



Status of the AISHa ion source at INFN-LNS

**L. Celona, G. Castro, F. Chines, S. Gammino, O. Leonardi, G. Calabrese,
G. Manno, D. Mascali, A. Massara, S. Passarello, D. Siliato, G. Torrisi**
Istituto Nazionale di Fisica Nucleare – Laboratori Nazionali del Sud

C. Maugeri, F. Russo
CNAO Foundation – Pavia



24th International Workshop on ECR Ion Sources
(ECRIS'20)



AISHa requirements

Advanced Ion Source for HAdrontherapy

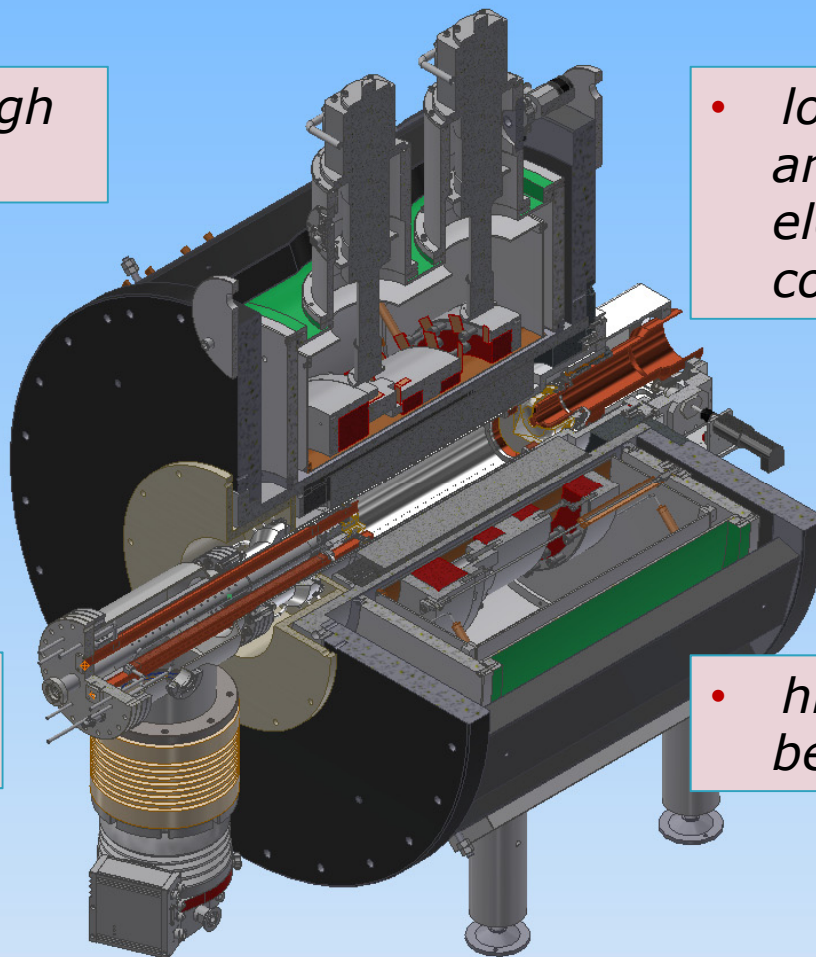


- *high stability and high reproducibility*

- *low space occupation and minimization of electrical consumption*

- *low maintenance time*

- *highly charged ion beams with low ripple*



State-of-art strategies on magnetic field/RF tuning needed!

AISHa





AISHa Design Strategy

Advanced Ion Source for HAdrontherapy



FINE TUNING OF ECRIS PARAMETERS (B , f)

The CSD, the plasma density and the Electron Energy Distribution Function can be tuned by the magnetic field and pumping wave frequency adjustments.

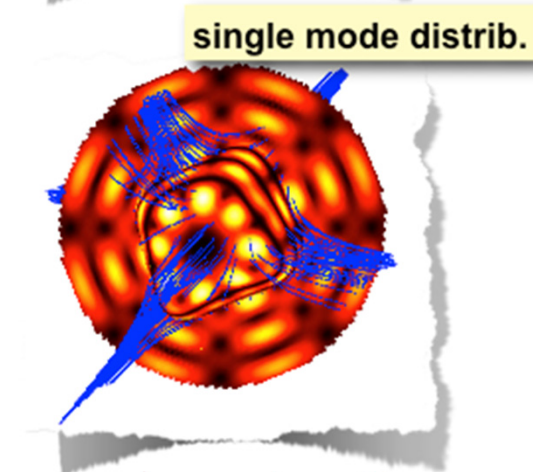
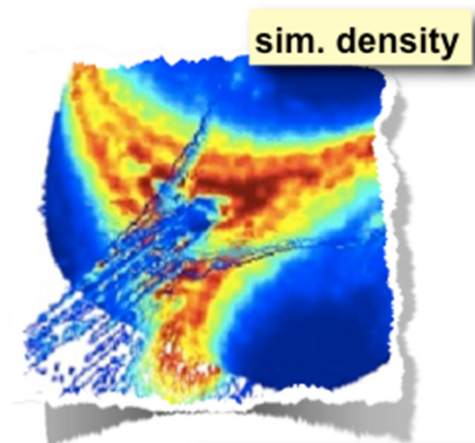
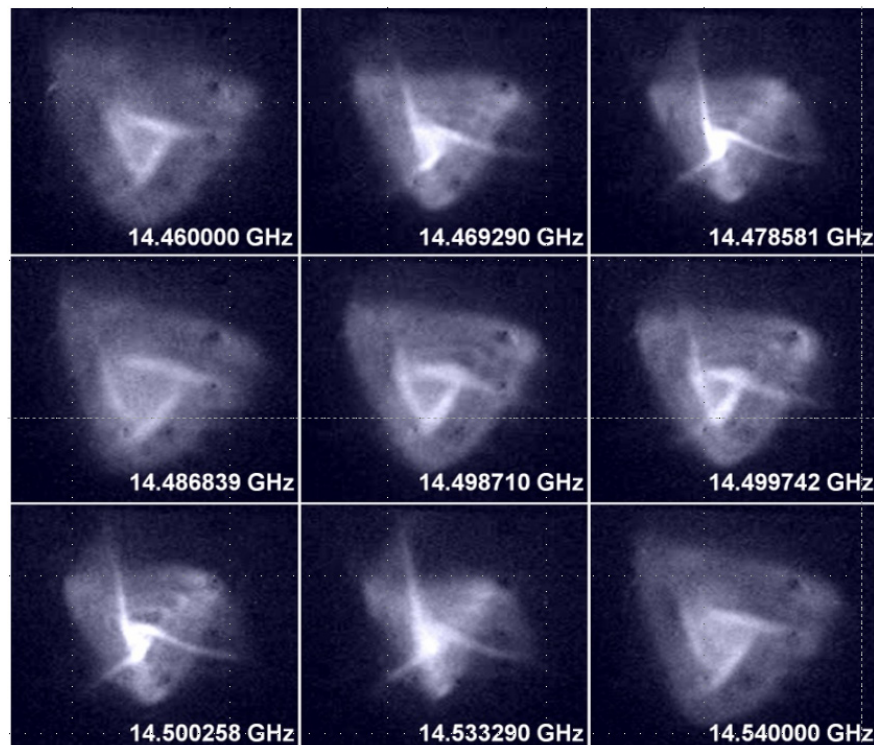
- ▶ The tuning of the magnetic field changes the distribution of the charge states and the temperature of the hot component of the plasma;

[S. Gammino, D. Mascali, L. Celona and G.Ciavola, *Plasma Sources Science & Technol.* 18 045016 (2009)]

- ▶ Evidence of plasma structure changes for slight variations of microwave frequency



Evidence of plasma structure changes for slight variations of microwave frequency in modal dominated cavities ($\lambda \approx L$).



INTERPLAY between plasma structure and beam parameters (current, shape, brightness, emittance)



THE MAIN CLUE

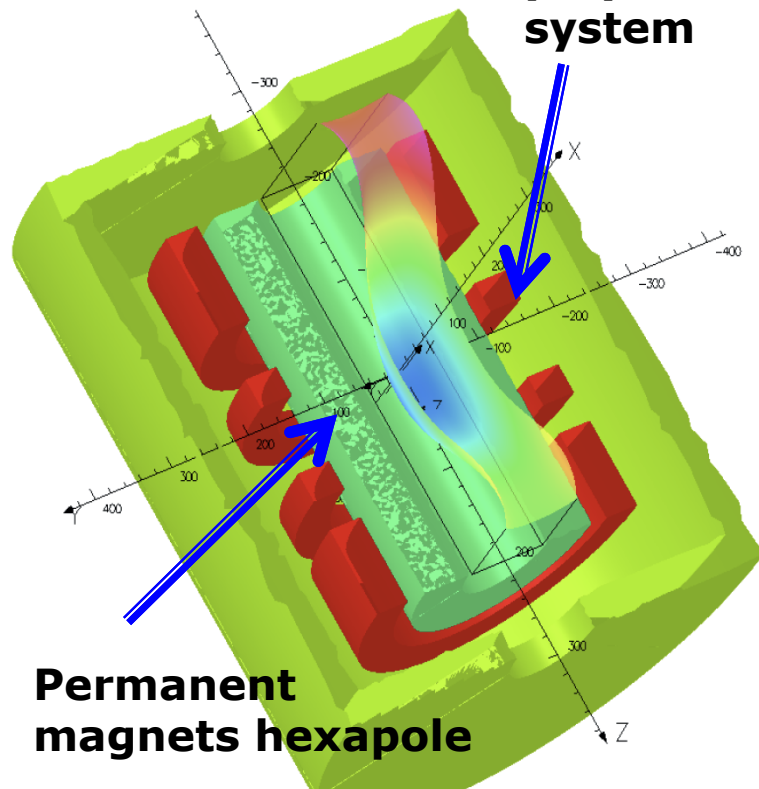
**The beam structure depends on
the plasma structure**



- **Maximum flexibility on the frequency**
(the plasma structure changes with the cavity frequency)
- **Maximum flexibility on the axial B-field**
(no matter about the radial one, it is less influent)

AISHA Advanced Ion Source for HAdrontherapy

4 (SC) coils system



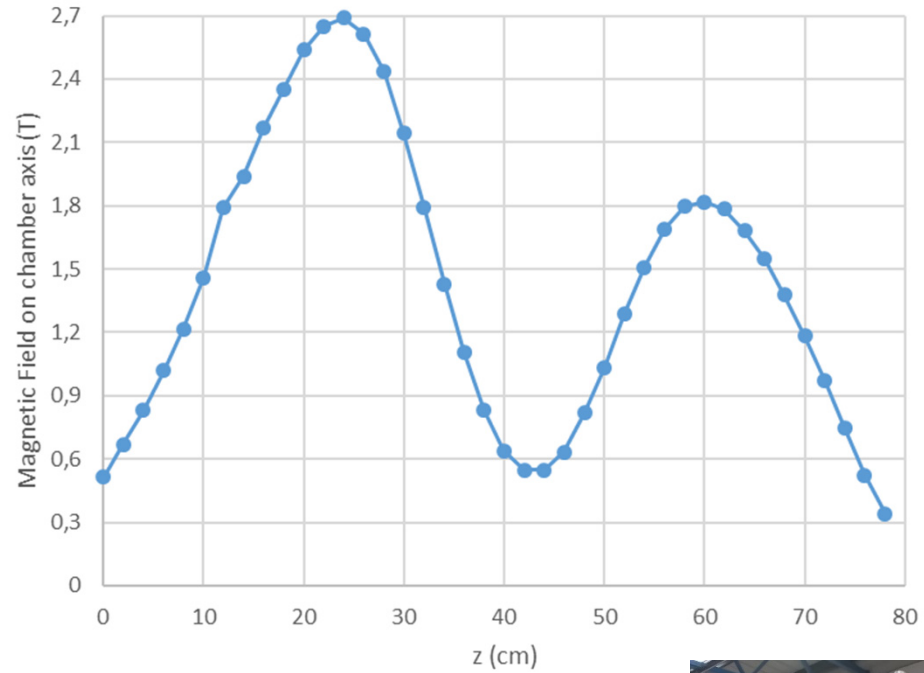
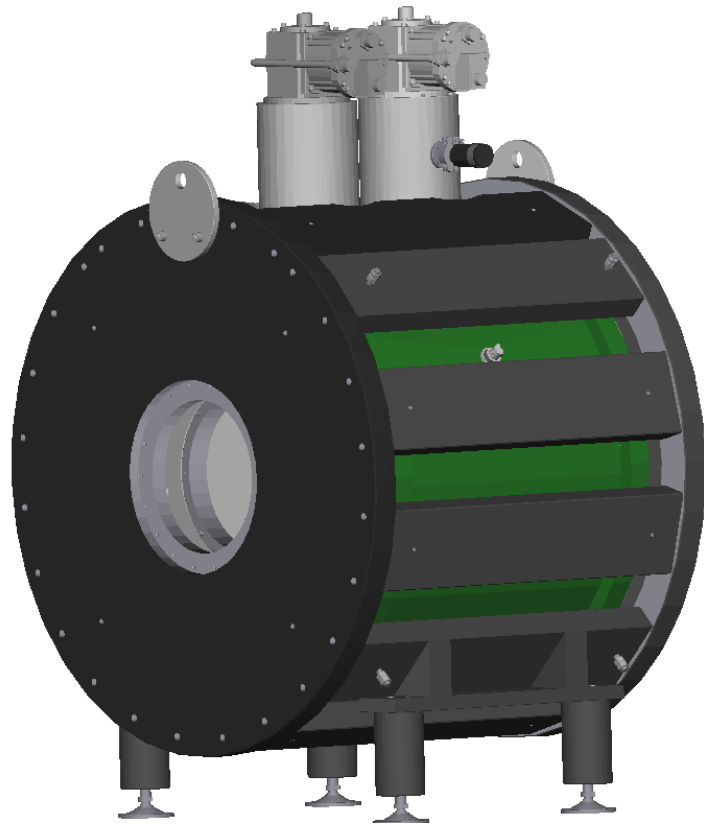
AISHA is a hybrid ECRIS: the radial confining field is obtained by means of a permanent magnet hexapole, while the axial field is obtained with a **Helium-free superconducting system**.

The **operating frequency of 18 GHz will permit** to maximize the plasma density by employing commercial microwave tubes meeting the **needs of the installation in hospital** environments.

Radial field	1.3 T
Axial field	2.7 T - 0.4 T - 1.6 T
Operating frequencies	18 GHz – 21 GHz
Operating power	1.5 + 1.5 kW (max)
Extraction voltage	40 kV (max)
Chamber diameter / length	Ø 92 mm / 360 mm
LHe	Free
Warm bore diameter	274 mm
Source weight	1400 kg



SC magnetic system assembly

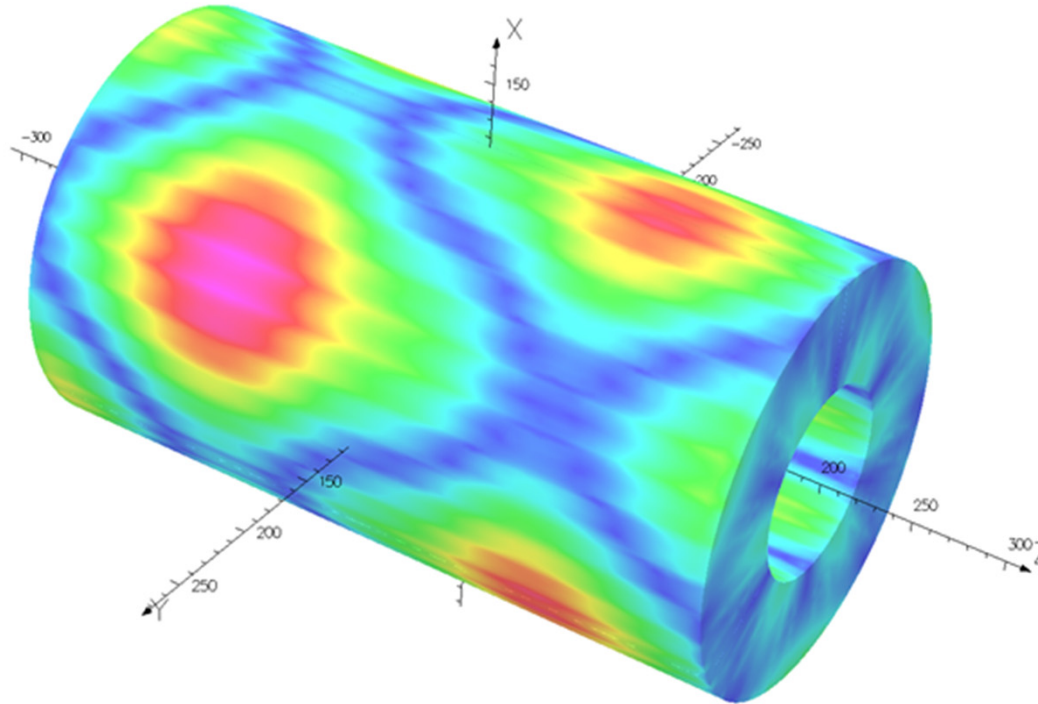
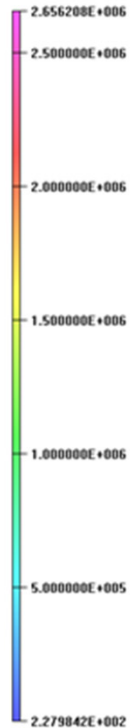




Radial magnetic confinement Demagnetization issues

15/mar/2013 08:28:17

Surface contours: SORT(PD*IX+HY*HY)



UNITS			
Length	mm		
Magn Flux Density T			
Magn Field	A m ⁻¹		
Magn Scalar Pot	A		
Magn Vector Pot	Wb m ⁻¹		
Elec Flux Density	C m ⁻²		
Elec Field	V m ⁻¹		
Conductivity	S m ⁻¹		
Current Density	A m ⁻²		
Power	W		
Force	N		
Energy	J		
Mass	kg		

MODEL DATA			
noplug4-neg-roferro-3.op3			
TOSCA Magnetostatic			
Nonlinear materials			
Simulation No 1 of 1			
712602 elements			
535865 nodes			
4 conductors			
Nodally interpolated fields			
Activated in global coordinates			
3-fold rotational symmetry			

Field Point Local Coordinates			
Local = Global			

FIELD EVALUATIONS			
Line	LINE (node)	251	Cartesian
	x=0.0	y=0.0	z=-250.0 to 250.0
Cartesian	CARTESIAN (node)	100x100	Cartesian
	x=0.0	y=-46.0 to 46.0	z=200.0 to -200.0

Opera

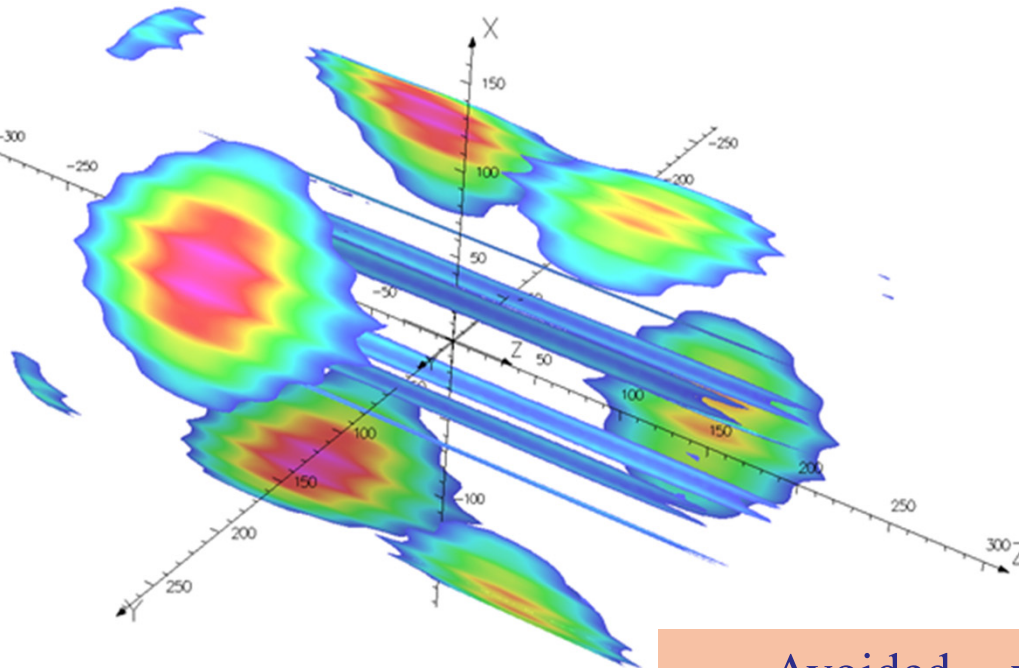
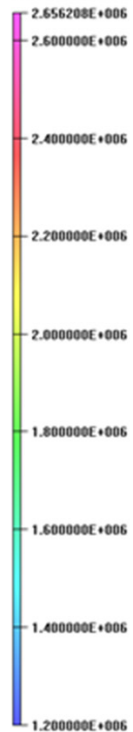
VAC745HR coercitivity 1.195×10^6 A/m

VAC677HR coercitivity 2.465×10^6 A/m

15/mar/2013 08:29:45

Radial magnetic confinement Demagnetization issues

Surface contours: SQRT(BX*BX+BY*BY)



UNITS	
Length	mm
Magn Flux Density	T
Magn Field	A m ⁻¹
Magn Scalar Pot	A
Magn Vector Pot	Wb m ⁻¹
Elec Flux Density	C m ⁻²
Elec Field	V m ⁻¹
Conductivity	S m ⁻¹
Current Density	A mm ⁻²
Power	W
Force	N
Energy	J
Mass	kg

MODEL DATA	
noplug4-neg-noferro-3.ap3	
TOSCA Magnetostatic	
Nonlinear materials	
Simulation No 1 of 1	
712602 elements	
535865 nodes	
4 conductors	
Nodally interpolated fields	
Activated in global coordinates	
3-fold rotational symmetry	

Field Point Local Coordinates	
Local = Global	

FIELD EVALUATIONS			
Line	LINE (node)	251	Cartesian
	x=0.0	y=0.0	z=-250.0 to 250.0
Cartesian	CARTESIAN (node)	300x100	Cartesian
	x=0.0	y=-46.0 to -46.0	z=200.0 to -200.0

VAC745HR coercitivity 1.195×10^6 A/m

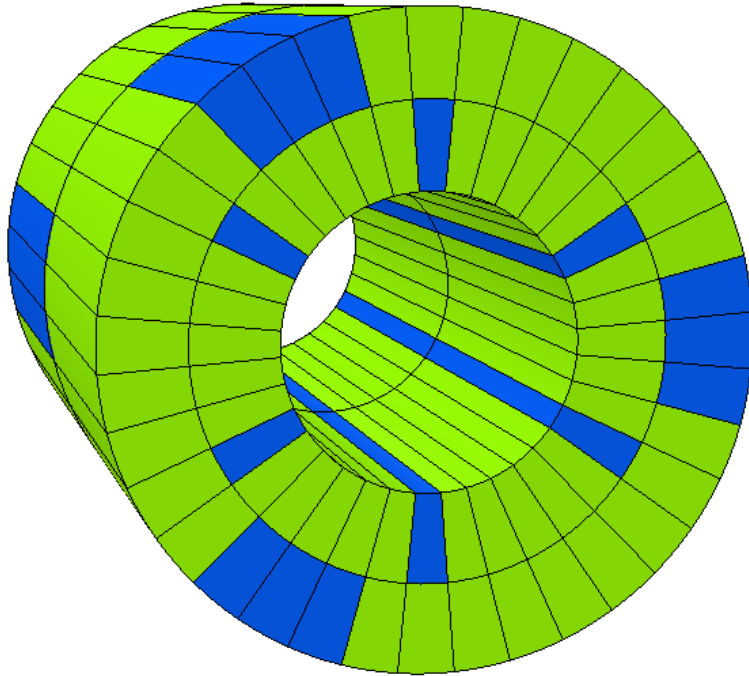
VAC677HR coercitivity 2.465×10^6 A/m

Avoided with grain boundary diffusion process!

Temperature of external part of plasma chamber MUST be kept low to avoid demagnetization

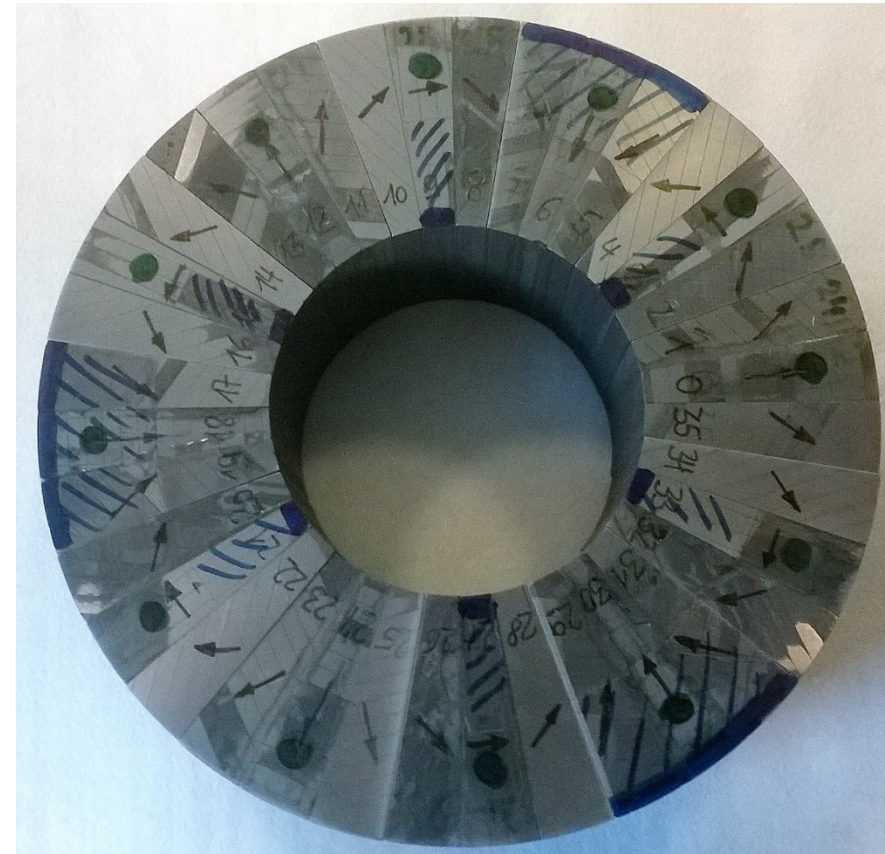


AISHa hexapole



Grain boundary diffusion process to enhance coercivity on both materials to avoid demagnetization issues

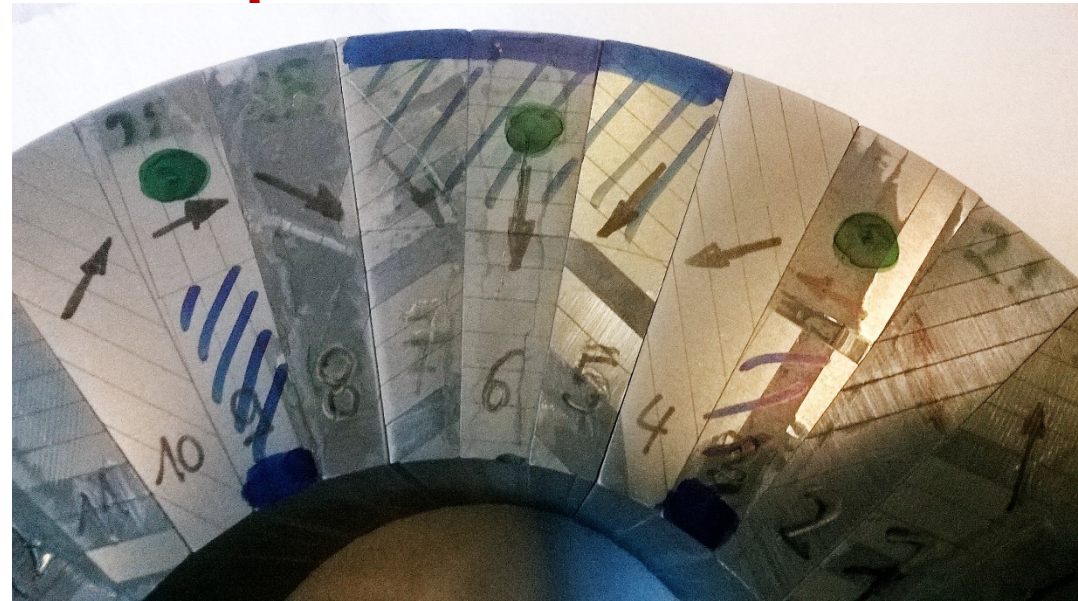
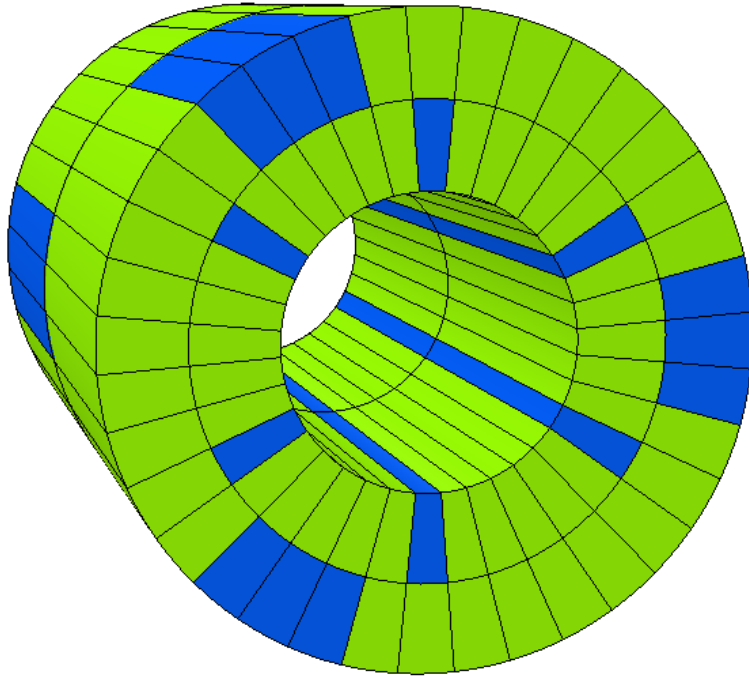
AISHa



**Green= VAC 745 HR
Blue= VAC 677 HR**



AISHa hexapole



Grain boundary diffusion process to enhance coercivity on both materials to avoid demagnetization issues

AISHa

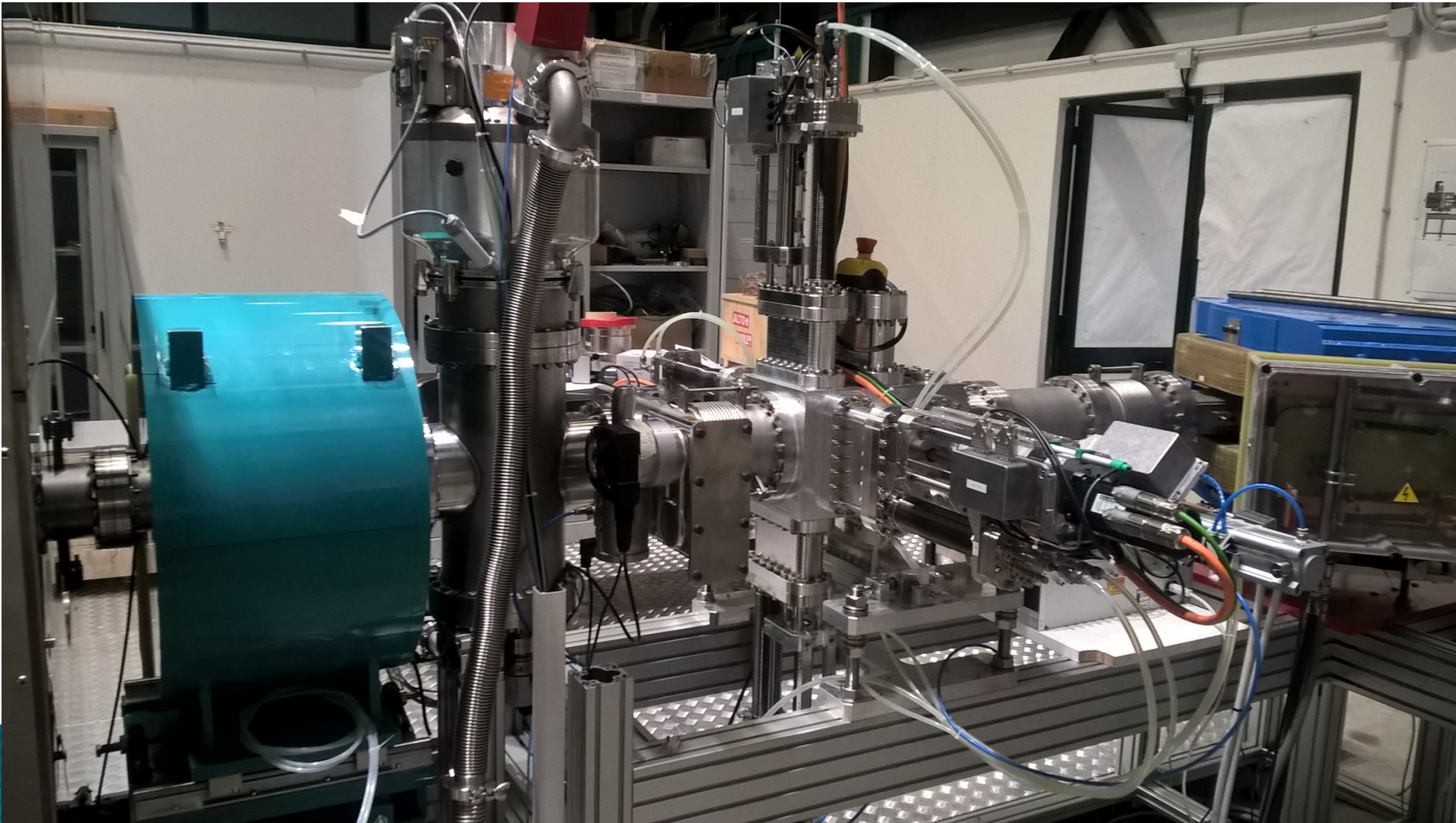
Green = VAC 745 HR
Blue = VAC677 HR

APSHa

Experimental setup

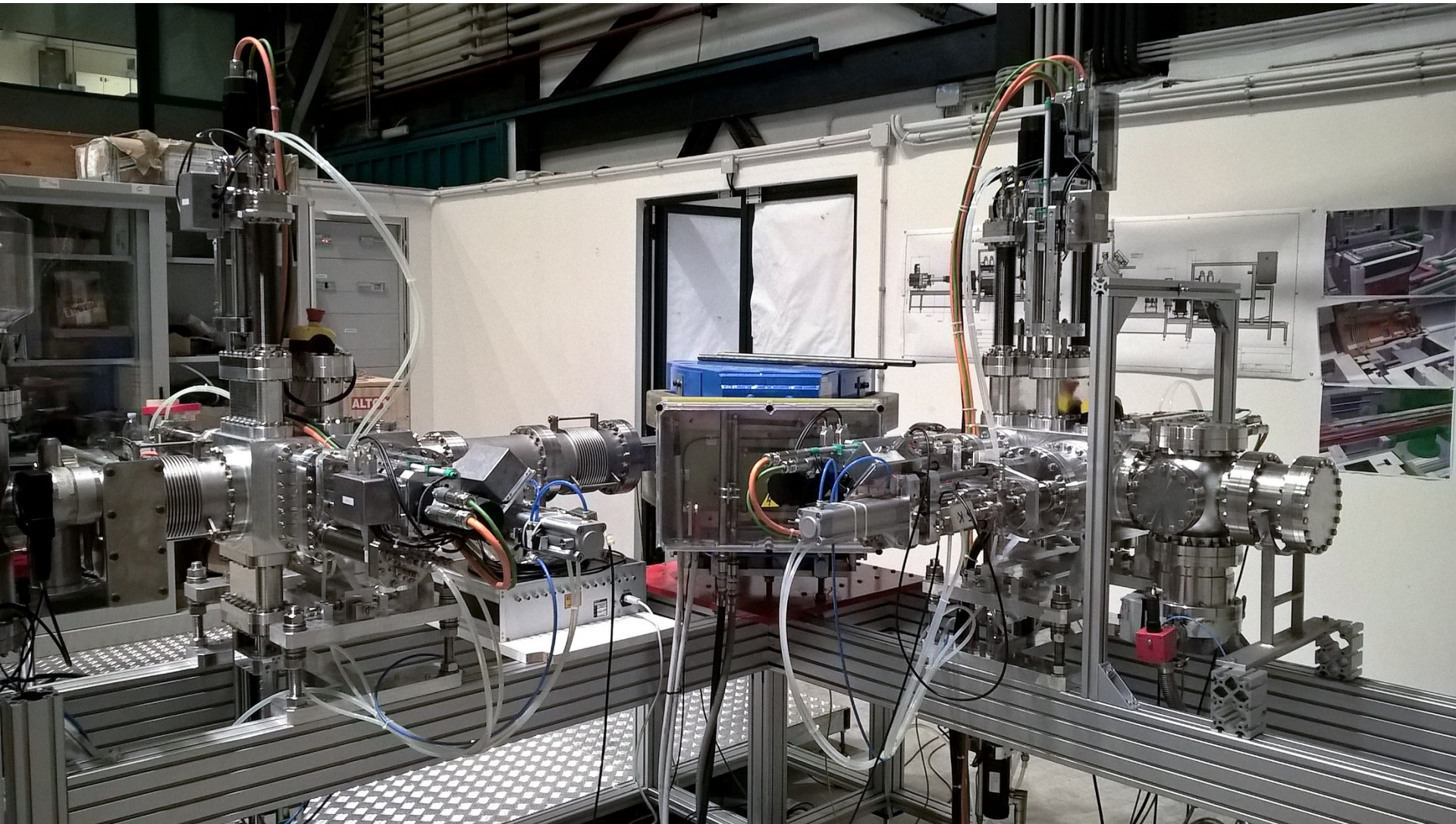


Experimental setup





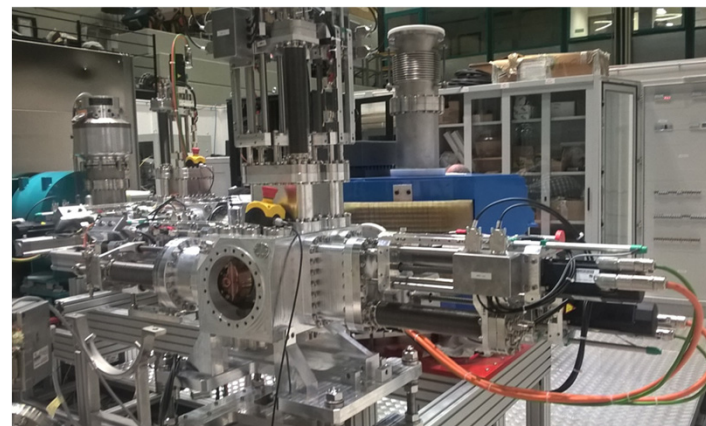
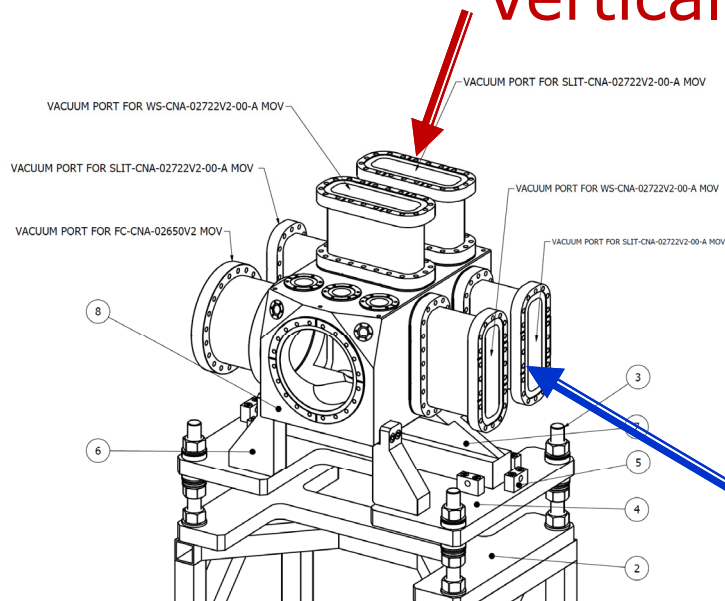
Experimental setup





Emittance measurements setup

Vertical slit and BWS



Horizontal slit and BWS

Distance between Horizontal slit and BWS = 133 mm

Distance between Vertical slit and BWS = 138 mm

Slit aperture: 0.5 mm

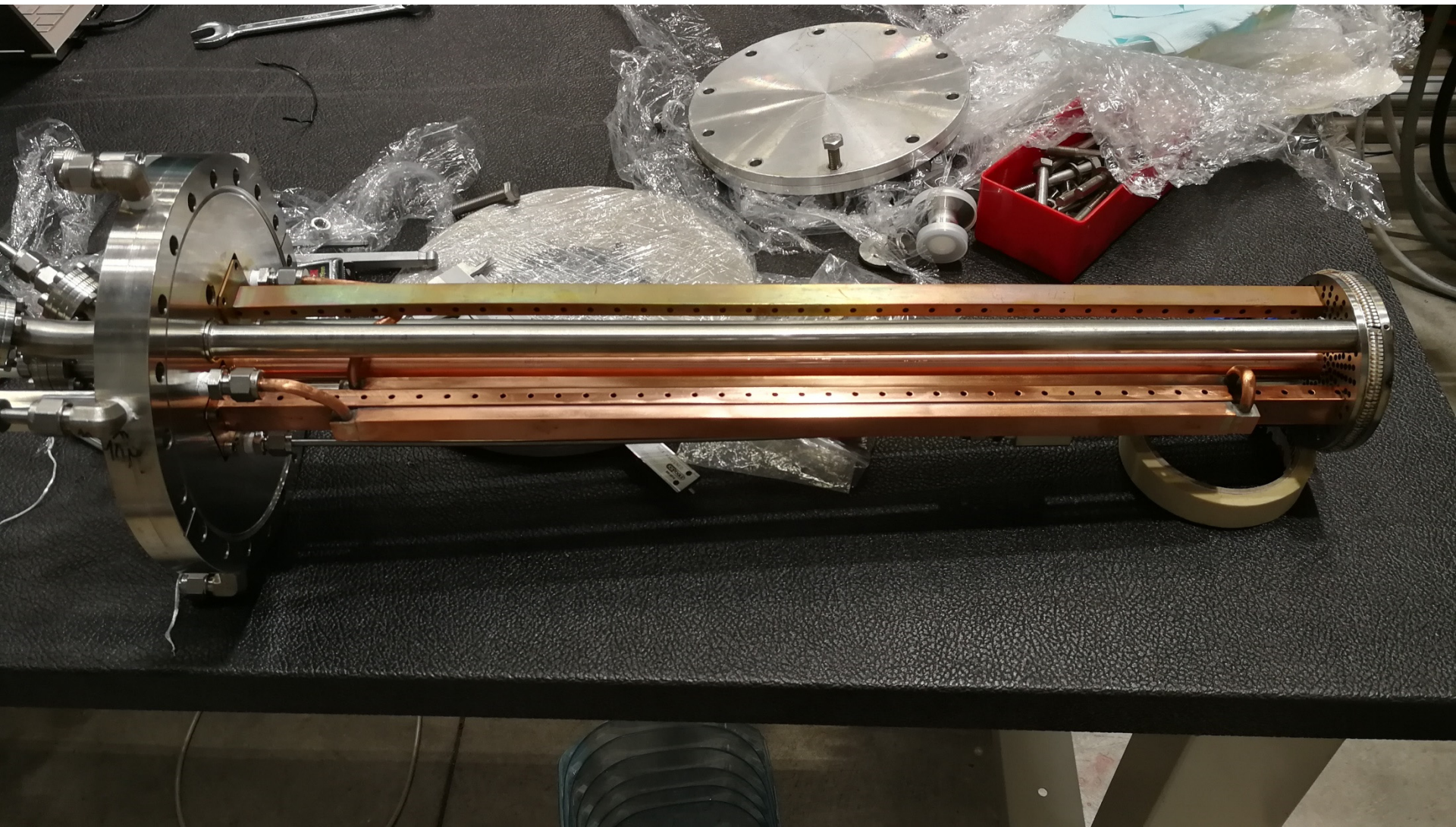
BWS speed: 1-100 mm/s (between 10-20 mm/s normally used)

Max sampling rate: 100kHz on 2 channels (1 sample each 0.1 mm normally used)

Displacement of 0.1 mm after 130 mm means 0.7 mrad divergence.



AISHa mechanics 1.5





AISHa mechanics 1.5



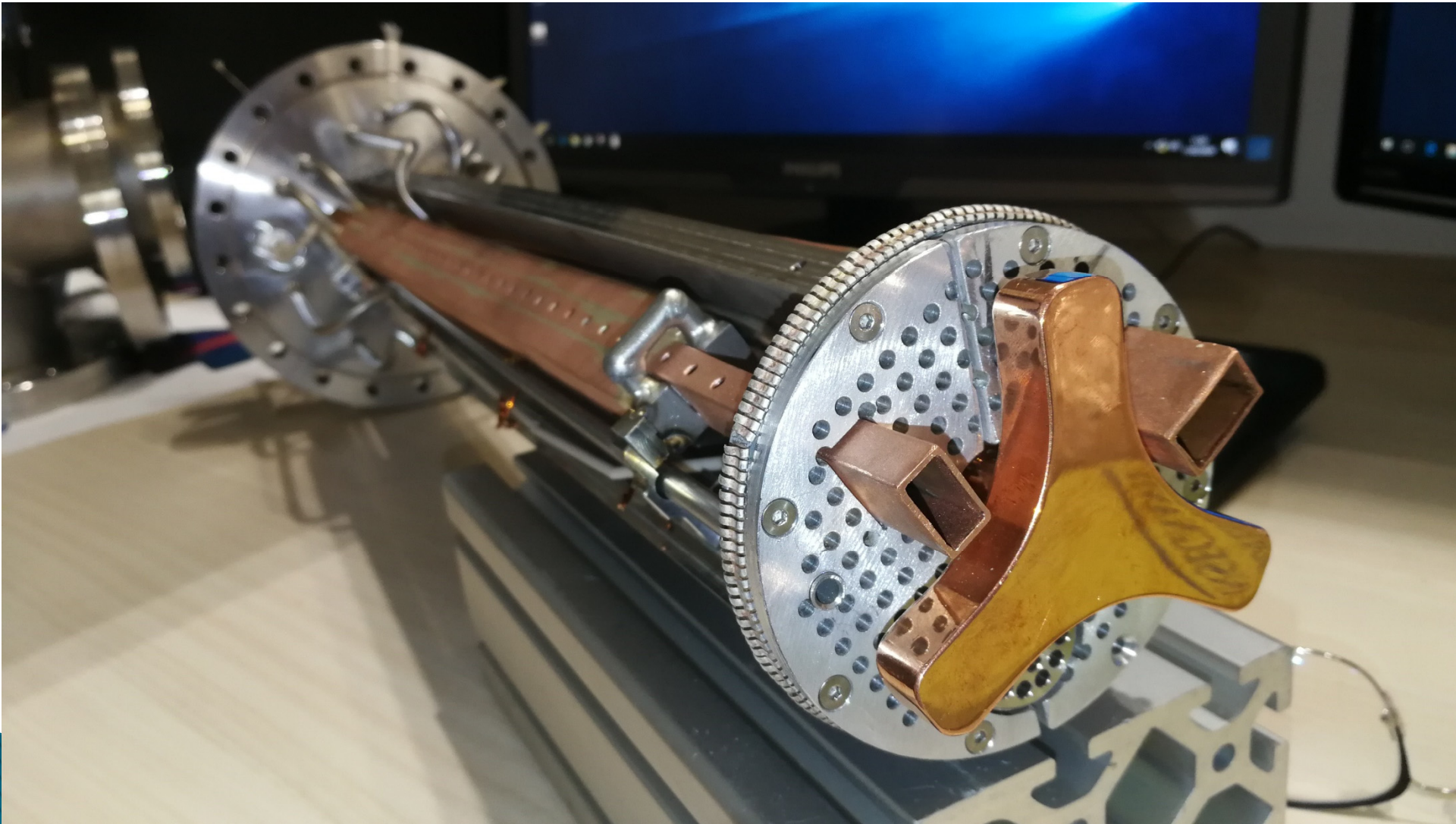


AISHa mechanics 1.5



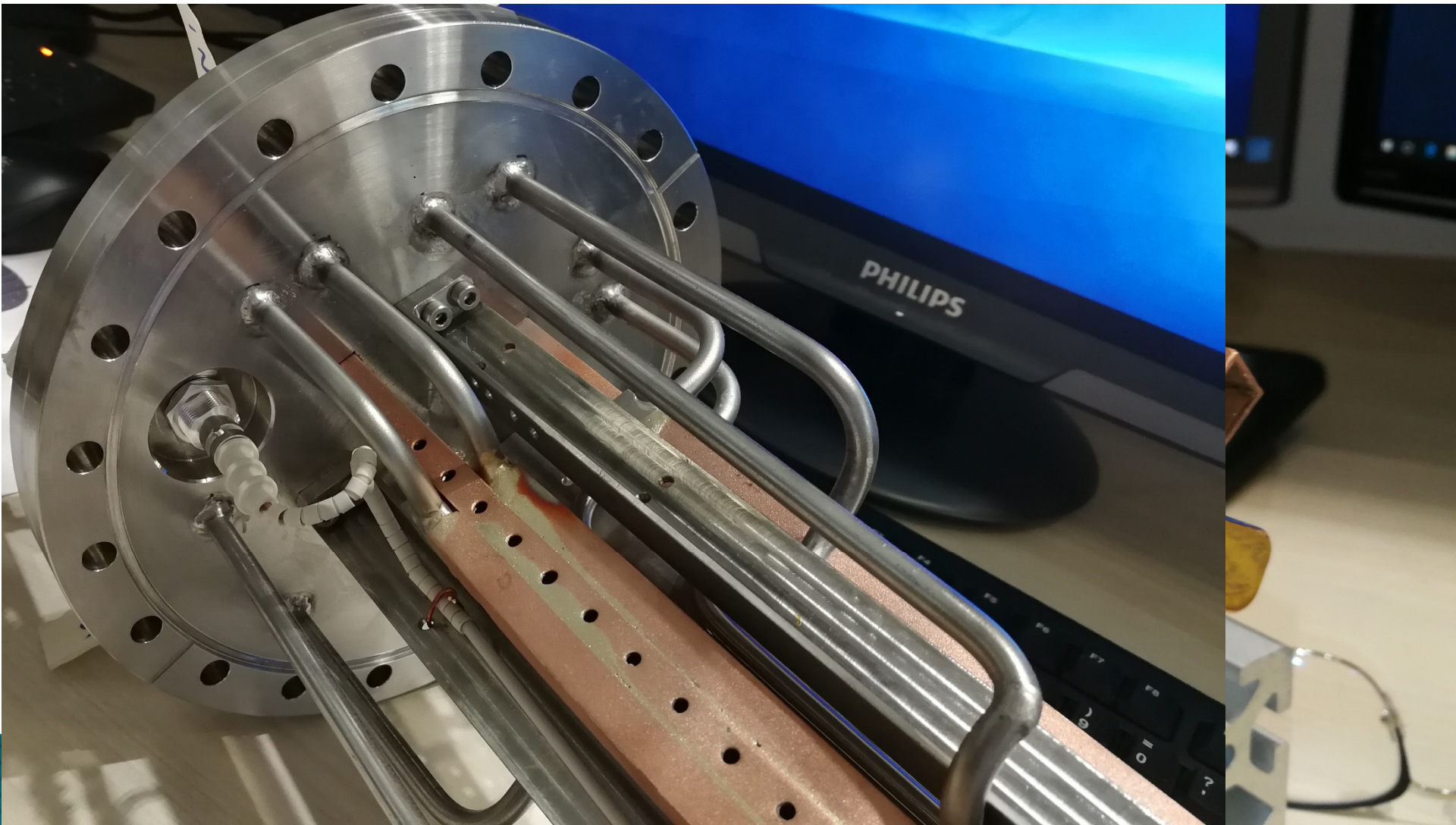


AISHa improved mechanics



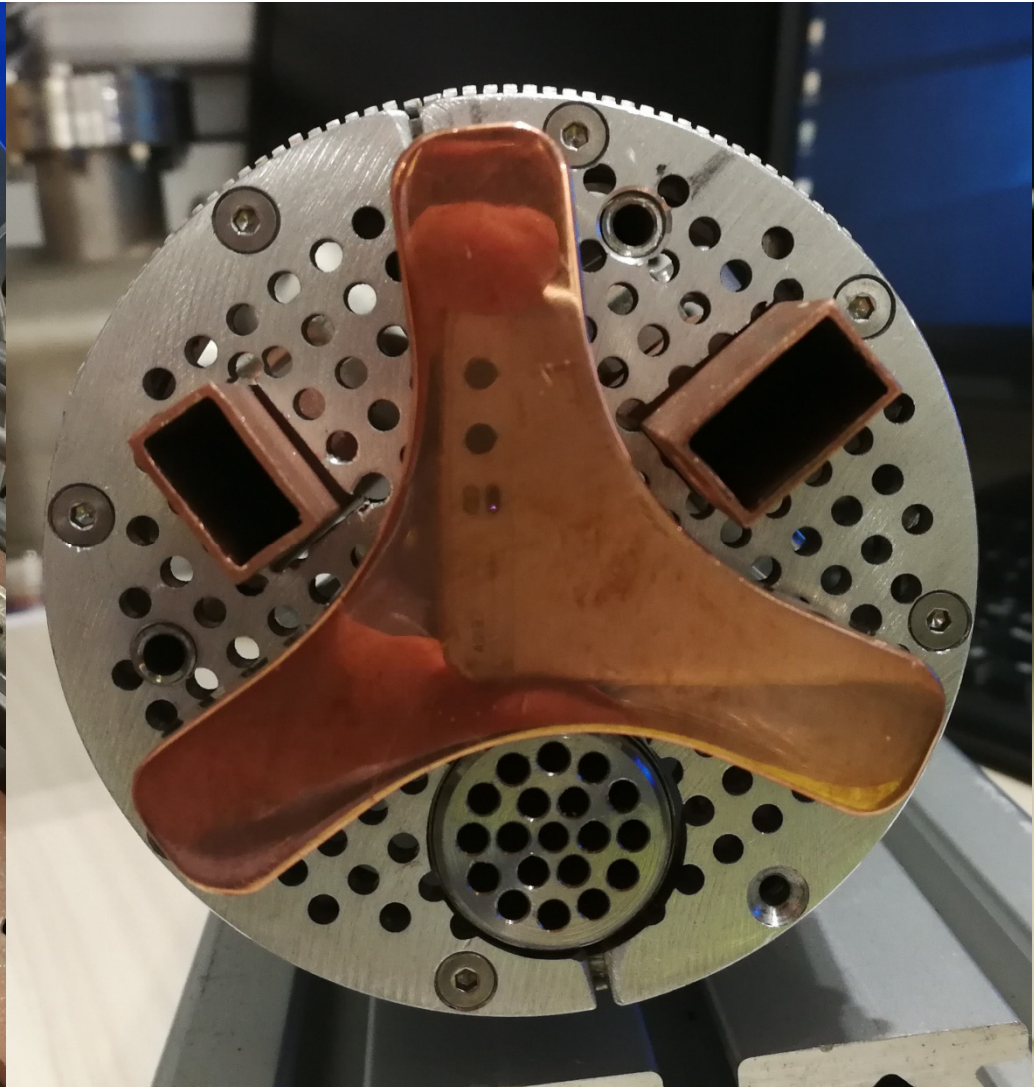
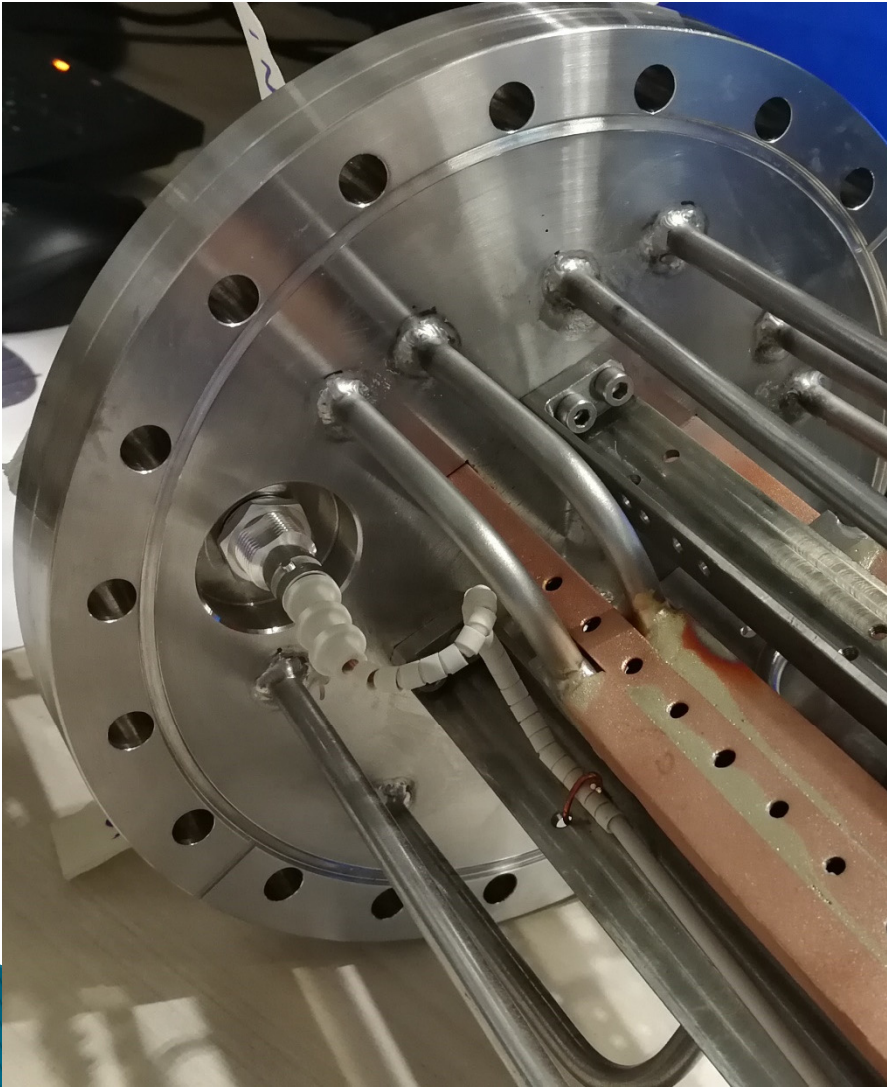


AISHa improved mechanics



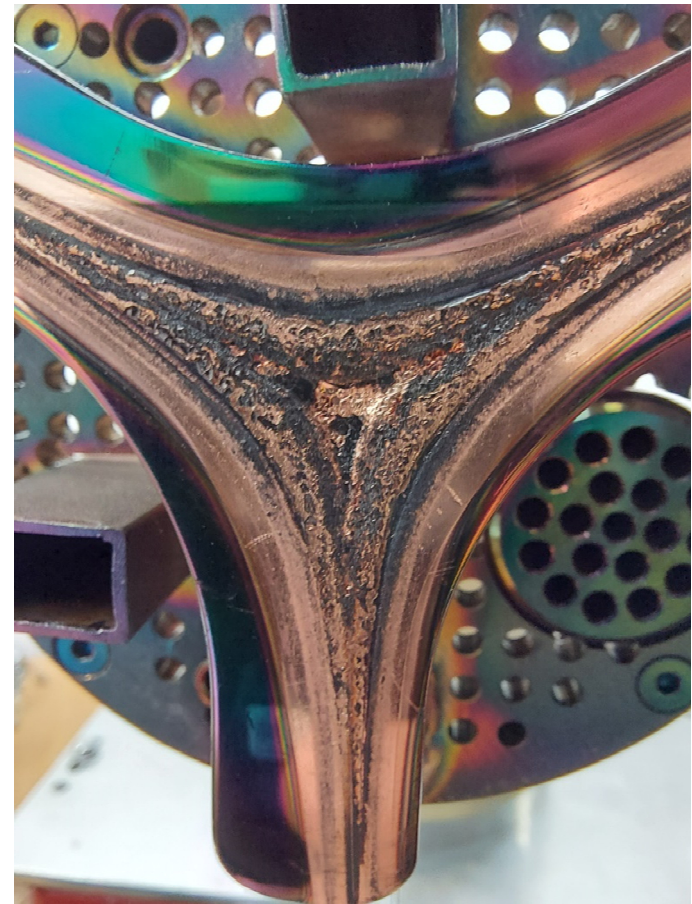
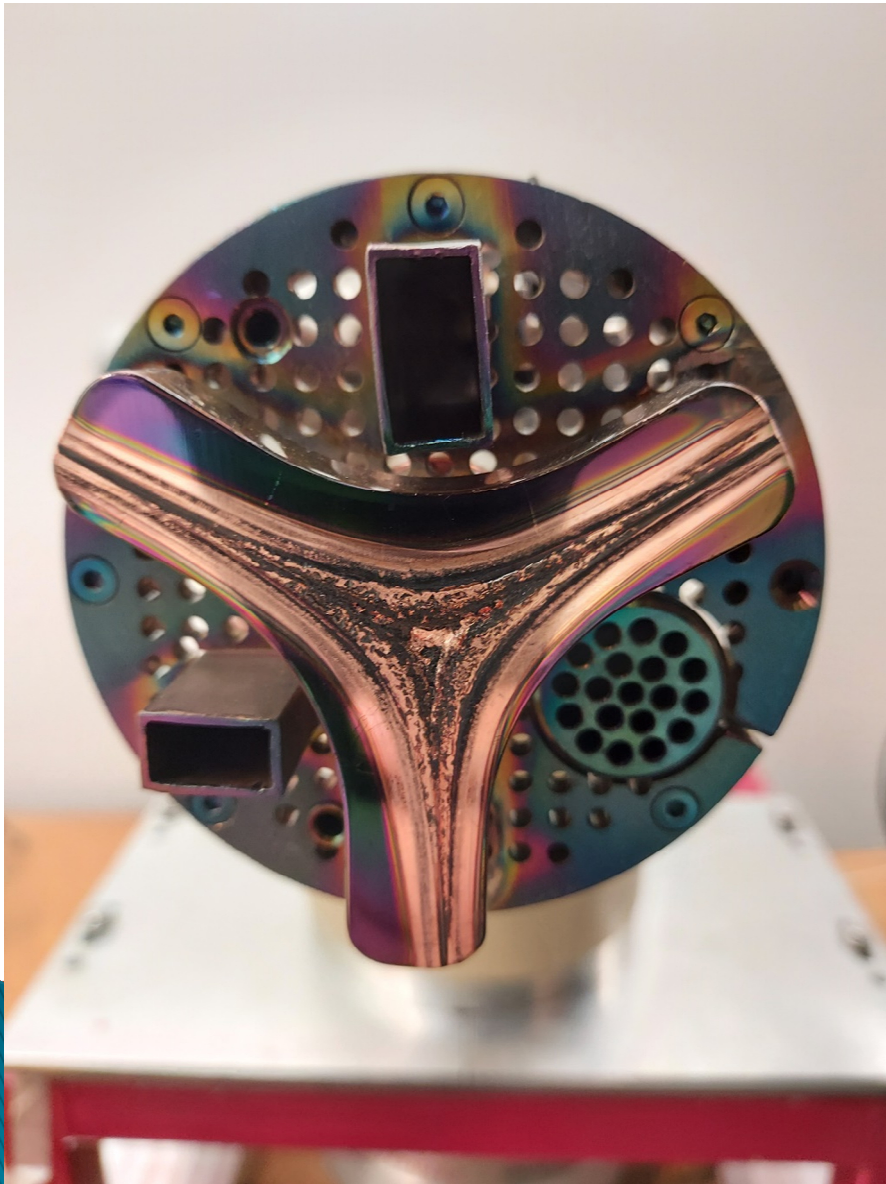


AISHa improved mechanics





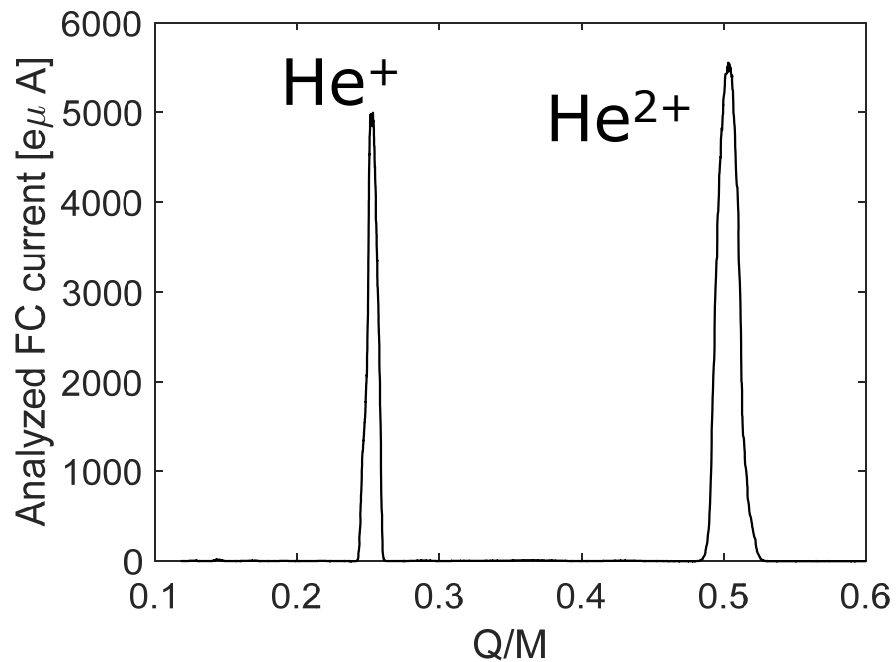
AISHa improved mechanics



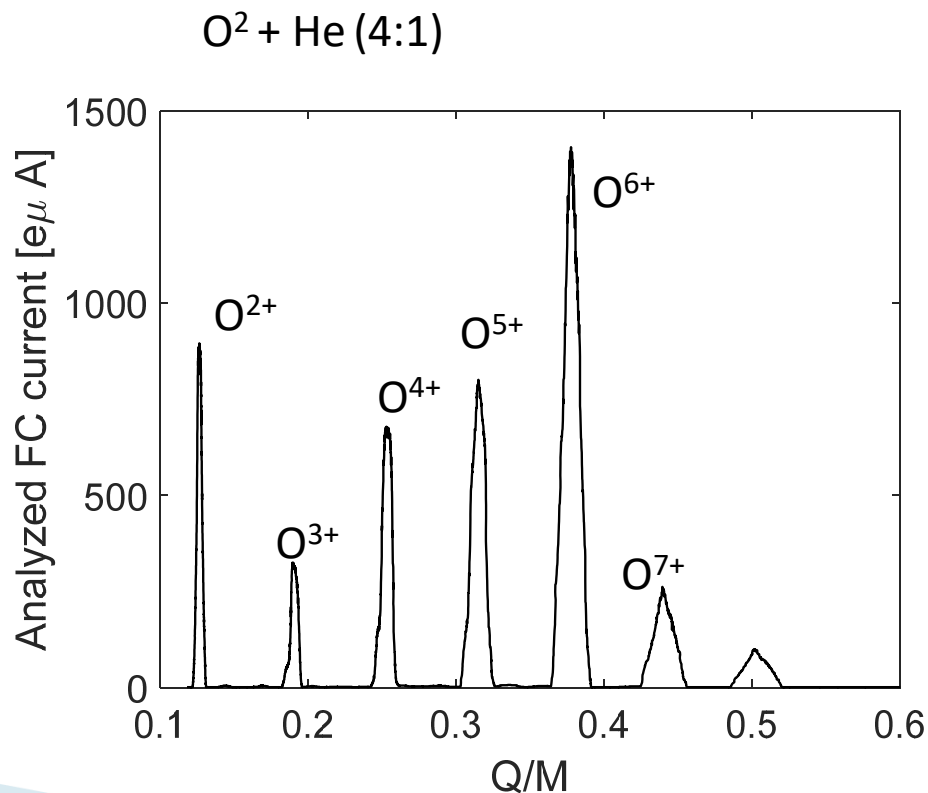


AISHa Helium and Oxygen SFH (17.3-18.4 GHz – 1.5 kW max)

Helium

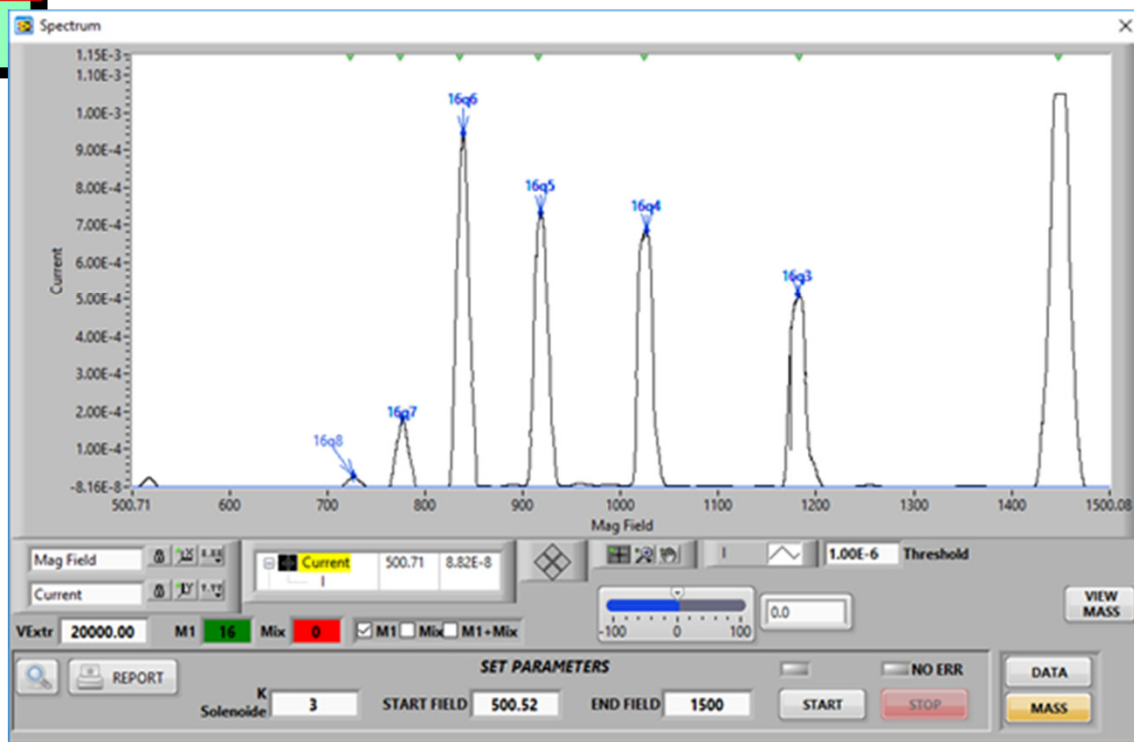


$O^{6+} > 1.6 \text{ emA}$
 $O^{7+} > 0.35 \text{ emA}$
 $O^{8+} > 0.1 \text{ emA}$



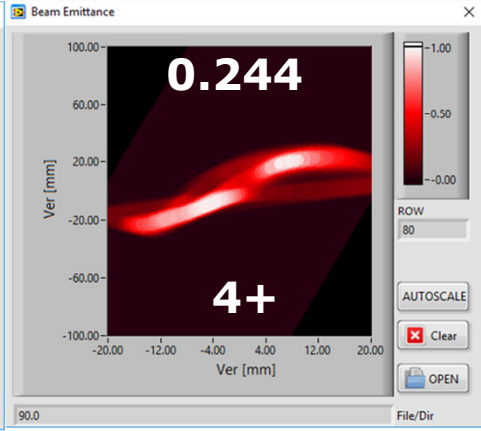
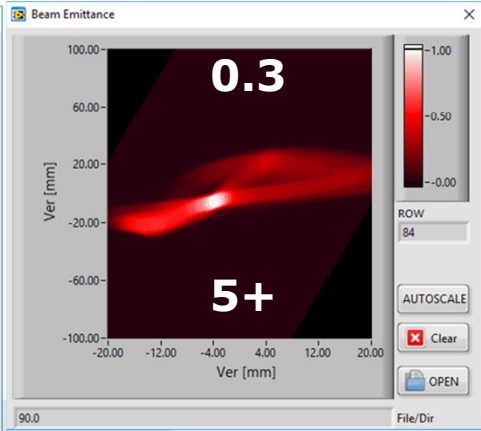
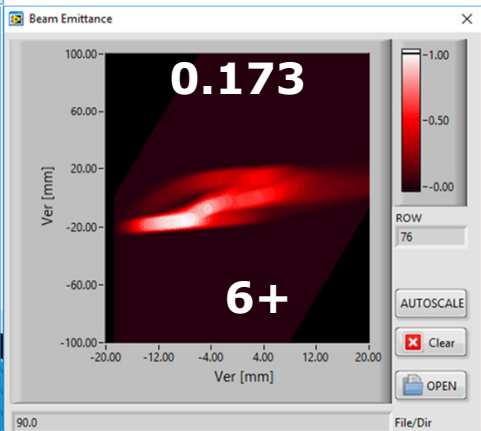
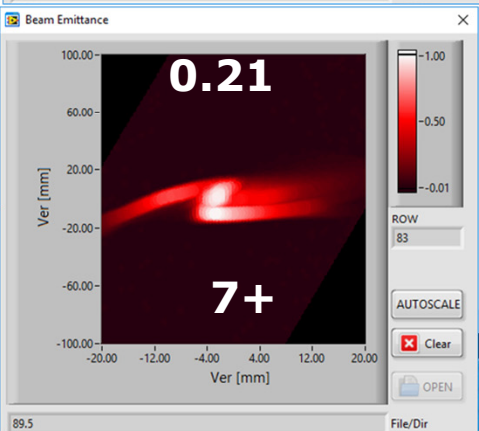
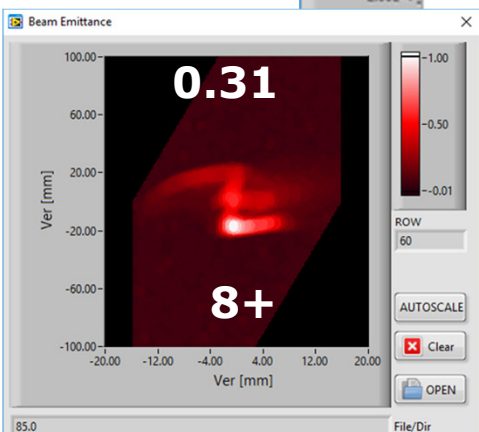
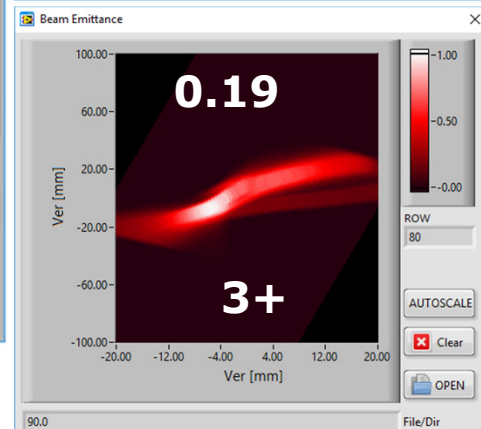
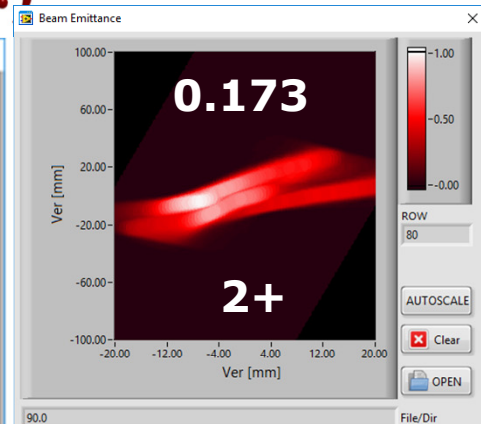
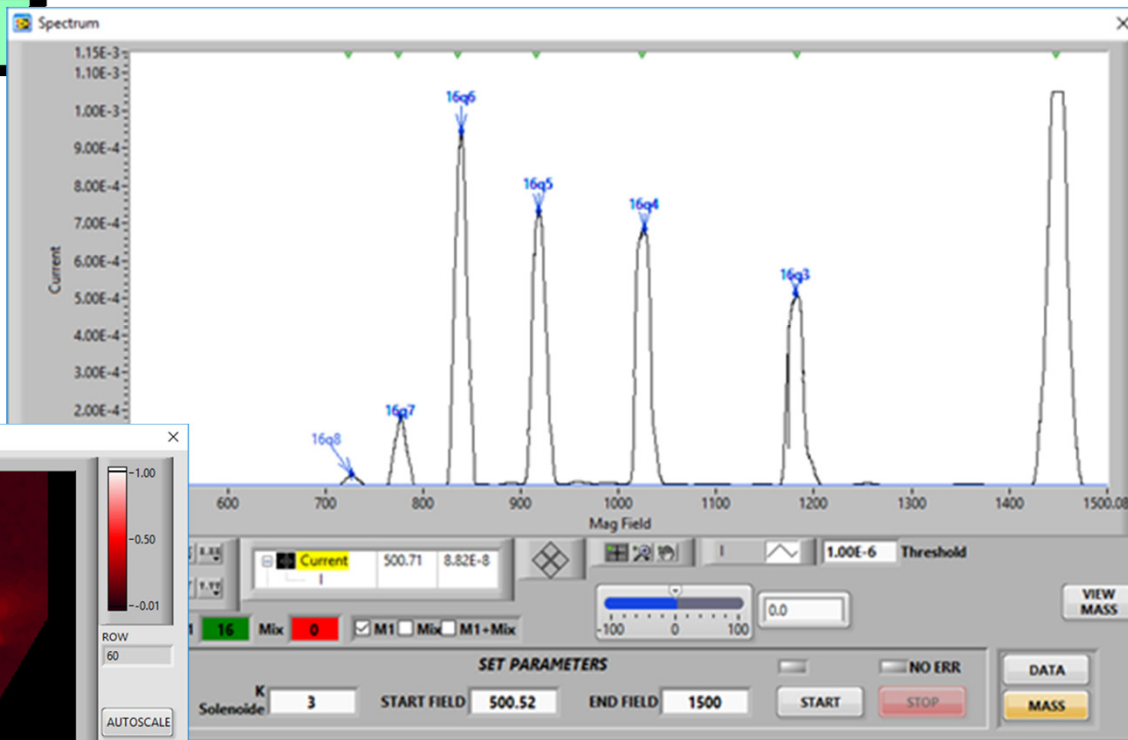
AISHa

AISHa Oxygen (Vert. emit.)



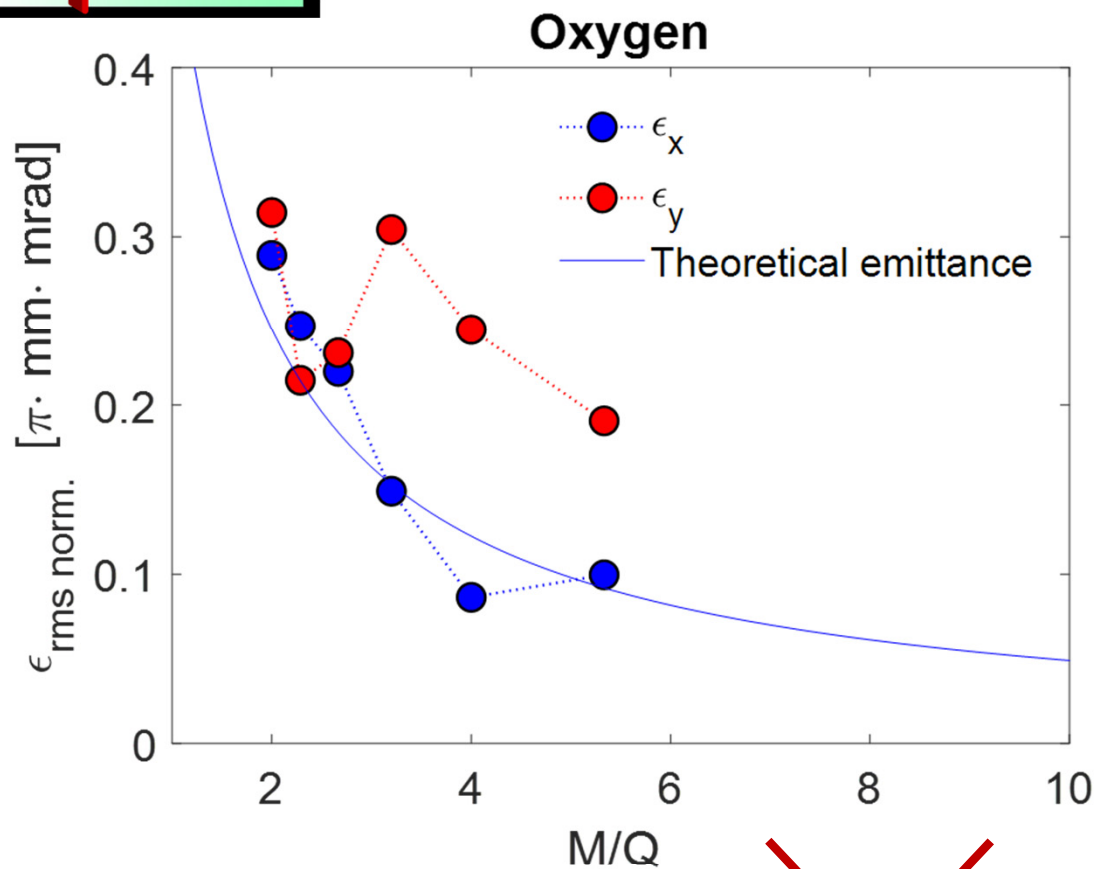
AISHa

AISHa Oxygen (Vert. emit.)





AISHa Oxygen



$$\epsilon_{rms\ norm.}^{theor.} = 0.032r^2 \frac{B_{extr}}{M/Q} + 0.016 \sqrt{\frac{T_i}{M/Q}}$$

**neglected
term**

Source stability is a close synonym of good beam quality produced (almost one-to-one correspondence)

Beam ripple was the reference during our measurements

A key role is played by the amount of neutrals injected into the chamber (fine control of such flux and its stability make the difference)

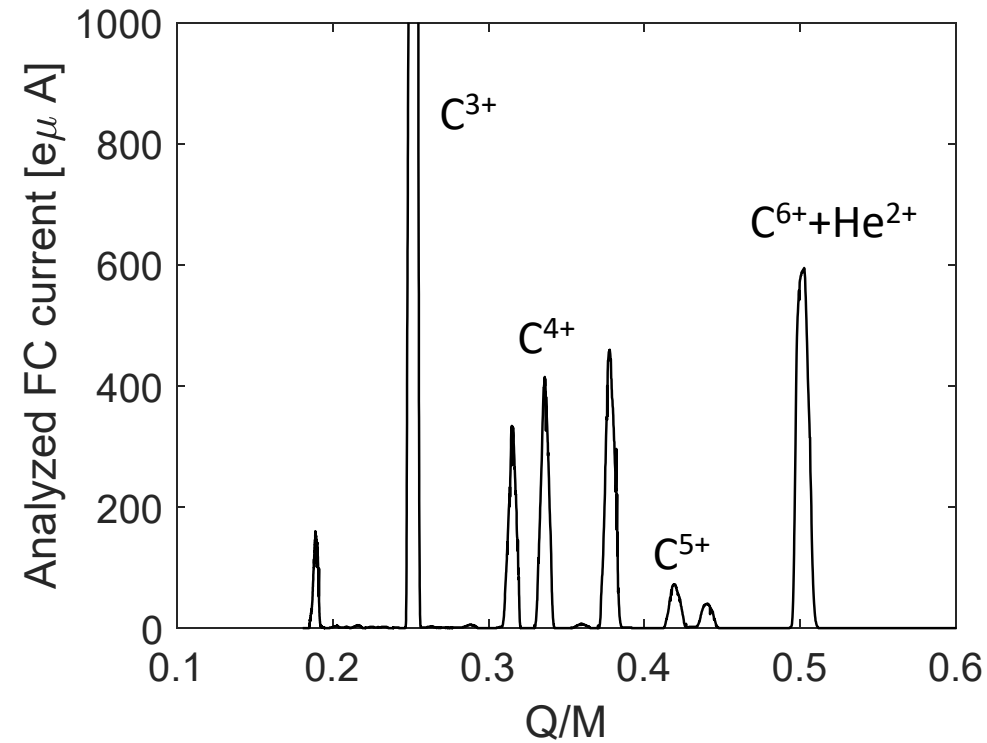


MFC 0.01-0.7 sccm

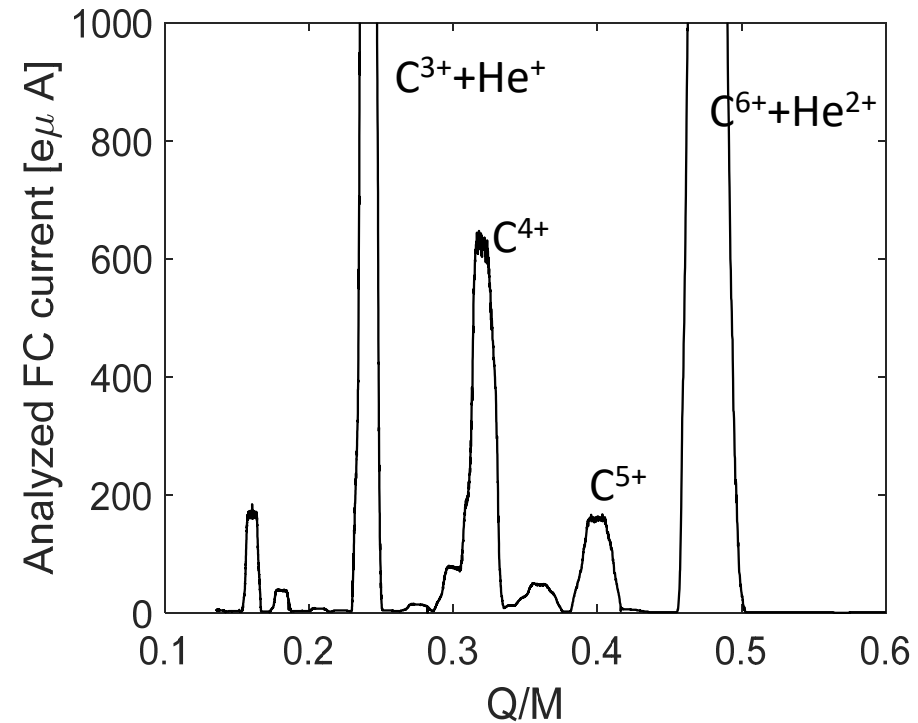


AISHa Carbon

CO^2+He ($\sim 1:1$)



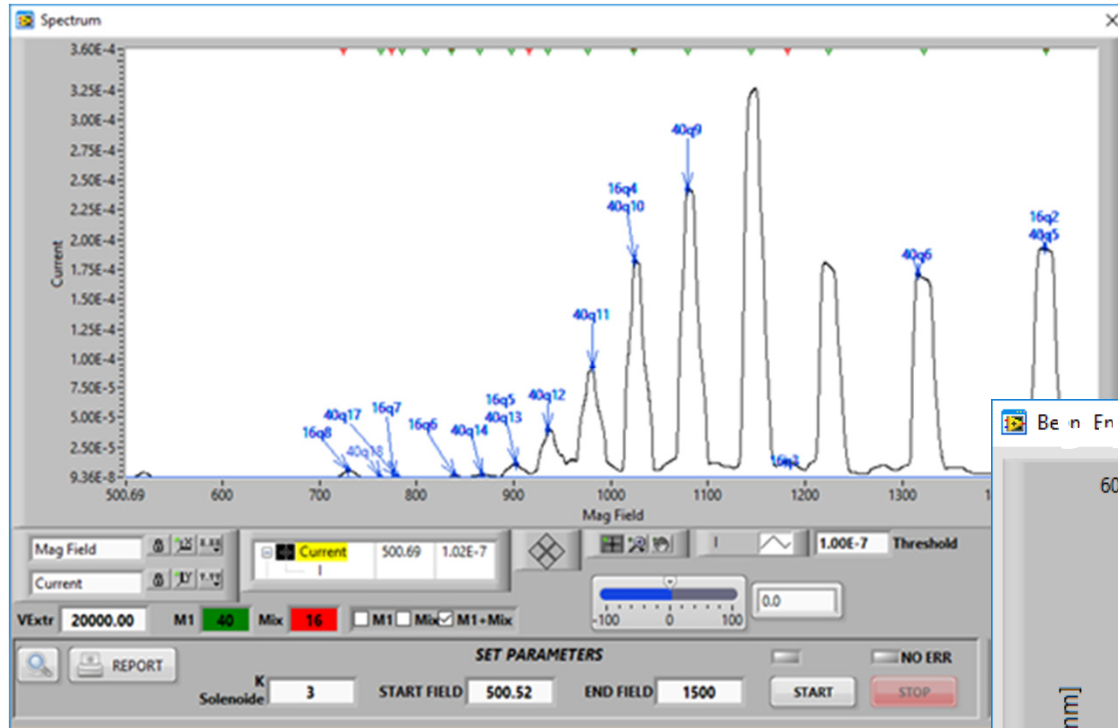
CH^4+He ($\sim 10:1$)



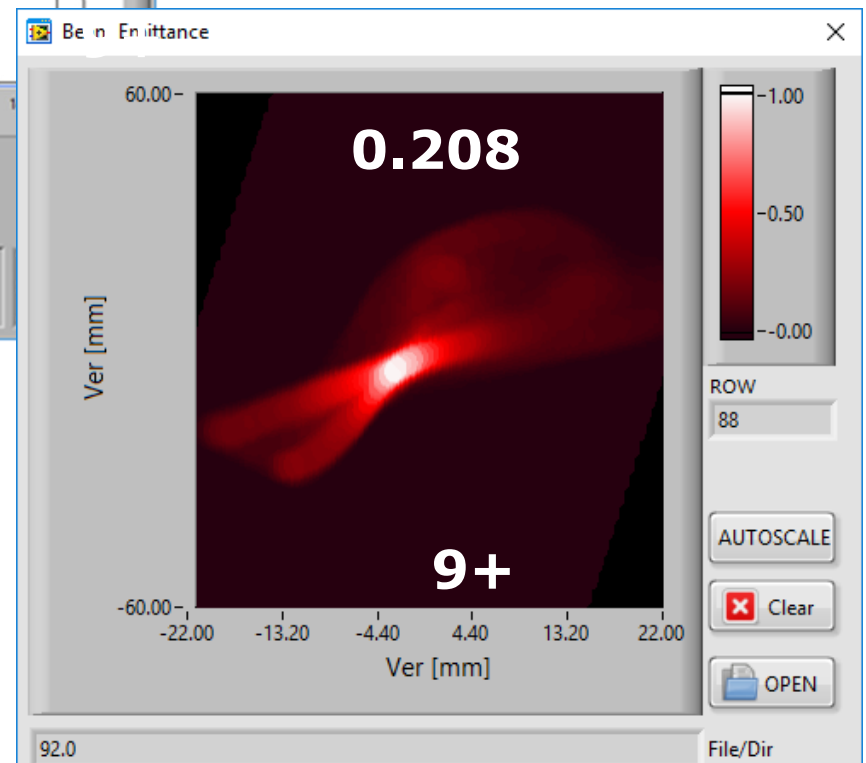
Very high drain current (up to 18 mA) with more than 10 mA between Helium and Hydrogen.



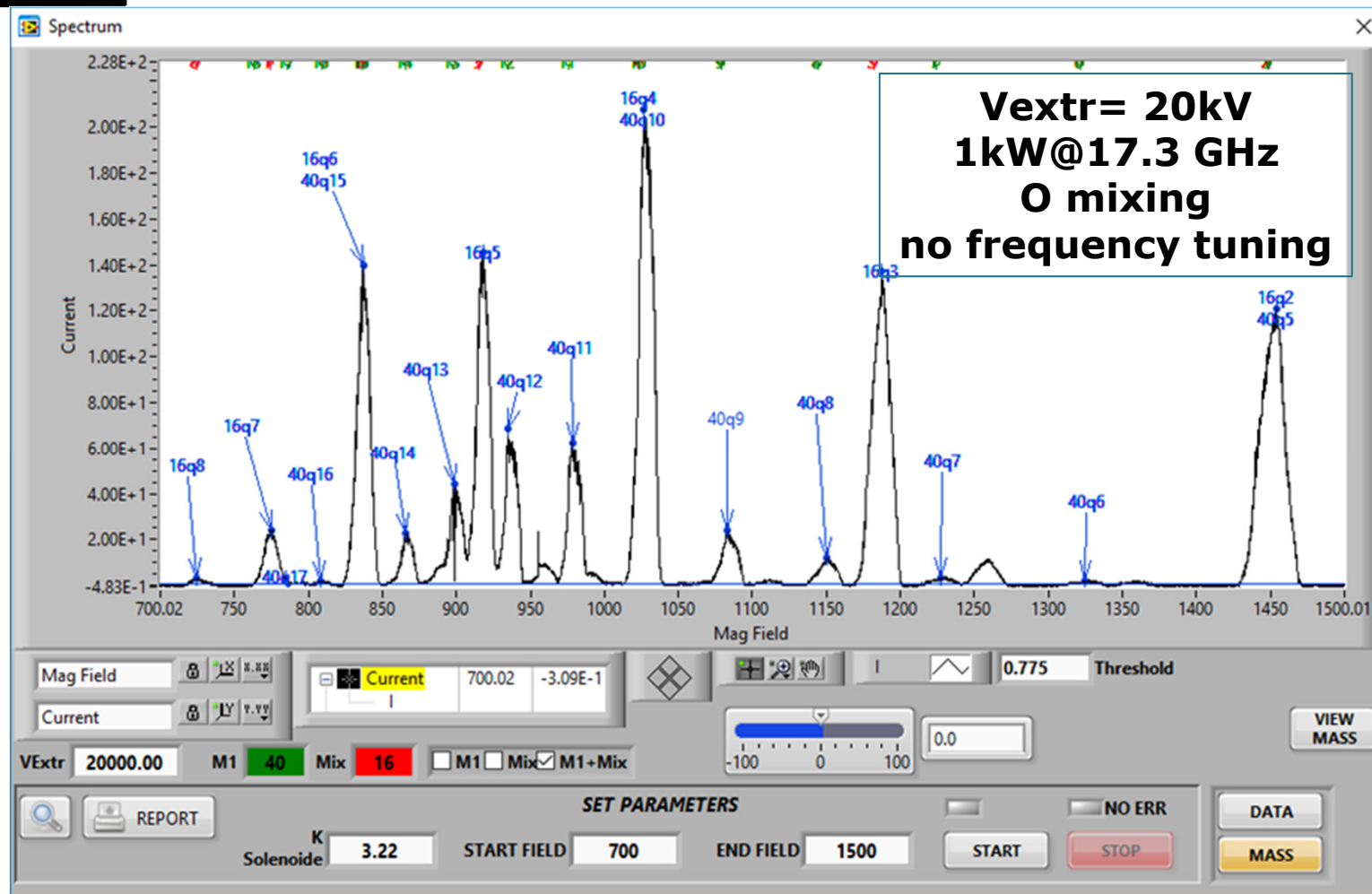
Charge State Distribution for Argon ions (07/20)



Very high stability, but flux was very close to the lower limit of MFC.



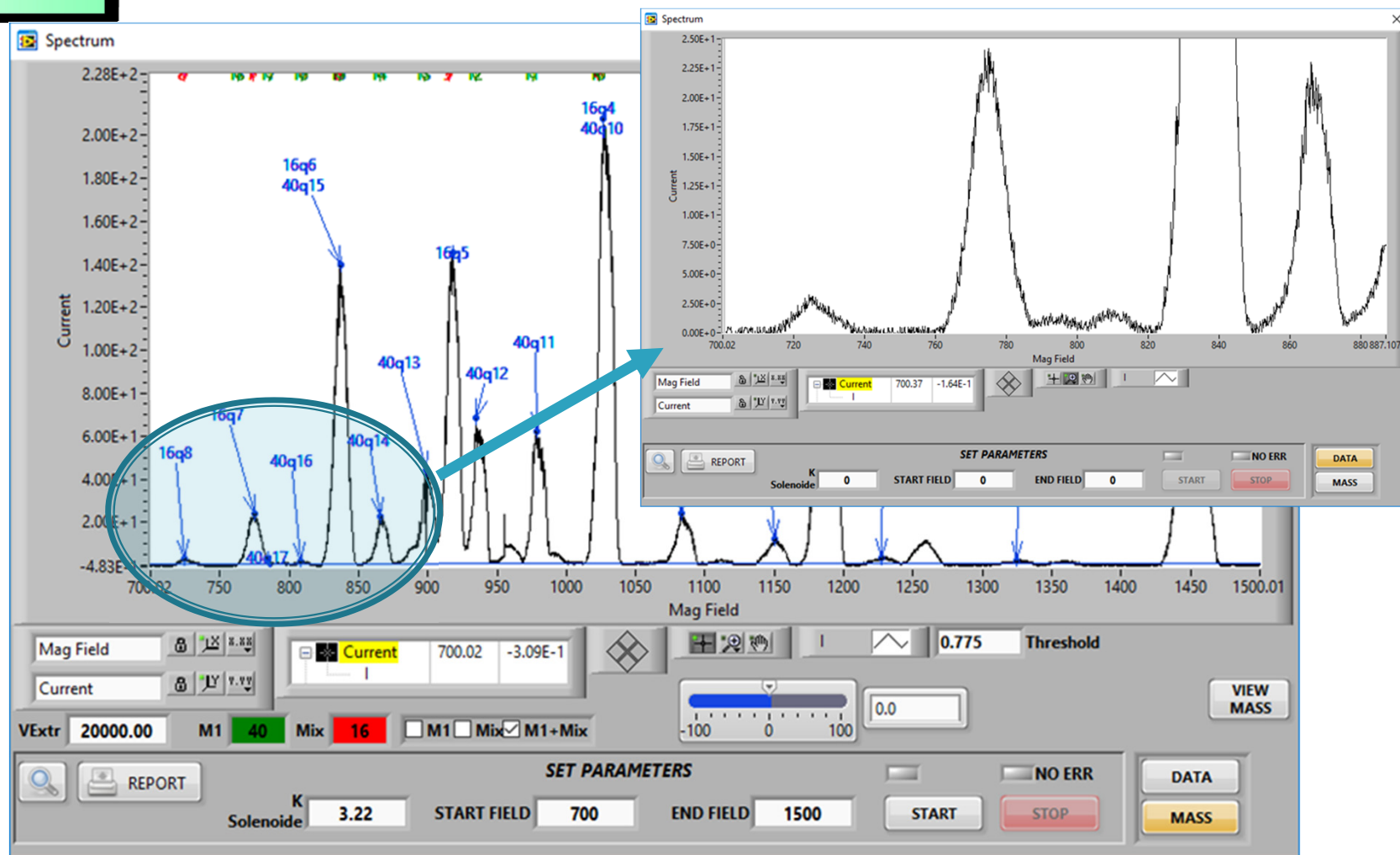
Charge State Distribution for Argon ions (06/18)



Max currents achieved:

Ar¹¹⁺ 190 uA - Ar¹³⁺ 80 uA - Ar¹⁶⁺ 2 uA
Ar¹²⁺ 140 uA - Ar¹⁴⁺ 40 uA

Charge State Distribution for Argon ions (06/18)

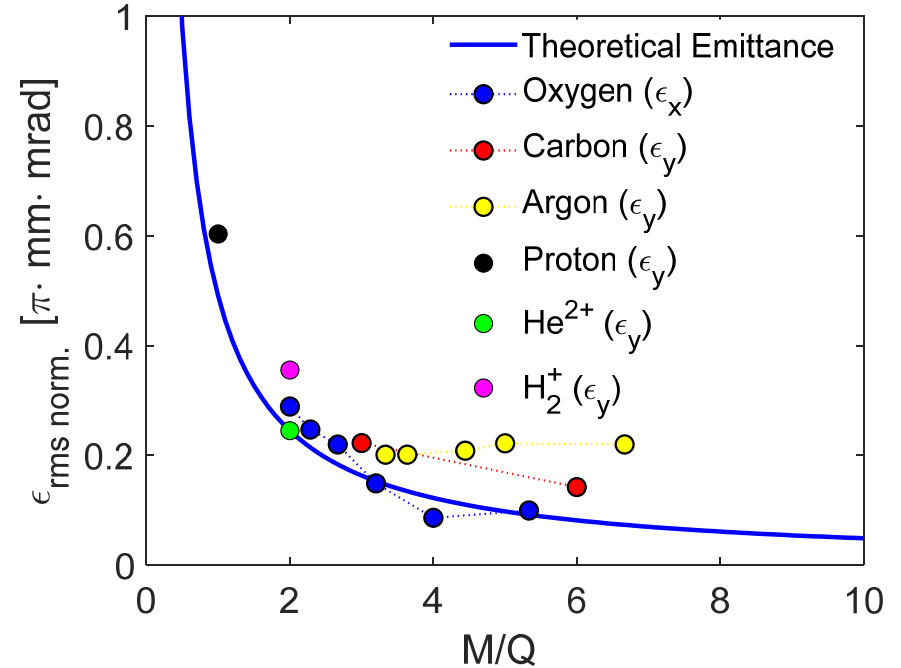
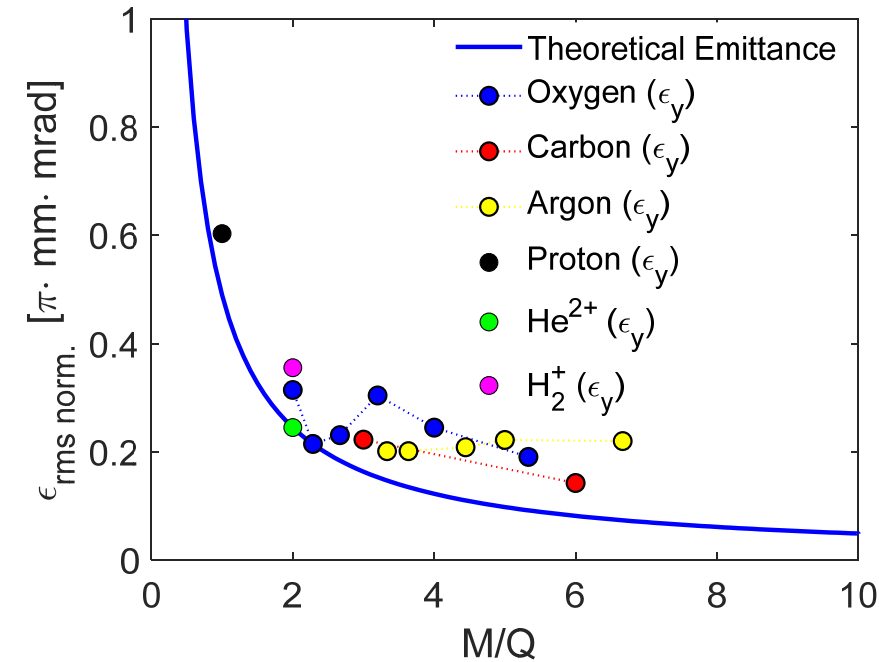


Max currents achieved:

Ar¹¹⁺ 190 uA - Ar¹³⁺ 80 uA - Ar¹⁶⁺ 2 uA
 Ar¹²⁺ 140 uA - Ar¹⁴⁺ 40 uA



Emittance measurements



$$\epsilon_{rms.norm}^{theor.} = 0.032r^2 \frac{B_{extr}}{M/Q} + 0.016 \sqrt{\frac{T_i}{M/Q}}$$

**neglected
term**



AISHa performances

SFH (17.3-18.4 GHz) – 1.5 kW max

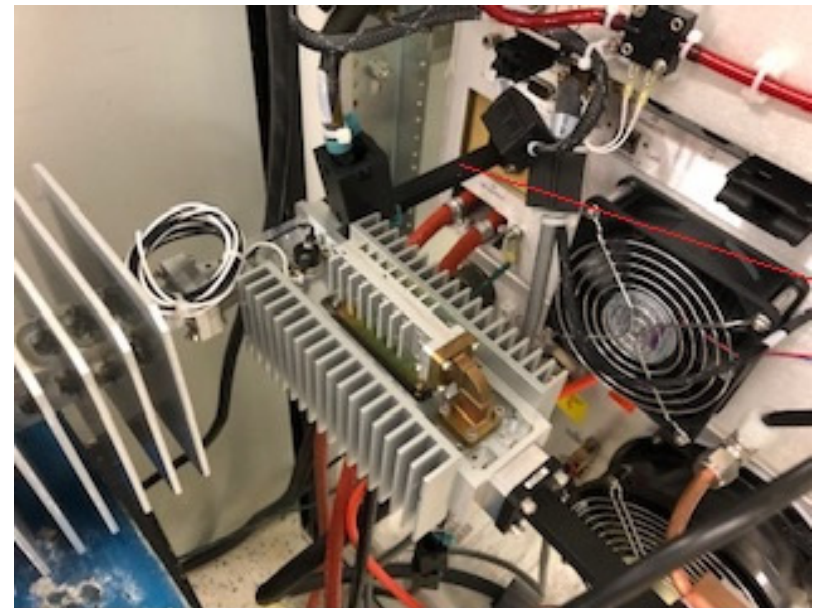
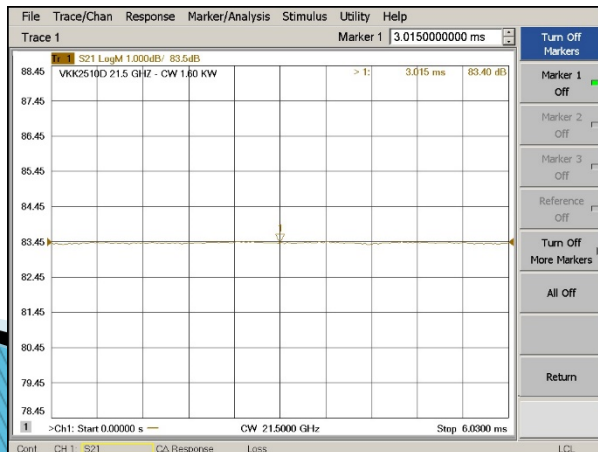
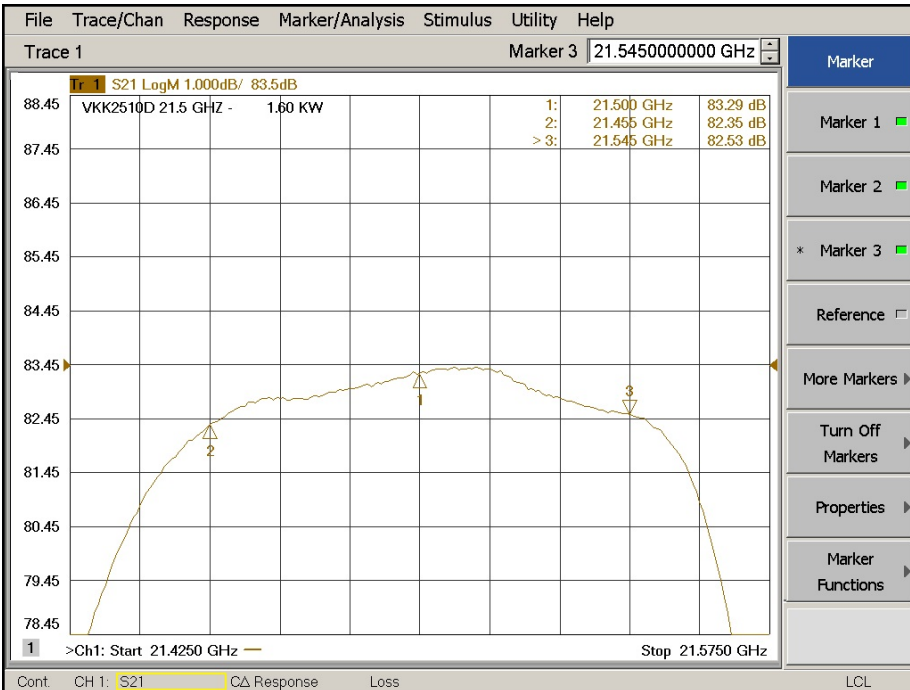
Charge state	Beam intensity [eμA]	$\epsilon_{rms.norm}$ [$\pi \cdot mm \cdot mrad$]
$^{16}\text{O}^{6+}$	1400	0.2198
$^{16}\text{O}^{6+}$	225	0.115
$^{16}\text{O}^{7+}$	350	0.247
$^{12}\text{C}^{4+}$	650	0.272
$^{12}\text{C}^{4+}$	150	0.222
$^{12}\text{C}^{5+}$	165	---
$^{40}\text{Ar}^{11+}$	155	0.201
$^{40}\text{Ar}^{12+}$	140	0.201
He^{2+}	5400	0.418
He^{2+}	700	0.245

Data analysis in progress



21 GHz upgrading

- 21 GHz klystron is ready and it passed the tests at CPI factory in Georgetown (Canada)
- Delivery is expected before the fall of the year.







New AISHa room@INFN-LNS





New AISHa room@INFN-LNS





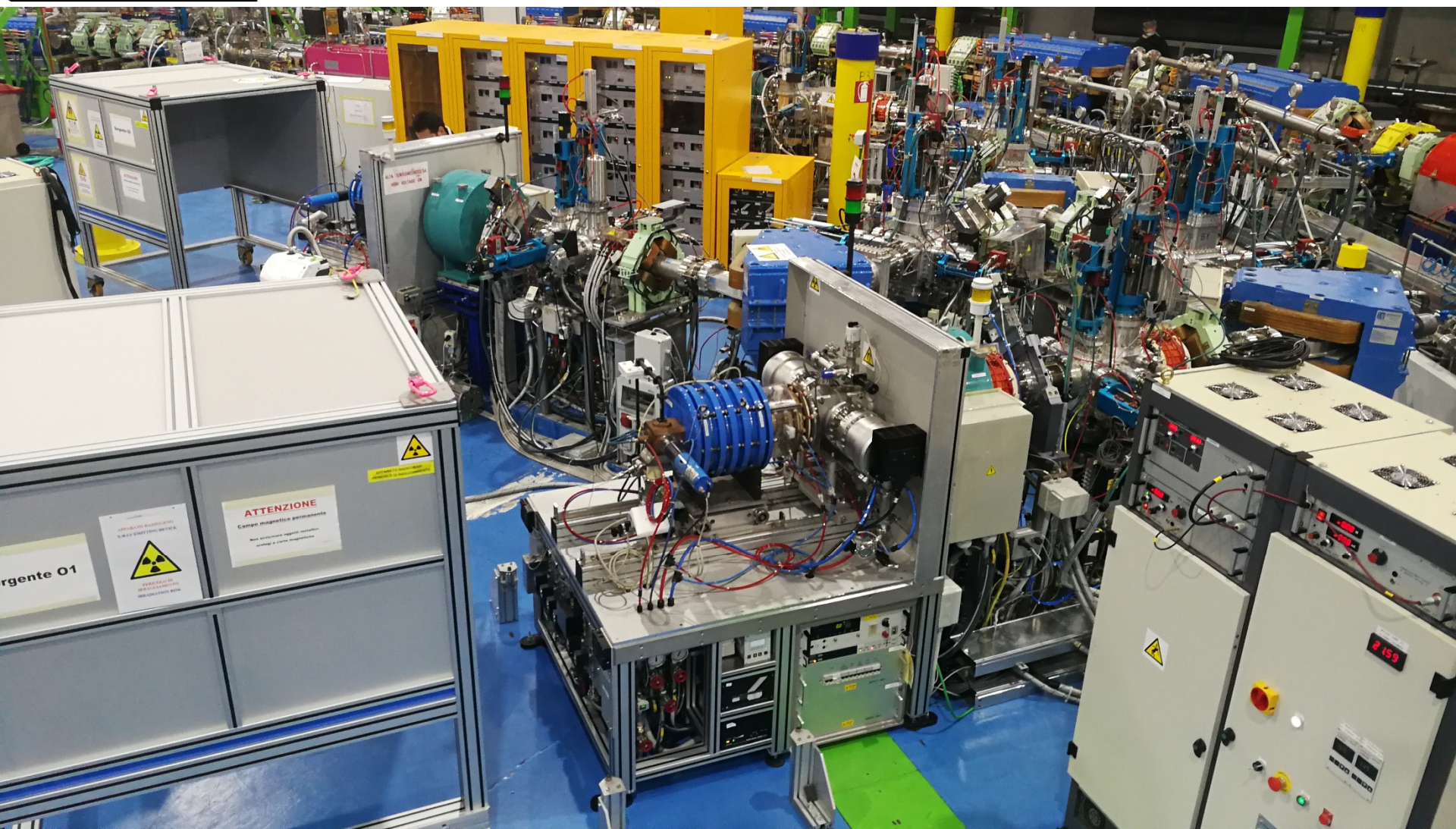
AISHa-2@CNAO

- In the frame of IRPT, the italian national grant for hadrontherapy, it is planned to install a second AISHa source @CNAO.
- The He-free SC system and permanent magnet hexapole were already purchased and the source is going to be completed and assembled in the CNAO synchrotron room in the frame of INSPIRIT project.
- Beam development requested: $^{56}\text{Fe}^{19+}$, $^7\text{Li}^{3+}$. GSI STO oven will be used.



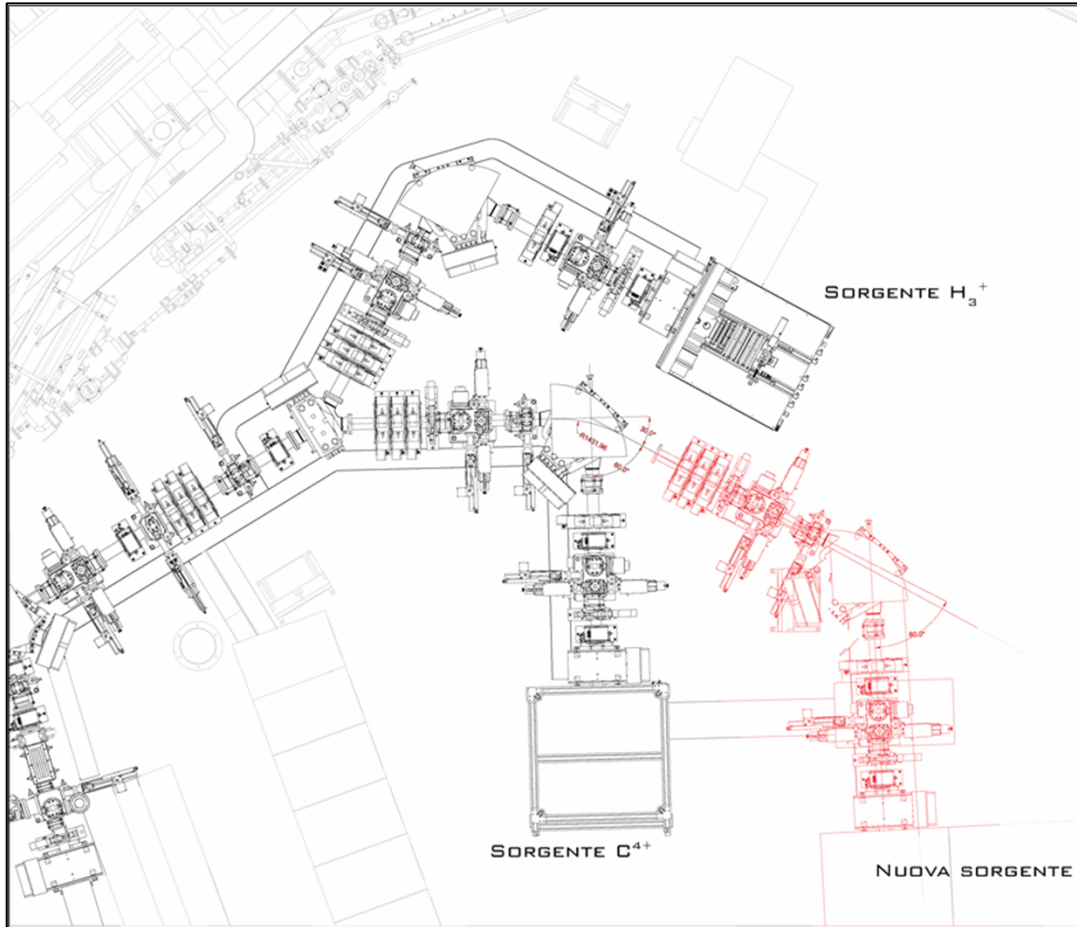


AISHa-2 @CNAO



AISHa

AISHa-2 @CNAO



- Integration within synchro room in progress.
- Source and ancillary equipment will be preassembled in INFN-PV from June 2021 and then deployed into synchro room in several time windows allotted for synchro general maintenance.
- Commissioning is planned to start from Feb. 2022 and will envisage night shifts as already carried out for O1 and O2.
- Procedures for CE marking (conformity with health, safety, and environmental protection standards) are under progress.



Conclusions and Perspectives

- **LHe free compact high performance ECR ion source adapted to work in hospital environment;**
- Compact source design with high degree of freedom for fine tuning of (B, f);
- AISHa already fulfills the requests of the new NUMEN facility@LNS envisaging cyclotron operation up to 10 kW and the realization of a third further optimized source is planned.
- Transfer to the new room in progress, restart of operations planned in January 2021
- Coupling with SARG and UV spectrometer (70-400 nm) planned within 2021 within the LAPSUS experiment funded by Italian Space Agency.
- Integration with GSI STO oven in progress: test of Fe and Li planned for March 2021.
- Integration of AISHa2 with synchro room in progress

ALSHa



```
A: 41.5524 K
C01: 10.9514 K
C02: 10.9514 K
C03: 10.9514 K
C04: 10.9514 K
C05: 10.9514 K
```

```
B: 41.3278 K
D1: 41.3278 K
D2: 41.3278 K
D3: 41.3278 K
D4: 41.3278 K
D5: 41.3278 K
```

Thanks for your attention!

