



# Commissioning of RIKEN RI Beam Factory

18th International Conference on Cyclotrons and  
Their Applications (CYCLOTRONS 2007)  
Sept. 30 - Oct. 5, 2007  
Giardini Naxos, Italy

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# Members of the accelerator group at RIKEN

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# RIKEN RI Beam Factory (RIBF)

Old facility: 1975 ~ 1990  
16 BJen

RIBF: 1997 ~ (2012)  
50 BJen

AVF (AVFサイクロトロン)

RRC (理研リングサイクロトロン)

RILAC (理研重イオン線型加速器)

fRC (陽子線重イオン加速器)

IRC (陽子線重イオン加速器)

RRC (理研リングサイクロトロン)

BigRIPS (陽子線重イオン加速器)

Experiment Hall

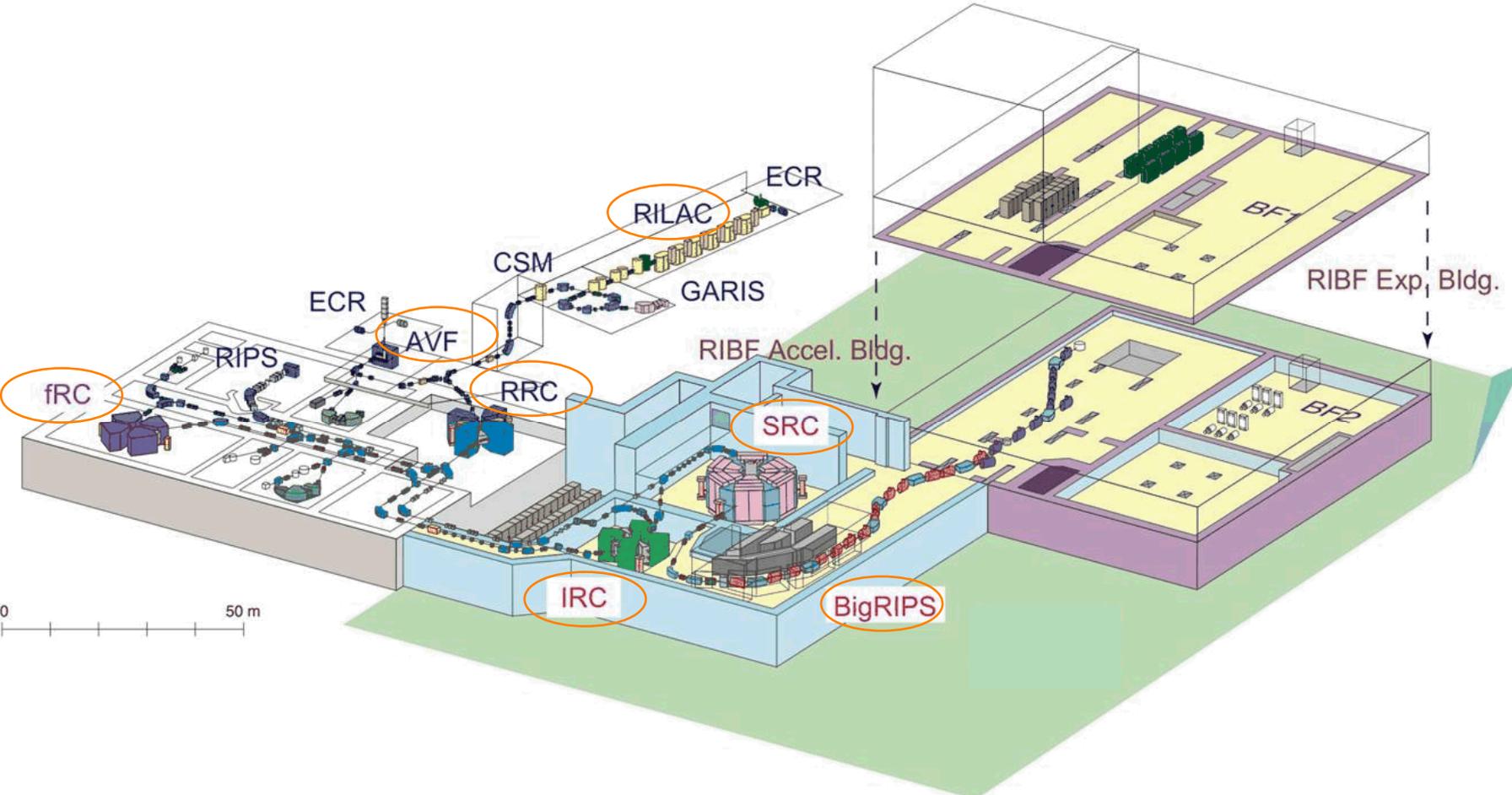
陽子線重イオン加速器 (fRC)

陽子線重イオン加速器 (IRC)

陽子線重イオン加速器 (RRC)

陽子線重イオン加速器 (BigRIPS)

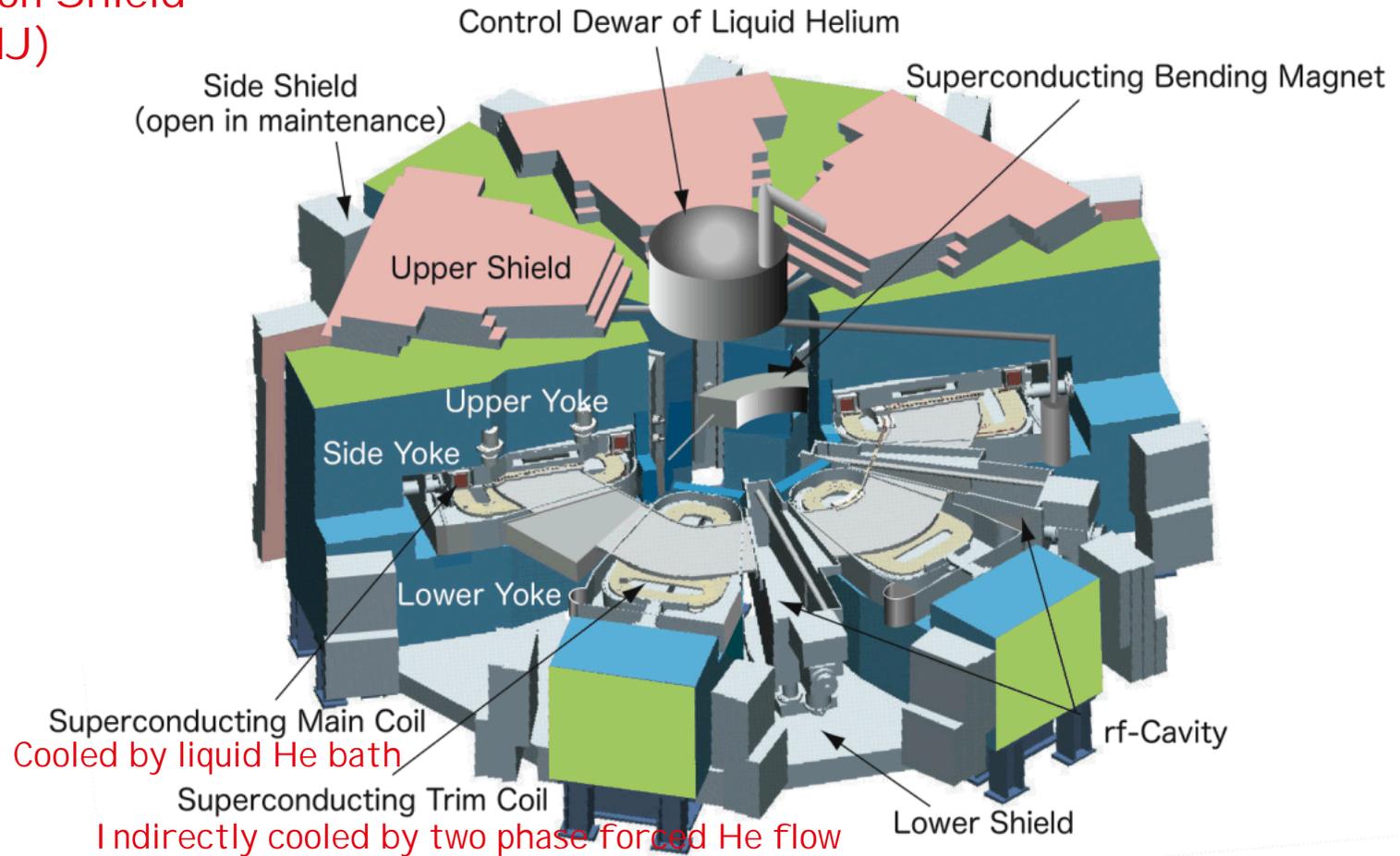
# Layout of RIBF in 2007



# SRC (Superconducting Ring Cyclotron)

K = 2,600 MeV  
Self Magnetic Shield  
Self Radiation Shield  
3.8T (240 MJ)  
18-38 MHz  
8,300 tons

World's first!

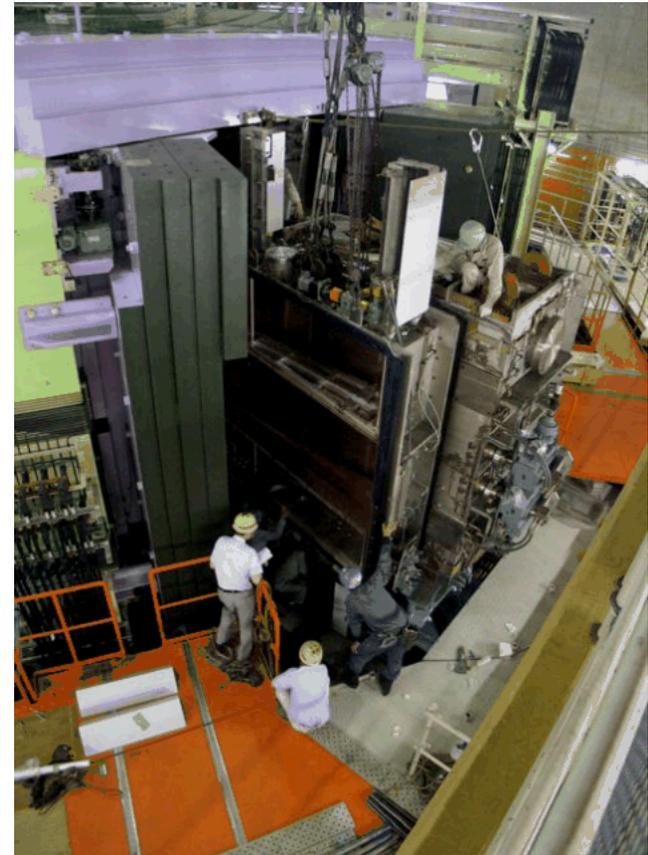
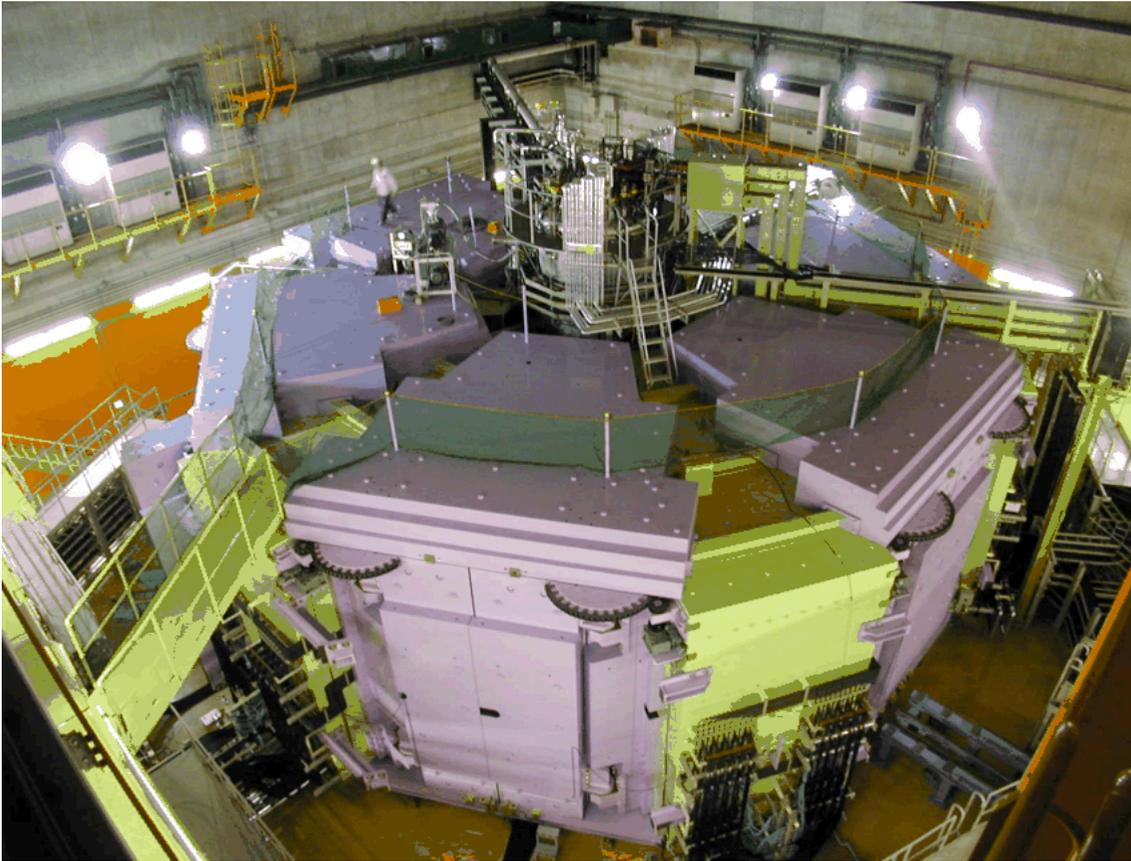


# Assembling of the SRC sector magnets

April 2004 - July 2005



# SRC



# K2600-MeV SRC

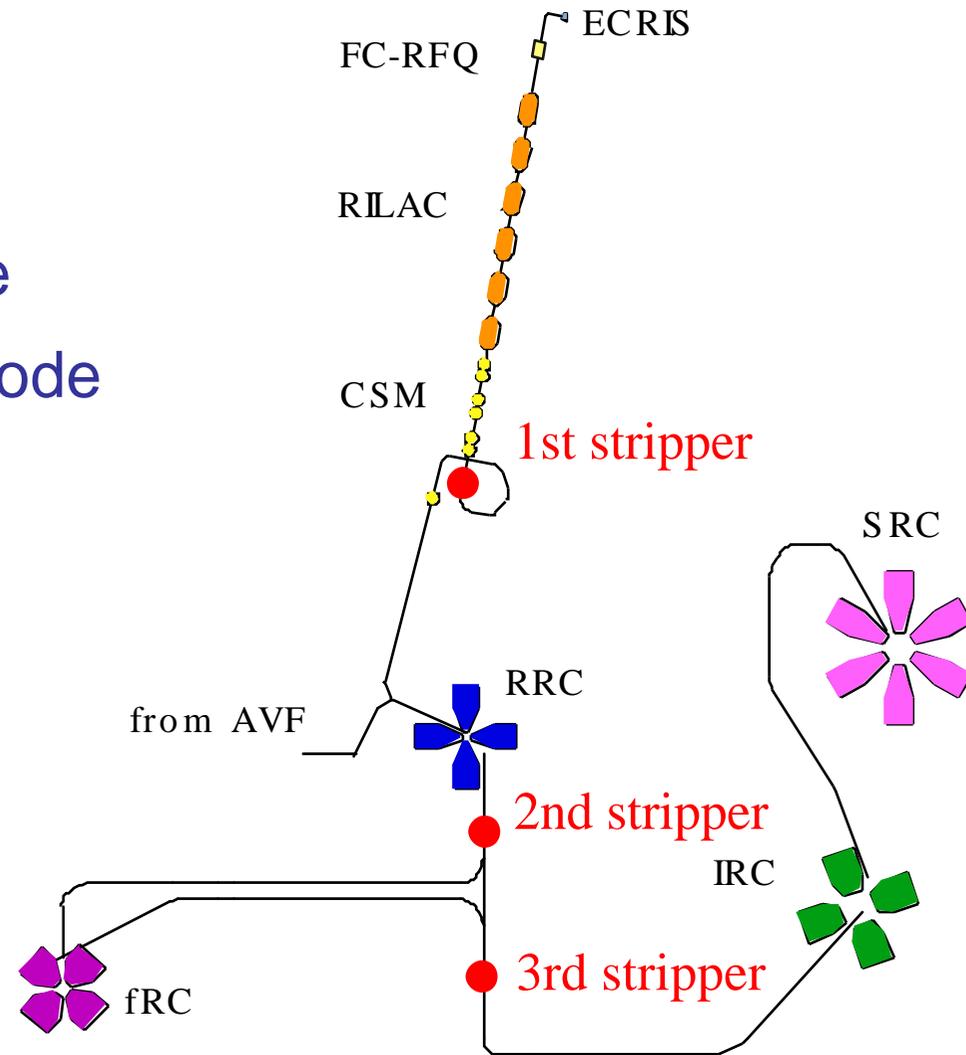
April 2006

Details of the SRC will be given  
in TUZCR06 by H. Okuno.

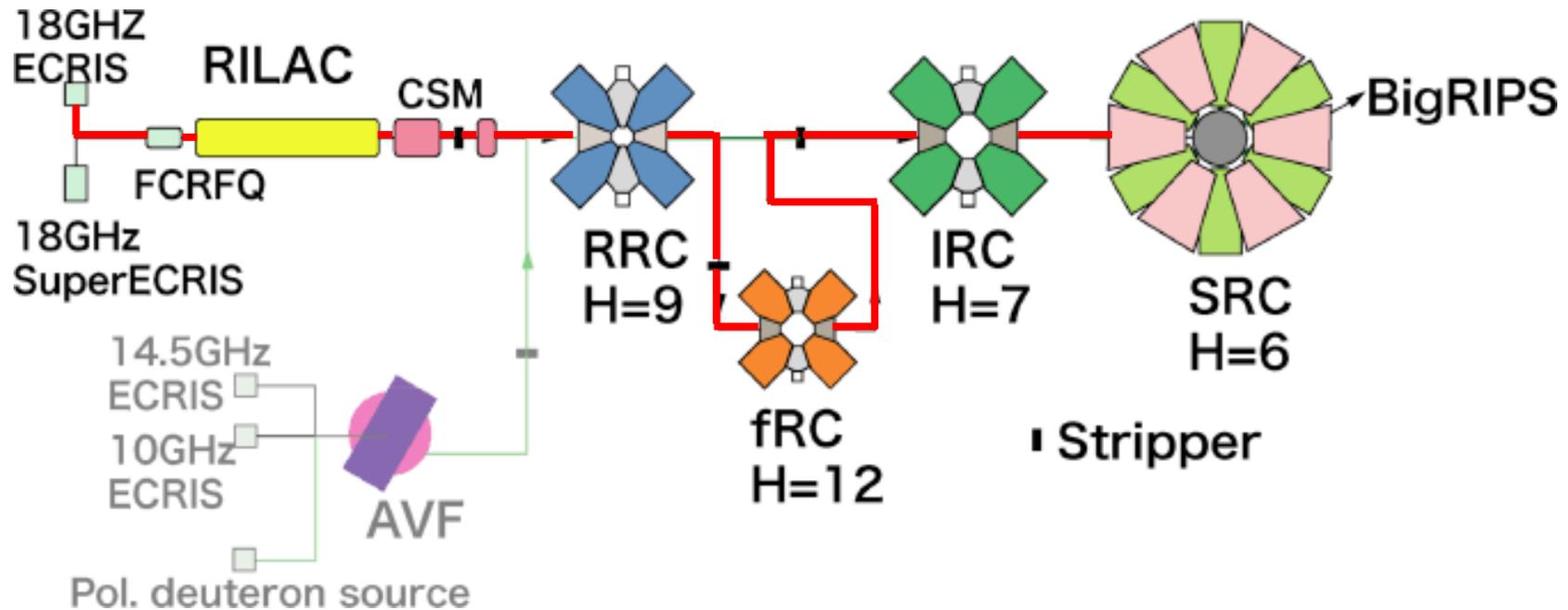
On Nov.7 2005 full excitation of sector magnets achieved.  
A 140-ton cold mass cooled down to 4.5 K for 3 weeks.

# Acceleration scheme

1. Fixed-energy mode
2. Variable-energy mode
3. Polarized-deuteron mode

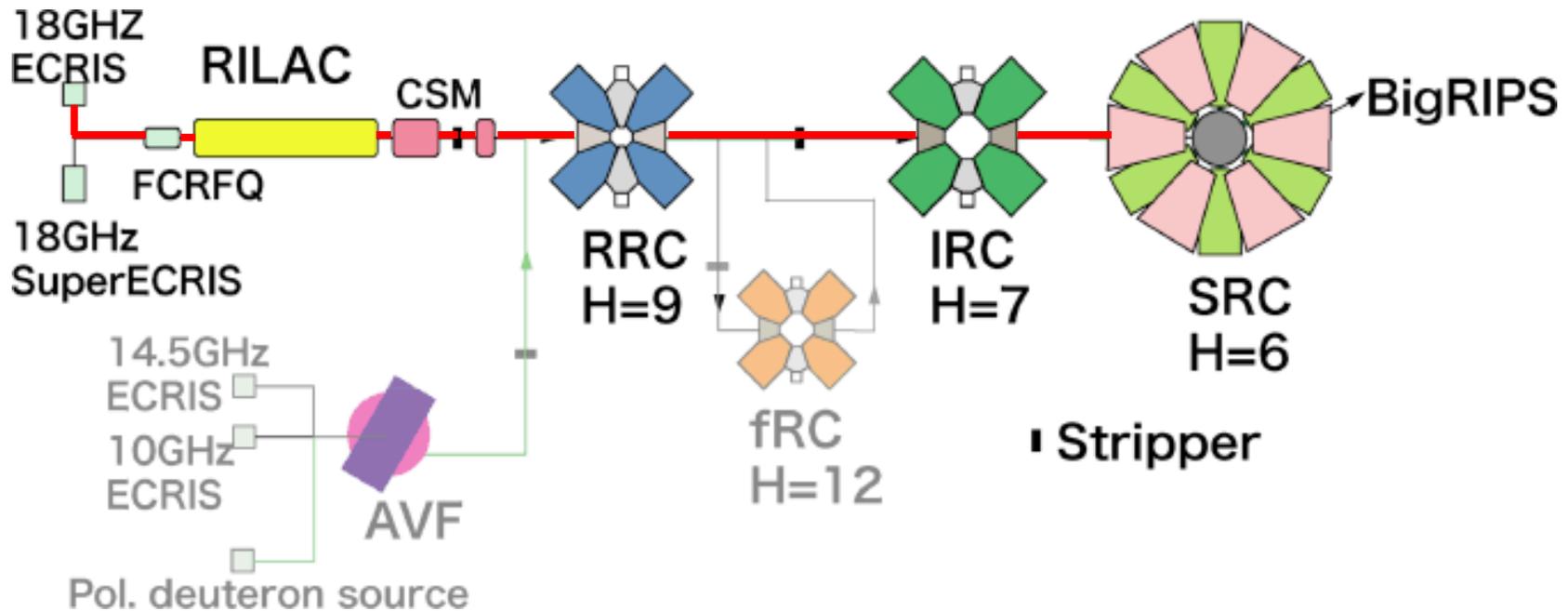


# Fixed-energy mode



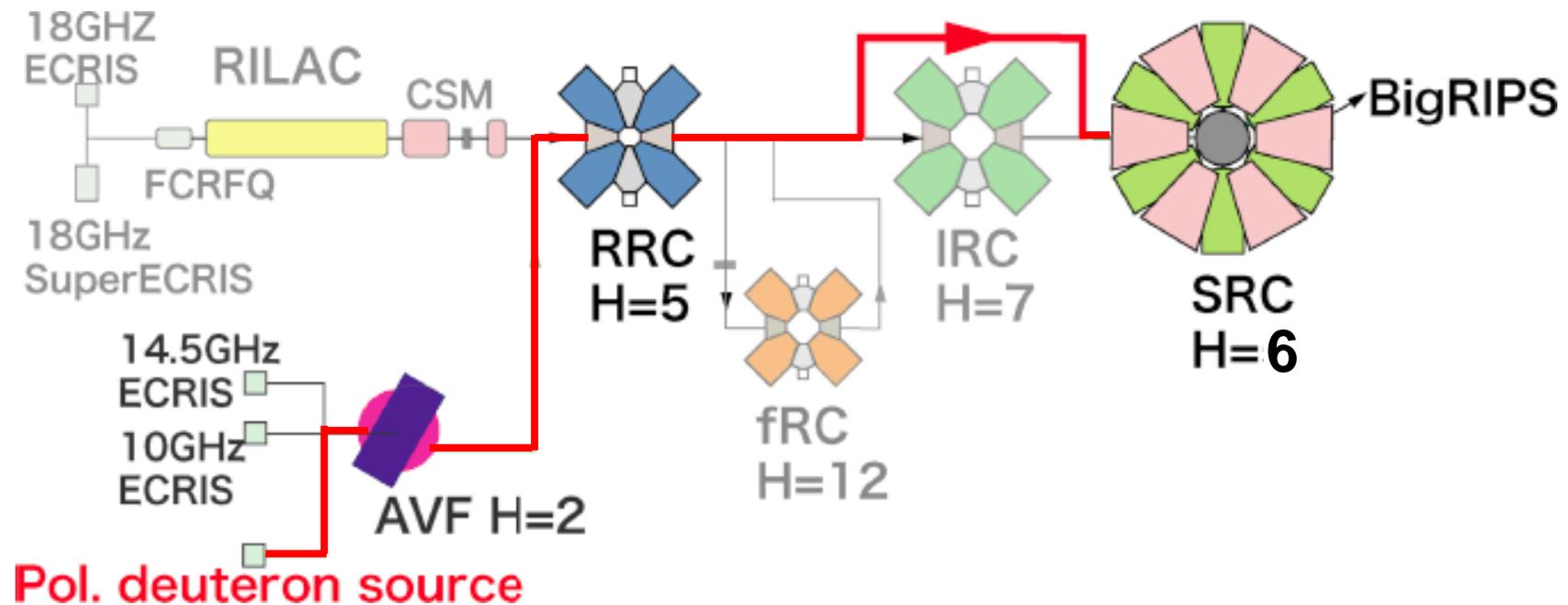
- fRC (fixed-frequency) is used.
- 345 MeV/u for heavy ions from  $A \sim 50$  up to uranium.

# Variable-energy mode



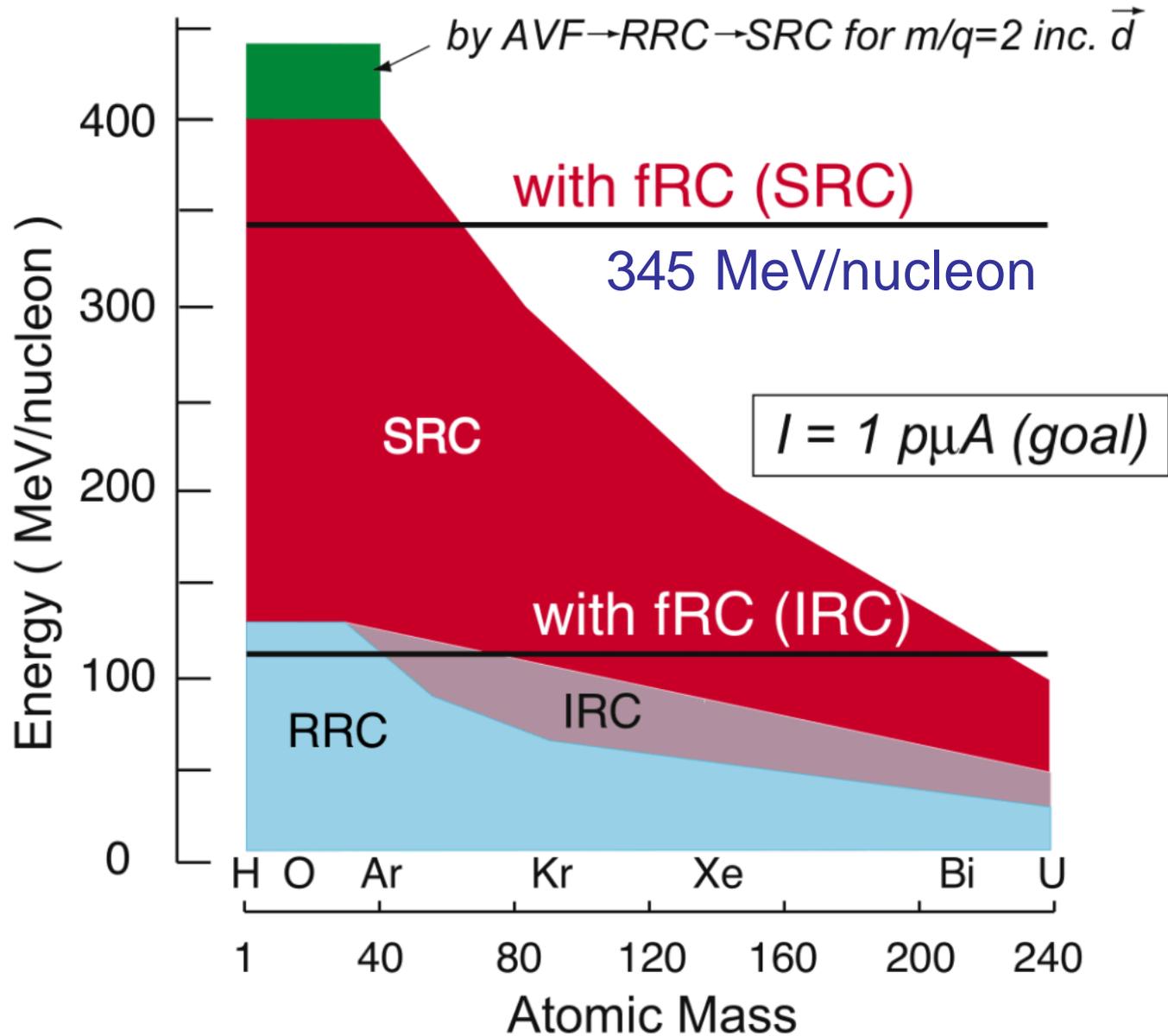
- fRC is bypassed.
- Frequencies of the accelerators are varied.
- 345 MeV/u  $^{86}\text{Kr}$ , 400 MeV/u  $^{48}\text{Ca}$  are available.

# Polarized-deuteron mode



- Polarized deuteron and ions with  $m/q=2$
- Energy variable, 250 MeV/u ~ 440 MeV/u

# Performance of RIBF accelerators



# Milestones of Beam Commissioning

- June -Nov. '06 Acceleration test of fRC (U beam)  
Dec. '06 Acceleration test of SRC (Al beam)  
**First beam on Dec. 28**
- Jan. - Mar. '07 Improvements of accelerators, and  
Acceleration test of fRC (U beam)  
Charge state of U ions  
after ECRIS: 14+ (UF<sub>6</sub> gas) --> **35+** (metal)  
after 2nd stripper: 73+ (originally designed) --> **71+**  
after 3rd stripper: 88+ (originally expected) --> **86+**

Details of the charge stripping will be given  
in TUZCR05 by H. Ryuto.

**First RI beams from BigRIPS using U on Mar. 27**

- Apr. Improvements of accelerators  
Accel-decel method after ECRIS  
Double-rebuncher system between RILAC and RRC
- May - June Acceleration test of SRC (U beam)  
**New neutron-rich RI (<sup>125</sup>Pd) from BigRIPS**

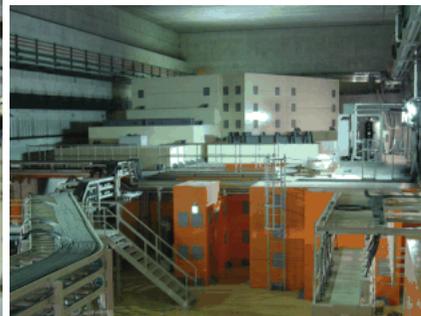
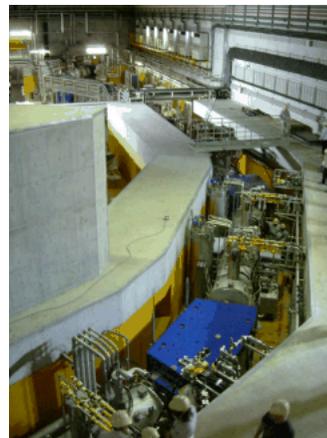
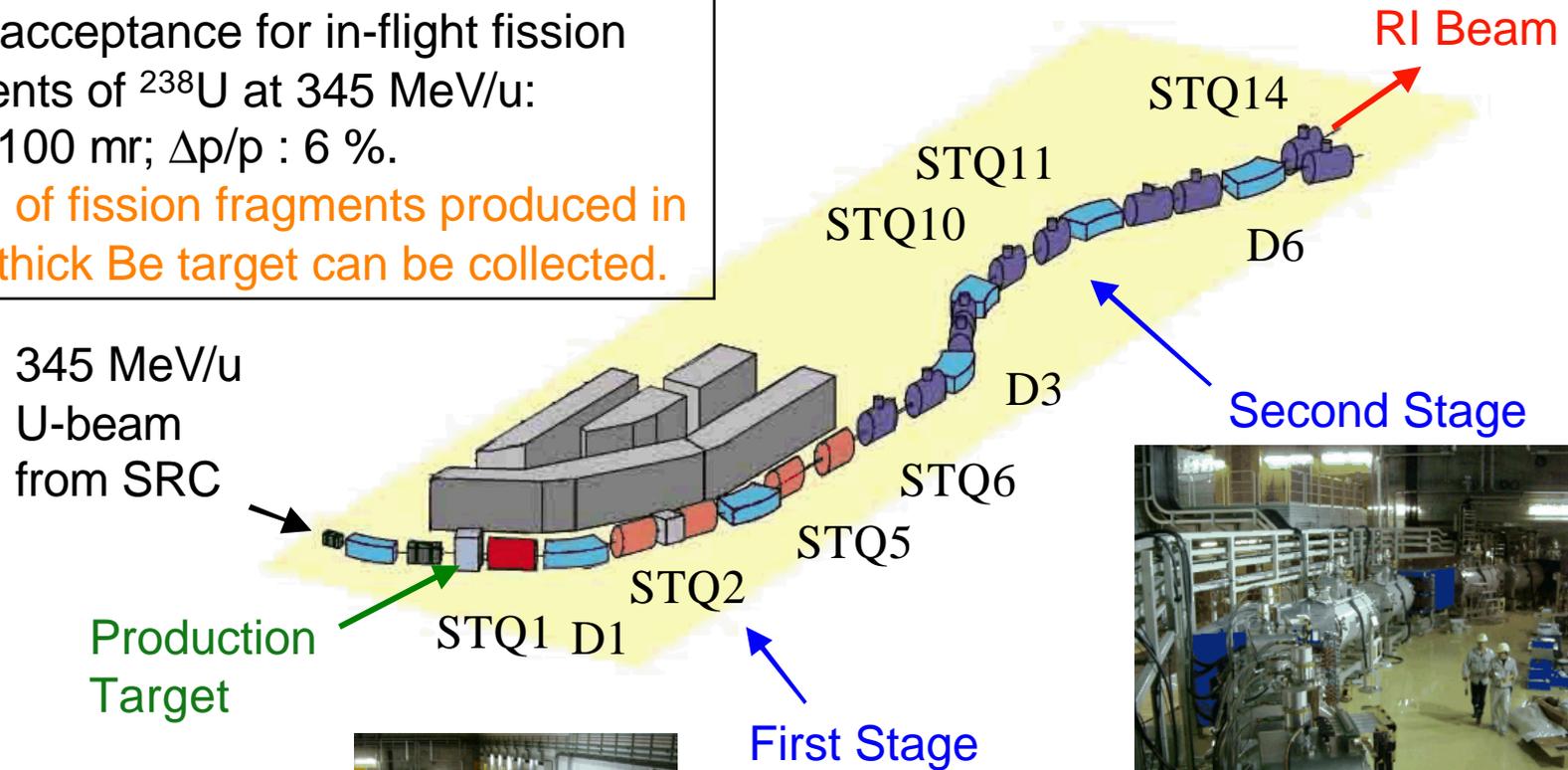


# Operational parameters for U acceleration

	RILAC	RRC	fRC	IRC	SRC
Charge	35+	35+	71+	86+	86+
Energy (MeV/u)	0.67	11	51	114	345
RF freq. (MHz)	18.25	18.25	54.75	36.5	36.5
h	---	9	12	7	6

# BigRIPS

Large acceptance for in-flight fission fragments of  $^{238}\text{U}$  at 345 MeV/u:  
 $\Delta\phi : \sim 100 \text{ mr}$ ;  $\Delta p/p : 6 \%$ .  
~ 50% of fission fragments produced in 7 mm thick Be target can be collected.



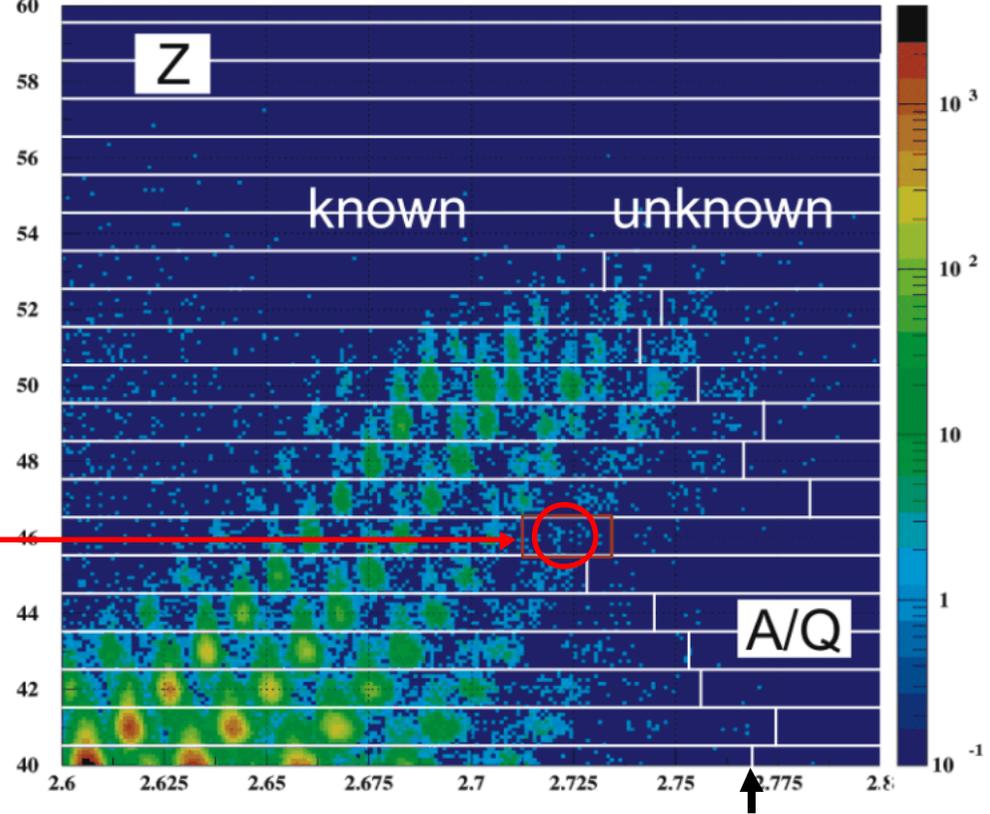
STQ:  
14.1 T/m  
24 cm  $\phi$  warm-bore

5000 tons concrete shielding

# New isotope



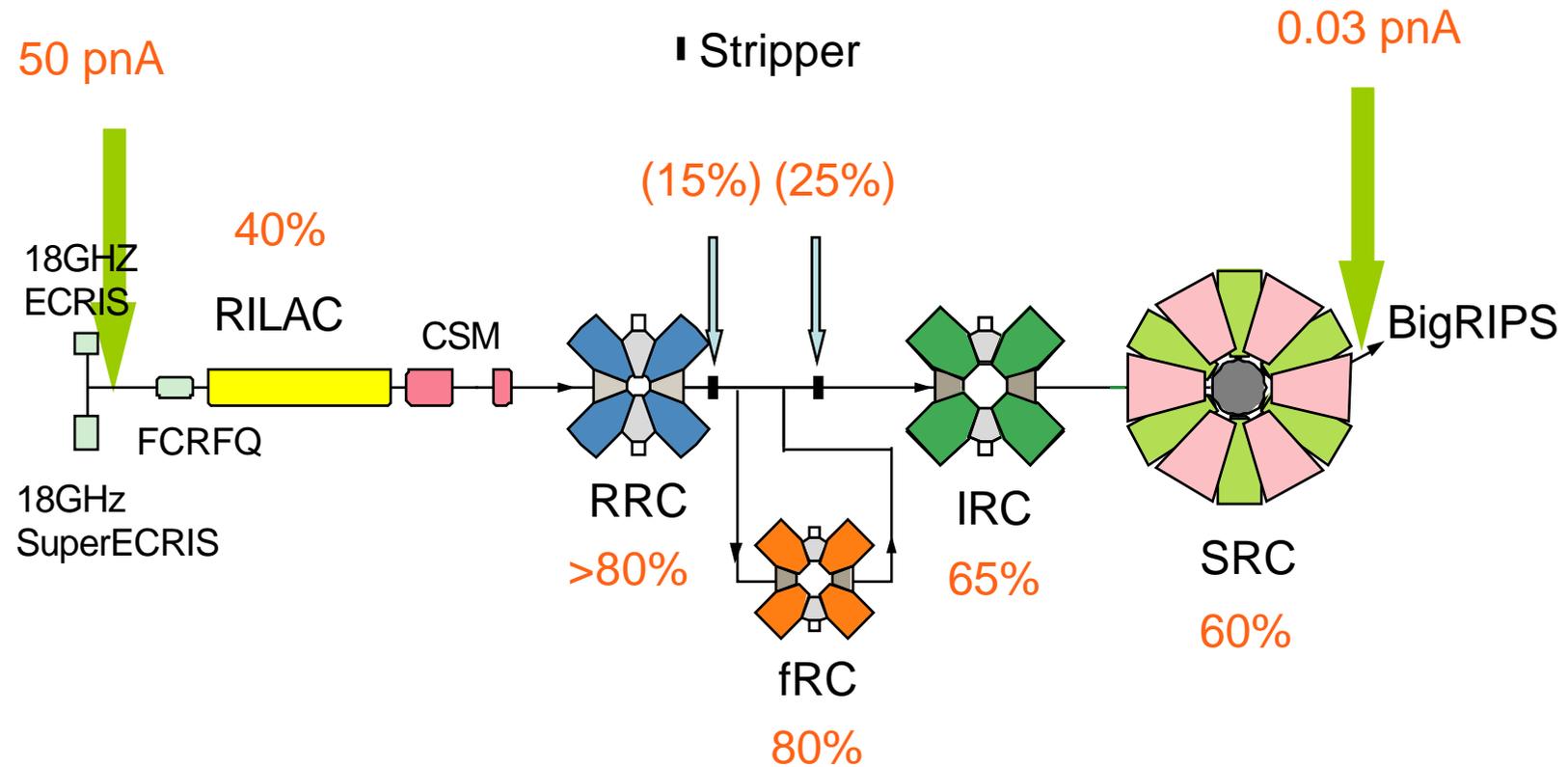
$^{125}\text{Pd}$



M. Bernas et al. PLB 331(94)19; PLB 415(97) 111 (GSI)



# Intensities of U beam and its transmission through the accelerators



Beam transmission through beam lines: 60~70 % for each section between accelerators

## Causes for the low transmission efficiency

- The flattop resonators of fRC, IRC and SRC were not operational or not operated properly.
- One of the four rf resonators of SRC was not operational, and even the operational resonators could not excite enough voltages.
- The curvature of the deflector channel of IRC was incorrectly manufactured.
- The operation of the phases and voltages of the six tanks of RILAC as well as the injection/extraction of the ring cyclotrons were not yet optimized.



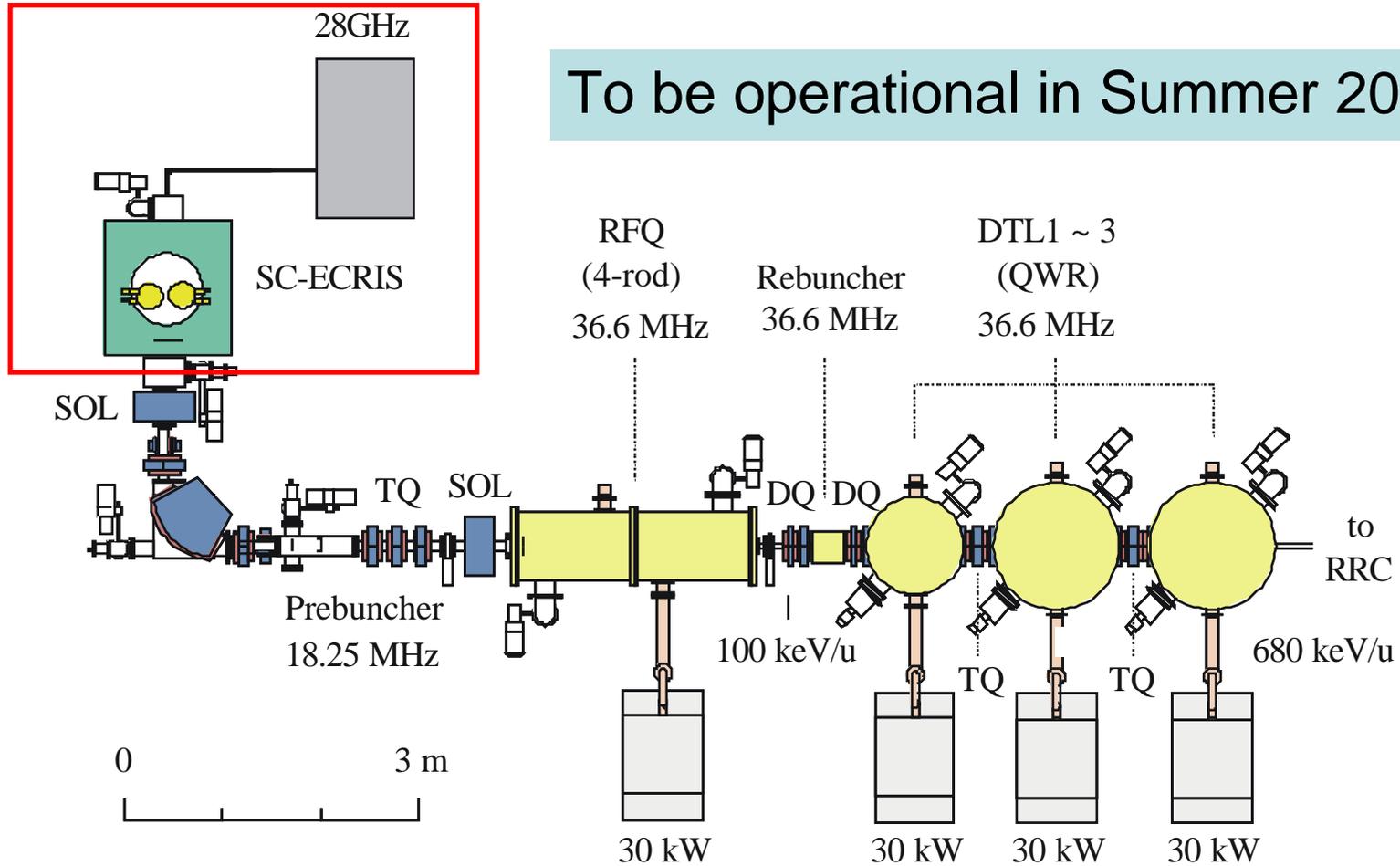
Plan: transmission efficiency of **more than 90 %** be achieved for each accelerator within a year.

# Future upgrades toward $1\text{p}\mu\text{A}$

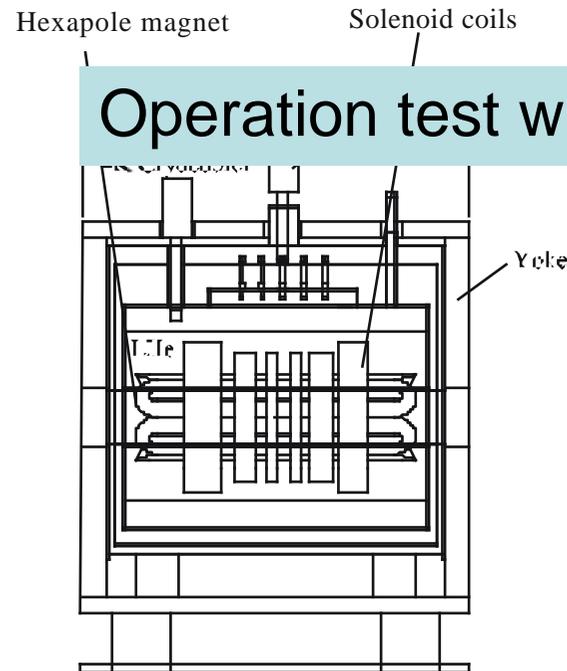
- RF conditioning and optimal tuning of the accelerators
- Installation of a flattop resonator to RRC
- New Injector to RRC, with 28 GHz SC-ECRIS
- Liquid Li Charge Stripper: Next step  
**Most Head-achy Bottle-neck Problem**

# New injector to RRC

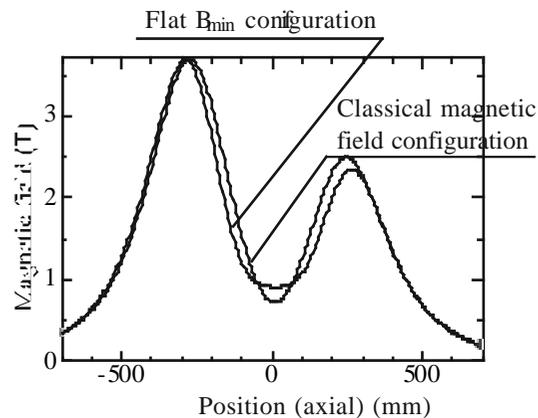
To be operational in Summer 2009



# Conceptual design of new SC-ECRIS (28GHz)



Operation test will be started in summer 2008



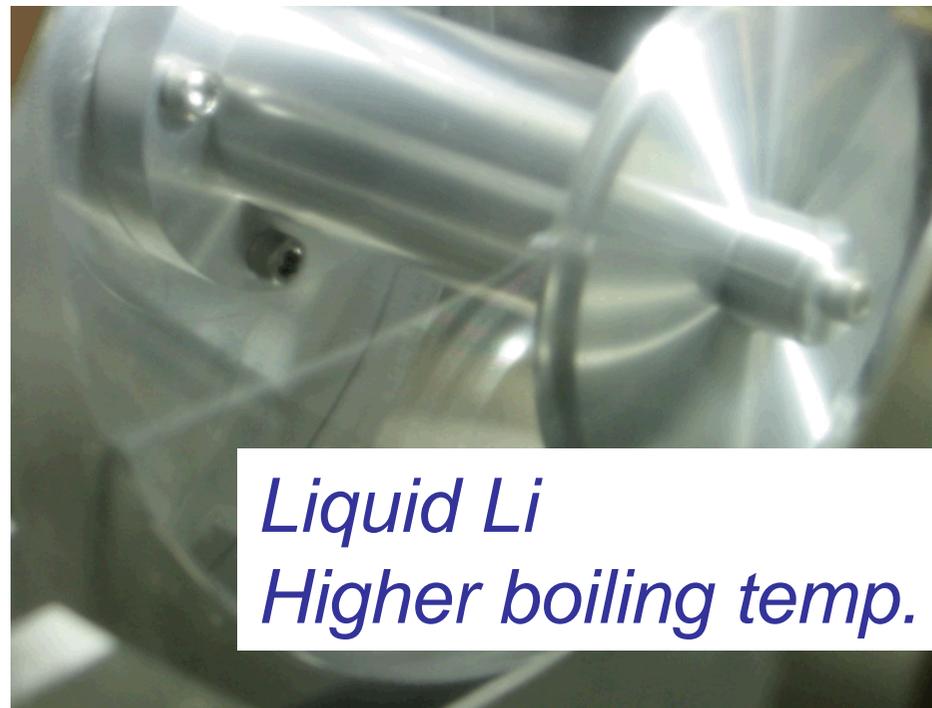
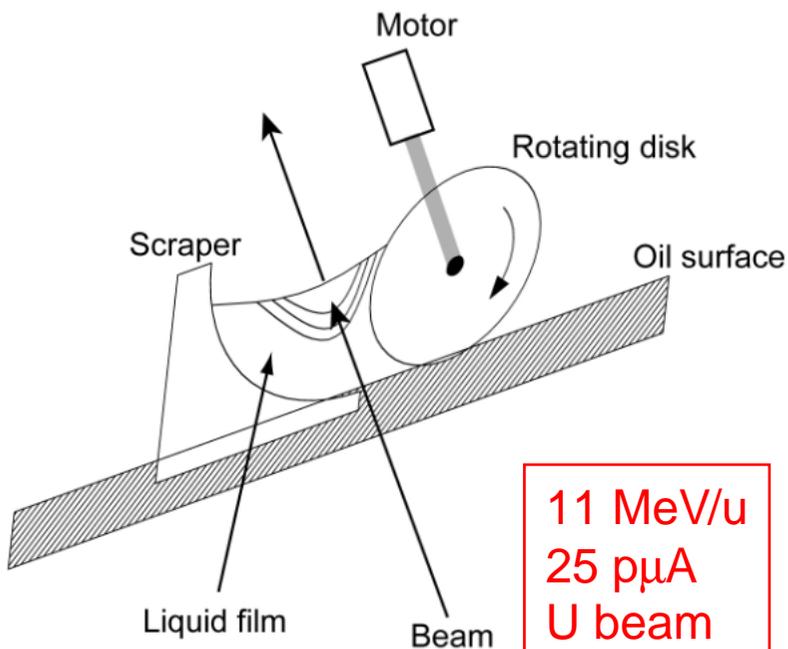
$(B_{\text{axial}})_{\text{max}}$	4 T
$(B_{\text{rad}})_{\text{max}}$	2 T
$B_{\text{min}}$	0~1 T
Chamber length	51 cm
Mirror-mirror space	51 cm
Chamber diameter	15 cm
Plasma volume	1,100 cm <sup>3</sup>

**Final goal:  $U^{35+} > 15 \text{ pA}$**

# Conceptual design of liquid Li stripper

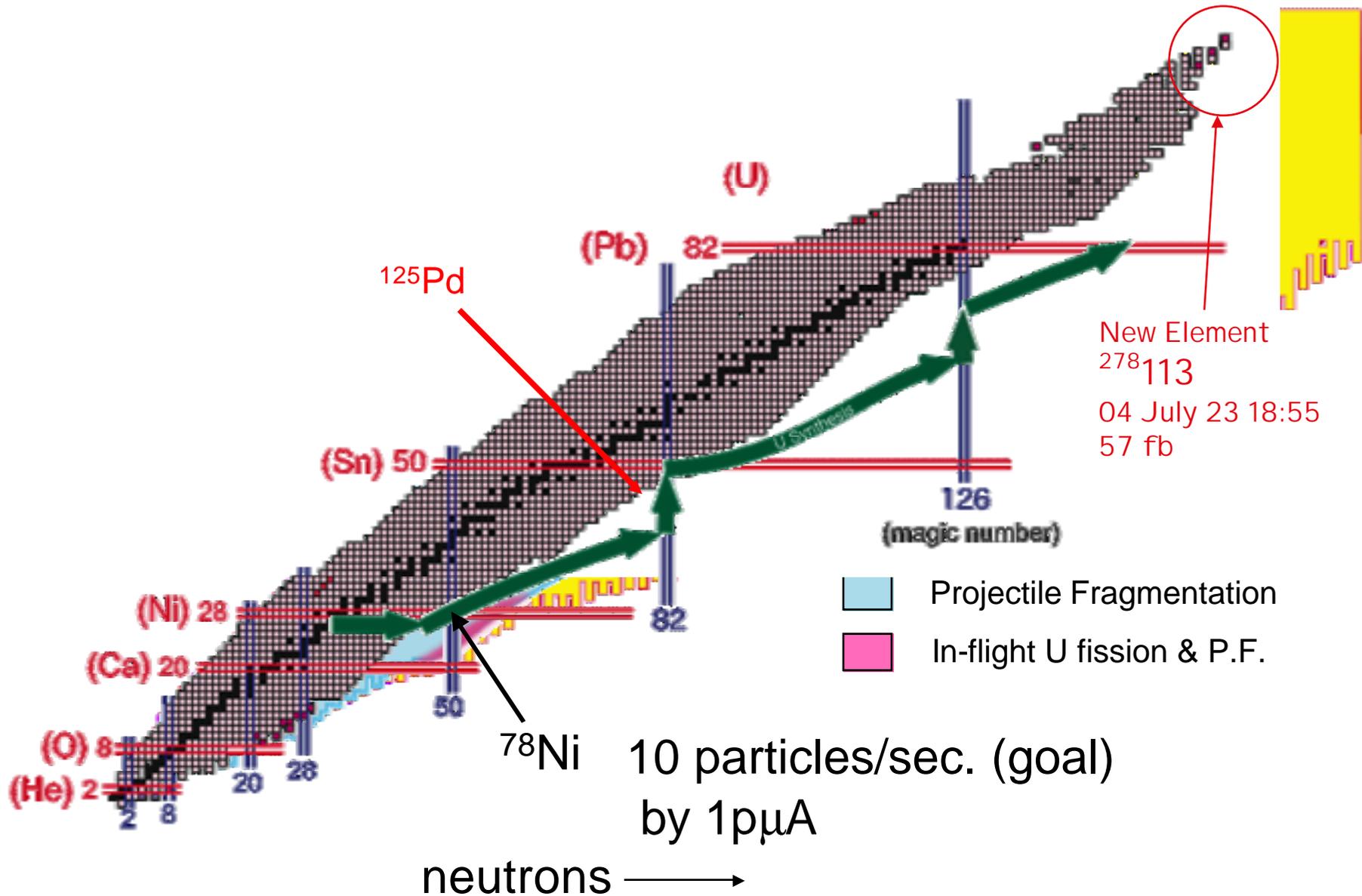
Successfully formed an about  $0.1\text{-mg/cm}^2$ -thick film of silicone oil  
But, it endured only  $8\text{ W/cm}^2$  heat deposit at maximum.  
It will be  $10\text{ kW/cm}^2$  for  $1\text{p}\mu\text{A}$   $345\text{ MeV}$  U beam

Endurance test using a U beam started in autumn of 2007.



Terrible Beam !!

# Great expansion of nuclear world by RIBF



# Summary

- We completed three new ring cyclotrons, including a **world's first and world's most powerful superconducting ring cyclotron**, in the autumn of 2006.
- We accelerated an  $^{27}\text{Al}^{10+}$  ion beam at 345 MeV/nucleon on December 28, 2006 for the first time and a  $^{238}\text{U}^{86+}$  ion beam at the same energy on March 23, 2007, and discovered **a new very neutron-rich isotope,  $^{125}\text{Pd}$** , in the first test experiment using the uranium beam.
- We have a problem that **the beam intensity is still low** (by the order of  $10^4$  lower than the design goal of 1 pμA for a uranium beam), although we have achieved the designed energy.
- We therefore need to undertake upgrade plans such as a **28 GHz superconducting ECR ion source** and a **liquid Li film** that can endure high-intensity beams.

## Other papers on RIBF reported in this conference

Author	Title	Session	Ccode
H. Okuno et al.	Hardware Commissioning of the RIKEN <i>Superconducting Ring Cyclotron</i>	oral	TUZCR06
H. Ryuto et al.	<i>Charge Strippers</i> for Acceleration of Uranium Beam at RIKEN RI-Beam Factory	oral	TUZCR05
T. Abe	<i>Plant Breeding</i> using the Ion Beam Irradiation in RIKEN	oral	MOZCR04
N. Fukunishi et al.	<i>Present Performance and Commissioning Details</i> of RIBF Accelerator Complex	poster	TUPPRA17
J. Ohnishi et al.	The <i>Magnetic Field</i> of the Superconducting Ring Cyclotron	poster	TUPPRA16
N. Sakamoto et al.	<i>RF System</i> for the RIBF Superconducting Ring Cyclotron	poster	TUPPRA15
K. Yamada et al.	Details of <i>Beam Diagnostic System</i> for RIKEN Superconducting Ring Cyclotron	poster	WEPPRA02
Y. Hayashi et al.	Effects of Ion Beam Irradiation on <i>Mutation Induction in Rice</i>	poster	WEPPRA03
Y. Kazama et al.	Effects of Ion Beam Irradiation on <i>Mutation Induction in Arabidopsis thaliana</i>	poster	WEPPRA04

**Thank you for your attention!**