

Microwave Cold-Testing Techniques for the NLC,
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R&D program for the Next Linear Collider Test
Accelerator (NLCTA) includes the development of
microwave techniques for testing X-Band accelerating
structures at different stages of manufacturing and
assembly. In this paper we report on these techniques.
Resonant frequency measurements on five
representative stacks of the Damped Detuned Structure
(DDS) are used to determine the precise dimensions
required for the accelerating mode ($2\pi/3$). Coupling of
higher-order-modes to the damping manifolds is also
characterized using these stacks. Frequency
measurements on individual cells and on 39-cell stacks
permit quality control during and after machining.
Finally, a bead perturbation technique maps the
amplitude and phase of the electric field throughout the
assembled structure under travelling wave conditions
using a computer-controlled set-up. Results of these
measurement techniques and their application to the
design, manufacturing, and characterization of the
NLCTA structures are discussed.