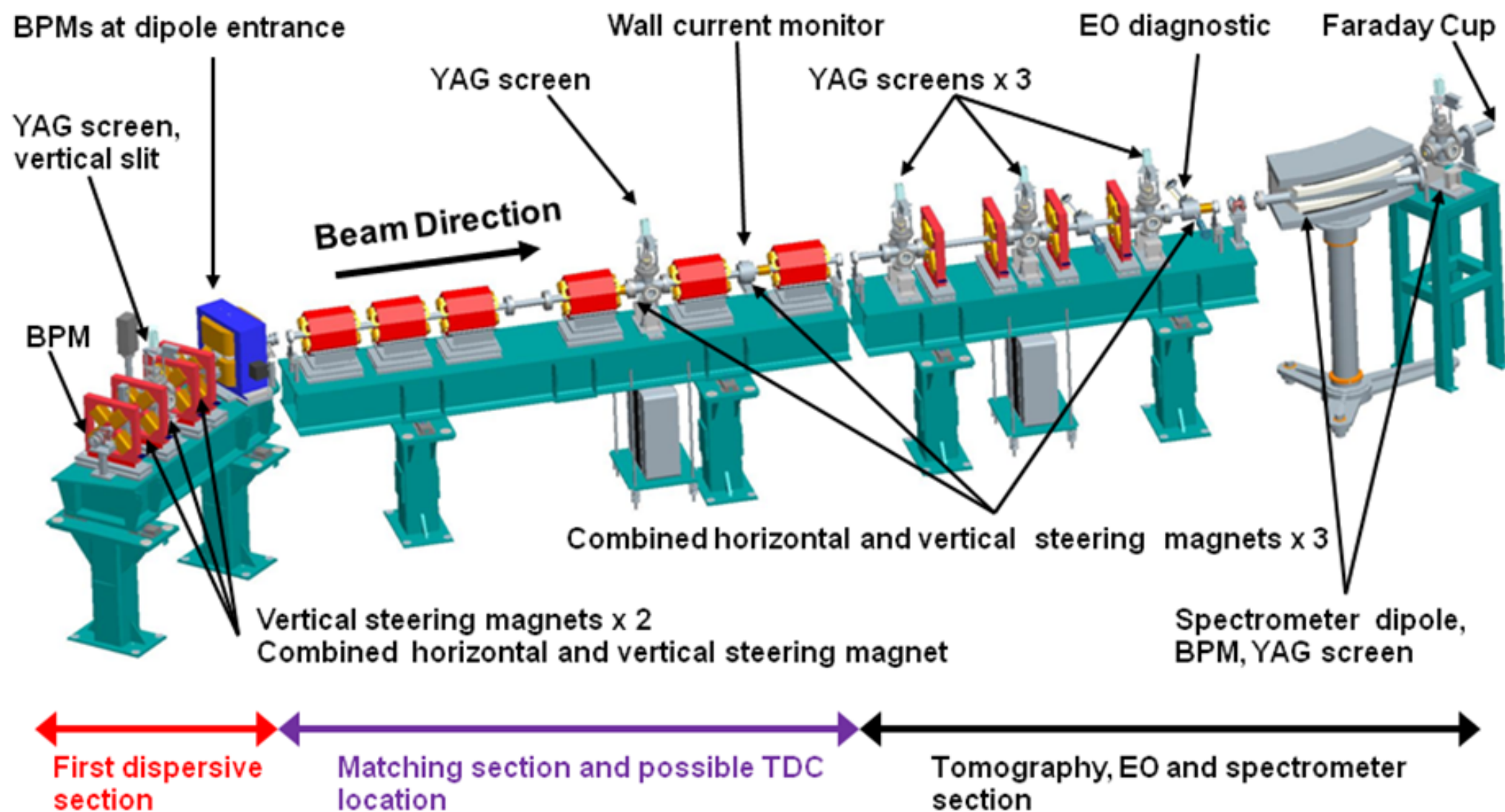
EMMA INJECTION LINE



FR5REP107 David Holder

DIAGNOSTICS BEAMLINE LAYOUT

FR5REP109 Bruno Muratori

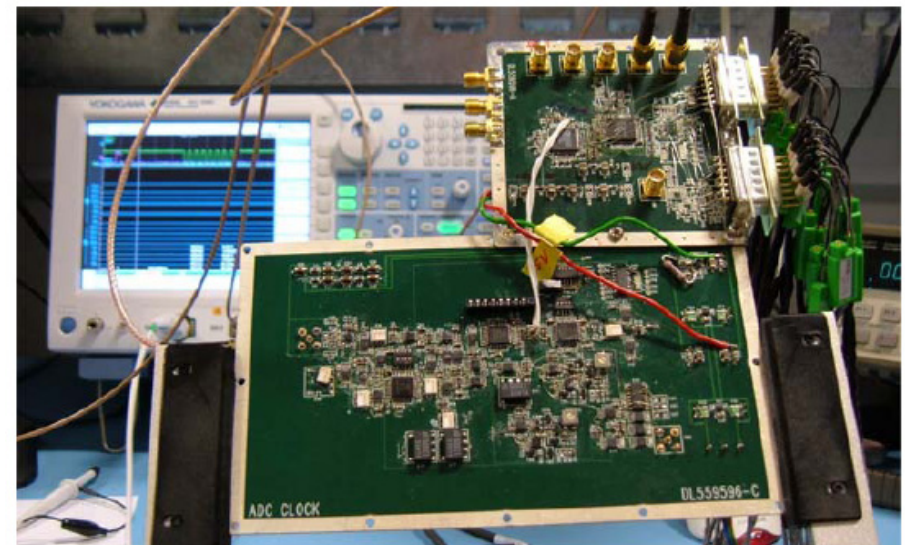


Electron Beam Position Monitors

- The BPM electronics system has to deliver 50 μm resolution over a large aperture
- Locally mounted coupler cards
 - Amplifies signals from opposite buttons, coupler and strip line delay cables give a 12 ns delay, signals combined in single high quality coax
- Detector card in rack room outside of shielded area
 - Prototype tested and moving to a VME style card design



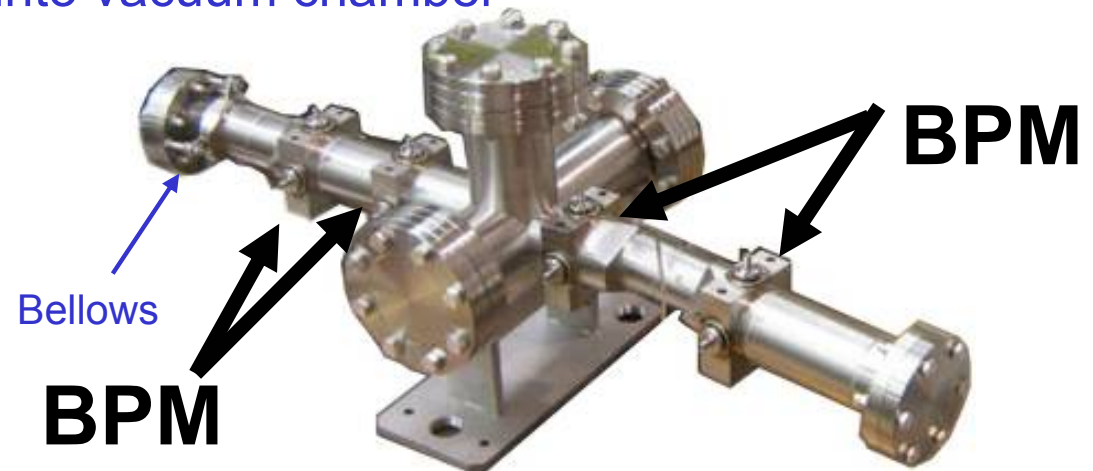
Prototype Coupler



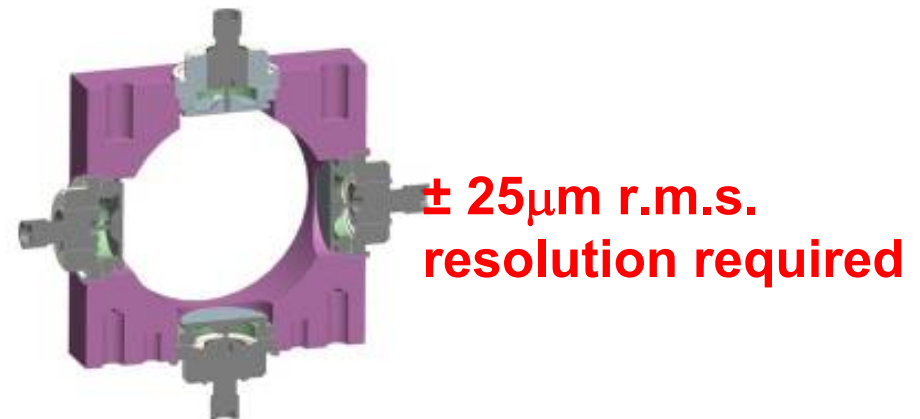
RF Detector, Clock Control and ADC

Vacuum chamber & BPM

4 x BPM bodies, accurately machined and welded into vacuum chamber



Standard vacuum chamber. Material stainless steel



$\pm 25\mu\text{m}$ r.m.s.
resolution required

BPM block cross-section showing pickups

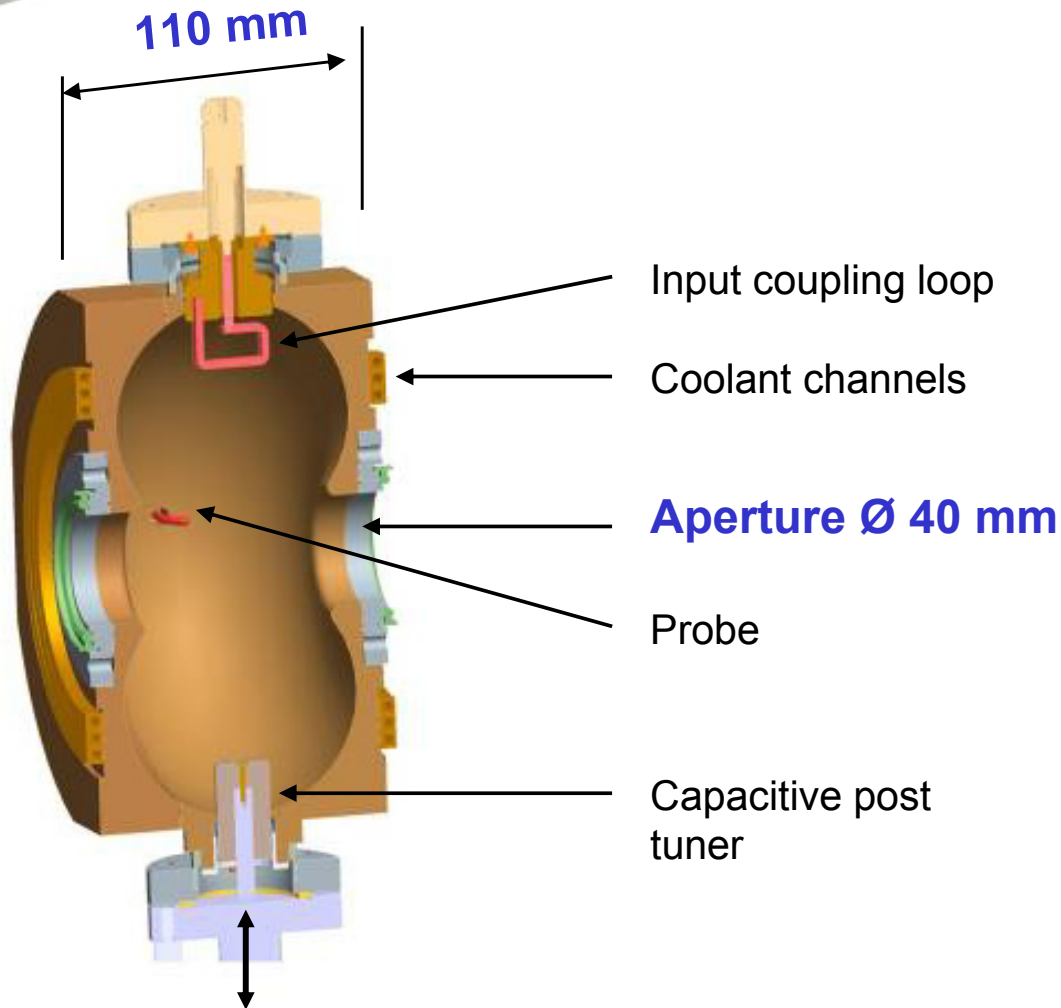
- Standard vacuum chambers each covering 2 cells are being constructed at VG Scienta
- 12 chambers are delivered
- Remaining chambers are scheduled to be delivered in May

RADIO FREQUENCY

RF Requirements

- Voltage:
 - 20 - 120 kV/cavity essential, based on 19 cavities
 - Up to 180 kV/cavity desirable (future upgrade)
- Frequency:
 - 1.3 GHz, compact and matches the ALICE RF system
 - Range requirement 5.6 MHz
- Cavity phase:
 - Remote and individual control of the cavity phases is essential

Cavity Design



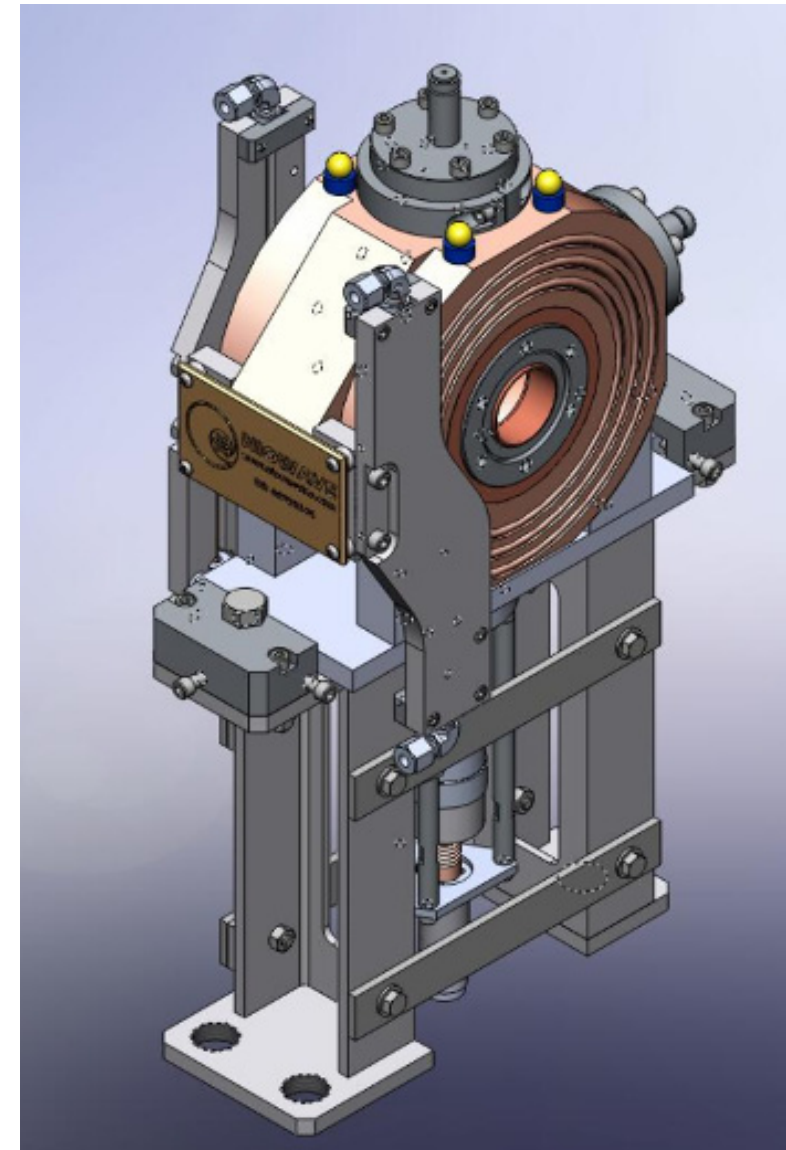
Normal conducting single cell re-entrant
cavity design optimised for high shunt impedance

Parameter	Value
Frequency	1.3 GHz
Theoretical Shunt Impedance	2.3 M Ω
Realistic Shunt Impedance (80%)	2 MΩ
Qo (Theoretical)	23,000
R/Q	100 Ω
Tuning Range	-4 to +1.6 MHz
Accelerating Voltage	120 kV
Total Power Required (Assuming 30% losses in distribution)	90 kW
Power required per cavity	3.6 kW

Cavity Construction

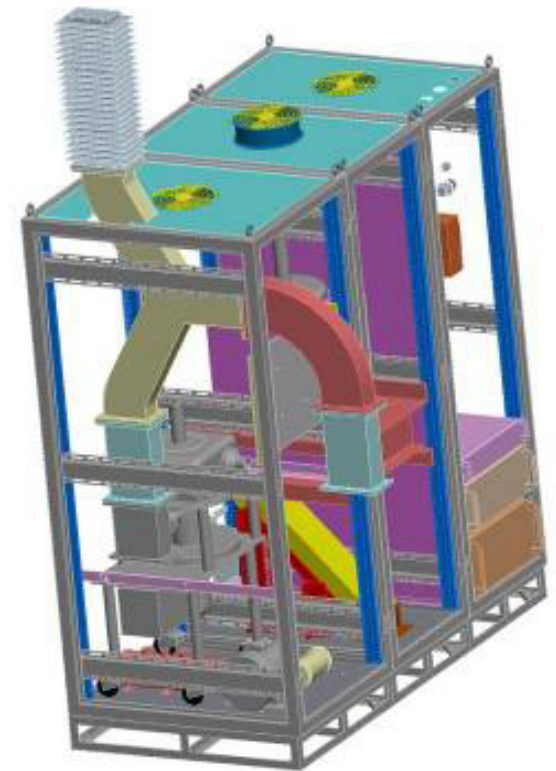
- Manufacture of prototype cavities and 19 production cavities completed by **Niowave**
- High quality manufacture including electron beam welding of body to reduce distortion
- Chemical etching adopted to improve Q (Q_0 18,500 to 20,400)

Exceeds EMMA specification



RF Source

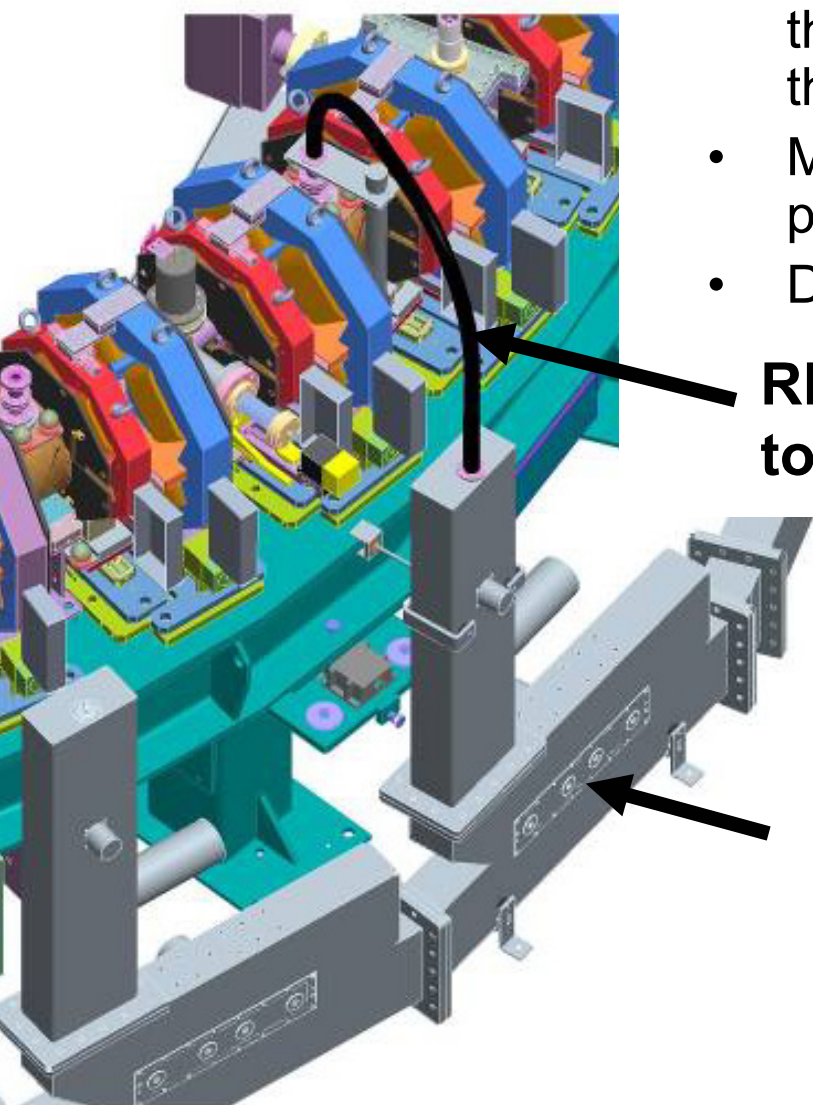
- A single **100kW** (pulsed) IOT supplying the 19 RF cavities distributed around EMMA
- VIL409 high power RF amplifier system in 3 racks
- Tested to ensure required bandwidth
- Software and system tests are in progress
- Delivery scheduled for **July 2009**



CPI 100 kW (pulsed) IOT

Cascade RF Distribution

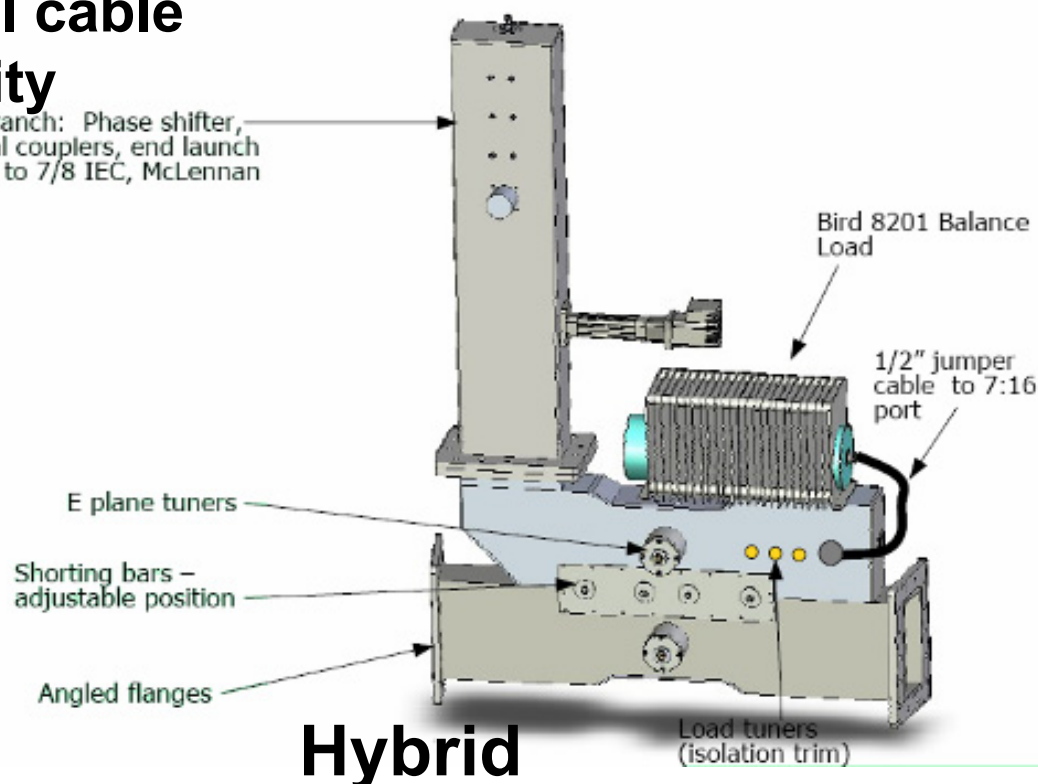
- 17 hybrid and phase shifter modules located around the EMMA ring in a cascade configuration splitting the RF power equally to 19 cavities
- Manufacture by Q-Par Angus is complete, tests in progress
- Delivery scheduled for June 2009



**RF coaxial cable
to RF cavity**

Output branch: Phase shifter,
directional couplers, end launch
transition to 7/8 IEC, McLennan
motor

Hybrid



Hybrid

Low Level RF

- Stability of the accelerating field is provided by the LLRF
- Includes hardware and software to optimise the **amplitude** and **phase** during operation and for the **frequency** of operation to be set
- LLRF tests have been completed using:
 - CPI IOT at power level 5 kW
 - 2 EMMA cavities
 - Power split equally using a 3 dB hybrid and phase shifter waveguide module
 - **Amplitude stability 0.006%** (spec. 0.3%)
 - **Phase stability 0.009°** (spec. 0.3°)

System required by September for full tests in October 2009

ASSEMBLY STATUS

Off Line Assembly



**6 Cell Ring Module
1/7th of Circumference**



Injection Line Modules

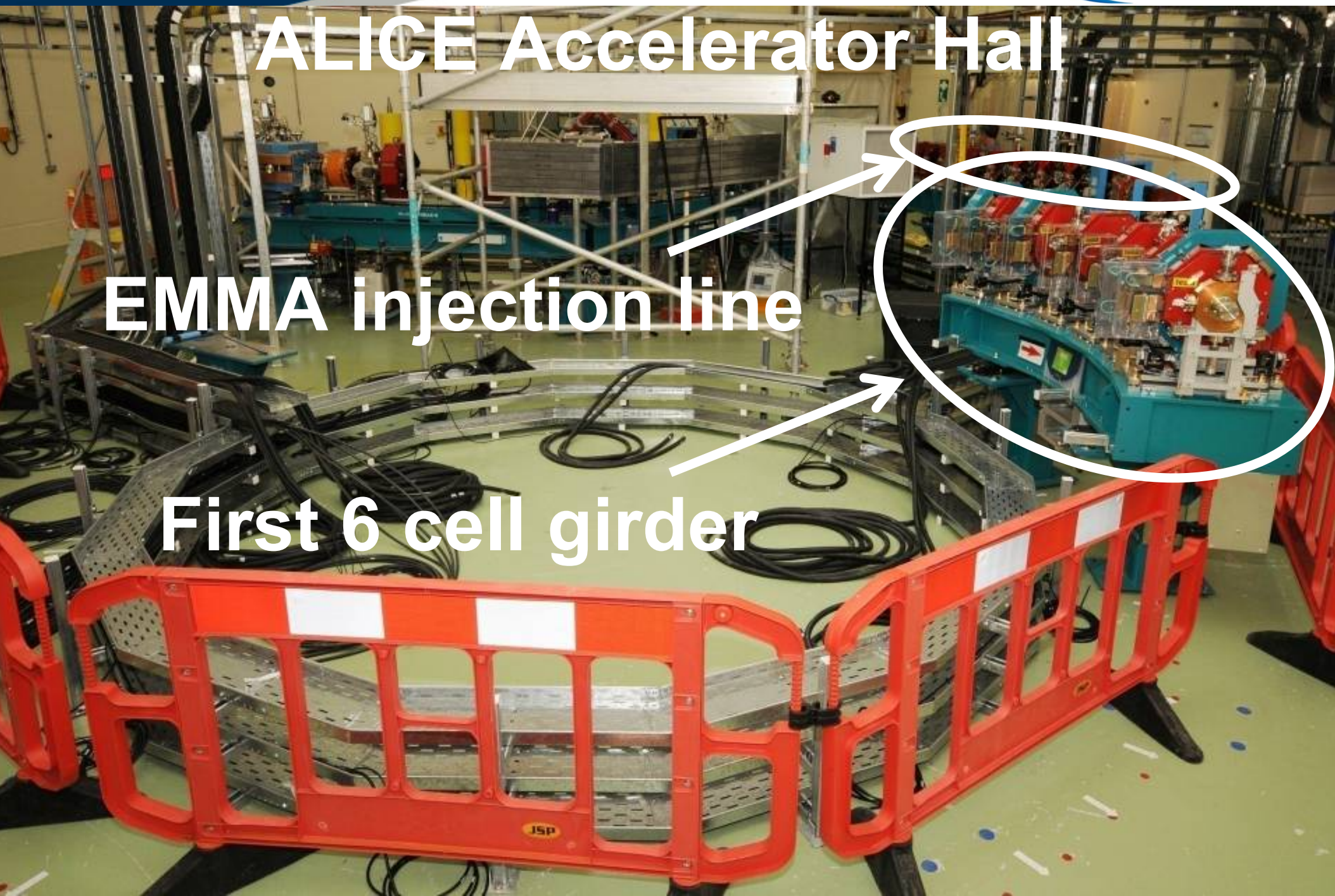




ALICE Accelerator Hall

EMMA injection line

First 6 cell girder



EXPERIMENTS



Experiments

- Examine effects of **resonance crossing** and the importance of which resonance is crossed;
- **Measurement of TOF**, and minimum of TOF by changing the frequency until no synchrotron oscillations are seen and calculating the TOF from the frequency;
- Look at relationship of TOF to lattice parameters and tune and tune versus energy using BPM readings;
- **Map longitudinal & transverse phase**;
- **Benchmark lattice properties** achieved to the simulations;
- Study the variation of “all parameters” to lattice properties;
- Interpretation of BPM readings;
- Examine phase space at injection by changing septum and kicker settings to validate models;
- Scan aperture in phase space with a pencil beam to paint the full acceptance of the EMMA ring (both longitudinally and transversely);
- Explore acceptance with and without acceleration;
- Benchmark measured dynamic aperture with and without acceleration against the simulations

SCHEDULE

Schedule

Off line build of modules	Oct 2008 - Aug 2009
Installation in ALICE Accelerator Hall	Mar - Sep 2009
Test systems in Accelerator Hall	Jul - Oct 2009
Injection line ready for beam	Aug 2009
EMMA ring ready for beam	31st Oct 2009
1 st beams in to EMMA	Nov 2009

SUMMARY

Summary

- Design phase of the project is complete
- Procurement is underway with major contracts placed
- Major components started to arrive in October 2008,
- Off-line build is in progress at Daresbury and installation of the ALICE to EMMA injection line is underway
- Will commission the injection line in late August
- Plan to deliver 1st electrons into the ring in November

A key aim is to:-

Show non scaling FFAG acceleration works, compare results with the theoretical studies and gain real experience of operating such accelerators

The next step will be to apply the lessons learnt to new applications!

Acknowledgements

Neil Bliss &

All the team

- **STFC, Cockcroft Institute & John Adams Institute staff**
- **International Collaborators**
- **Commercial suppliers**