

Progress Report on LIPAc

M. Sugimoto

LINAC2018

Beijing, China – 16-21 September 2018

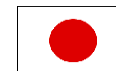
Administration
& Research

LIPAc

Linear IFMIF Prototype Accelerator (LIPAc)
Rokkasho Fusion Institute (BA Site)

List of authors

**M. Sugimoto, A. Kasugai, K. Sakamoto, K. Kondo, T. Akagi, T. Ebisawa,
Y. Hirata, R. Ichimiya, S. Maebara and T. Shinya, *QST Rokkasho, Japan***



P. Cara, *IFMIF/EVEDA Project Leader, Rokkasho, Japan*

**R. Heidinger, P.-Y. Beauvais, H. Dzitko, D. Gex, A. Jokinen, A. Marqueta,
I. Moya and G. Phillips, *Fusion for Energy Garching, Germany***



J. Knaster, *Fusion for Energy Cadarache, France*

**P. Abbon, N. Bazin, B. Bolzon, N. Chauvin, S. Chel, R. Gobin, J. Marroncle,
B. Renard, *CEA/IRFU, France***



**L. Antoniazzi, L. Bellan, D. Bortolato, M. Comunian, E. Fagotti, F. Grespan,
M. Montis, A. Palmieri, A. Pisent and F. Scantamburlo, *INFN/LNL, Italy***



G. Pruneri, *Consorzio RFX, Italy*

**D. Jimenez-Rey, D. Gavela, I. Kirpichev, P. Méndez, J. Molla, C. de la Morena,
I. Podadera, D. Regidor, R. Varela and M. Weber, *CIEMAT, Spain***



And many people not shown above have contributed and supported the LIPAc activities.

1. Introduction

1.1 IFMIF plant design

1.2 LIPAc (Linear IFMIF Prototype Accelerator) – staged approach

1.3 LIPAc – responsibility sharing

1.4 LIPAc – RFQ commissioning

2. Status of LIPAc

3. Schedule

4. Conclusions

1. 1 IFMIF Plant Design

Accelerator Facility

*D+ 40 MeV/10 MW CW,
200 x 50 mm² footprint,
high stability*

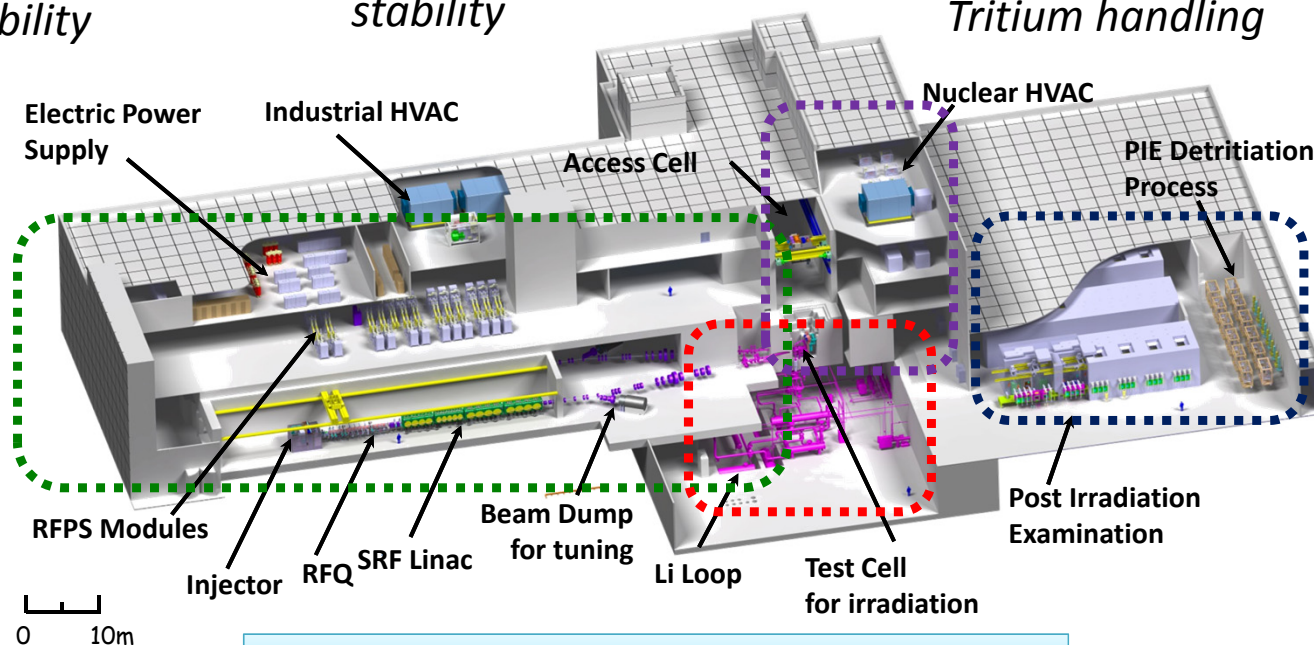
Lithium Target Facility

*w260 mm x t25 mm, 15 m/s
flow, impurity control, high
stability*

Test Facility

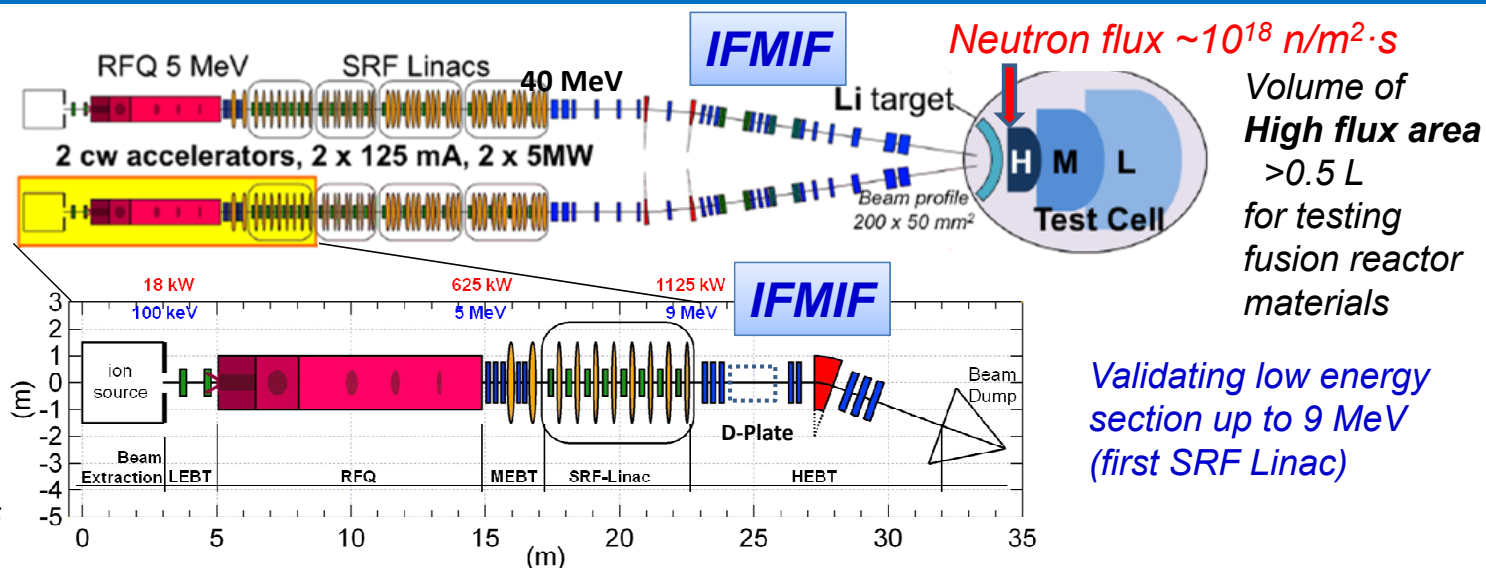
*10¹⁷ n/s, T_{irrad} control, remote
handling of activated materials,
Tritium handling*

PIE Facility



Intermediate IFMIF Engineering Design report (2013)

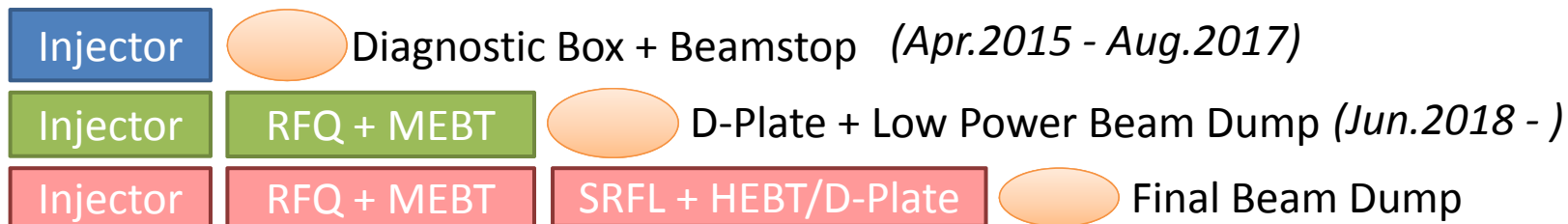
1.2 LIPAc – Staged Approach



As a backup plan, phase B-extended is discussed to validate high duty 5 MeV D+ beam acceleration by RFQ.

Beam commissioning with staged approach

Phase A → Phase B → Phase C/D



1.3 LIPAc – Responsibility Sharing

JOINT WORK FOR INTEGRATION

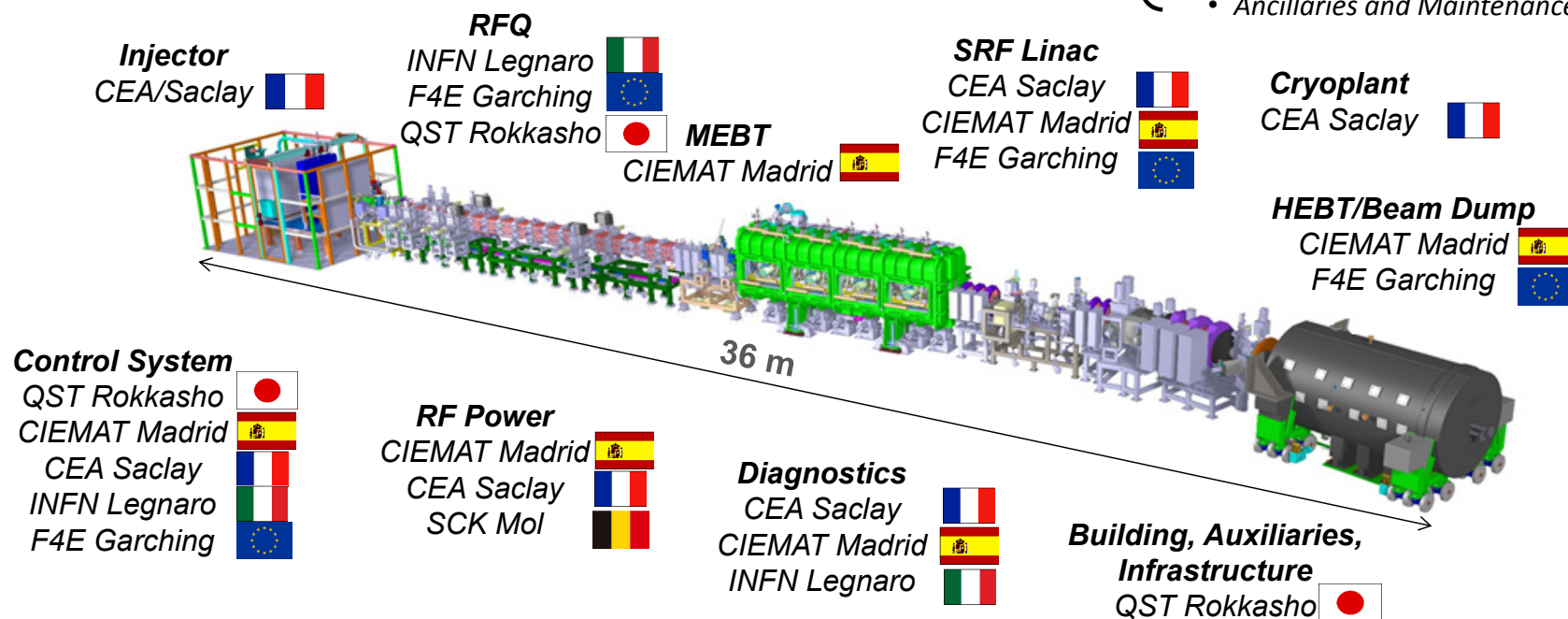
System Installation, Checkout, Start-up, Commissioning

LIPAc Unit in Rokkasho



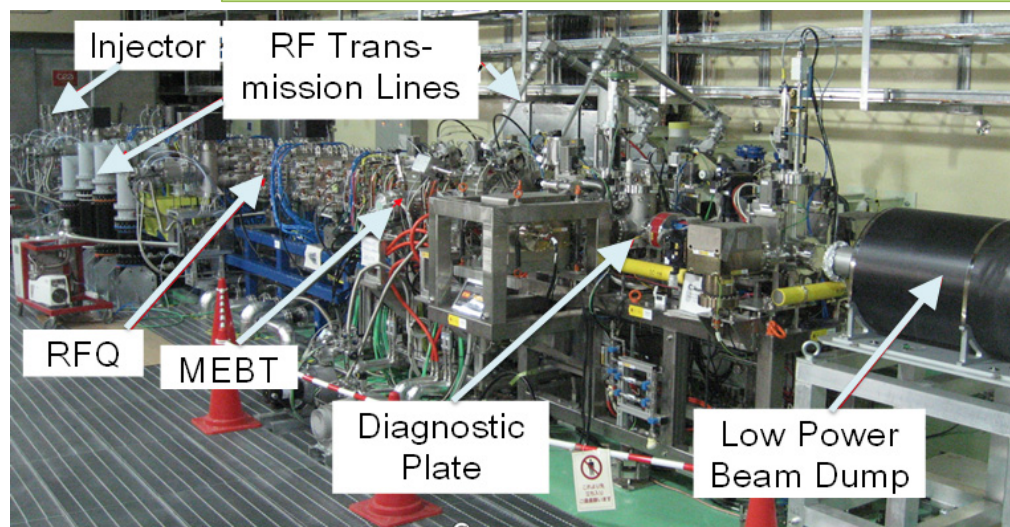
~50 people

- Machine operation
- Beam Physics
- Injector & Diagnostics
- Control System
- Transport Line
- RF & Cavities
- Ancillaries and Maintenance



1.4 LIPAc – RFQ Commissioning

Phase B installation was completed in October 2017.



Jul.'17: RFQ RF conditioning was started

Feb.'18: RFQ cavity voltage reached 132 kV (D+ acc. Level) @ short pulse 20 μ m

Jun.'18: 50 keV H+ beam commissioning was started

Phase A



Phase B



Phase C/D

Injector



Dagnostic Box + Beamstop

Injector

RFQ + MEBT



D-Plate + Low Power Beam Dump (Jun.2018 -)

Injector

RFQ + MEBT

SRFL + HEBT/D-Plate



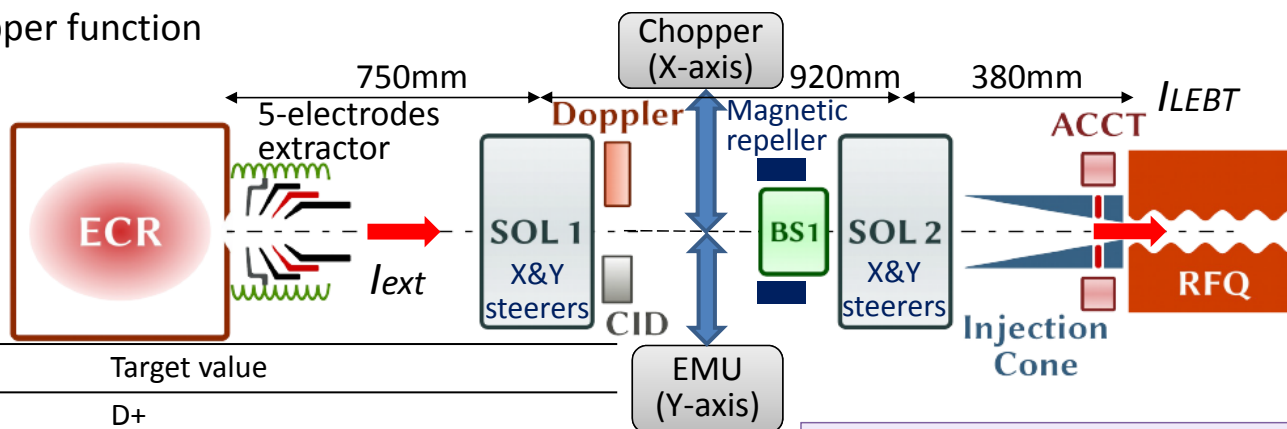
Final Beam Dump

1. Introduction
2. Status of LIPAc
 - 2.1 *Injector (setup, emittance, chopper)*
 - 2.2 *RFQ (beam loading, transmission)*
 - 2.3 *RF power system (layout, installation status)*
 - 2.4 *Beam diagnostics (layout, energy measurement)*
 - 2.5 *Control system (LCS integration to CCS)*
 - 2.6 *SRF Linac (HWR status, assembly in Rokkasho)*
3. Schedule
4. Conclusions

2.1 Status of LIPAc – Injector

Before starting RFQ beam commissioning (phase B), working points for beam injection into RFQ were surveyed:

- D+ 100 keV/140 mA (plasma electrode (PE) with **12 mm** ϕ – *original design*)
- H+ 50 keV/70 mA or lower (PE with 9 or 6 mm ϕ – *newly fabricated*)
- Chopper function



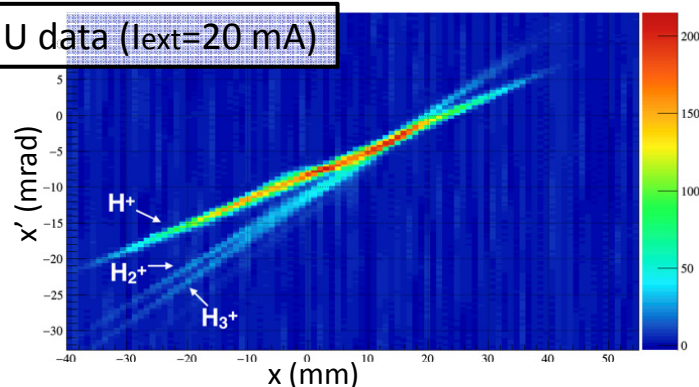
Requirements	Target value
Particles	D+
Output energy	100 keV (<i>H+ 50 keV, 70 mA for system tuning</i>)
Output D+ current	140 mA
D+ fraction	99% (<i>at injection cone exit</i>)
Beam current noise	1% rms
Emittance, norm. rms	0.25π mm mrad (<i>0.3π mm mrad for acceptance</i>)
Duty factor	CW

Diagnostics:

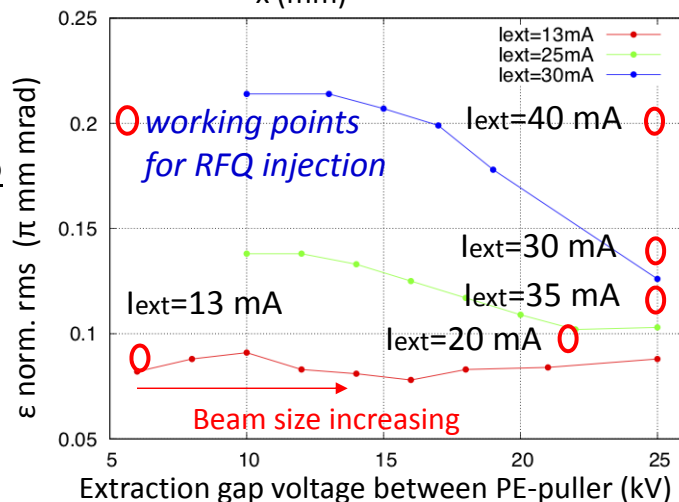
- Allison type emittance scanner (**EMU**)
- **Doppler** shift spectrometer – ion species
- Beam profiler using **CID** or CCD camera
- Beam stopper (**BS1**) - beam current

2.1 Status – Injector

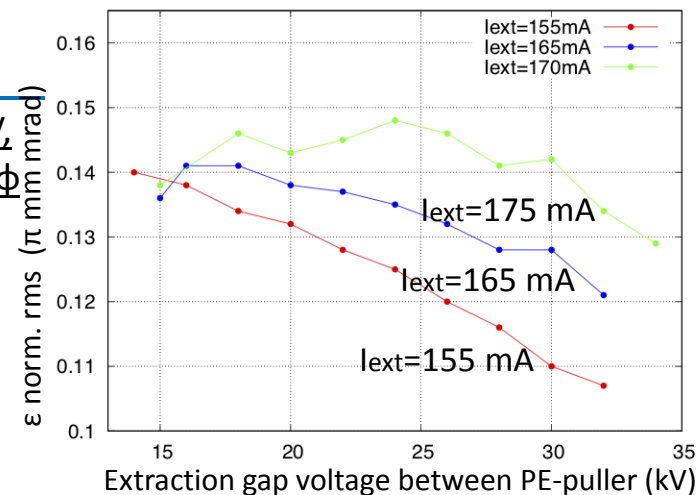
Typical EMU data ($I_{\text{ext}}=20$ mA)



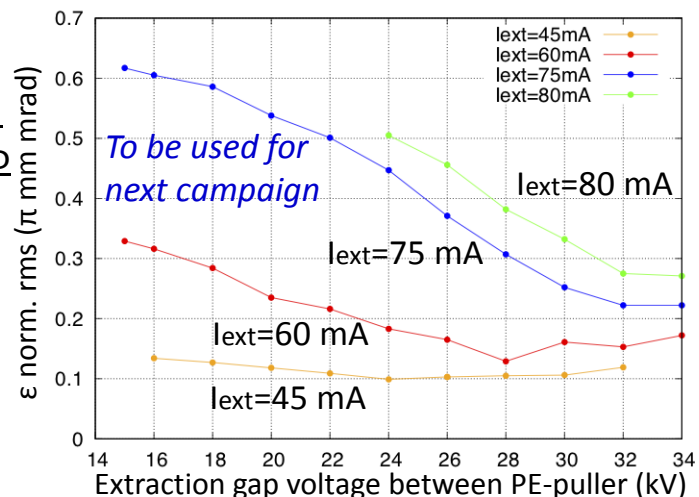
H+ 50 keV,
PE 6 mm ϕ



D+ 100 keV,
PE 12 mm ϕ

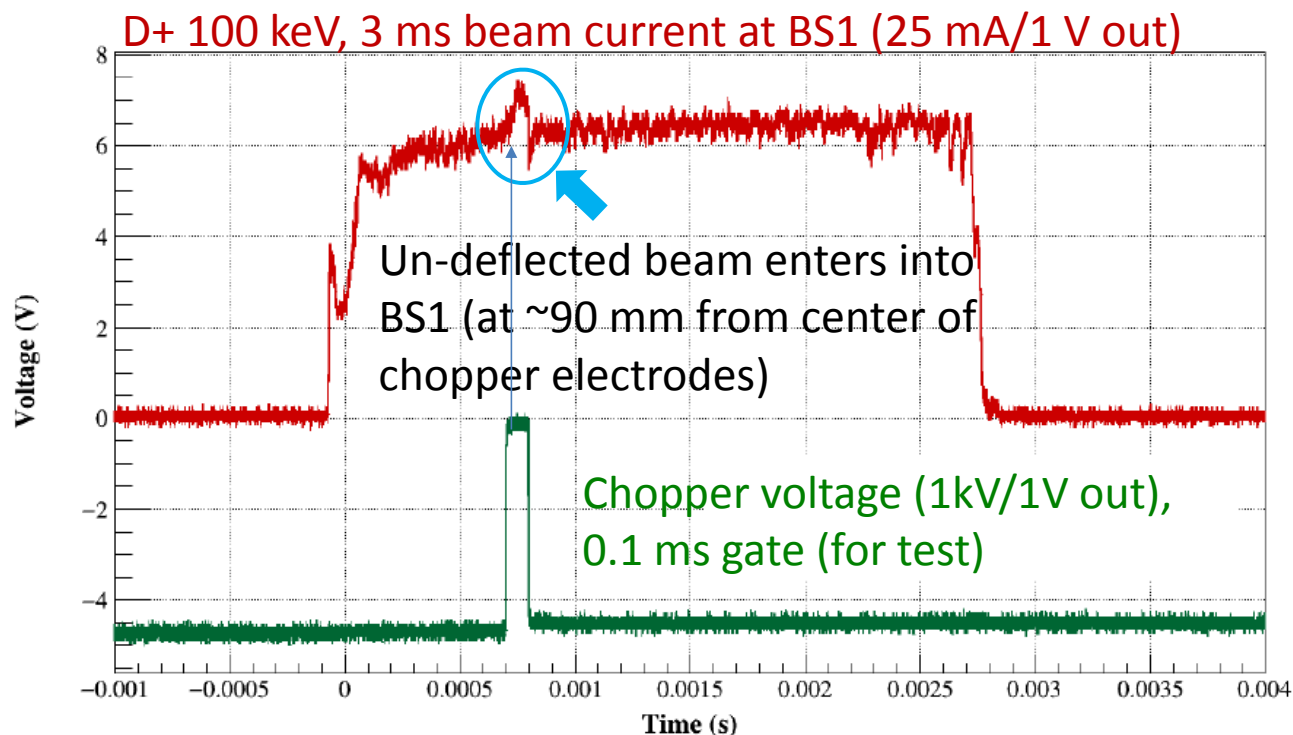


H+ 50 keV,
PE 9 mm ϕ



Detailed technical results will be presented in the other conferences, SOFR718 and FEC'18.

2.1 Status – Injector (chopper)



Chopper has entrance & exit holes (100 mm ϕ) to protect two deflection electrodes, HV (0 ~ -10 kV) and GND (size: W136 x L150, gap: 110 [in mm]).

For RFQ beam commissioning, HV=-5 ~ 7 kV, 0.3 ms gate width was used.

2.2 Status – RFQ, beam loading

Beam loading compensation with 7-RF chains operation

- Feedback system of master (#1A) +7 slave (#1B,#2A..#4B) RF chains using White Rabbit synchronization worked properly in beam operation: *the forward power was increased to keep the power in RFQ cavity.*

no beam (7 out of 8 chains running)



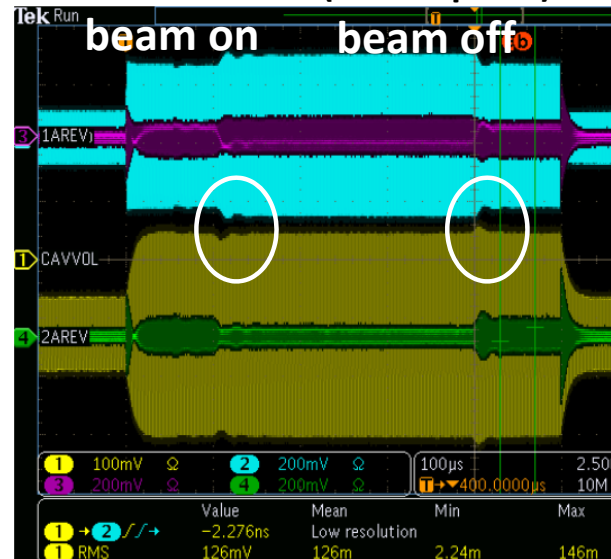
1A Ref

1A Fwd

2A Ref

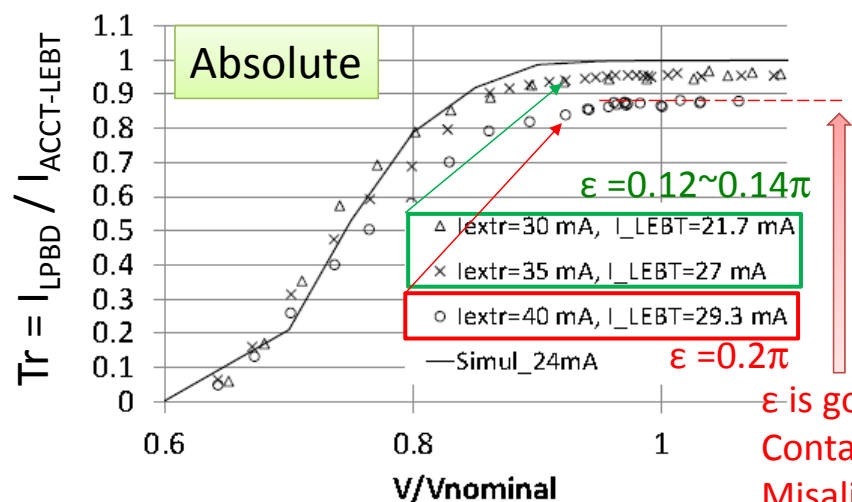
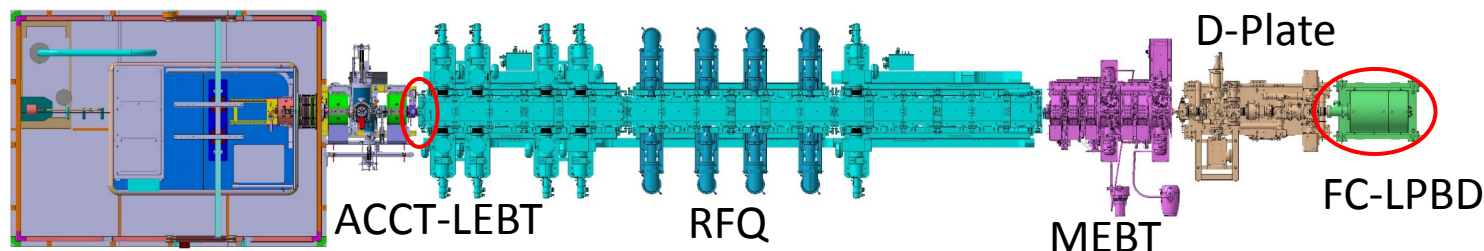
RFQ Cavity

with beam (0.3 ms pulse)

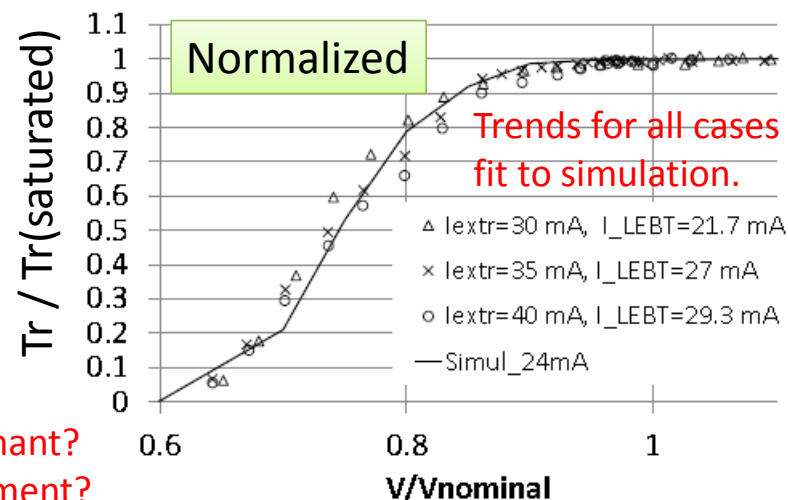


2.2 Status – RFQ, transmission

Transmission of beam from LEBT to LPBD vs. Cavity voltage



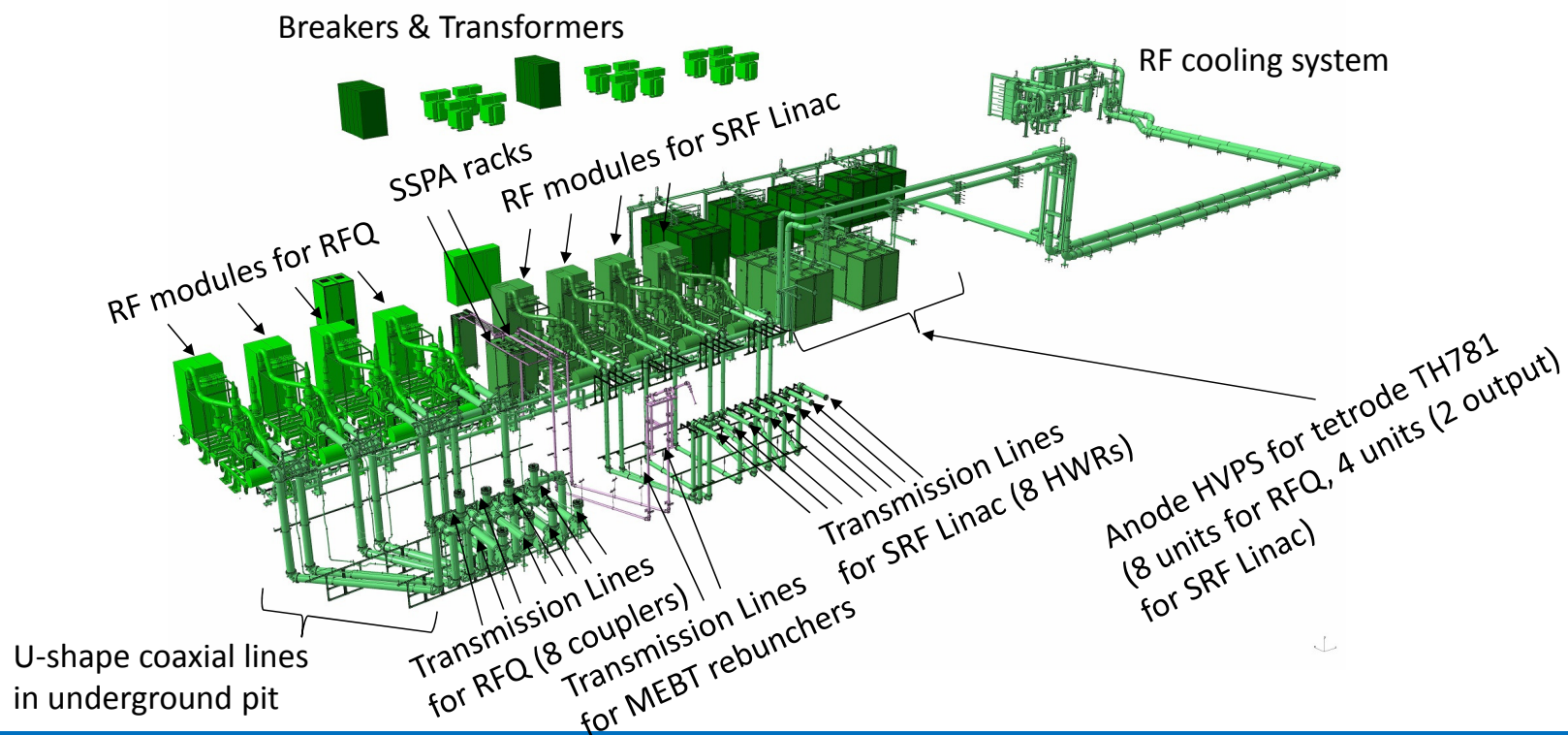
ϵ is good
Contaminant?
Misalignment?



Please visit THPO062 "IFMIF/EVEDA RFQ Preliminary Beam Characterization" for more details.

2.3 Status – RF Power System

Components are mostly installed, and systems for RFQ and MEBT rebunchers are already running. Function test of systems for SRF Linac is started in 2018.



2.3 Status – RFPS, installation status

8 x 200 kW tetrode system for RFQ
(2 chains per module)

8 x 105 kW tetrode system
for SRF linac HWRs

2 x 16 kW SSPA system
for MEBT rebunchers

RF Module is movable
in this direction

TH781 final amp

TH561 driver amp

PS, LLRF control,
Pre driver amp,
interlock rack

Circulator/Load

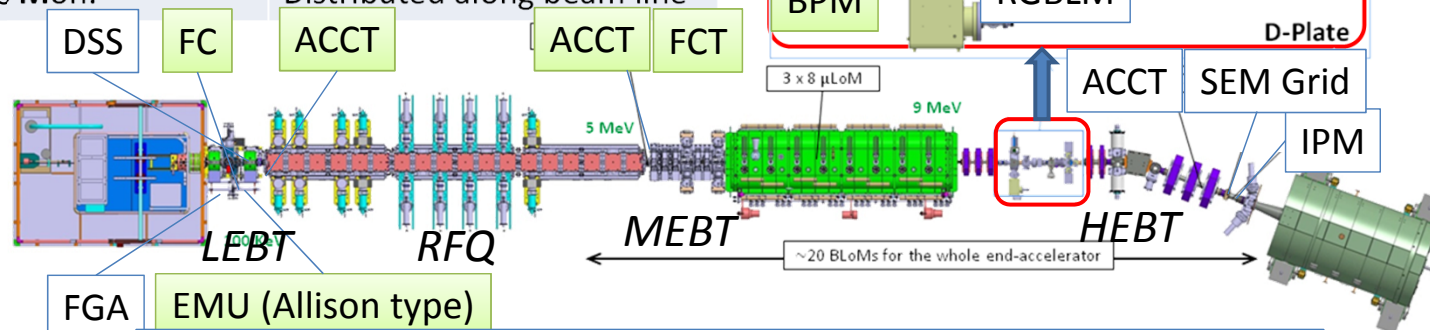
9-3/16" Transmission Lines

VAT10

Blower

2.4 Status – Beam Diagnostics

Device	Location(s)
ACCT	LEBT, MEBT, D-Plate, HEBT
Fast CT	MEBT
DCCT	D-Plate
FC, EMU, FGA, Doppler Shift Sp.	LEBT
SEM Grid, Ion. PM,	D-Plate, HEBT
Fluor. PM, Residual Gas Bunch Length Mon.	D-Plate
Beam Pos. Mon.	MEBT, SRF, D-Plate, HEBT
Beam Loss Mon.	Distributed along beam line



Beam diagnostics used in phase B1 commissioning (June – August 2018)

Steerers for SEM Grid

FPM

DCCT

IPM

SEM Grid

BPM

RGBLM

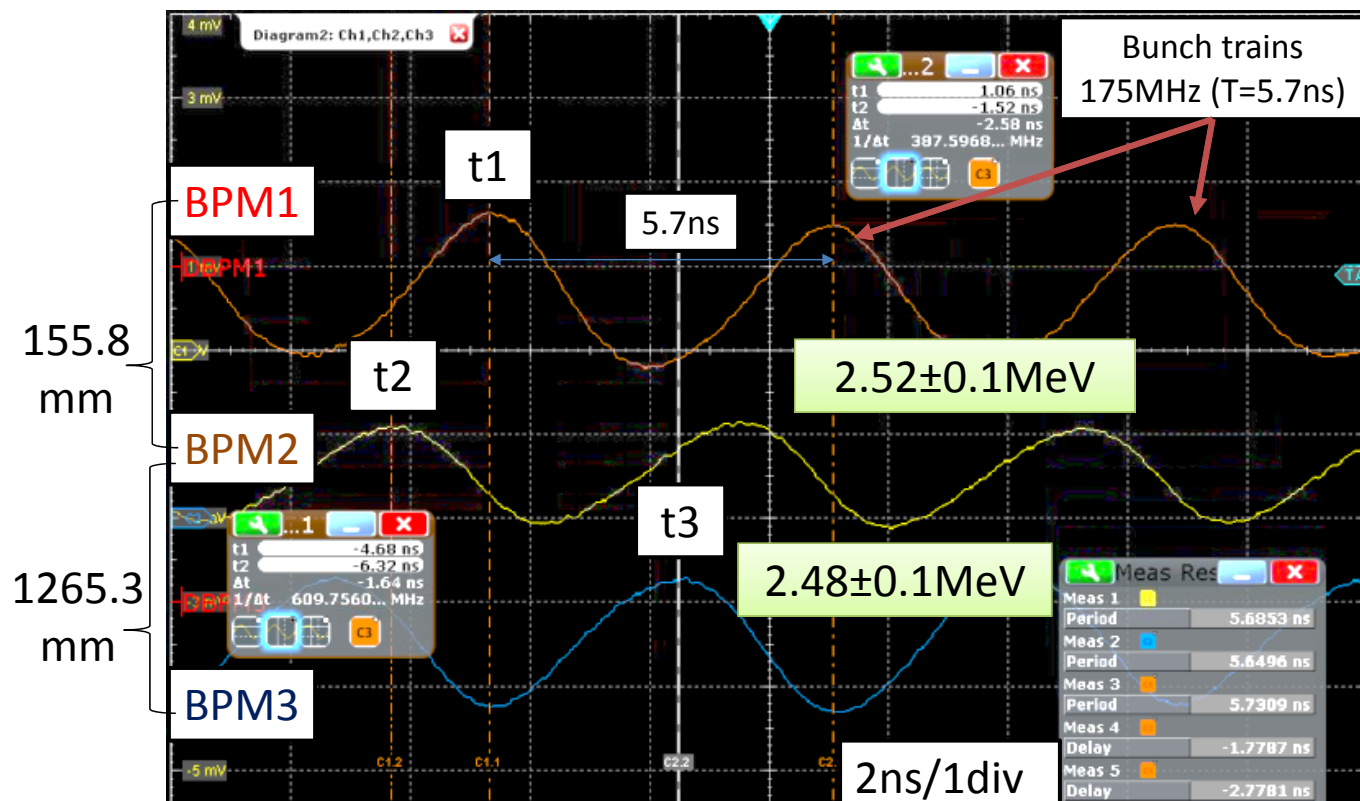
D-Plate

ACCT

SEM Grid

IPM

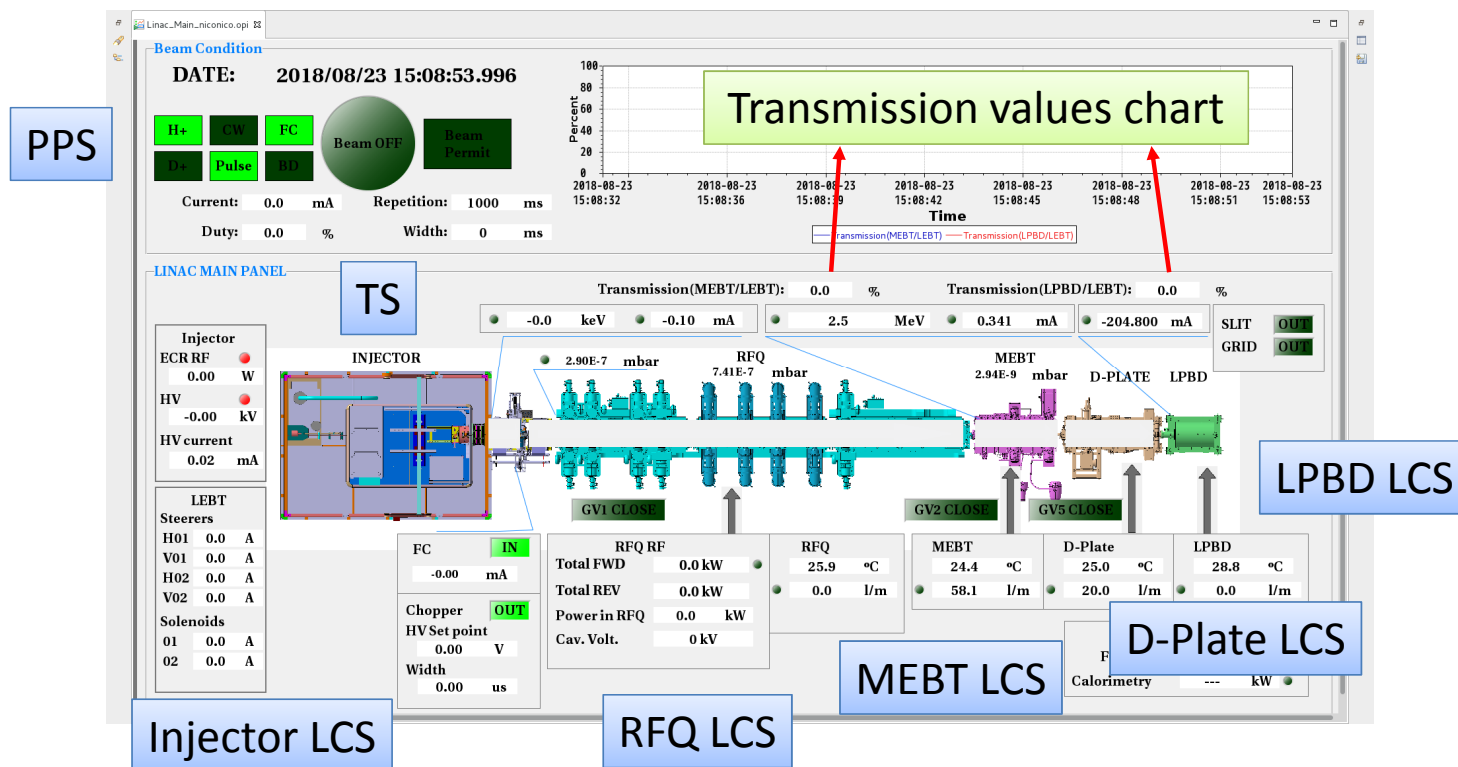
By measuring time differences among 3 BPM signals, TOF was estimated.



Please visit THPO062 "IFMIF/EVEDA RFQ Preliminary Beam Characterization" for more details.

2.5 Status – Control System

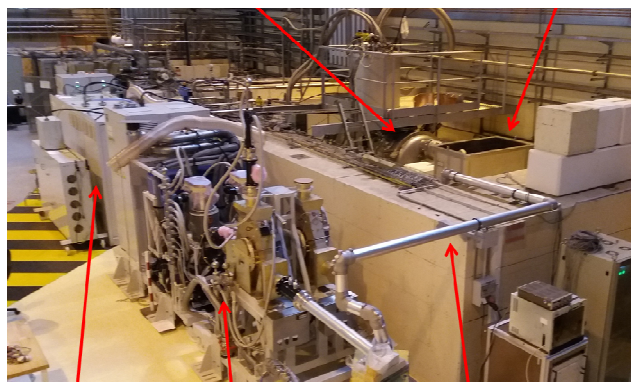
- Integration of local control systems to central control is progressed.
- Beam particle number counting at LEBT-ACCT is working for licensing need.



2.6 Status of LIPAc – SRF HWR

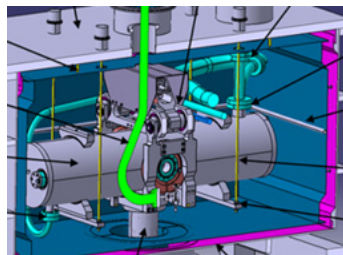
SaTHoRI Test stand at Saclay

CryoHoLab



HVPS RF module (2x105 kW)

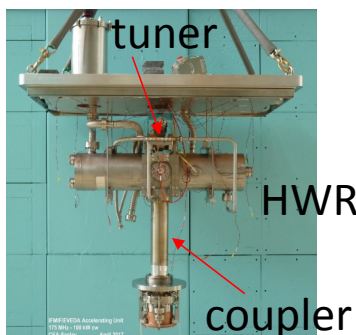
SaTHoRI



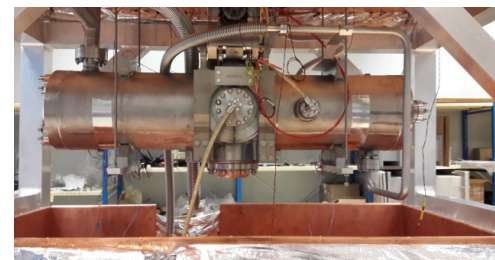
Coaxial line

High power and Tuner function test

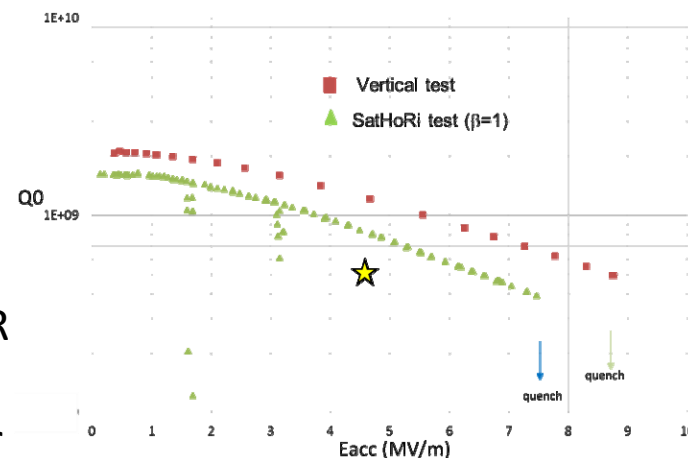
2 HWRs were tested, and confirmed
the required performance
($>4.5\text{MV/m}$, $\delta f > 50\text{kHz}$).



Critical coupling test



$Q_0 @ E_{\text{acc_nom}} = 4.5 \text{ MV/m}: 8 \times 10^8$
 $> \text{specification } (5 \times 10^8)$

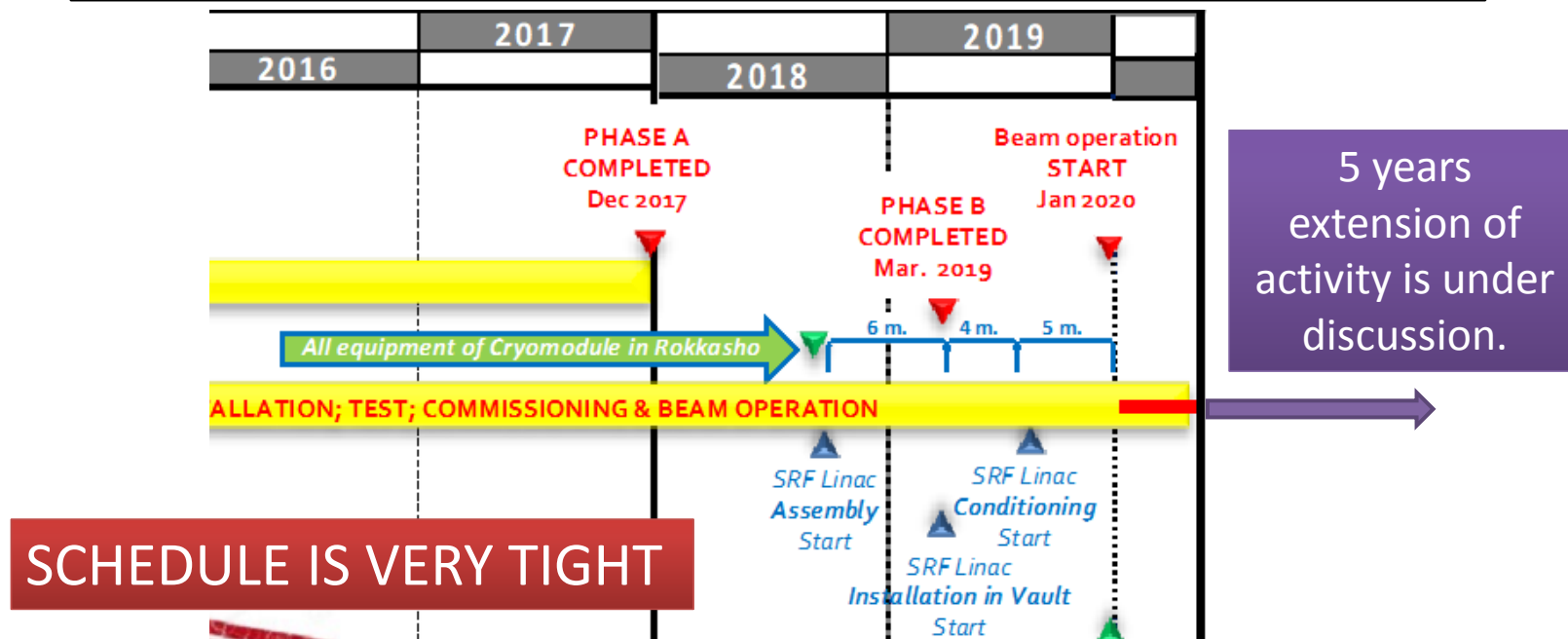


2.6 Status of LIPAc – SRF Assembling

- **Clean room:** built at Rokkasho in August 2018.
- **Coupler:** 3 pairs of manufactured 8 power couplers conditioned up to 100 kW. Conditioning of final pair is ongoing.
- **Superconducting solenoid:** under manufacturing. Ready by end of 2018 for the assembly.
- **Cryoplant:** plant was installed and commissioned in April 2017.
- **Assembly work of SRF linac:** waiting for the completion of delivery of the last components in Rokkasho.

3. Schedule

'07 – '17: System design; Fabrication; Test & Delivery in Rokkasho
'18 - : All equipment of Cryomodule in Rokkasho to start SRFL assembly
'14 – '20: Assembly; Installation; Test; Commissioning & Beam Operation
'19 – Jan. '20: SRF commissioning start; Final beam operation start



4. Conclusions

- Kick-off of the RFQ beam commissioning achieved in June 2018.
- Initial data of RFQ beam transmission gave a good sign of RFQ design validity (@ H⁺, 50 keV, 35 mA, duty 0.3 ms / 1 Hz).
- Beam profile, emittance and bunch length were examined. It was uncompleted in the first campaign.
- H⁺ 50 keV/70 mA and D⁺ 100 keV/140mA beams satisfied required emittance. Ready for test in the next campaign.
- RFQ RF conditioning for high current D⁺ to be continued.
- Assembly work of SRF linac is waiting for completion of delivery of the last components in Rokkasho.

THANKS A LOT
FOR YOUR ATTENTION!

谢谢