

# LNL - GANIL - LPSC COLLABORATION ON THE CONTAMINANTS REDUCTION IN ECR CHARGE BREEDERS

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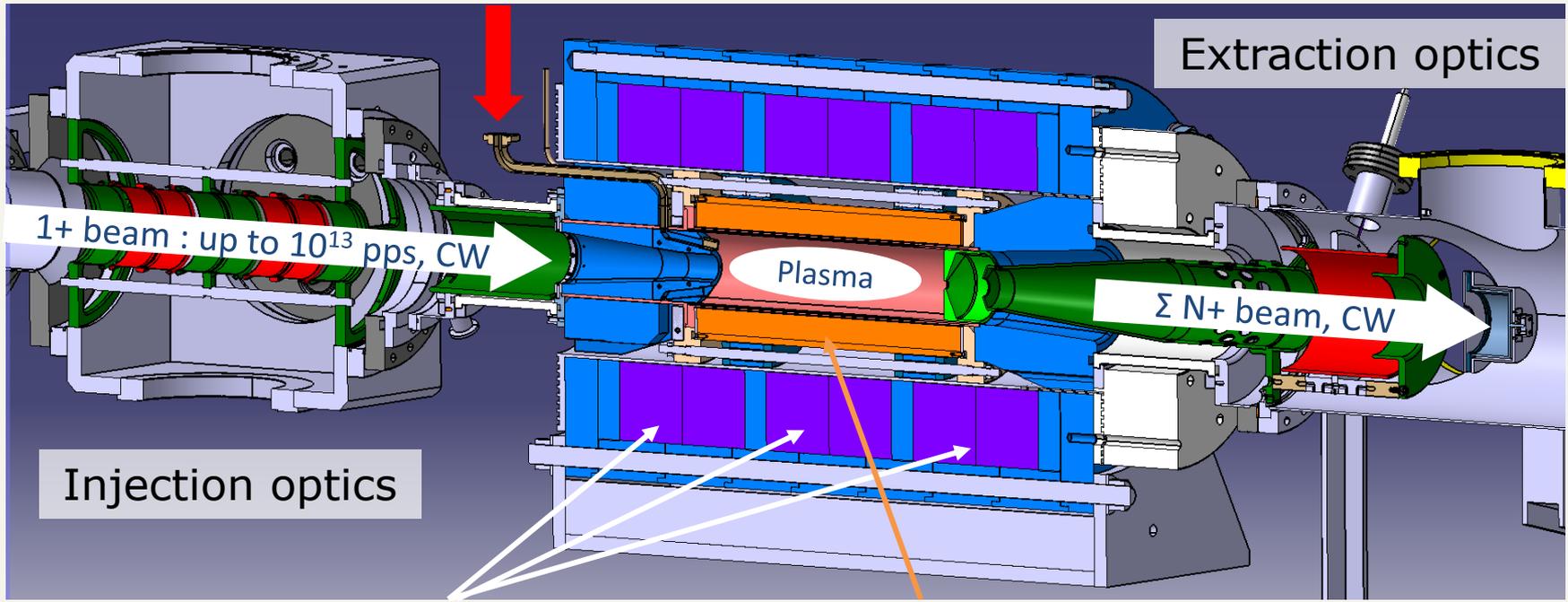
ECRIS Workshop, East Lansing, September 28<sup>th</sup>-30<sup>th</sup> 2020

# Outline

- Introduction to ECR Charge Breeding
  - Contaminants limitations
  - Plans for reduction – LNL GANIL LPSC collaboration
    - Preliminary experiments
    - Conclusion

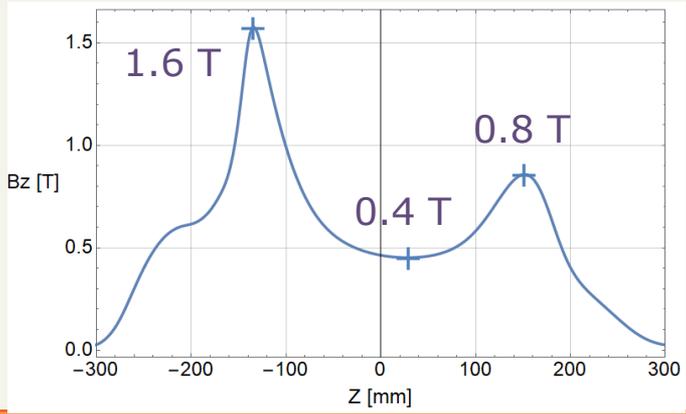
# CB : principle and features

14.5 GHz 600W PHOENIX Charge breeder



Hexapole : Br 0.8T at plasma chamber wall

Axial field



Total efficiency (low charge states excluded):	50 – 60%
Efficiency / one charge state:	5 - 20%
CB time :	5 – 20 ms/q
Optimum charge state :	A/q~3 up to A=50 A/q~5 up to A=150
... contamination yield	

# CB : principle and characteristics

Wall sputtering  
 $\sim 10^9 - 10^{10}$  pps  
 Plasma intercepts the wall

Buffer gas  
 $\sim 10^{16}$  pps

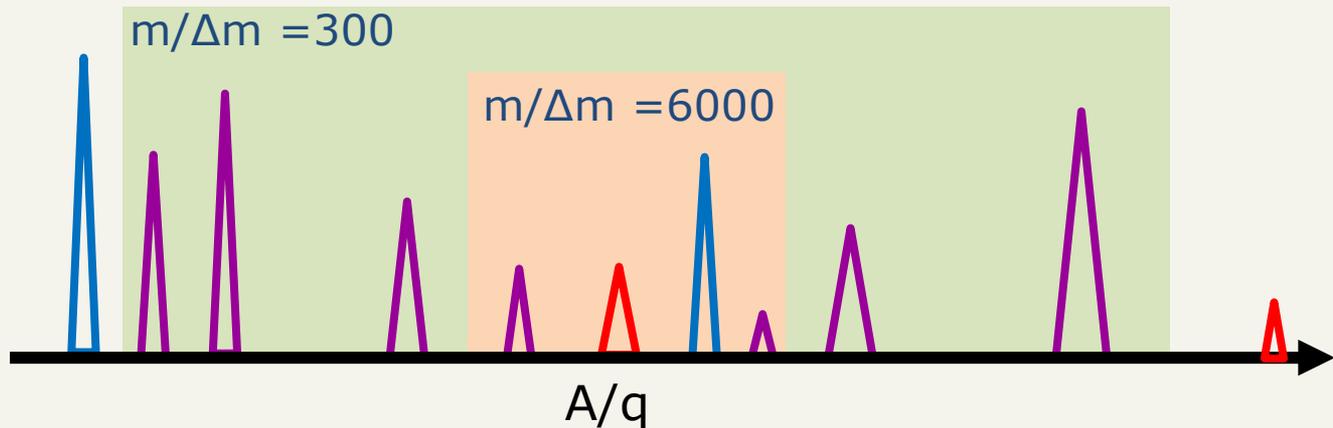
Gases contaminants  $\sim 10^9 - 10^{13}$  pps  
 Leaks, O-rings permeation,  
 Buffer gas contaminants  
 Wall outgassing

**1+ signal**  
 up to  $10^{13}$  pps



**contaminants**  
 **$I_{total} \sim 1$  mA**  
 ( $\sim 10^{15} - 10^{16}$  pps)  
**N+ signal**

Resolving power of downstream separator :



➤ **Signal to noise** ratio is a key parameter for ECRIS CB at low RIB intensity

# LNL LPSC GANIL Collaboration

- LNL GANIL and LPSC use PHOENIX charge breeders with close configuration
- Contaminants reduction is a key point for SPES and SPIRAL1 regarding :
  - Production yields ( $10^2$  to  $10^{10}$ )
  - Resolving power of downstream separators
  - For the facility tuning (blind tuning)
- LNL LPSC and GANIL decided to collaborate on the contaminants reduction
  - Starting point in 2018 : research collaboration agreement signed between LNL and LPSC
- Work on the reduction of all the contaminants sources
  - Taking advantage of the pioneering work done at ANL
    - Vacuum
    - Plasma chamber wall sputtering
    - Gas contaminants

# LPSC Charge breeder development plan

09/2018

10/2020

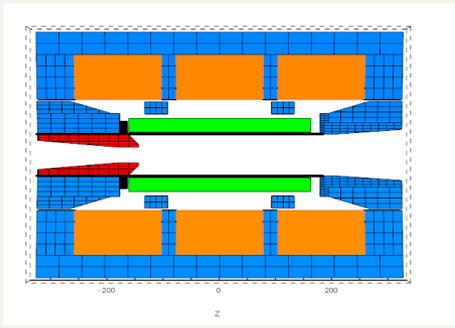
10/2022

- ✓ Charge Breeder 6 coil config
- ✓ 1+n+ Performances check

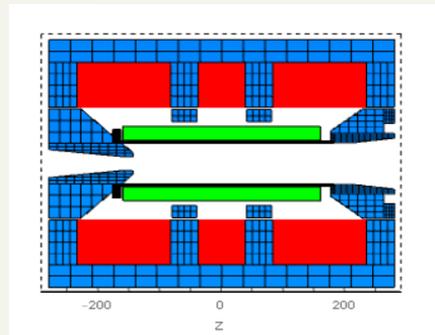
- ✓ 1+N+ beam line upgrade
- ✓ Validation experiments
- ✓ Contaminants preliminary experiments

- Charge Breeder 5 coil config
- 1+n+ Performances check
- Contaminants reduction experiments : liners

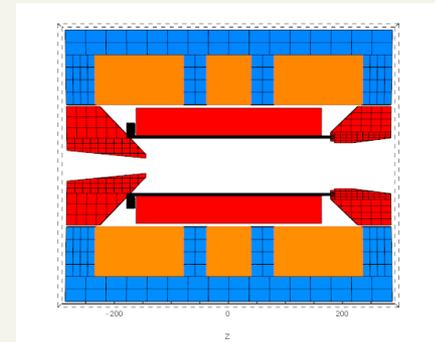
- Charge Breeder Enlarged plasma chamber config
- 1+n+ Performances check
- Contaminants reduction experiments



✓ Configuration developed until now



- Improve axial field profile
- Decrease coils cross talk
- Improve beam injection and extraction



- Improve high charge state production
- Reduce the contaminants proportion

# LPSC Charge breeder development plan

09/2018

10/2020

10/2022

✓ Charge Breeder  
6 coil config

✓ 1+n+  
Performances  
check

✓ 1+N+ beam  
line upgrade

✓ Validation  
experiments

✓ Contaminants  
preliminary  
experiments

Charge Breeder  
5 coil config

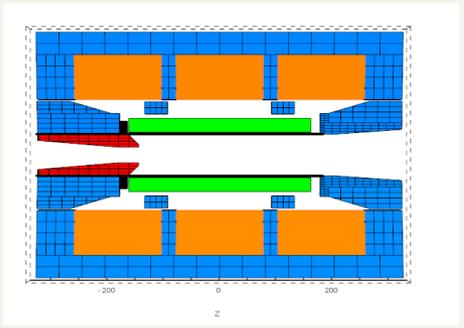
1+n+  
Performances  
check

Contaminants  
reduction  
experiments :  
liners

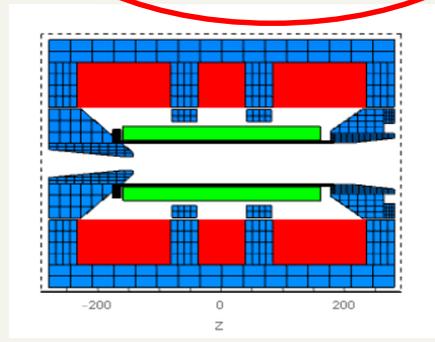
Charge Breeder  
Enlarged plasma  
chamber config

1+n+  
Performances  
check

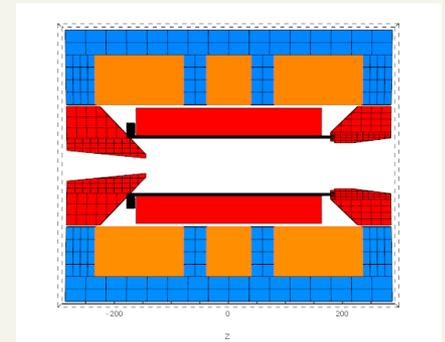
Contaminants  
reduction  
experiments



✓ Configuration  
developped until now



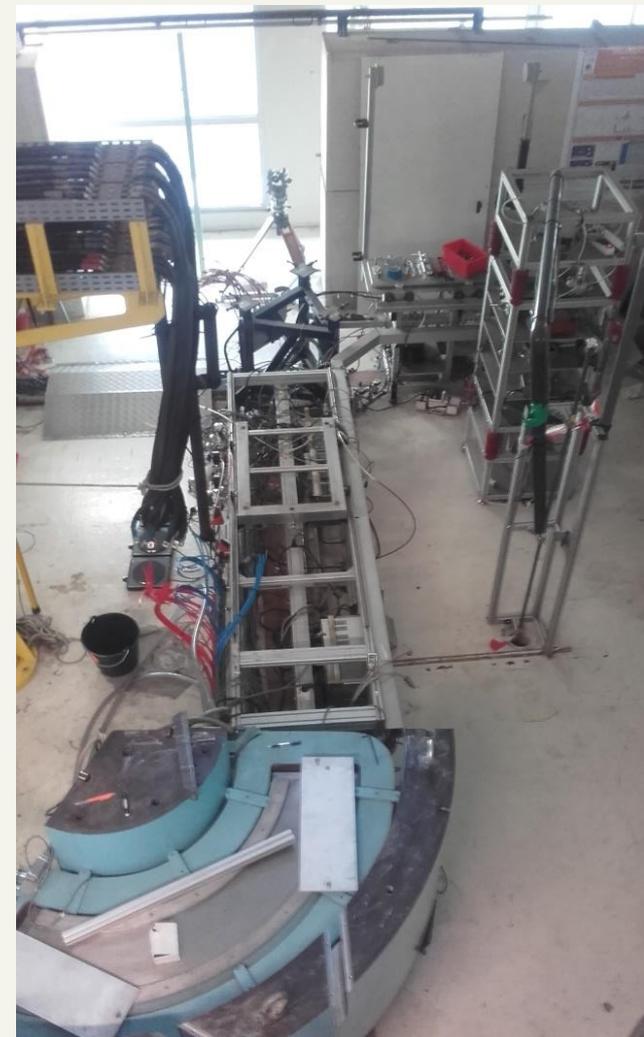
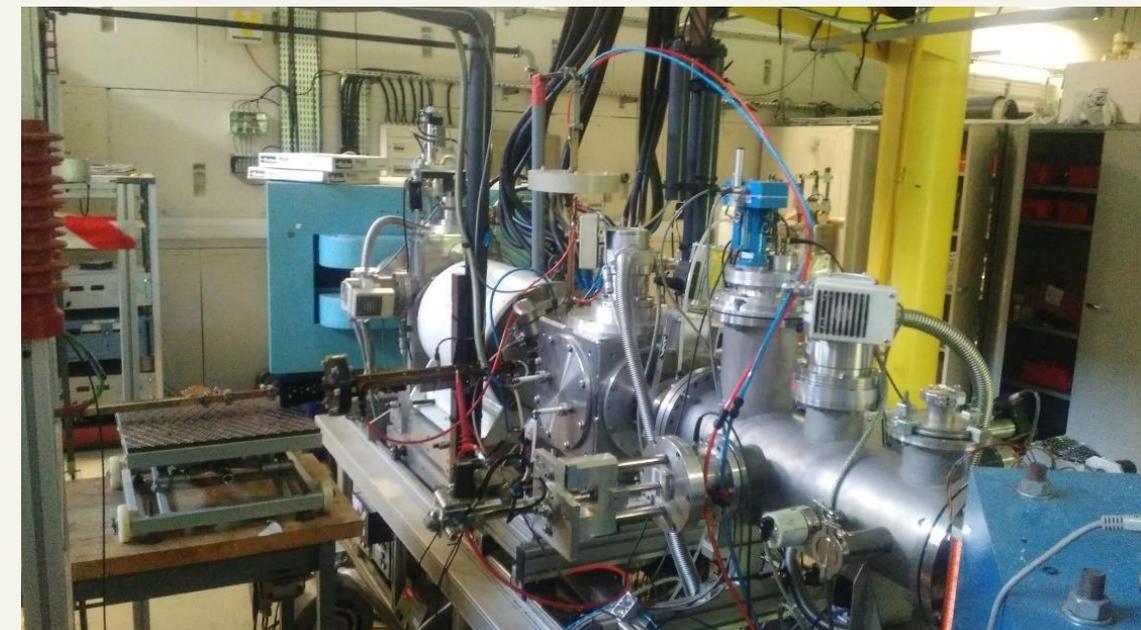
- Improve axial field profile
- Decrease coils cross talk
- Improve beam injection and extraction



- Improve high charge state production
- Reduce the contaminants proportion

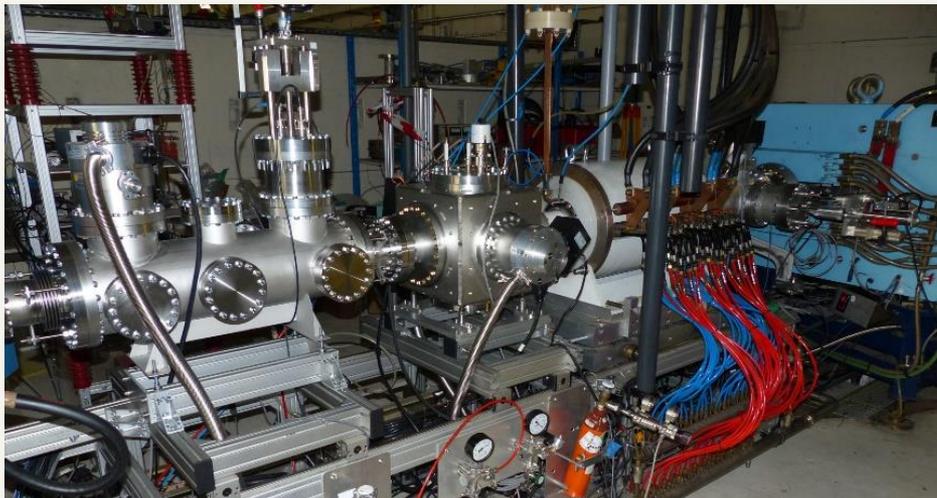
# 1+N+ Beam line upgrade

- Goal : improve the vacuum and the devices alignment
- Starting situation : the 1+N+ beam line was assembled in 2002.
  - Pollution with pumping oil vapors
  - Aged pumping system (50 years turbo pumps)
  - Most of sealing by O-rings
  - Alignment was very difficult
- The whole beam line was dismantled



# 1+N+ Beam line upgrade

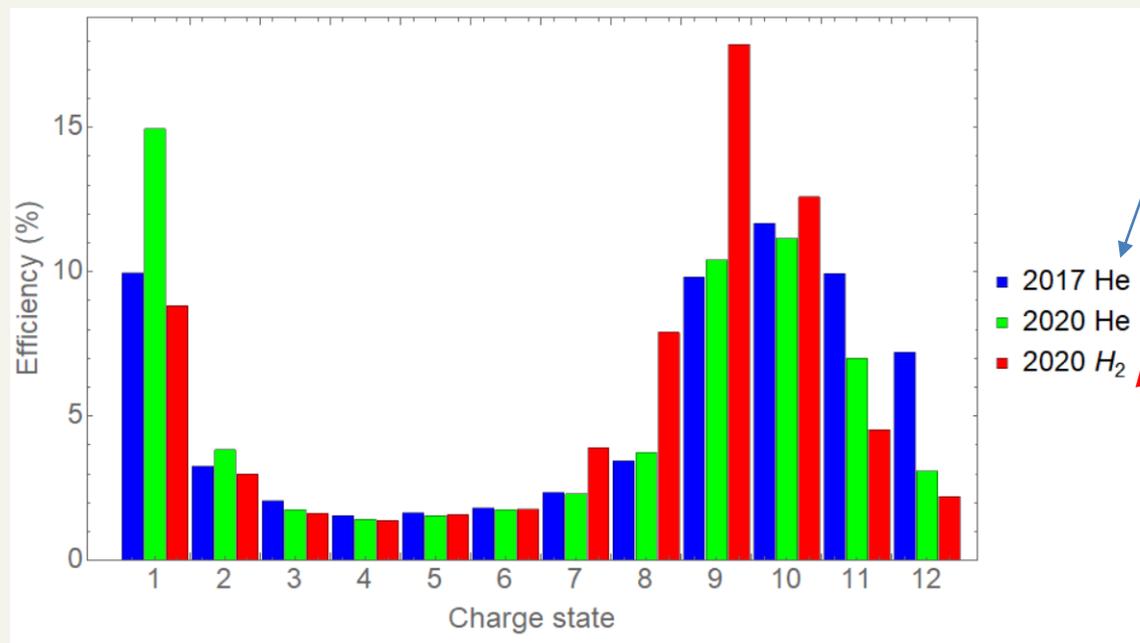
- All the vacuum chambers were modified or replaced to be UHV compatible
- Injection and extraction lenses replaced
- Diagnostics were replaced to be UHV
- 1+ and N+ spectrometers modified to grant alignment
- Cleaning
- Assembly
- Alignment



- Set under vacuum :  
 $\sim 5 \cdot 10^{-7}$  mbar  $\rightarrow$   $\sim 4 \cdot 10^{-8}$  mbar dividing by 2 the number of turbo pumps

# Validation experiments after upgrade

➤ Check of the performances with K charge breeding



Bz 1.57/0.44/0.83T Br 0.8T  
 400W Pinj 4.4 10<sup>-7</sup> mbar  
 O<sup>+</sup> 4.8 μA N<sup>+</sup> 1.65μA C<sup>+</sup> 1.52 μA

Bz 1.57/0.45/0.85T Br 0.8T  
 500W Pinj 9.3 10<sup>-8</sup> mbar  
 O<sup>+</sup> 5.1 μA N<sup>+</sup> 2.9μA C<sup>+</sup> 1.15 μA

Bz 1.58/0.45/0.84T Br 0.8T  
 600W Pinj 1.4 10<sup>-7</sup> mbar  
 N<sup>+</sup> 0.3μA C<sup>+</sup> 0.7 μA

■ 2017 He  
 ■ 2020 He  
 ■ 2020 H<sub>2</sub>

➤ Comparable distribution using He as support gas

lower capture and distribution slightly shifted on lower CS now

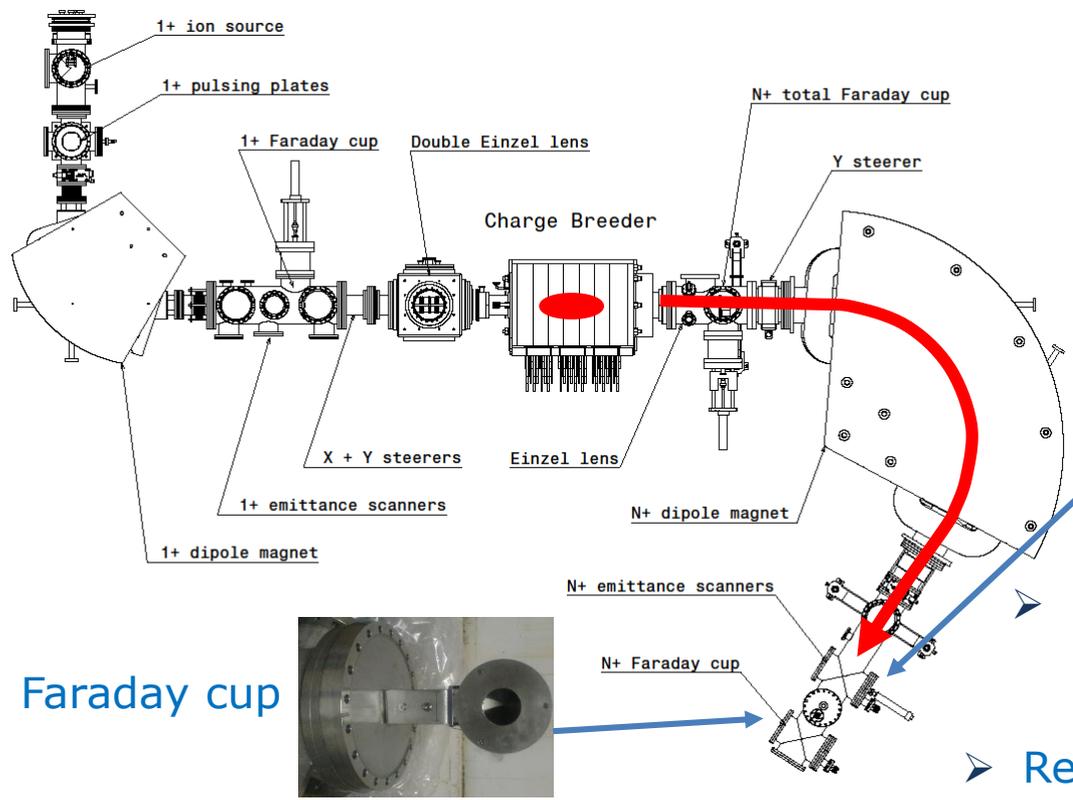
➔ incomplete conditioning ?

➤ High efficiency (17.9% K<sup>9+</sup>) obtained with H<sub>2</sub>

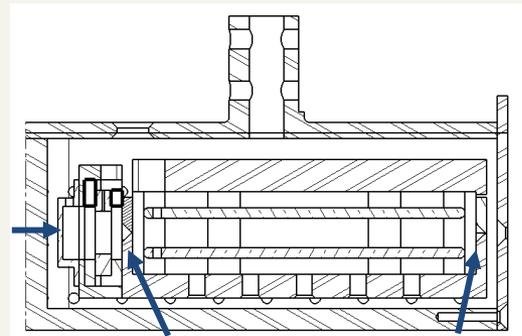
# Contaminants preliminary experiments



➤ Technique to measure the contaminants spectrum



Allison type emittance scanner

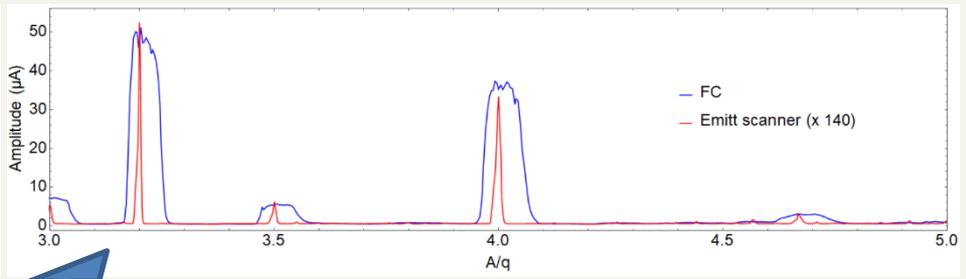
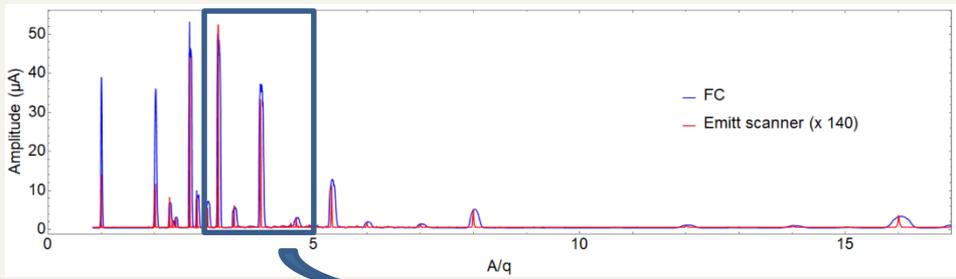


Selection with 0.2 mm slits

Faraday cup



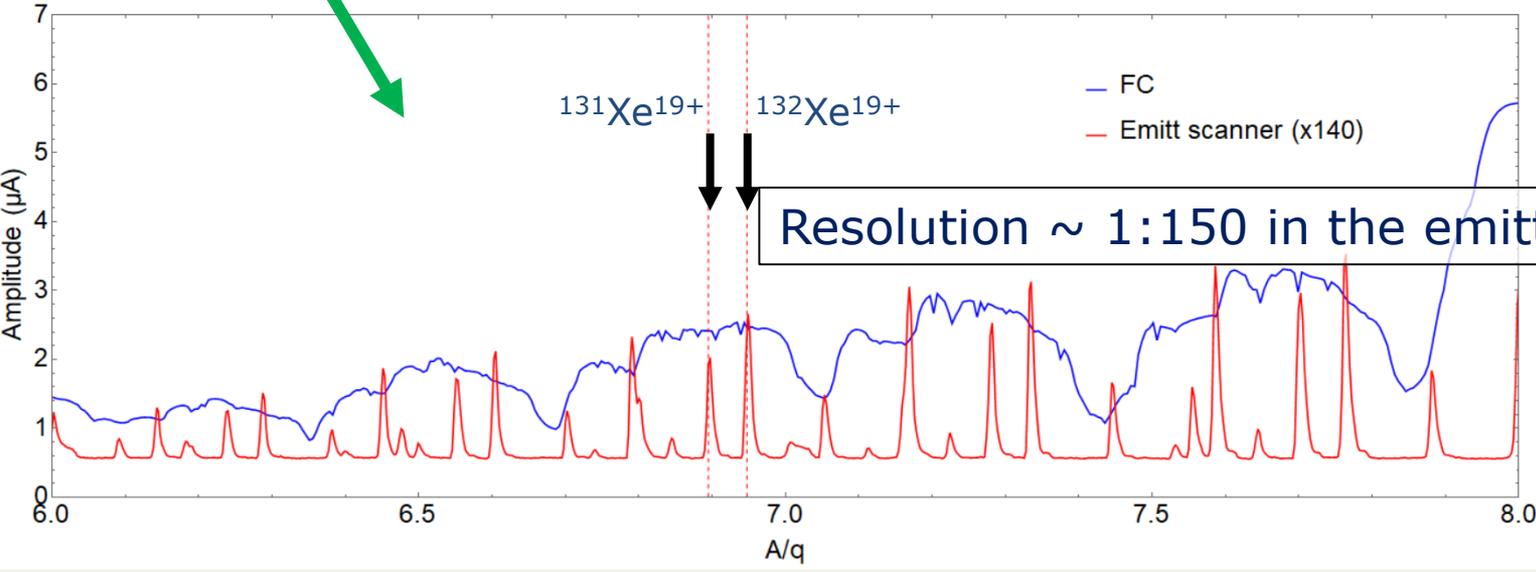
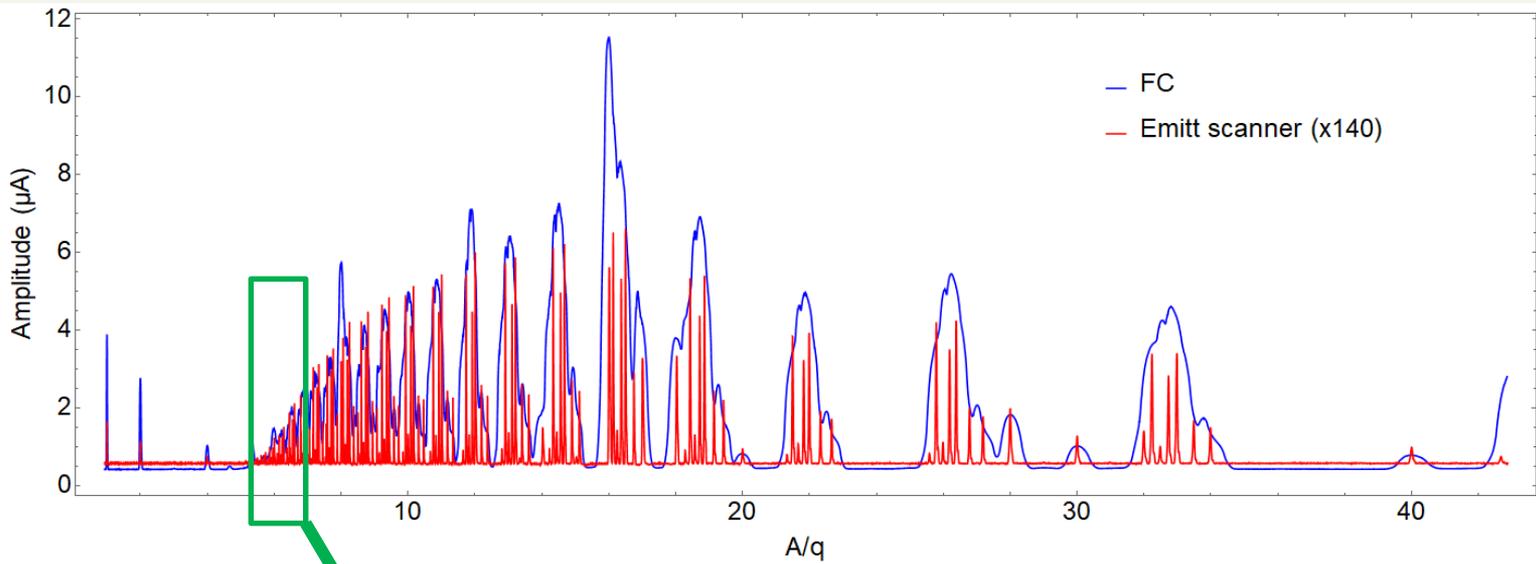
- Provides higher resolution spectrum ... cutting the beams
- Relative measurements comparison



# Contaminants preliminary experiments



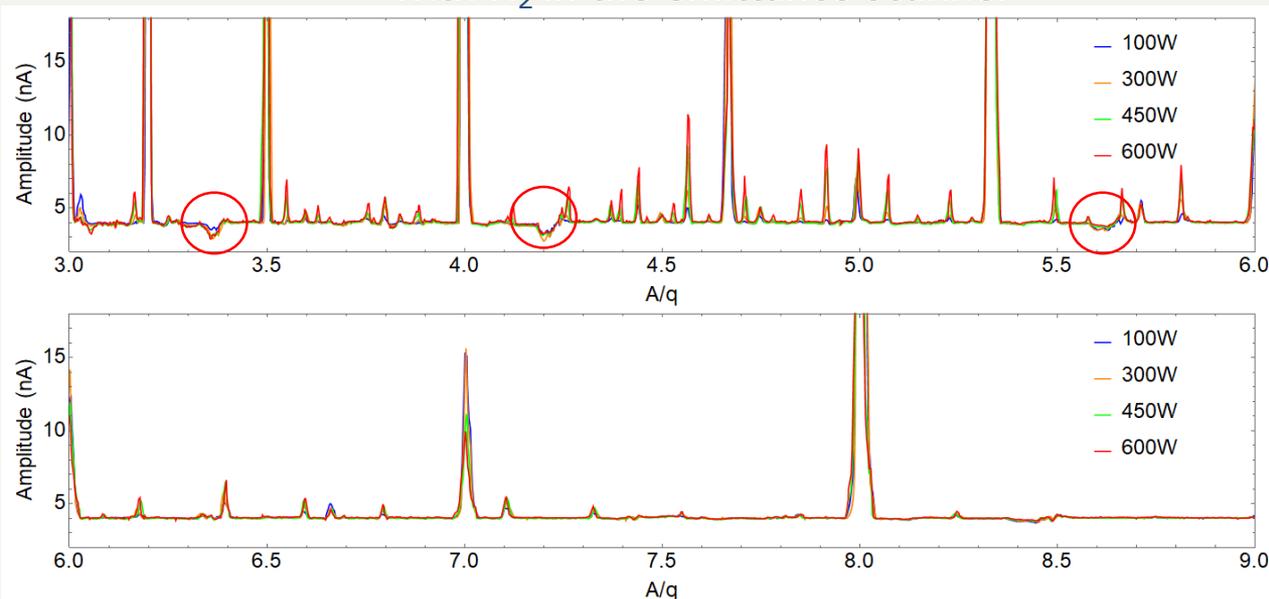
➤ Resolution estimate in the emittance scanner with Xe plasma



# Contaminants preliminary experiments

- This technique was used to make comparative measurements :
  - With several support gas (effect of the support gas mass) : H<sub>2</sub> He N<sub>2</sub> O<sub>2</sub>
  - At several CB microwave power 100, 300, 450, 600W
- The CB was tuned (Axial B field and support gas dosing) to maximize the 1+N+ K10+ efficiency, at 600W, with each support gas
- Record of the spectrums in the FC and in the emittance scanner at each microwave power

With H<sub>2</sub> in the emittance scanner



- Able to measure peaks down to 100 pA
- Dips in the spectrum
- A/q list of all the contaminant peaks

# Contaminants preliminary experiments

- Present configuration of the plasma chamber

Injection plug:  
Fe with Ni and Ag  
plating



Extraction electrode:  
2017A (Al, Cu, Mg...)



Waveguide :  
Brass (Cu, Zn, Pb, Sn ...)

Plasma chamber : 304L SS (Fe,  
Cr, Ni, Mn, Si, N, P...)

- Gas contaminants (CANgas® MESSER)

- H<sub>2</sub> 99.999% (H<sub>2</sub>O < 5ppm, O<sub>2</sub> < 1ppm, N<sub>2</sub> < 5ppm, Hydrocarbon < 0.1ppm, CO + CO<sub>2</sub> < 0.1ppm)
- He 99.999% (H<sub>2</sub>O < 20ppm, O<sub>2</sub> < 1 ppm, N<sub>2</sub> < 4 ppm, Hydrocarbon < 0.2 pp)
- N<sub>2</sub> 99.999% (H<sub>2</sub>O < 3ppm, O<sub>2</sub> < 2ppm, Hydrocarbon < 0.1ppm)
- O<sub>2</sub> 99.999% (H<sub>2</sub>O < 2ppm, N<sub>2</sub> < 20ppm, Hydrocarbon < 0.2ppm, CO + CO<sub>2</sub> < 0.4ppm)



- list of all the contaminants including isotopes
- Comparison with the spectrum peaks list

# Contaminants preliminary experiments

contaminants  
A/q peak value

List of most probable isotopes

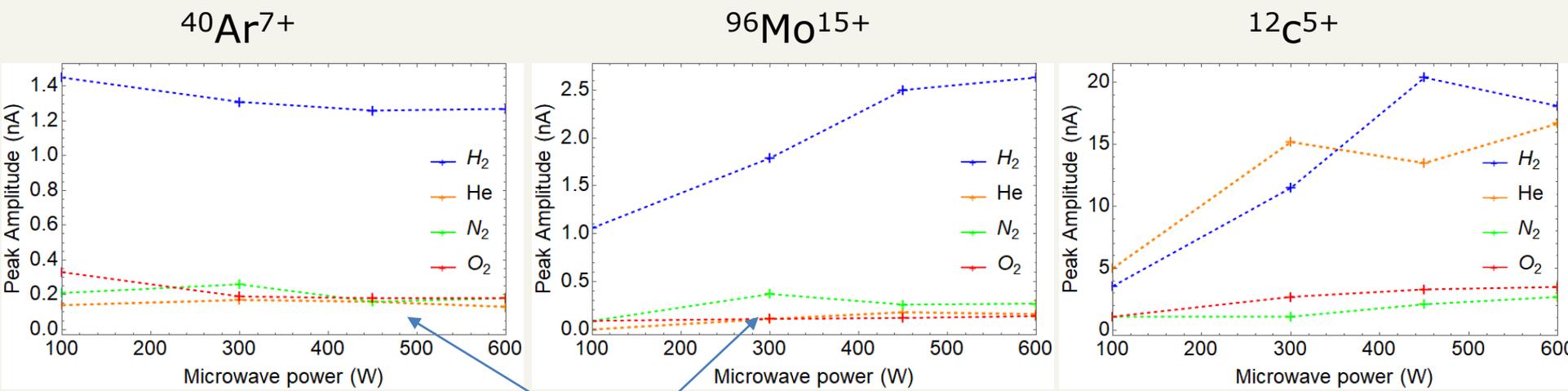
3.	<sup>15</sup> N <sup>5</sup> ,	<sup>18</sup> O <sup>6</sup> ,	<sup>24</sup> Mg <sup>8</sup> ,	<sup>30</sup> Si <sup>10</sup> ,	<sup>33</sup> S <sup>11</sup> ,	<sup>36</sup> Ar <sup>12</sup> ,	<sup>39</sup> K <sup>13</sup> ,	<sup>51</sup> V <sup>17</sup> ,	<sup>54</sup> Cr <sup>18</sup> ,	<sup>54</sup> Fe <sup>18</sup> ,	<sup>57</sup> Fe <sup>19</sup> ,	<sup>60</sup> Ni <sup>20</sup> ,	<sup>63</sup> Cu <sup>21</sup> ,	<sup>66</sup> Zn <sup>22</sup> ,	<sup>78</sup> Kr <sup>26</sup> ,	<sup>84</sup> Kr <sup>28</sup> ,	<sup>96</sup> Mo <sup>32</sup> ,	
3.0277	<sup>94</sup> Mo <sup>31</sup> ,	<sup>97</sup> Mo <sup>32</sup> ,																
3.1658	<sup>19</sup> F <sup>6</sup> ,	<sup>57</sup> Fe <sup>18</sup> ,	<sup>95</sup> Mo <sup>30</sup> ,	<sup>98</sup> Mo <sup>31</sup> ,														
3.2531	<sup>39</sup> K <sup>12</sup> ,	<sup>65</sup> Cu <sup>20</sup> ,	<sup>78</sup> Kr <sup>24</sup> ,	<sup>114</sup> Sn <sup>35</sup> ,														
3.4012	<sup>34</sup> S <sup>10</sup> ,	<sup>51</sup> V <sup>15</sup> ,	<sup>68</sup> Zn <sup>20</sup> ,	<sup>85</sup> Rb <sup>25</sup> ,	<sup>119</sup> Sn <sup>35</sup> ,													
3.5502	<sup>39</sup> K <sup>11</sup> ,	<sup>78</sup> Kr <sup>22</sup> ,	<sup>117</sup> Sn <sup>33</sup> ,															
3.5966	<sup>18</sup> O <sup>5</sup> ,	<sup>36</sup> Ar <sup>10</sup> ,	<sup>54</sup> Cr <sup>15</sup> ,	<sup>54</sup> Fe <sup>15</sup> ,	<sup>97</sup> Mo <sup>27</sup> ,	<sup>115</sup> Sn <sup>32</sup> ,	<sup>126</sup> Xe <sup>35</sup> ,											
3.6302	<sup>98</sup> Mo <sup>27</sup> ,	<sup>109</sup> Ag <sup>30</sup> ,																
3.6584	<sup>95</sup> Mo <sup>26</sup> ,	<sup>117</sup> Sn <sup>32</sup> ,	<sup>128</sup> Xe <sup>35</sup> ,															
3.6947	<sup>85</sup> Rb <sup>23</sup> ,	<sup>96</sup> Mo <sup>26</sup> ,	<sup>122</sup> Sn <sup>33</sup> ,															
3.7556	<sup>94</sup> Mo <sup>25</sup> ,	<sup>109</sup> Ag <sup>29</sup> ,	<sup>124</sup> Sn <sup>33</sup> ,															
3.7711	<sup>83</sup> Kr <sup>22</sup> ,	<sup>98</sup> Mo <sup>26</sup> ,	<sup>117</sup> Sn <sup>31</sup> ,	<sup>132</sup> Xe <sup>35</sup> ,														
3.7983	<sup>19</sup> F <sup>5</sup> ,	<sup>57</sup> Fe <sup>15</sup> ,	<sup>95</sup> Mo <sup>25</sup> ,	<sup>114</sup> Sn <sup>30</sup> ,	<sup>129</sup> Xe <sup>34</sup> ,	<sup>133</sup> Cs <sup>35</sup> ,												
3.8374	<sup>92</sup> Mo <sup>24</sup> ,	<sup>96</sup> Mo <sup>25</sup> ,	<sup>115</sup> Sn <sup>30</sup> ,	<sup>119</sup> Sn <sup>31</sup> ,														
3.8828	<sup>66</sup> Zn <sup>17</sup> ,	<sup>97</sup> Mo <sup>25</sup> ,	<sup>128</sup> Xe <sup>33</sup> ,	<sup>132</sup> Xe <sup>34</sup> ,														
3.921	<sup>51</sup> V <sup>13</sup> ,	<sup>94</sup> Mo <sup>24</sup> ,	<sup>98</sup> Mo <sup>25</sup> ,															
4.	<sup>20</sup> Ne <sup>5</sup> ,	<sup>24</sup> Mg <sup>6</sup> ,	<sup>32</sup> S <sup>8</sup> ,	<sup>36</sup> Ar <sup>9</sup> ,	<sup>40</sup> Ar <sup>10</sup> ,	<sup>56</sup> Fe <sup>14</sup> ,	<sup>60</sup> Ni <sup>15</sup> ,	<sup>64</sup> Ni <sup>16</sup> ,	<sup>68</sup> Zn <sup>17</sup> ,	<sup>80</sup> Kr <sup>20</sup> ,	<sup>84</sup> Kr <sup>21</sup> ,	<sup>92</sup> Mo <sup>23</sup> ,	<sup>96</sup> Mo <sup>24</sup> ,	<sup>112</sup> Sn <sup>28</sup> ,	<sup>120</sup> Sn <sup>30</sup> ,	<sup>124</sup> Sn <sup>31</sup> ,	<sup>128</sup> Xe <sup>32</sup> ,	<sup>132</sup> Xe <sup>33</sup> ,
4.1091	<sup>37</sup> Cl <sup>9</sup> ,	<sup>78</sup> Kr <sup>19</sup> ,	<sup>115</sup> Sn <sup>28</sup> ,															
4.1227	<sup>33</sup> S <sup>8</sup> ,	<sup>66</sup> Zn <sup>16</sup> ,	<sup>132</sup> Xe <sup>32</sup> ,															
4.2458	<sup>34</sup> S <sup>8</sup> ,	<sup>51</sup> V <sup>12</sup> ,	<sup>68</sup> Zn <sup>16</sup> ,	<sup>85</sup> Rb <sup>20</sup> ,	<sup>119</sup> Sn <sup>28</sup> ,													
4.2622	<sup>64</sup> Ni <sup>15</sup> ,	<sup>98</sup> Mo <sup>23</sup> ,	<sup>115</sup> Sn <sup>27</sup> ,	<sup>128</sup> Xe <sup>30</sup> ,	<sup>132</sup> Xe <sup>31</sup> ,													
4.3331	<sup>39</sup> K <sup>9</sup> ,	<sup>65</sup> Cu <sup>15</sup> ,	<sup>78</sup> Kr <sup>18</sup> ,	<sup>117</sup> Sn <sup>27</sup> ,	<sup>130</sup> Xe <sup>30</sup> ,													
4.3712	<sup>35</sup> Cl <sup>8</sup> ,	<sup>83</sup> Kr <sup>19</sup> ,	<sup>118</sup> Sn <sup>27</sup> ,	<sup>131</sup> Xe <sup>30</sup> ,														
4.3949																		
4.4385																		
4.4612	<sup>107</sup> Ag <sup>24</sup> ,																	
4.4966	<sup>18</sup> O <sup>6</sup> ,	<sup>36</sup> Ar <sup>8</sup> ,	<sup>54</sup> Cr <sup>12</sup> ,	<sup>54</sup> Fe <sup>12</sup> ,	<sup>63</sup> Cu <sup>14</sup> ,	<sup>117</sup> Sn <sup>26</sup> ,	<sup>126</sup> Xe <sup>28</sup> ,											
4.528	<sup>95</sup> Mo <sup>21</sup> ,																	
4.5648	<sup>114</sup> Sn <sup>25</sup> ,																	
4.6184	<sup>60</sup> Ni <sup>13</sup> ,	<sup>97</sup> Mo <sup>21</sup> ,	<sup>120</sup> Sn <sup>26</sup> ,	<sup>134</sup> Xe <sup>29</sup> ,														
4.6684	<sup>56</sup> Fe <sup>12</sup> ,	<sup>84</sup> Kr <sup>18</sup> ,	<sup>98</sup> Mo <sup>21</sup> ,	<sup>112</sup> Sn <sup>24</sup> ,	<sup>126</sup> Xe <sup>27</sup> ,													
4.7102	<sup>33</sup> S <sup>7</sup> ,	<sup>66</sup> Zn <sup>14</sup> ,	<sup>80</sup> Kr <sup>17</sup> ,	<sup>132</sup> Xe <sup>28</sup> ,														
4.7474	<sup>19</sup> F <sup>4</sup> ,	<sup>57</sup> Fe <sup>12</sup> ,	<sup>95</sup> Mo <sup>20</sup> ,	<sup>114</sup> Sn <sup>24</sup> ,	<sup>133</sup> Cs <sup>28</sup> ,													
4.7802	<sup>129</sup> Xe <sup>27</sup> ,																	
4.851	<sup>63</sup> Cu <sup>11</sup> ,	<sup>97</sup> Mo <sup>20</sup> ,	<sup>126</sup> Xe <sup>26</sup> ,	<sup>131</sup> Xe <sup>27</sup> ,														
4.9156	<sup>118</sup> Sn <sup>24</sup> ,																	

➤ Support Gas : H<sub>2</sub>

- Metallic ions coming from the material sputtering (Mo, Sn, Fe, Cu, Mg, Ag)
- Gaseous elements (support gas contamination, vacuum, previous experiments)
- Some peaks corresponding to only one isotope
- The same was done with He, N<sub>2</sub> and O<sub>2</sub>

# Contaminants preliminary experiments

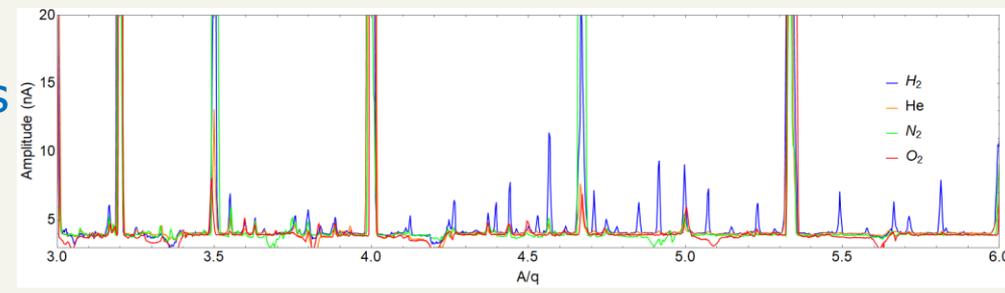
## ➤ Amplitude evolution of peaks



Very low signal / noise

➤  $\text{H}_2$  gives higher contamination (it is the best support gas for low mass species charge breeding...)

➤ This is true for most of other peaks



➤ Dependency with RF power : clear increase for  $^{96}\text{Mo}^{15+}$  and  $^{12}\text{C}^{5+}$ , slight decrease for  $\text{Ar}^{7+}$  due to a shift to higher charge state ?

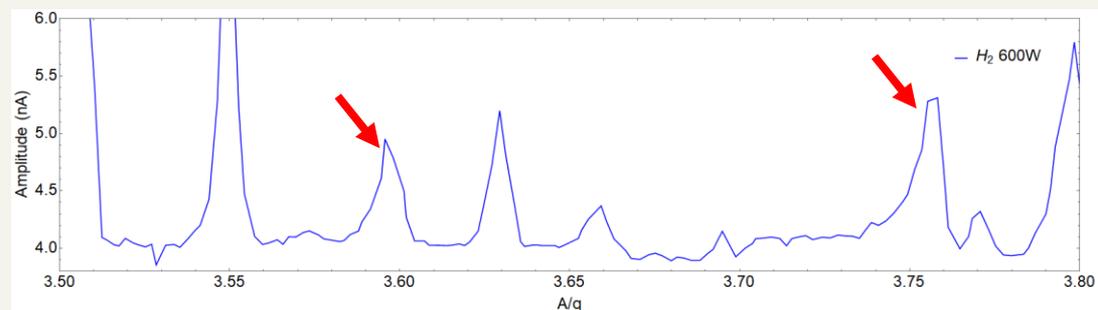
# Contaminants preliminary experiments

## ➤ Amplitude

- The lower measurable amplitude is  $\sim 100\text{pA}$  with the emittance scanner, corresponding to  $\sim 2 \cdot 10^{10}$  pps in the N+ FC.
- As a comparison a  $10^8$  pps RIB flux at the CB entrance would give:  
 $10^8 \times 10\%$  (CB efficiency)  $\sim 10^7$  pps
- This technique doesn't allow to measure low intensity contaminant beams
- Need of a different detector
- A lot of contaminants are identified, with very high flux

## ➤ A/q minimum step limitation :

- Resolution limitation of the data acquisition output, to be improved

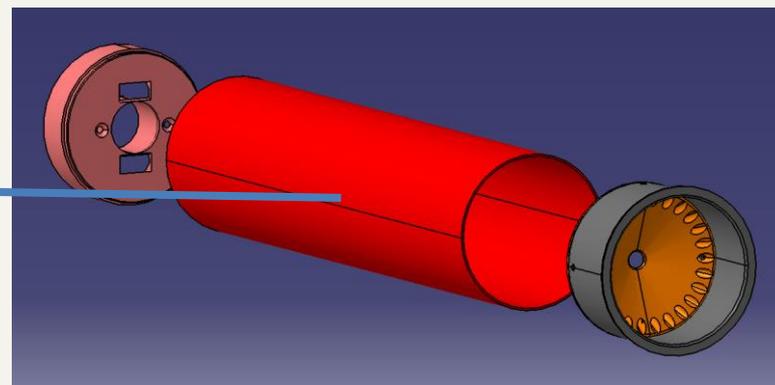
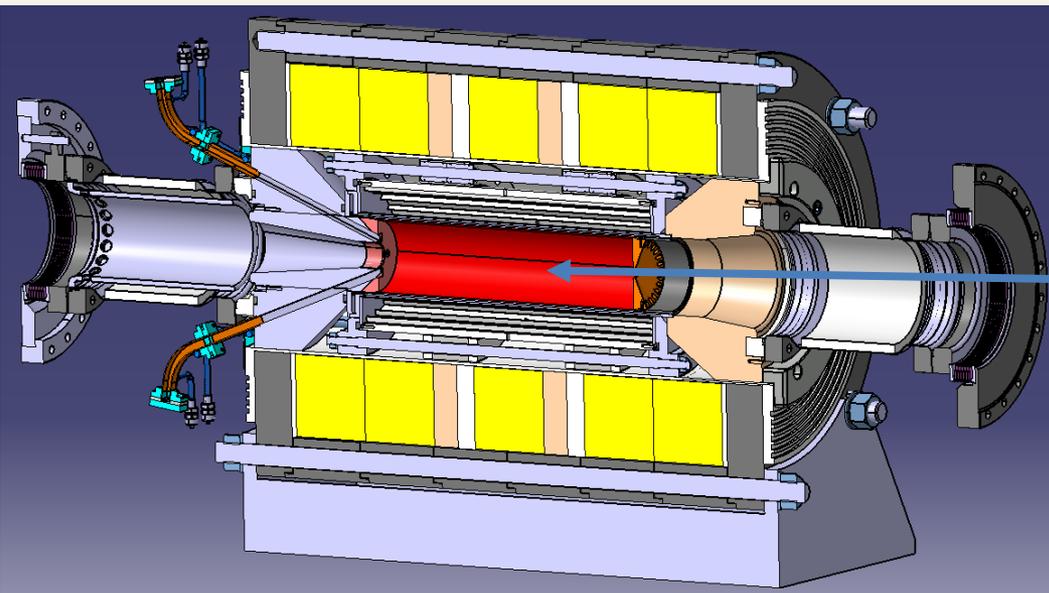


## ➤ Dips present in the spectrum

- Due to secondary electrons emission
- Shielding of the emittance scanner will be tested

# Contaminants reduction : liners

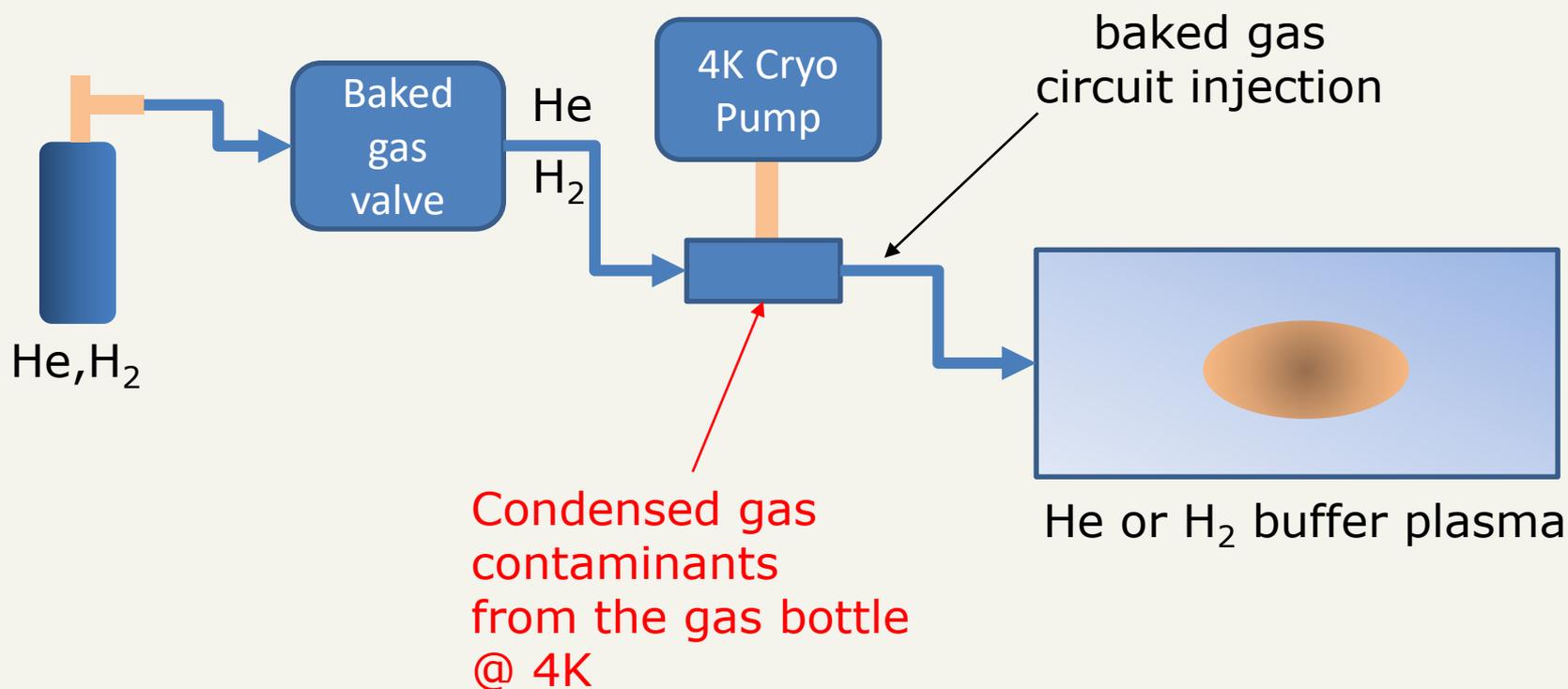
- Design to cover all the surfaces in front of the plasma



- Comparative experiments using several material :
  - Niobium
  - Tantalum
  - $\text{Al}_2\text{O}_3$  layer on pure Aluminum liner – collaboration with NIPNE

# Contaminants reduction : gas

- Follow ANL steps to get rid of gas contamination
- Use He or H<sub>2</sub> as support gas



# Conclusion

- Upgrade of the 1+N+ beam line is finished, reduction of the residual pressure by a decade
- Preliminary contaminants reduction experiments showed limitations in the measurement technique, to be improved
- The R&D program on the charge breeder will go on to continue improving the performances...
- ...with a great part dedicated to contaminants reduction

# THANK YOU FOR YOUR ATTENTION

