

# TRANSPORT PROPERTIES OF POLYCRYSTALLINE Nb<sub>3</sub>Sn FILMS ON SAPPHIRE SUBSTRATES

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**Abstract.** Nb<sub>3</sub>Sn films on low-loss dielectric substrates are interesting for comparison with the transport properties and field limitations of other superconducting films, especially in microwave applications. We have prepared polycrystalline Nb<sub>3</sub>Sn films on sapphire by a combination of two well-approved processes. Nb precursor films are DC-magnetron-sputtered onto the substrates and afterwards converted into Nb<sub>3</sub>Sn by Sn-vapour diffusion at 1150°C. The process allows to control the grain size by converting Nb-precursors of different thickness (grain size  $\cong$  film thickness  $\leq 3\mu\text{m}$ ). For films thicker than  $1\mu\text{m}$ , the transport properties were comparable to high-quality Nb<sub>3</sub>Sn layers on bulk Nb.

The critical temperature and the current density were  $T = 18.0\text{K}$ ,  $\Delta T_c \leq 0.2\text{K}$  and  $j_c(4.2\text{K}) \leq 8\text{MA}/\text{cm}^2$ . At 4.2K the temperature dependent surface resistance  $R_s(T)$  at 19 (87)GHz dropped below the sensitivity limit of the measurement systems of 20 (500) $\mu\Omega$  (i. e.  $50\text{n}\Omega @ 1\text{GHz}$ ,  $R_{s\infty} \approx I^2$ ).  $R(T)$  revealed an energy gap  $\Delta/kT_c \leq 2.3$ , reflecting strong electron-phonon coupling. Small penetration depths  $\lambda_o = 125\text{nm}$  and large mean free paths  $\ell \leq 15\text{nm}$  indicate high phase purity and accordingly weak quasiparticle scattering. A strong increase of microwave losses was observed at microwave field levels above  $B_s \cong 15\text{-}25\text{mT}$ . The characteristic microwave parameters  $\lambda_o$ ,  $j_c$  and  $B_{s,on}$  depended on film thickness, and thus on grain size. These dependences reflect the influence of grain boundary scattering, pinning and microwave heating, respectively.

## 1. Introduction

Concerning high frequency applications of superconducting films, the understanding of the limiting mechanisms for the field dependent surface resistance  $R_s(B_s)$  is still a challenging subject. For many superconductors a fundamental critical microwave field amplitude could not yet be determined. The distinction between intrinsic and extrinsic losses e. g., due to defects is often very difficult. Furthermore the intrinsic field limitation differs for type-I and type-II superconductors and depends on the values of e. g. coherence length  $\xi_o$ , mean free path  $\ell$ , coupling strength, etc.

Nb<sub>3</sub>Sn is an interesting material for comparative investigations with other low and also high temperature superconductors. Films on dielectric substrates allow to investigate the properties of the superconductor independently from possible interactions with a (super-) conducting substrate, and offer some advantages for planar microwave device applications.

In contrast to Nb<sub>3</sub>Sn layers on bulk Nb, films on dielectric substrates were so far mainly prepared by magnetron sputtering [1] or electron-coevaporation [2]. High values of the residual resistance  $R_{res}$  and penetration depth  $\lambda$  often reflected the presence of non-stoichiometric phases as well as of weak coupling across grain boundaries.

By combining two well-approved deposition techniques, we have prepared Nb<sub>3</sub>Sn films on sapphire substrates, with properties comparable to those of Nb<sub>3</sub>Sn layers on Nb-substrates [3]. This

process allows to controll the grain size. The effect of different grain size on the transport properties is described in the present work. We measured  $R$  at 87 and 19GHz for different temperatures and RF-(DC)-magnetic field amplitudes. Basic superconductor parameters such as the reduced gap  $\Delta/kT$ , and  $\lambda_0$  were evaluated from the temperature dependent surface impedance. Mean free path, coherence length and London penetration depth  $\lambda$  were deduced from supplementary measurements of the temperature dependence of the upper critical field  $B_{c2}(T)$  near  $T_c$ , as described in [4,5].

## 2. Preparation and structural properties

The two-step preparation process requires first the deposition of a Nb precursor film onto a sapphire substrate. This has been achieved by DC-magnetron sputtering. High sputtering rates of 1.5nm/s were applied in order to minimize oxygen getting of the growing film. Typical film thickness were 0.1 - 3.0 $\mu$ m. In the second step, the Nb precursor was converted to Nb<sub>3</sub>Sn by diffusion of tin vapour (TVD). The conversion was performed at temperatures of 1100-1200°C. Seperate heaters for the tin source and the sample allowed to adjust the tin vapour pressure independently of the sample temperature. This yielded optimum thermodynamic conditions for the formation of large-grained, phase-pure Nb<sub>3</sub>Sn. As described in [6], the high, reproducible quality of the Nb<sub>3</sub>Sn films was hardly affected by that of the Nb precursors.

Fig. 1 displays the SEM-images of the surfaces of three Nb<sub>3</sub>Sn films with thickness  $d_{\text{film}}$  of 0.6 $\mu$ m (left), 1.2 $\mu$ m (middle), 2.1 $\mu$ m (right). The morphology with grain sizes in the micrometer range corresponds to that of Nb<sub>3</sub>Sn on bulk Nb. The large grains are an advantage of the TVD-process, over one step processes where typical grain sizes stay in the nanometer range [1,7]. Obviously, the grain diameters and the film thickness are correlated and stay in the same range. This means that the two-step process offers the possibility to prepare films with adjusted grain sizes by converting differently thick Nb-precursors.

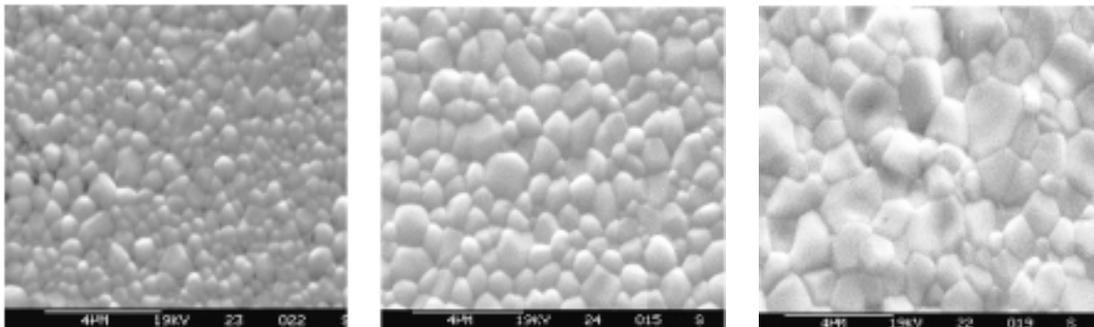


Fig. 1:  
SEM pictures of three Nb<sub>3</sub>Sn films:  $d_{\text{film}} = 0.6\mu\text{m}$  (left),  $1.2\mu\text{m}$  (middle),  $2.1\mu\text{m}$  (right).

## 3. Film thickness and transport properties

Fig. 2 displays typical temperature dependences of  $R_s$  and  $\lambda$  at 87GHz which are in accordance with the theoretical expectations. The measured data were corrected to the finite film thickness [8]. The measurements were carried out with a cylindrical Cu cavity, where the film replaced one endplate of the resonator [9]. The  $R(T)$ -curve show the transition to the superconducting state at  $T = 18.0\text{K}$ . At 4.2K, the surface resistance dropped below the sensitivity limit of 500 $\mu\Omega$ . All features indicate high phase-purity of the films [2]. The measured  $R_s(T)$  and  $\lambda(T)$ -data were fitted to numerical

results calculated within the framework of the scaled BCS-theory [10]. Good agreement was achieved, with a reduced energy gap of  $\Delta/kT_c = 1.8-2.3 \geq 1.76$  which indicate strong electron-phonon coupling. Deducing  $\lambda_o$  from the BCS-fit in the framework of the clean limit ( $\xi_o \ll \ell$ ), the achieved values were systematically too small. Concerning thick films ( $d_{\text{film}} \geq 1\mu\text{m}$ )  $\lambda_o$  was in the range of 65-70nm. The  $B_{c2}(T)$ -measurements yielded  $\xi_o \cong 9\text{nm}$  and  $\ell \cong 15\text{nm}$  which are relatively large in comparison with other published data [2,5] as well as  $\lambda_L \cong 90\text{nm}$ . Using these values the London penetration depth  $\lambda_L$  corresponded to a microwave penetration depth of  $\lambda_o \cong 125\text{nm}$ . That means that the  $\lambda_o$  values evaluated from the surface impedance data had to be shifted by an value of  $\Delta\lambda \cong 55\text{nm}$ .

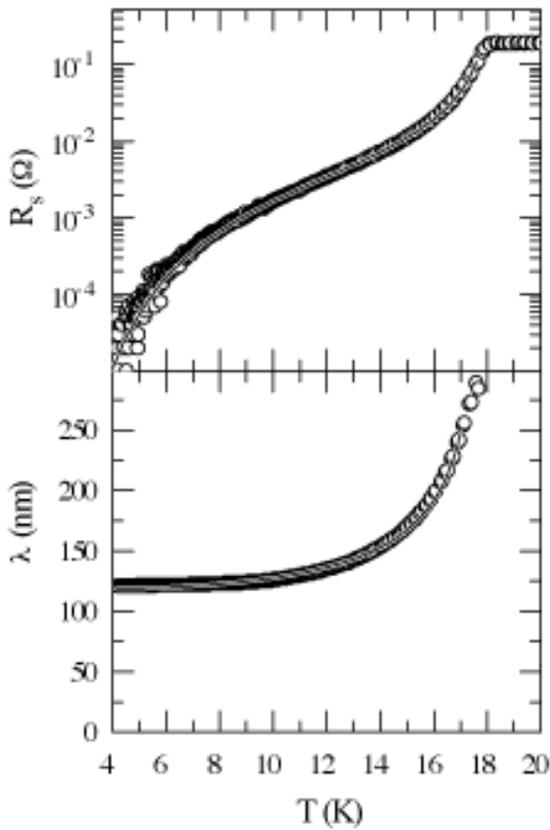


Fig. 2:  
Comparison of measured (open circles) and calculated (solid lines) data of  $R_s(T)$  and  $\lambda(T)$  at 87 GHz for a typical TVD  $\text{Nb}_3\text{Sn}$  film on sapphire. A residual resistance of  $500\mu\Omega$  (resolution limit) was subtracted from the  $R_s$ -data

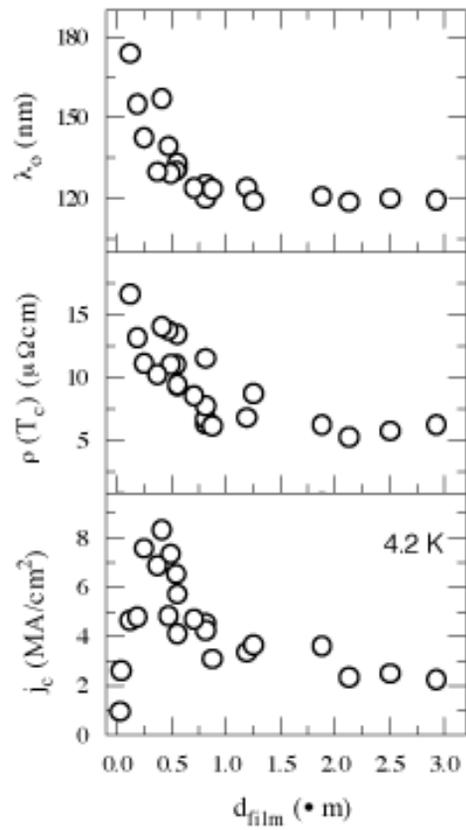


Fig. 3:  
Comparison of the penetration depth  $\lambda_o$ , the normal conducting resistivity  $\rho(T_c)$  and the current density  $j_c$  (4.2K) versus film thickness.

Fig. 3 compares the corrected penetration depth  $\lambda_o$ , the resistivity  $\rho(T_c)$  (deduced from  $R_s$  according to the normal skin effect) and the critical current density  $j_c$  (4.2K) for film thicknesses up to  $3.0\mu\text{m}$ . At  $d_{\text{film}} \geq 1\mu\text{m}$ , the low resistivity  $\rho(T_c) \cong 7\mu\Omega\text{cm}$  reflects a high degree of ordering of the Nb chains

in the unit cells [11]. Reducing the film thickness  $d_{\text{film}}$ ,  $\rho(T_c)$  and  $\lambda_o$  start to increase monotonically. This reflects enhanced quasiparticle scattering, most likely due to an increased number of grain boundaries. The  $j_c(4.2\text{K})$  values also increase with decreasing  $d_{\text{film}}$  but reach a maximum at  $d_{\text{film}} \cong 400\text{nm}$ , followed by a strong reduction for very thin films. Similar behavior was observed for Broze-processed  $\text{Nb}_3\text{Sn}$  filaments [12] and explained by enhanced pinning at grain boundaries (large thickness regime). In contrast at very small grain size weak link effects might become dominant and reduce  $j_c$  (low thickness regime).

#### 4. Magnetic field dependence of the surface resistance

The microwave field dependent  $R_s(B_s)$  was investigated at temperatures between 4.2K and 18K with 1" diameter samples of different thickness. The measurements were performed in pulsed mode at 19GHz by using a Nb-shielded sapphire resonator [13] with a resolution limit of  $20\mu\Omega$ . Despite this high sensitivity  $R_{\text{res}}$  dropped below this limit. Due to the high Q-values ( $5 \cdot 10^6$ ) typical pulse lengths are 400 - 600 $\mu\text{s}$  at pulse frequencies of 1Hz [13].

Fig. 4 displays two sets of  $R_s(B_s)$  curves for different temperatures measured a) with a thick film (1.2 $\mu\text{m}$ ) and b) with a thin film (250nm). The data points in Fig. 4a are figured up to field levels  $B_{s,\text{on}}$  at which a sudden field breakdown occurred as it is displayed for three different films in Fig. 5. Up to this values  $R_s$  increased by less than a factor 2. The following  $R_s$ -values, deduced from the pulse maximum increased further as indicated by the direction of the arrows. Absolute values of the breakdown levels  $B_{s,\text{on}}$  at 4.2K were in the range of 15 - 25mT for  $d_{\text{film}} = 0.9 - 2.9\mu\text{m}$ . The temperature dependence of  $B_{s,\text{on}}$  scaled like  $1-(T/T_c)^4$  as expected for  $1/\lambda^2$  in the two fluid model. This behavior was typical in most cases for all films with  $0.9\mu\text{m} \leq d_{\text{film}} \leq 2.9\mu\text{m}$ . The behavior observed for the thin film (Fig. 4b) was deviating and will be discussed in detail in section 4.3.

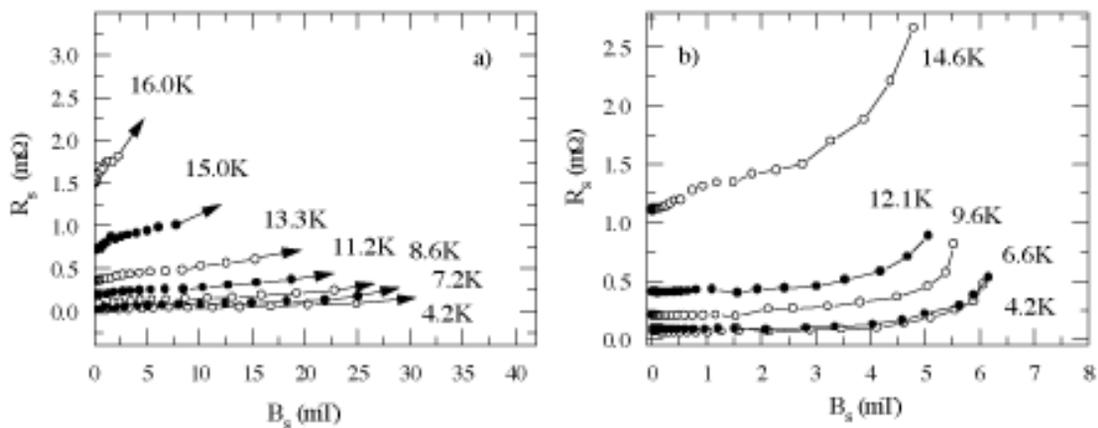


Fig. 4:

Microwave field dependence of the surface resistance  $R_s$  at 19GHz and different temperatures for two films with different thickness (1.2 $\mu\text{m}$  (a) and 250nm (b)). The arrows in a) indicate the field breakdown levels (see text).

##### 4. 1. Comparison between RF- and DC-magnetic field

We have performed additional measurements of  $R_s$  in a superposed DC-magnetic field oriented perpendicular to the film surface. In Fig. 6,  $R_s$  as a function of  $B_s$  (solid symbols) is compared to  $R_s$

measured at 87GHz as a function of the DC-field, (open symbols). In this case the  $B_{s,on}$ -value was 15mT. The DC-measurement yielded a significantly higher onset level around  $B_{DC,on} \cong 50mT$ , which allows to estimate a critical current density and the corresponding penetration field  $B_c^*$ . If the restricted power handling capability was solely limited by magnetic effects (e. g. pinning),  $B_{s,on}$  should be comparable to  $B_c^*$ . At frequencies above the vortex nucleation frequency, dynamic superheating might occur, yielding even  $B_{s,on} > B_c^*$ . Thus, in any case  $B_{s,on} \geq B_{DC,on}$  is expected. However this is in contrast with the experimental results. This discrepancy indicates that other mechanisms might dominate the power handling like, thermal limitations due to global or local heating.

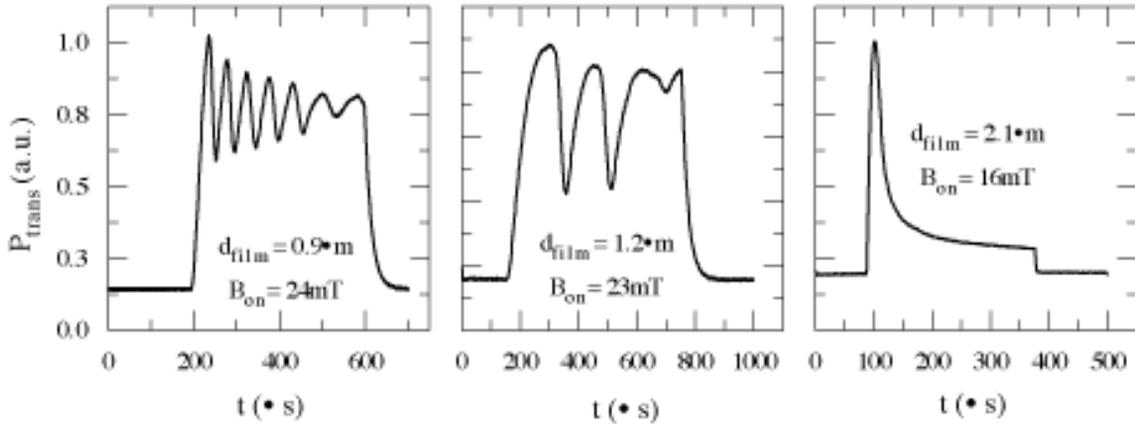


Fig. 5: Different pulse shapes observed for three different films in the thickness range of 0.9μm to 2.1μm at the onset field level off additional losses at 4.2K.

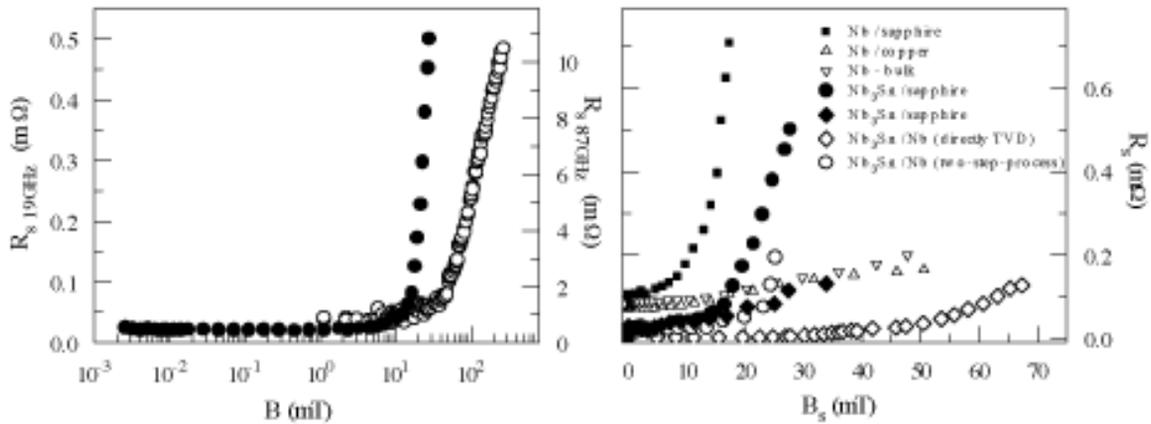


Fig. 6: Magnetic field dependence of  $R_s$  at 19 GHz and 42 K for RF-(solid symbols, left y-axis) and at 87 GHz for DC-field (open symbols, right y-axis).

Fig. 7: Comparison of  $R_s(B_s)$ -characteristics at 19 GHz of  $Nb_3Sn$  films on metal and sapphire substrates

#### 4. 2. Evidence for thermal effects in thick films

Fig. 5 displays three different pulse shapes of the transmitted power observed for three different films, each at microwave field amplitudes slightly above  $B_{s,on}$ . It shows that the breakdown occurred with time constants of some 10-100 $\mu$ s, which is typical for thermal effects in the film or at the interface between film and substrate. Up to now all measurements yielded higher (lower) onset levels with the thinner (thicker) films. This correlation is in qualitative agreement with a simple thermal model based on local heating at defects, which yields  $B_{s,on} \propto 1/d_{film}^{1/2}$  [14]. The different pulse deformations may reflect the different electrical and thermal properties of the relevant defects.

Fig. 7 compares  $R_s(B_s)$  data of two  $Nb_3Sn$  films on sapphire- (solid symbols) with two films on Nb-substrates (open symbols). One of the latter stands for a film deposited by the two-step-process onto a polished Nb-disc (open circles; sample A). The other data (open diamonds; sample B) were deduced from frequency-scaled ( $R_s \propto f^2$ ) data of a  $Nb_3Sn$  film prepared by TVD on a Nb-cavity at 1.5GHz [3]. Sample B showed a smaller increase of  $R_s$  with increasing  $B_s$  than the similar prepared films on sapphire. The  $R_s(B_s)$ -data from sample A look similar to the best results achieved with films on sapphire. Considering the rather similar low-field properties of the films on sapphire and bulk Nb, the differences concerning the RF-field dependences might be affected by the substrate material. This assumption is supported by  $R_s(B_s)$ -data obtained with Nb films on metallic and dielectric substrates [13]. These are shown in Fig. 7 by the small symbols: Nb film on sapphire (solid squares), on Cu (open triangles) and Nb-bulk (open triangles, upside down). The two metallic samples Nb/Nb and Nb/Cu showed comparable field dependences of  $R_s$ . In contrast, the metal/dielectric sandwich Nb/sapphire showed enhanced nonlinearities which resemble those of  $Nb_3Sn/sapphire$  in comparison with  $Nb_3Sn/Nb$ . These results may be indicative of different substrate-induced film growth with different microstructures and/or morphologies as known for Nb/sapphire [15], and suspected for Nb/Cu [16]. Another possible source for the different  $R_s(B_s)$ -dependences is the thermal boundary resistance of the film-substrate-interface. The more strongly this interface hinders the heat transport from the film surface to the cold sink, the stronger heating of the film is expected with the consequence of increasing surface impedance. This may also explain the differences between the two  $Nb_3Sn$  films on Nb. It is obvious that the different preparation processes (i.e. two-step-process vs. directly TVD) will affect the transport properties of the interfaces.

#### 4. 3. $R_s(B_s)$ of thin films

$R_s(B_s)$ -behavior deviating from that described for the thick films was observed for the thin film ( $d_{film} = 250$  nm) as displayed in Fig. 4b. No sudden field breakdown was observed, but a continuous degradation of  $R$  which allowed only to reach a field level of 6 mT at 4.2K. The time constant of the nonlinearity was much smaller in this case than those observed before. It is presently not clear whether this behavior can also be understood thermal in origin. Alternatively, the small film thickness and the correspondingly large density of grain boundaries could induce granular  $R_s(B_s)$  behavior. That would mean that there is an analogous crossover for  $R_s(B_s)$  as for  $j_c$  defined by the grain size. Thermal effects clearly dominate  $R_s(B_s)$  in large-grained films. In contrast, granularity might be dominant in fine-grained films. Further investigations are in progress for a better understanding of these mechanisms.

## 5. Summary

The two-step-process of sputtering Nb precursor films and converting them by diffusion of Sn-vapour allows the deposition of phase-pure, large-grained Nb Sn films onto sapphire substrates. The transport properties were comparable to Nb<sub>3</sub>Sn layers on<sup>3</sup>bulk Nb prepared by TVD. This technique offers the possibility to vary the grain size by converting Nb precursors of different thickness. Systematic investigations showed a clear influence of the grain structure on the transport parameters. Variations of the quasiparticle scattering, pinning and weak link properties were observed. In microwave fields  $R_s$  (19GHz, 4.2K) stayed constant only up to 15 - 25mT. In superposed DC-magnetic field,  $R_s$  (87GHz, 4.2K) increased above 50mT yielding no clear evidence for magnetic limitations. Time resolved measurements of  $R_s(B_s)$  of thick films hinted for thermal limitations (time constants  $\leq$  some 100 $\mu$ s). The comparison of Nb<sub>3</sub>Sn and Nb films on sapphire and metal substrates indicated an influence of the substrate material and/or the substrate film interface on the  $R_s(B_s)$ -dependence. With films on dielectric substrates, lower onset levels were observed.

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