

**Alignment Procedures for the MAX-II Storage Ring,**  
G. LEBLANC, W. STIEFLER, MAX-LAB - The techniques and equipment used for alignment of the MAX-II storage ring are described and evaluated. This includes the initial placement of reference points relative the MAX-I ring which is used as an injector. The magnetic elements of the MAX-II ring are placed on machined supports on girders which are aligned relative each other and a central pillar. Consequently, there is no possibility of individual alignment of the separate magnets. Some of the implications of this as well as practical experiences from the alignment procedure will be presented.