

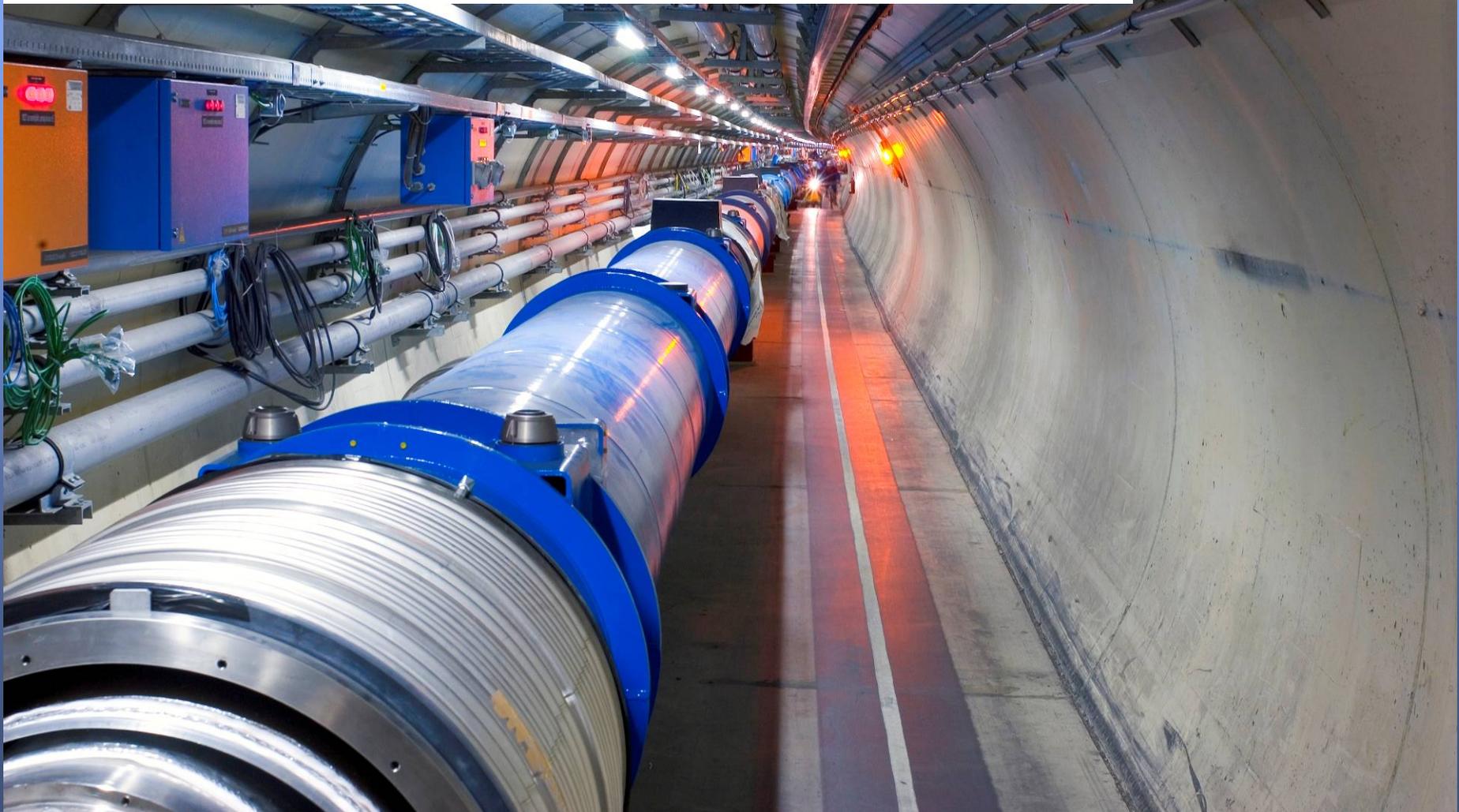


LHC: Construction and Commissioning Status

Lyn Evans

22nd Particle Accelerator Conference

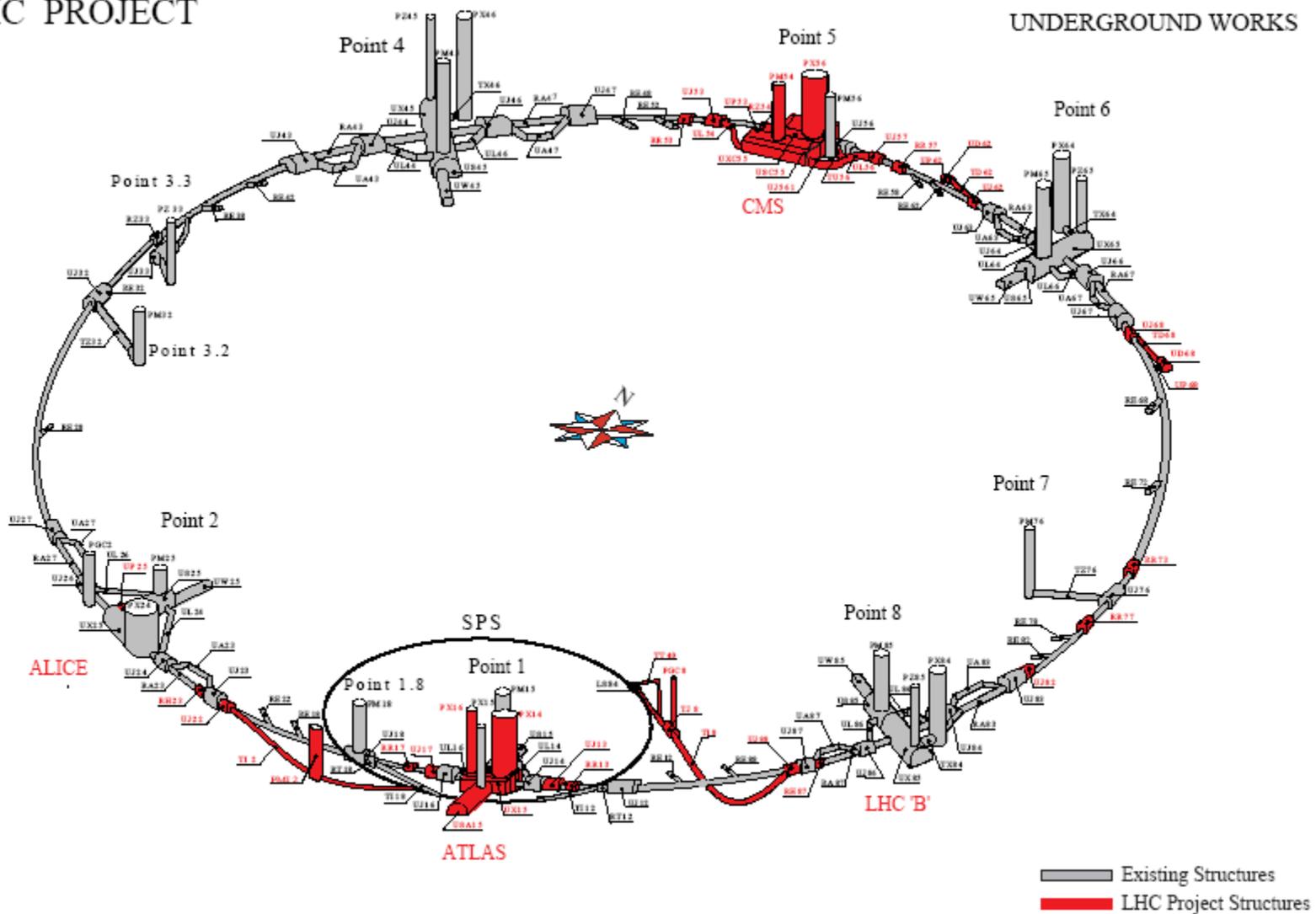
Albuquerque, 25-29 June 2007



Machine layout



LHC PROJECT



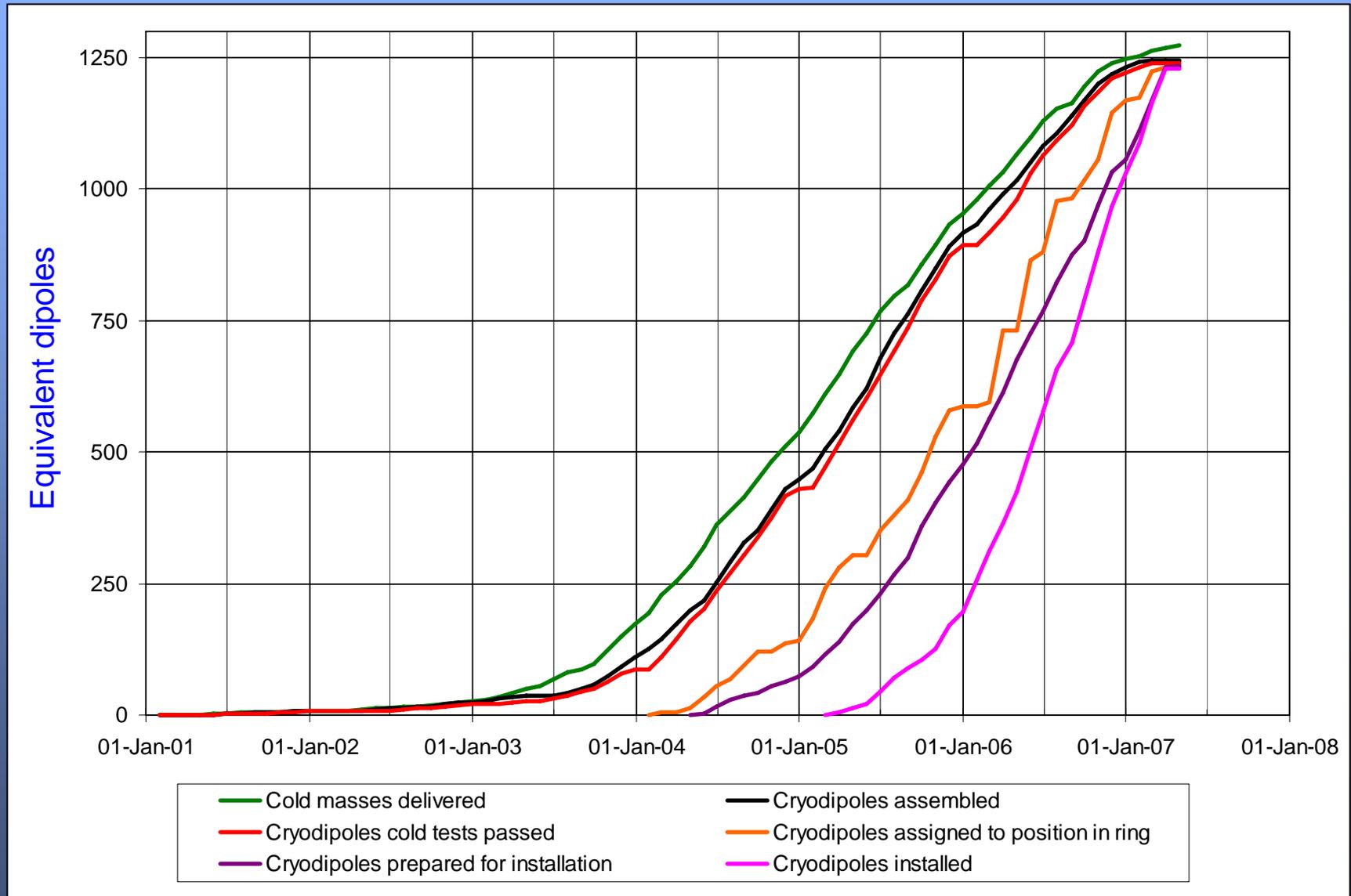
ST-CE/JLB-hlm
18/04/2003

List of superconducting magnets and their function

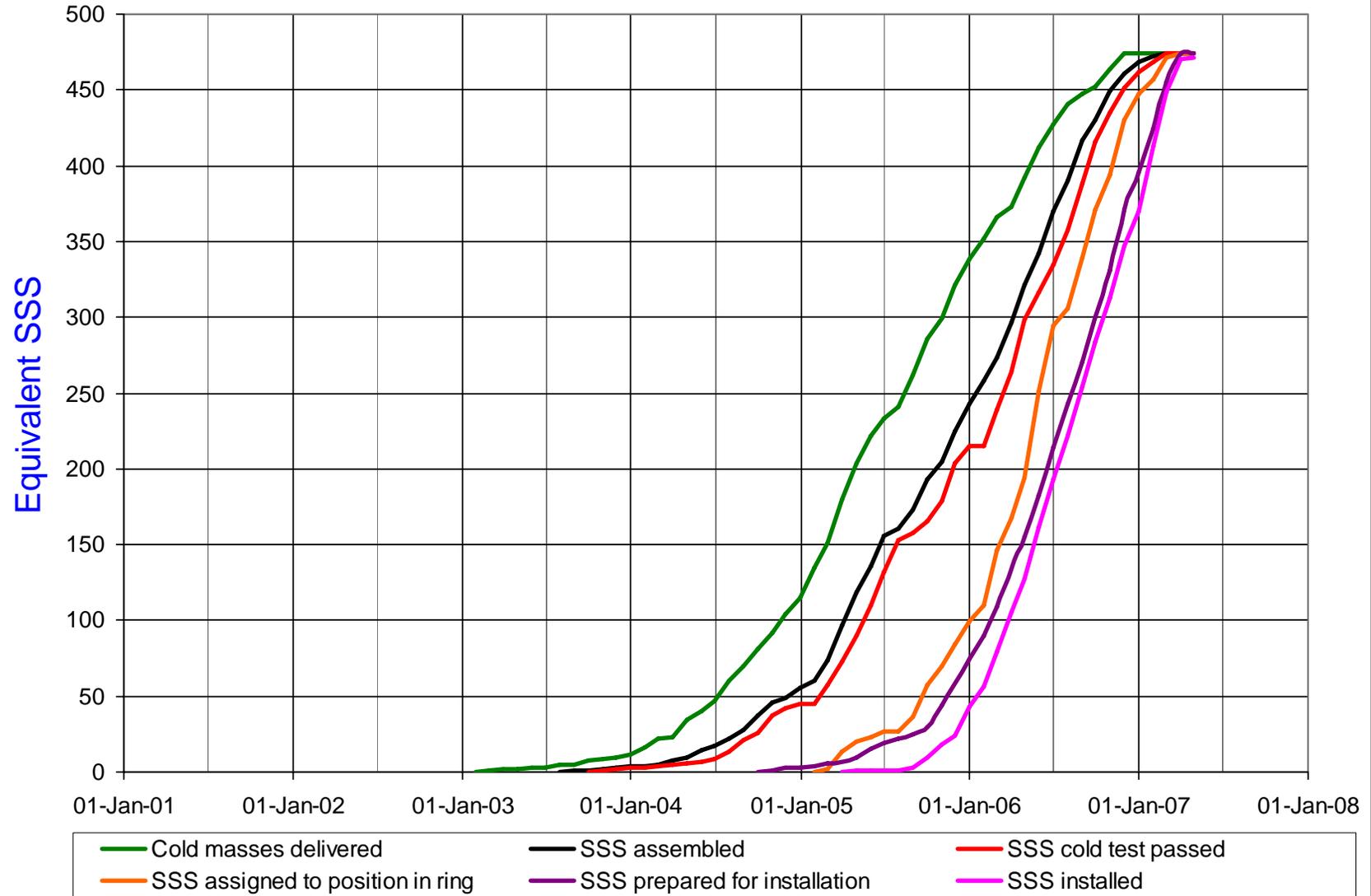


Type	Number	Function
MB	1232	Main dipoles
MQ	392	Arc quadrupoles
MBX/MBR	16	Separation and recombination dipoles
MSCB	376	Combined chromaticity and closed orbit correctors
MCS	2464	Sextupole correctors for persistent currents at injection
MCDO	1232	Octupole/decapole correctors for persistent currents at injection
MO	336	Landau damping octupoles
MQT/MQTL	248	Tuning quadrupoles
MCB	190	Orbit correction dipoles
MQM	86	Dispersion suppressor and matching section quadrupoles
MQY	24	Enlarged-aperture quadrupoles in insertions
MOX	32	Low-beta insertion quadrupoles

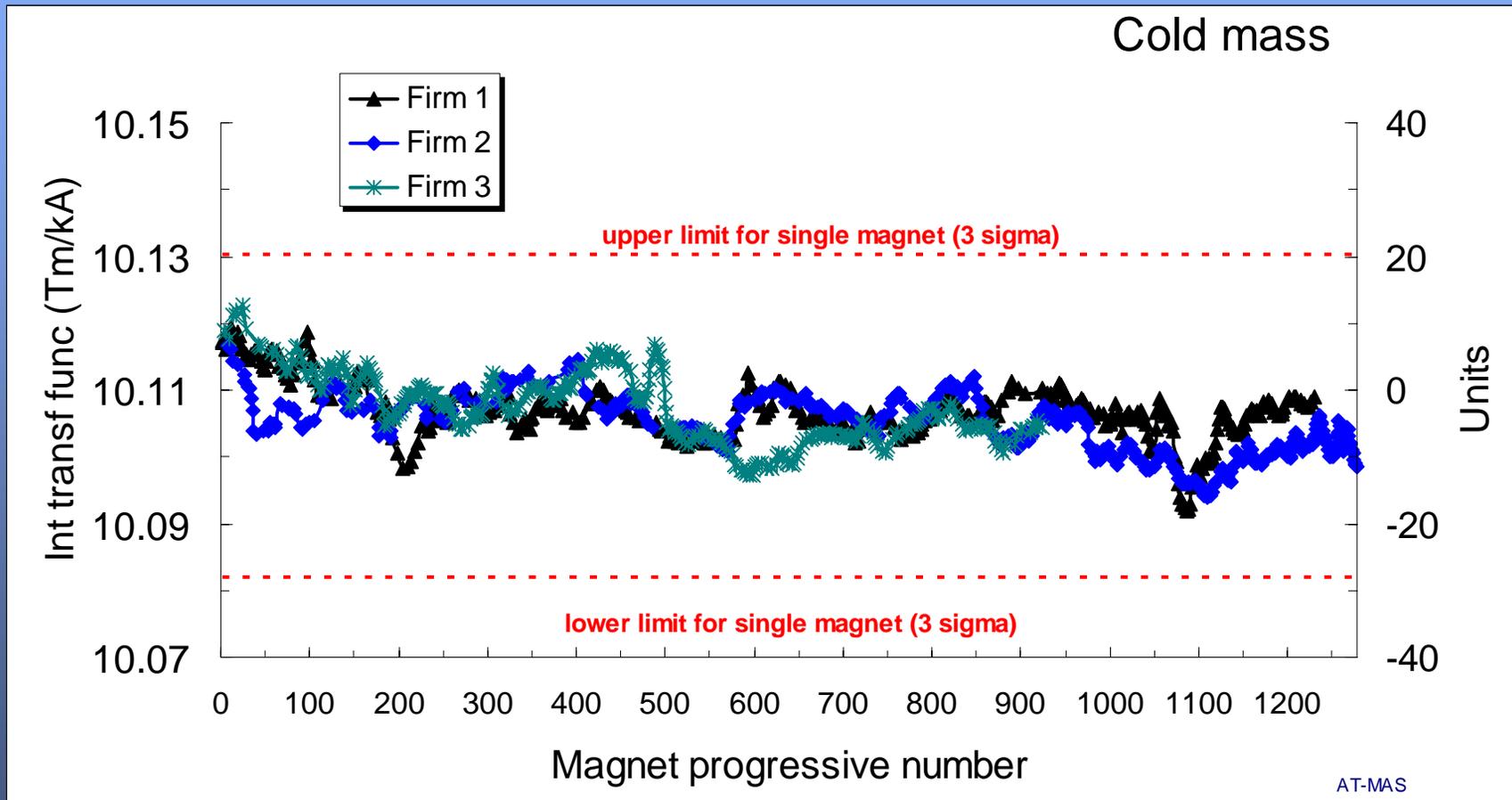
Cryodipole overview



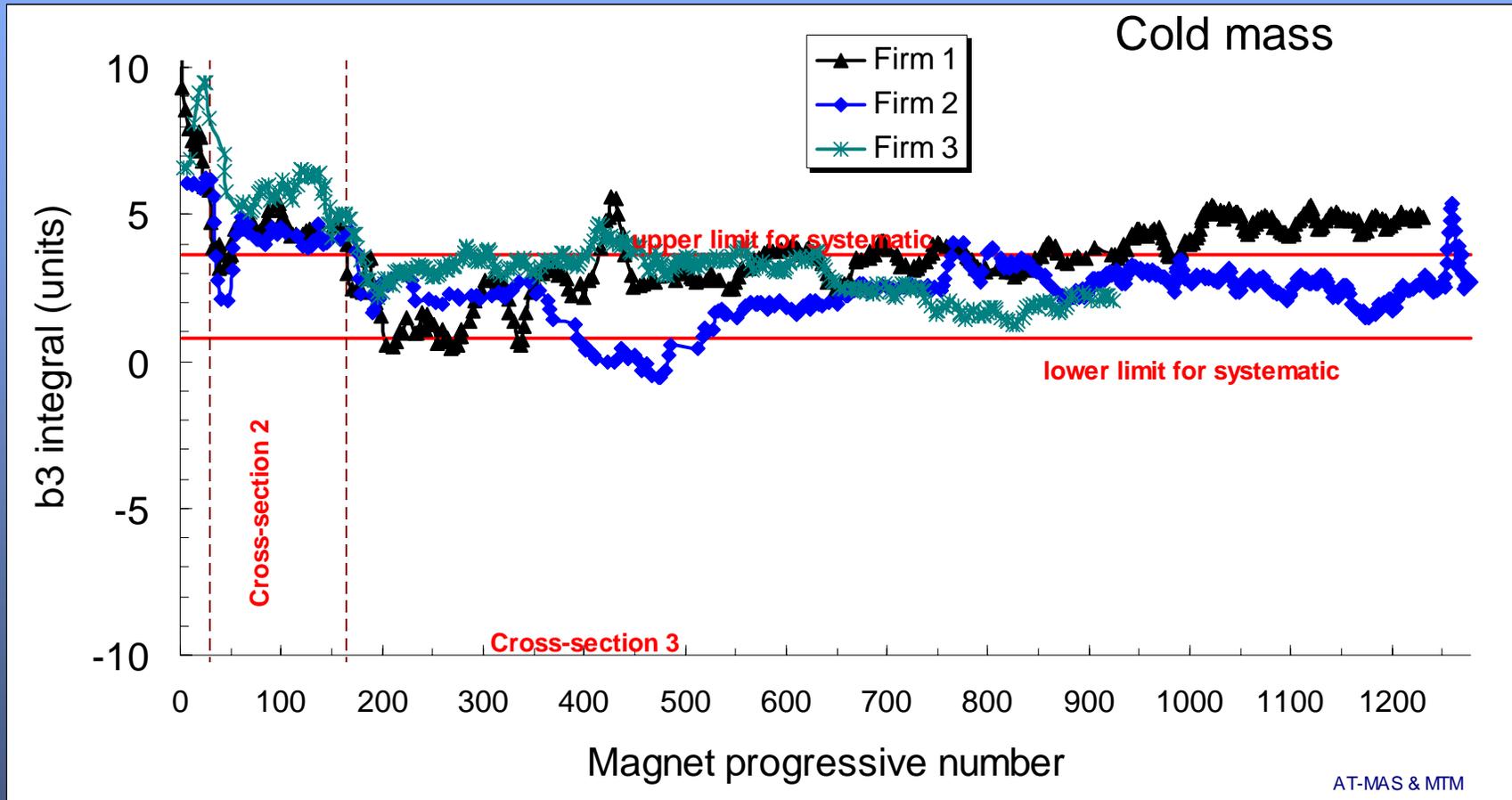
Short Straight Section overview



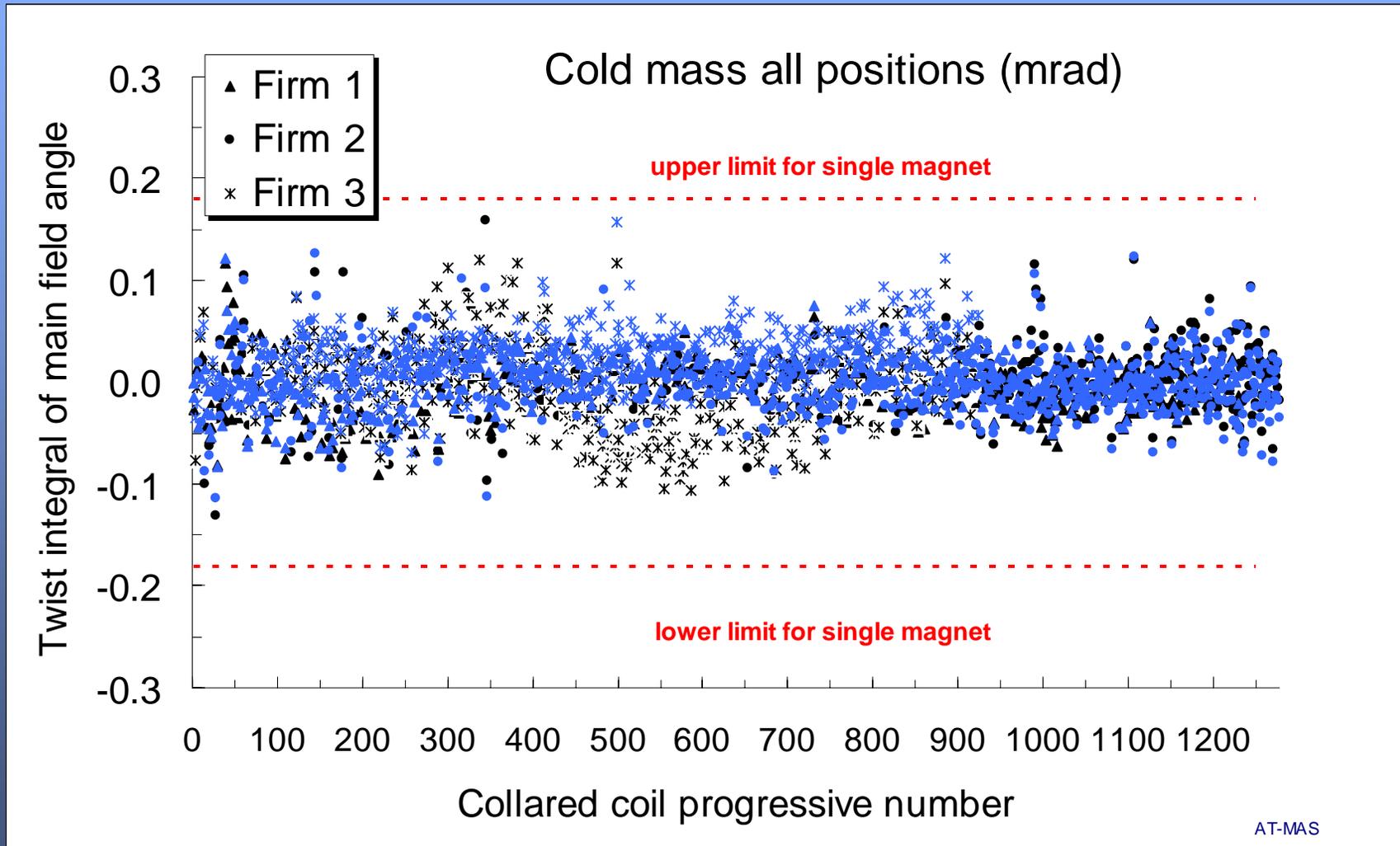
Bending strength of dipoles



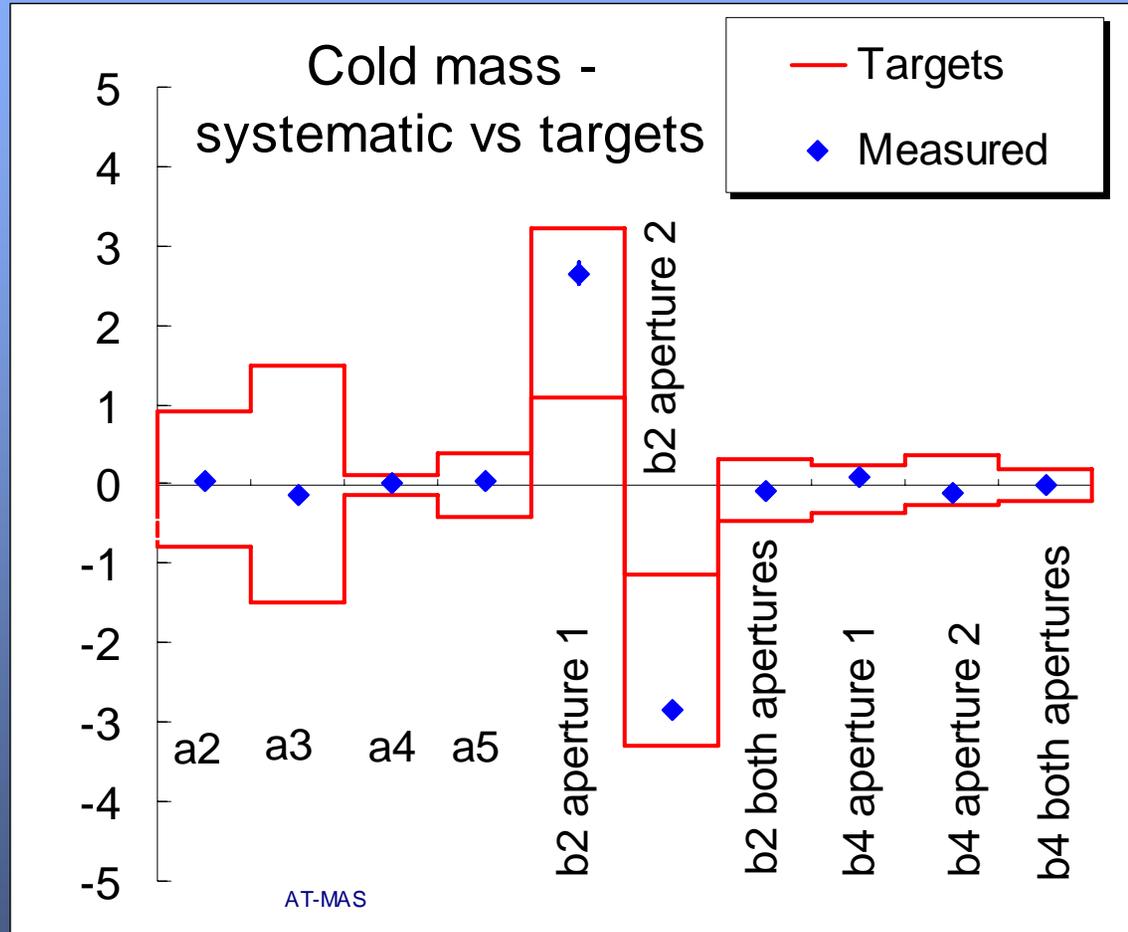
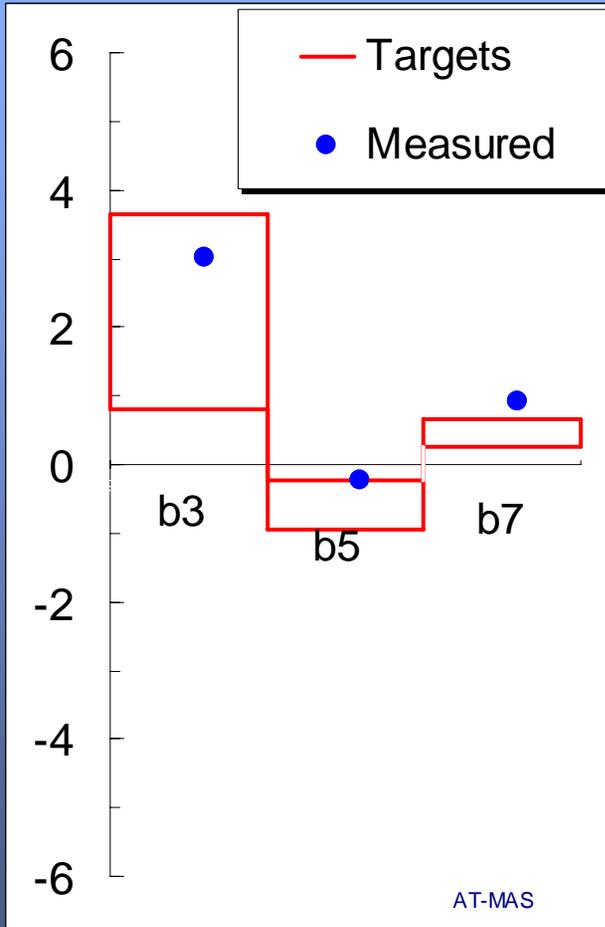
Field errors in dipole production: b3



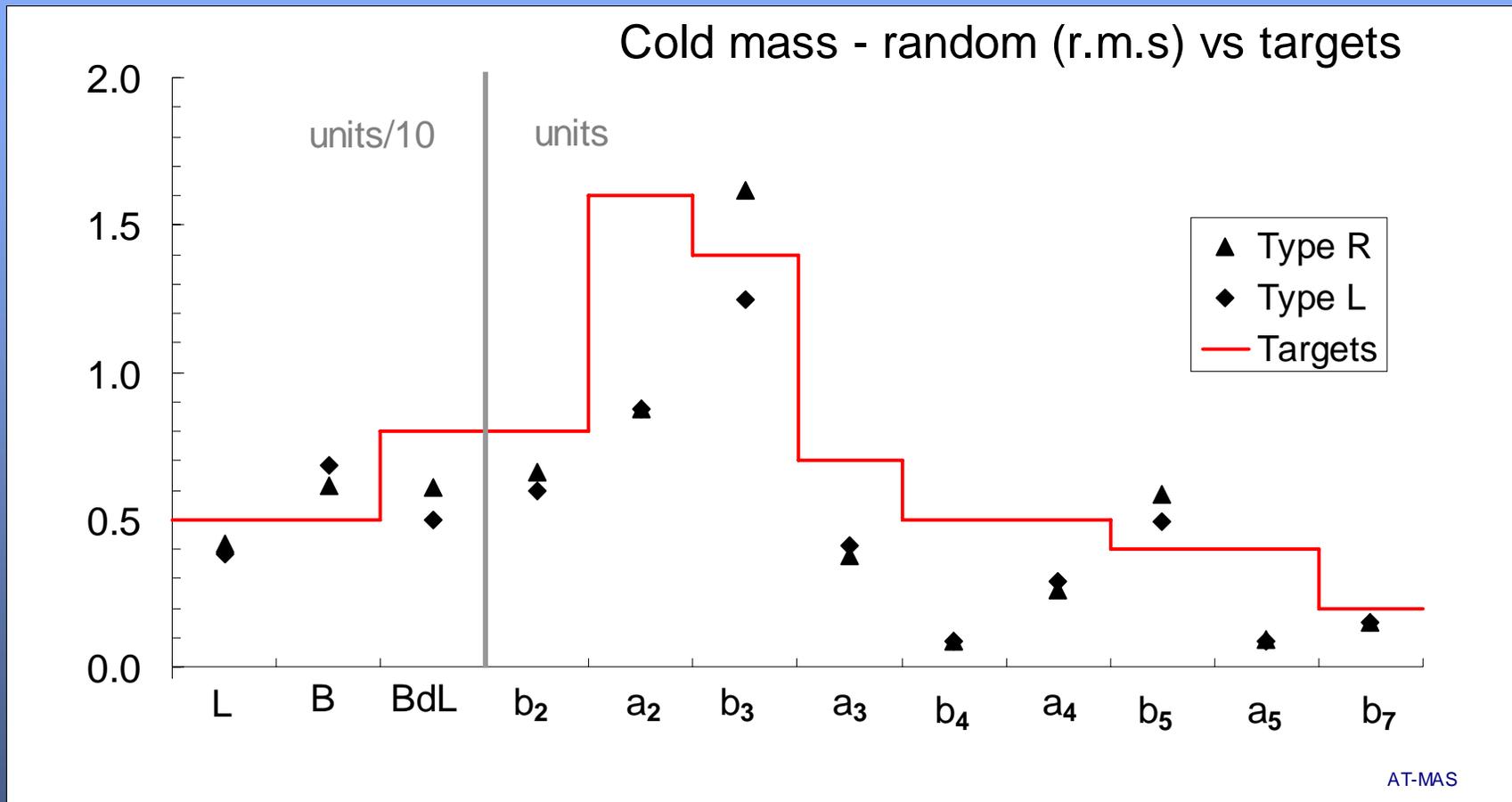
Field orientation in dipoles



Systematic field errors in dipoles



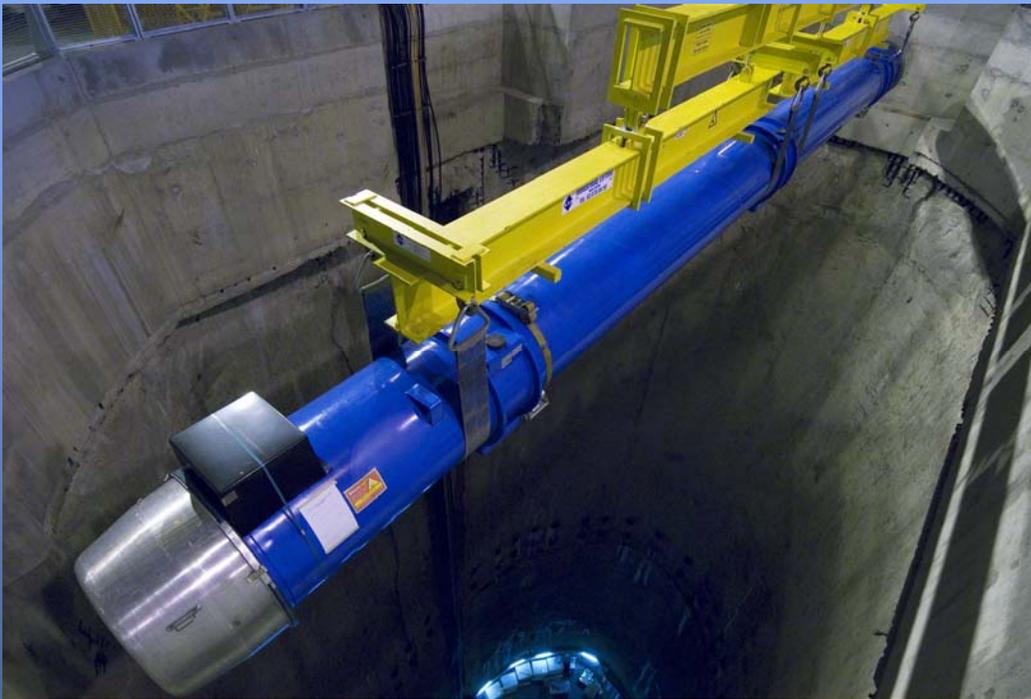
Random field errors in dipoles



Cryogenic test stands



Descent of the last magnet, 26 April 2007



30'000 km underground at 2 km/h!



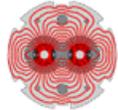


Underground transport

Magnet transfer



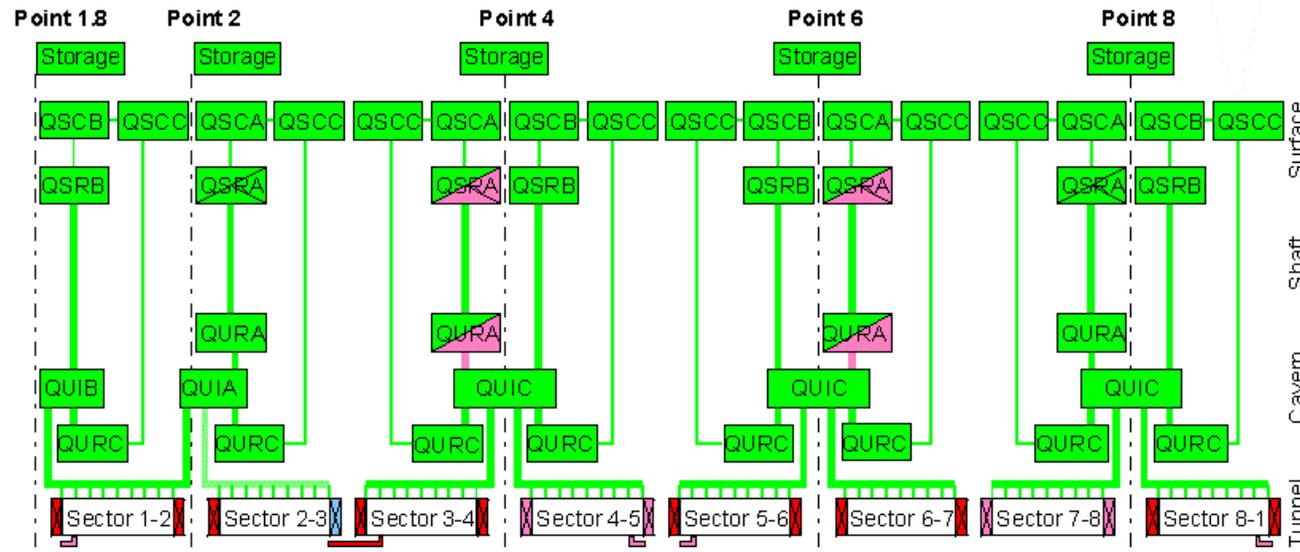
Cryogenic system overview



LHC Progress Dashboard

Accelerator Technology Department

Cryogenics overview

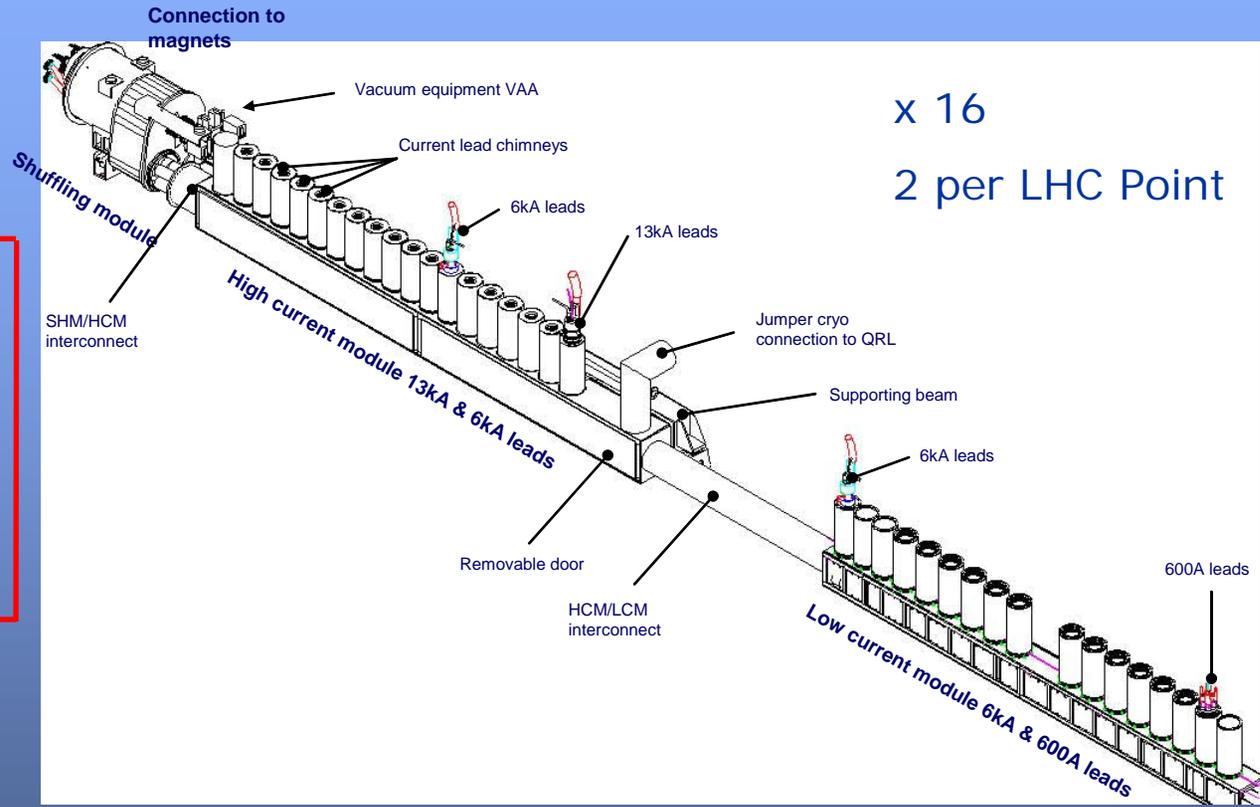


Legend		
	Commissioned & accepted	
	Under commissioning	
	Delivered / Under installation	
	Under fabrication	
	Ordered (Contract placed)	
	Under definition	
	Cryogenic Distribution Line	
	QSC_(A,B,C): Warm Compressor Station	
	QSR_(A,B): Surface 4.5 K Refrigerator Cold Box	
	QUR: Underground 4.5 K Refrigerator Cold Box	
	QURC: 1.8 K Refrigeration Unit Cold Box	
	QUI_(A,B,C): Cryogenic Interconnection Box	
		Electrical Feed Box
		Superconducting Link

Updated 31 May 2007

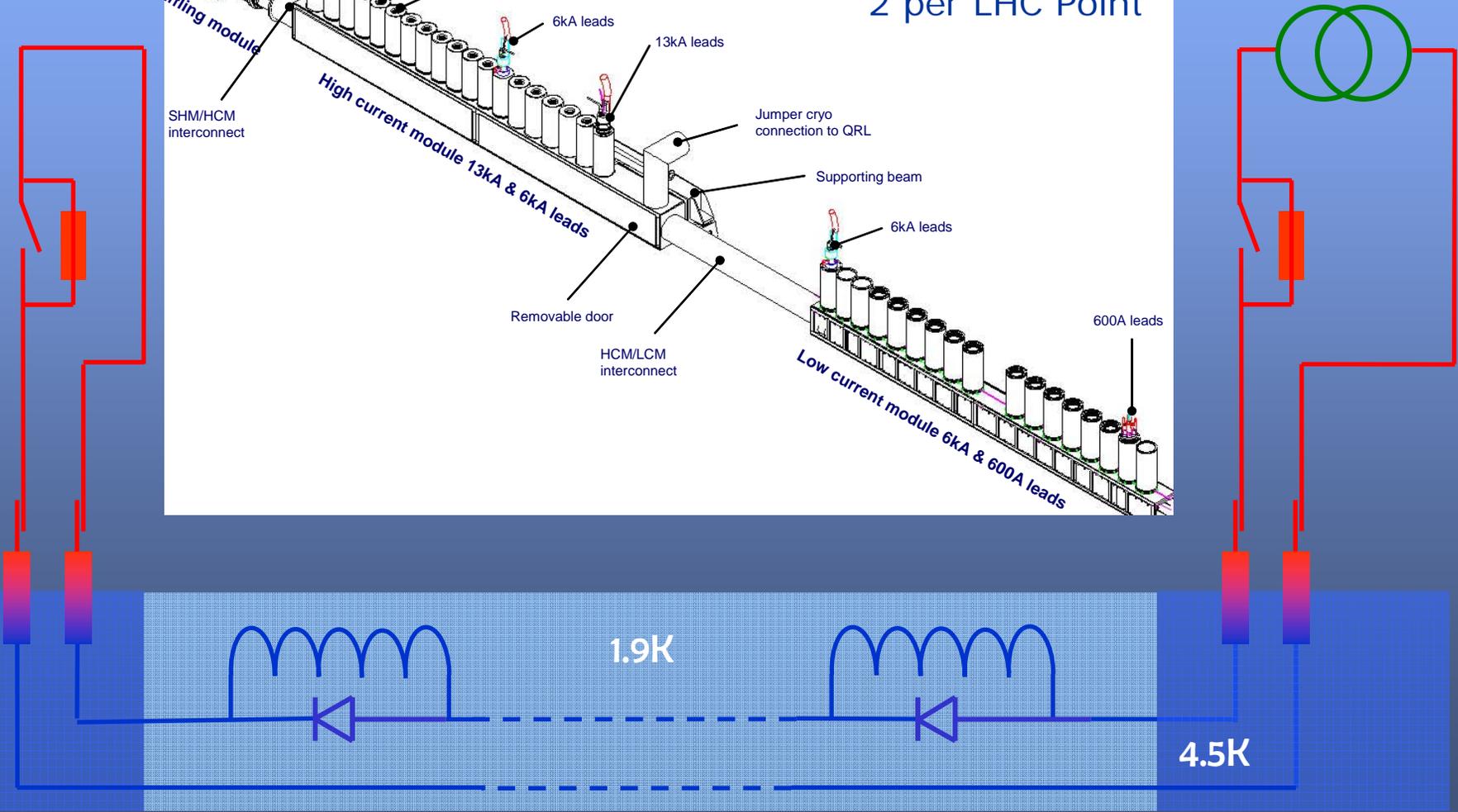
Data provided by L. Tavian AT-ACR

DFBA Electrical Feed Box

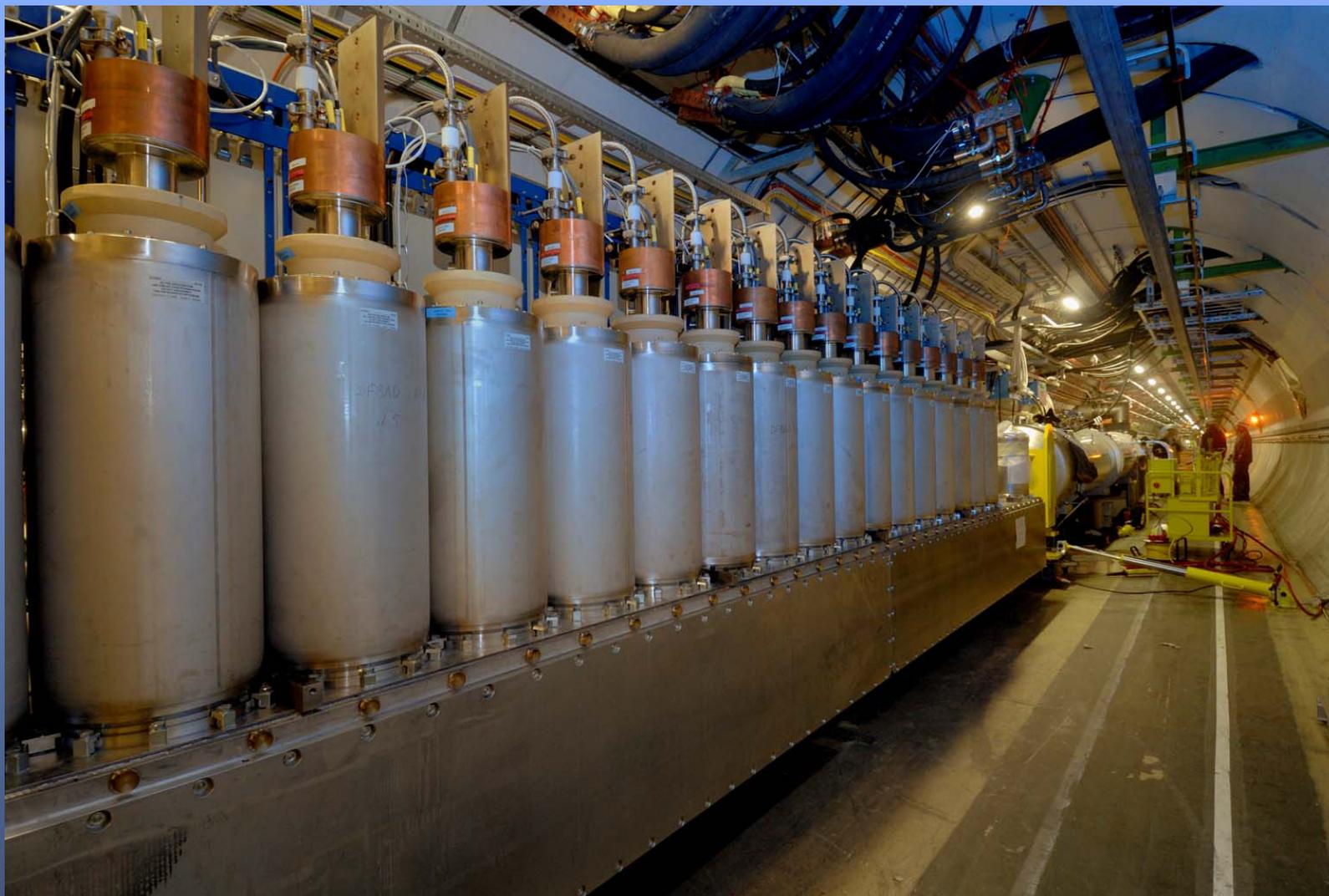


x 16

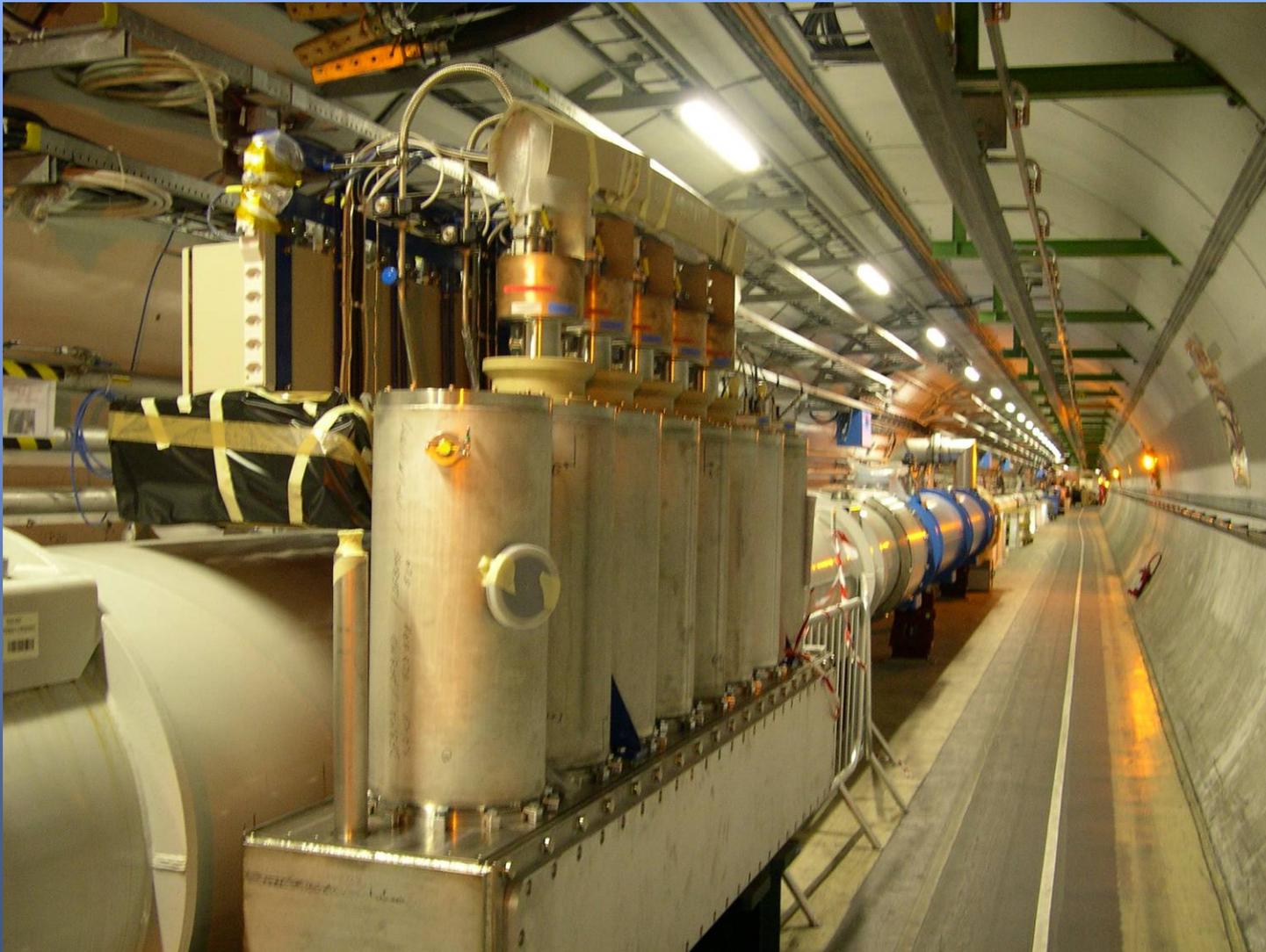
2 per LHC Point



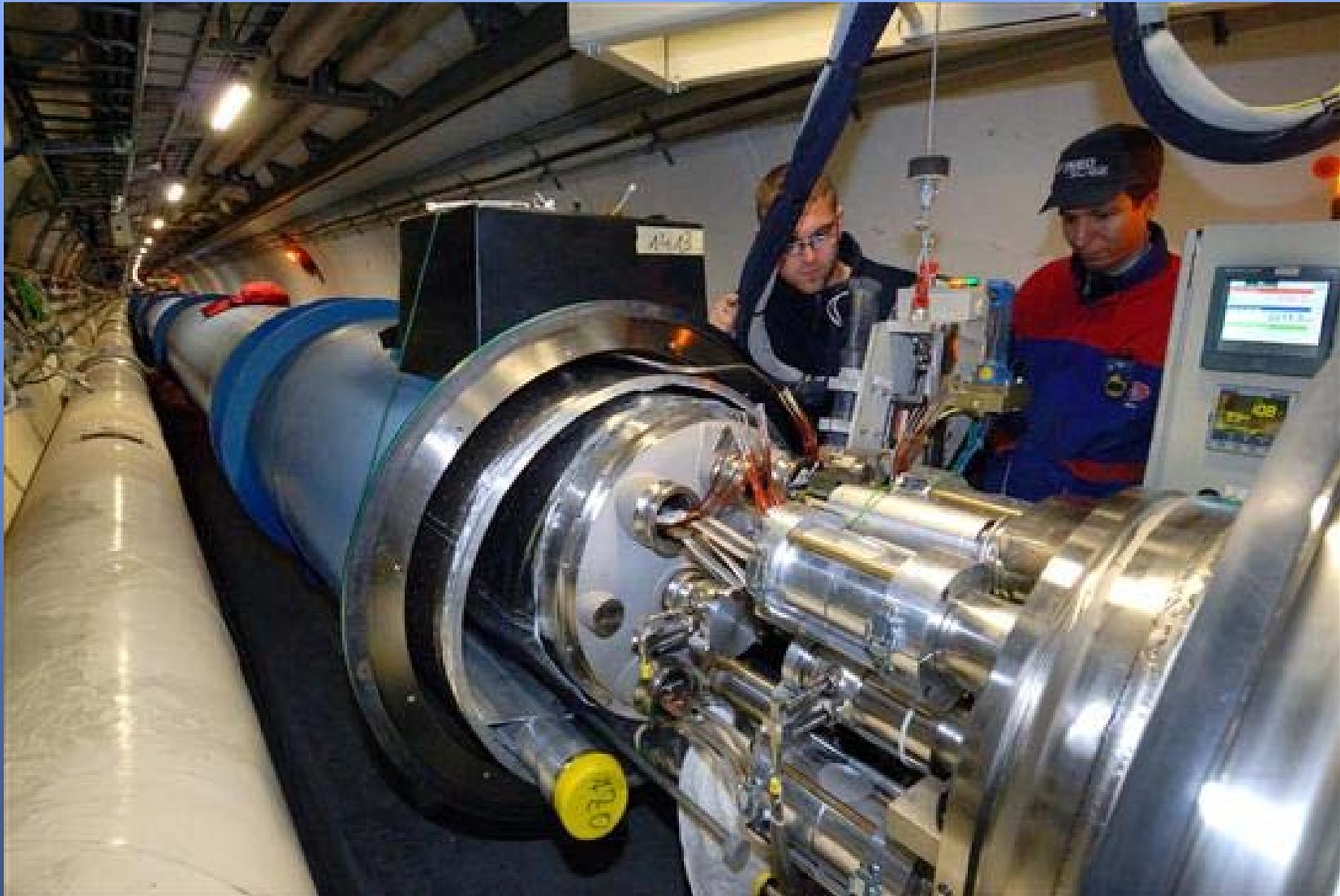
DFBAO in Sector 7-8



DFBMA in Sector 7-8



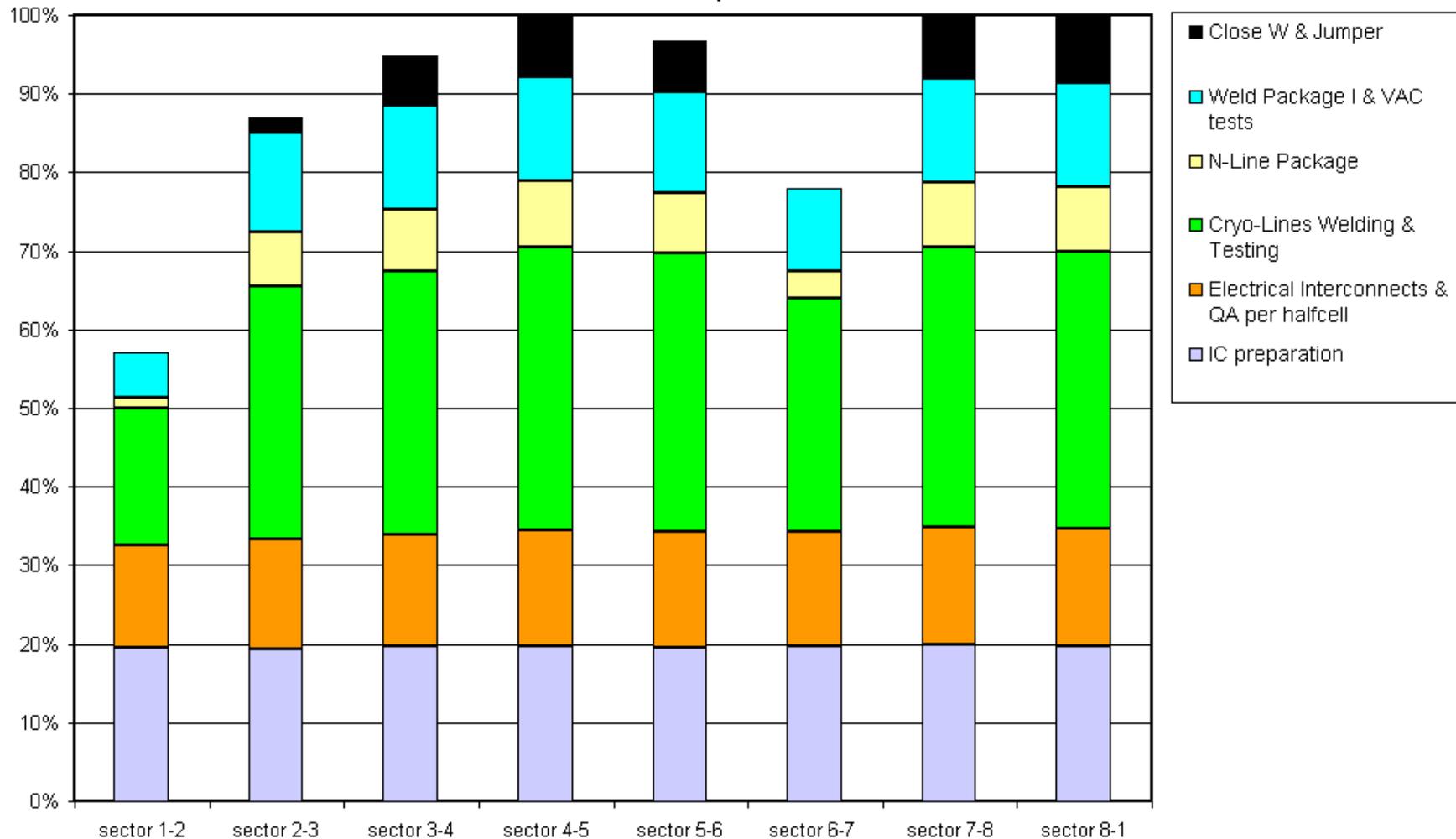
Dipole-dipole interconnect: electrical splices



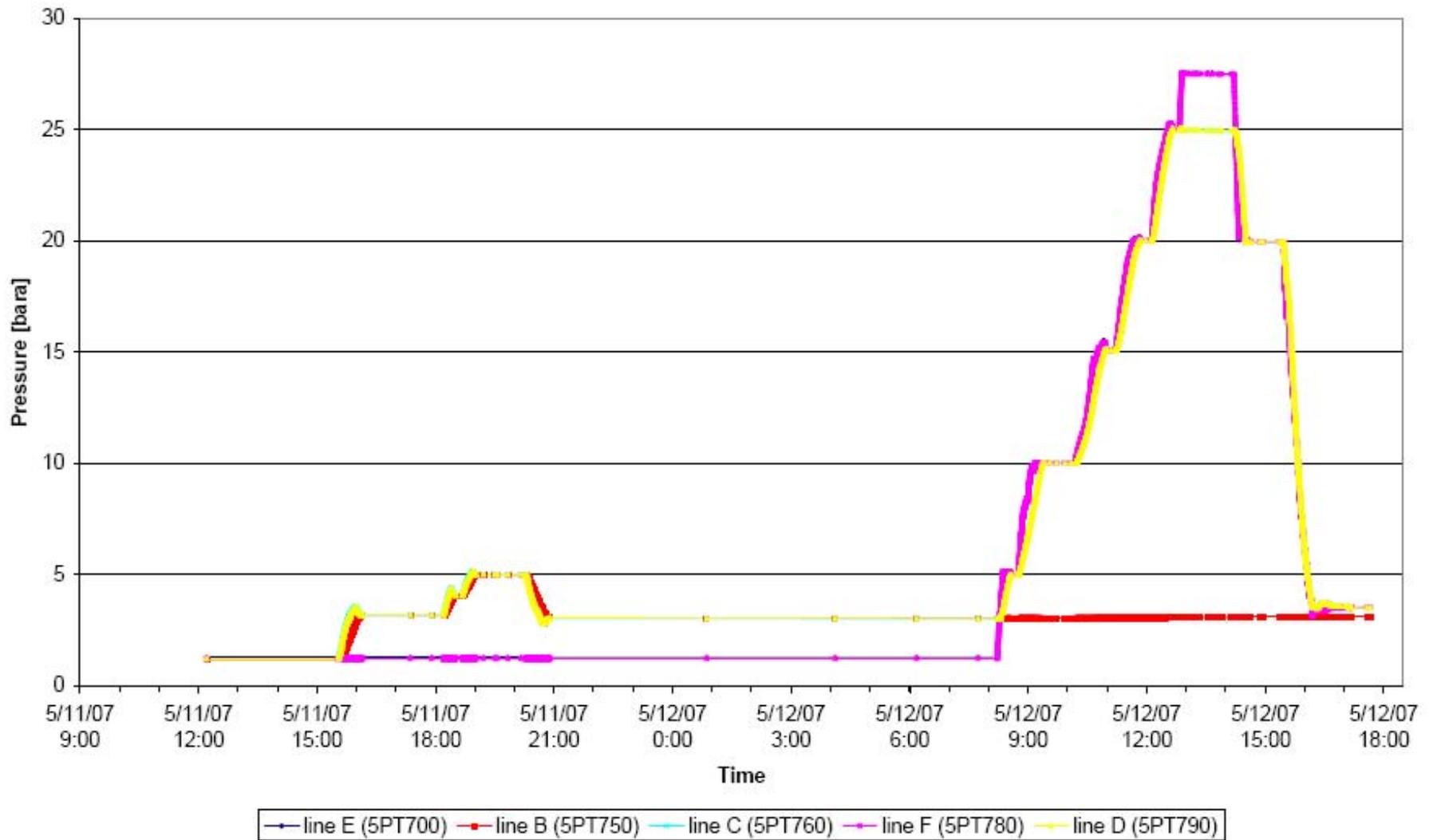
Magnet interconnections



General Advancement of Interconnects per Sector 19-June-2007



Global pressure test of Sector 4-5, 12 May 2007



Flushing machine - Wk 2 January 07



Before

After

Kapton bits
Metal strips



*≈ 50 h
+ 8 L of Water*

Cooldown of Sector 7-8



- From RT to 80K precooling with LN2. 1200 tons of LN2 (64 trucks of 20 tons). Three weeks for the first sector.
- From 80K to 4.2K. Cooldown with refrigerator. Three weeks for the first sector. 4700 tons of material to be cooled.
- From 4.2K to 1.9K. Cold compressors at 15 mbar. Four days for the first sector.

Large helium refrigerator for cooling down to 4.5 K



33 kW @ 50 K to 75 K
23 kW @ 4.6 K to 20 K
41 g/s liquefaction

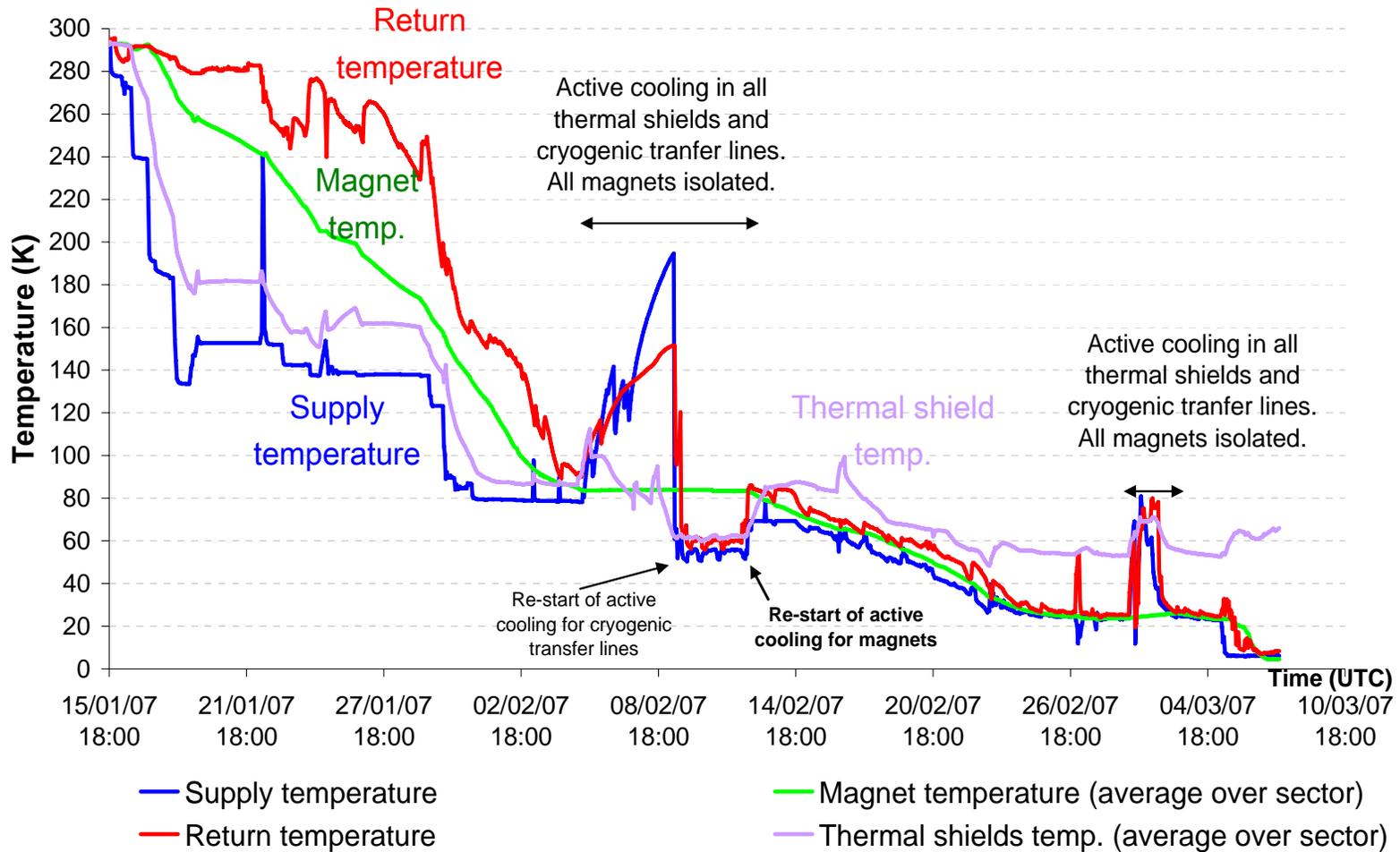
600 kW precooling to 80 K
with LN₂ (up to ~5 tons/h)



First cool-down of Sector 7-8



LHC sector 78 - First cooldown

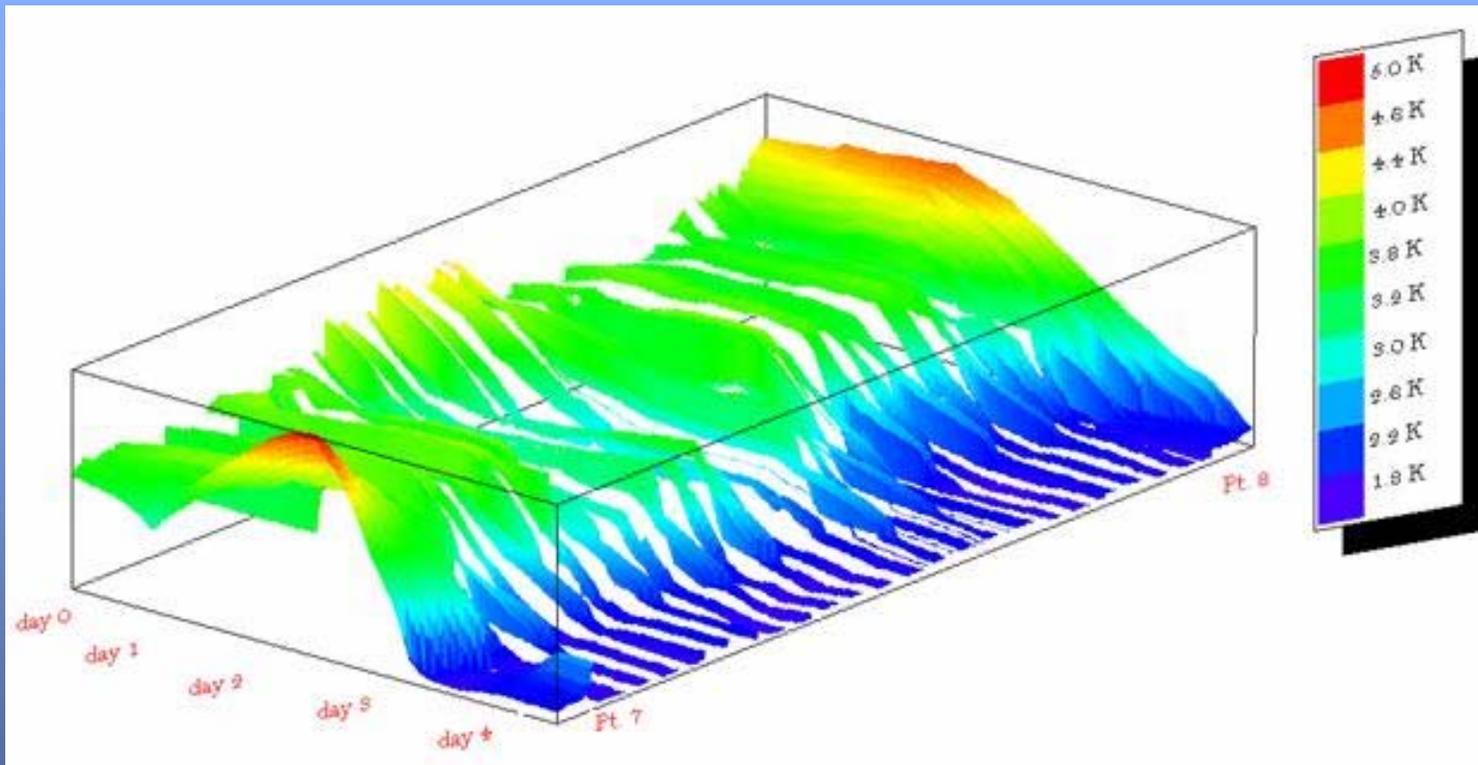


Hydrodynamic cold compressors for 1.8 K refrigeration



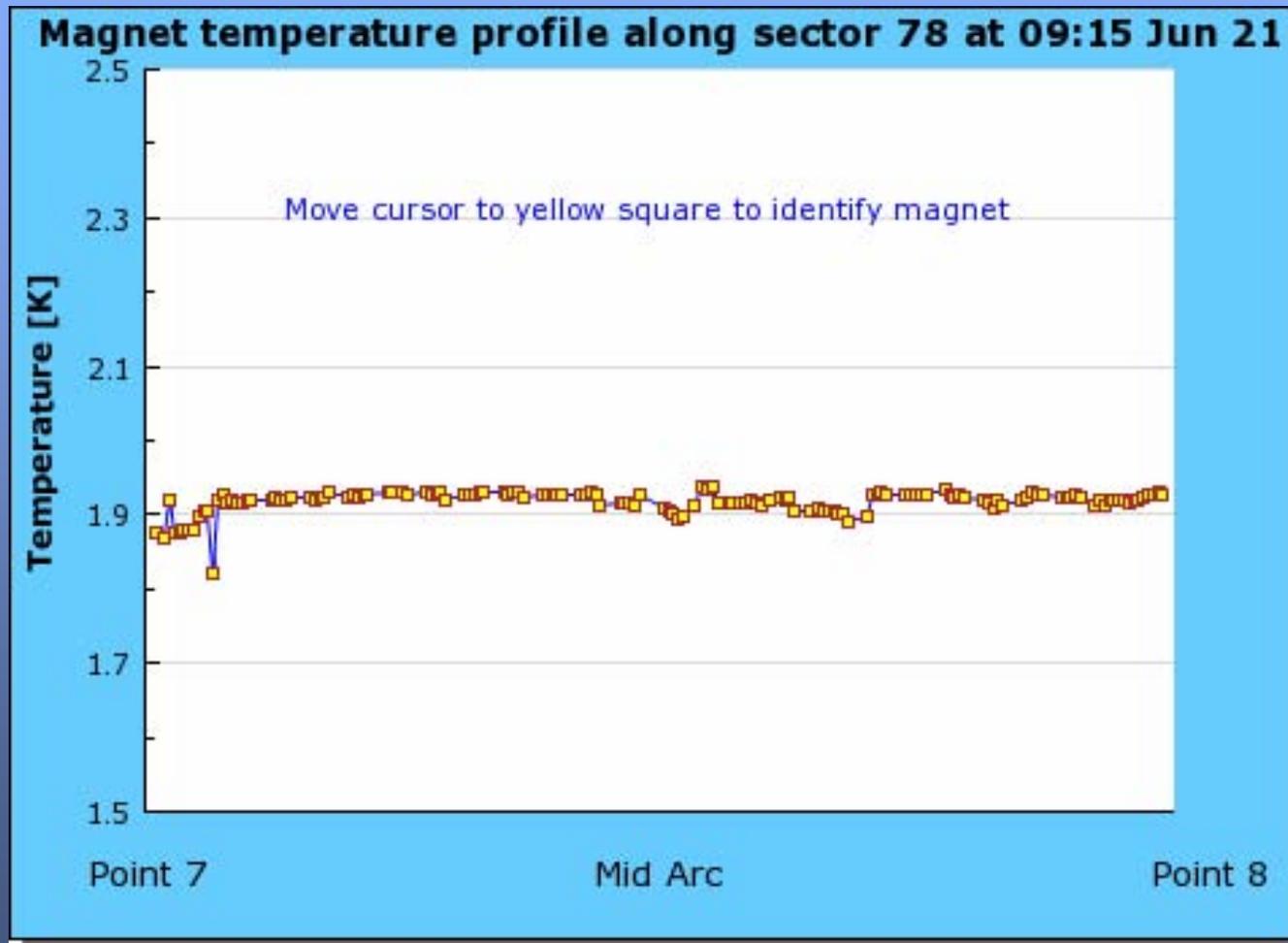
120 g/s GHe from 15 mbar with 4 stages

First cool-down of Sector 7-8

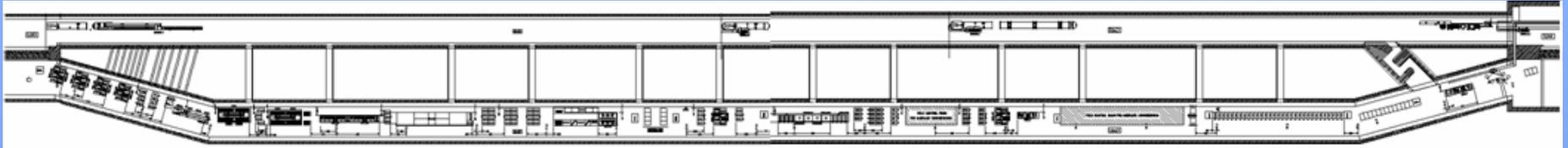


Magnet temperature profile along Sector 7-8 during final cool down to He II

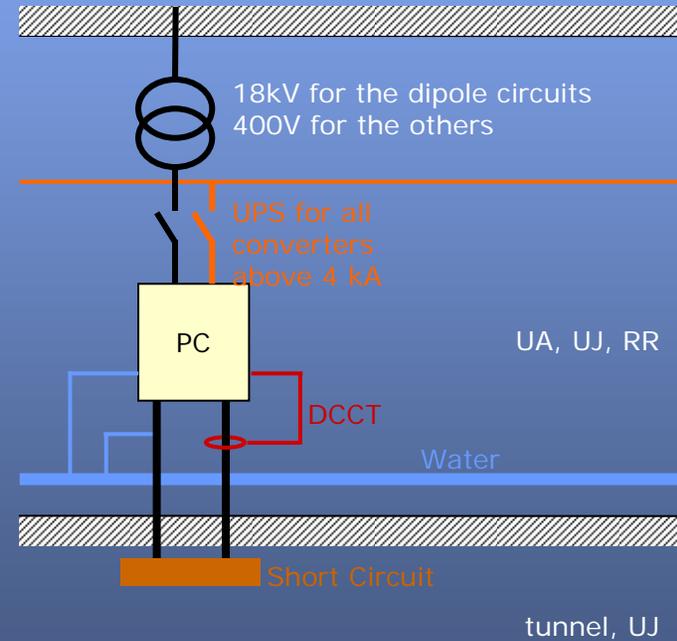
Sector 7-8 Cooldown



Commissioning of the power converters

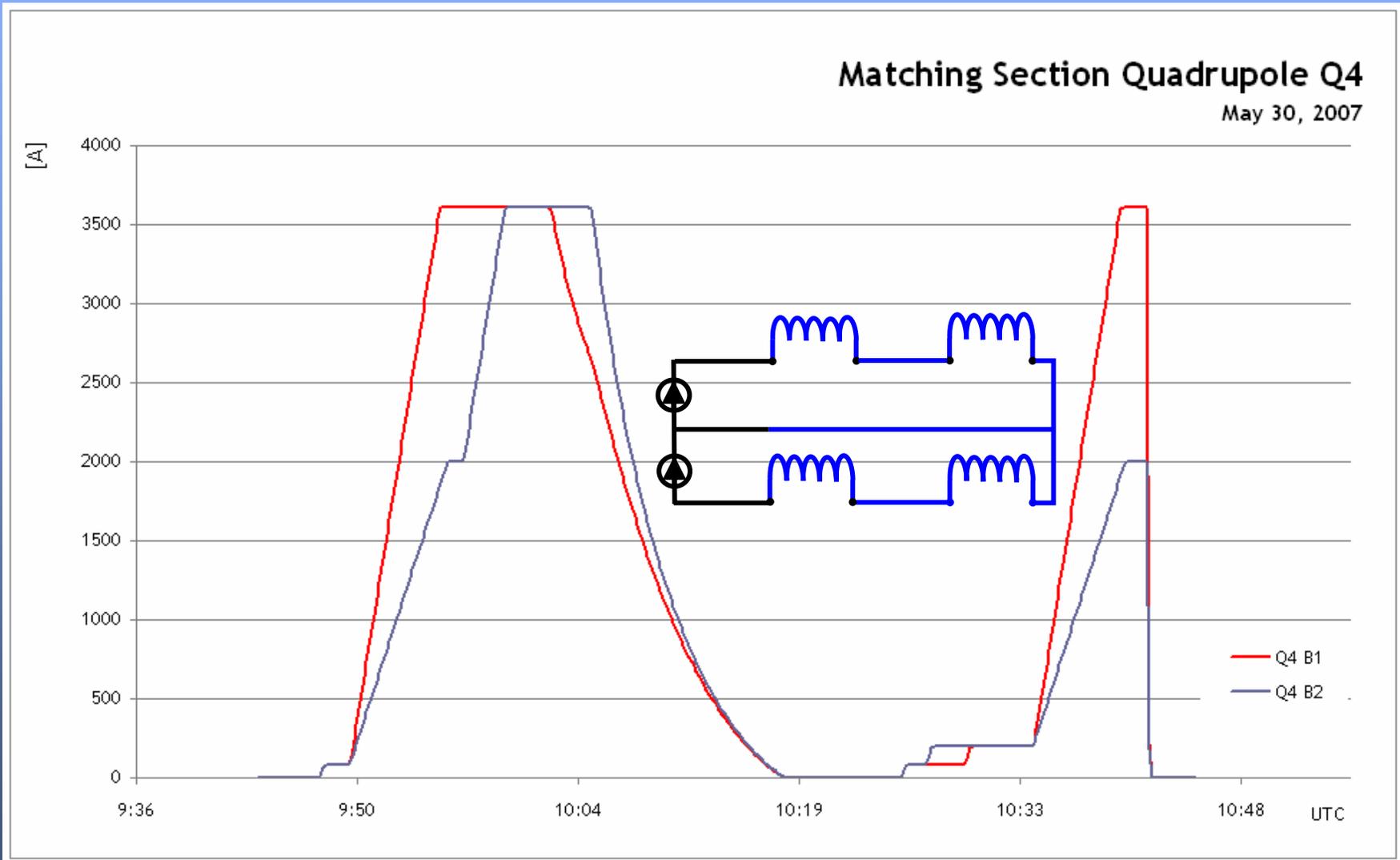


968/968 installed



70% commissioned on short circuits

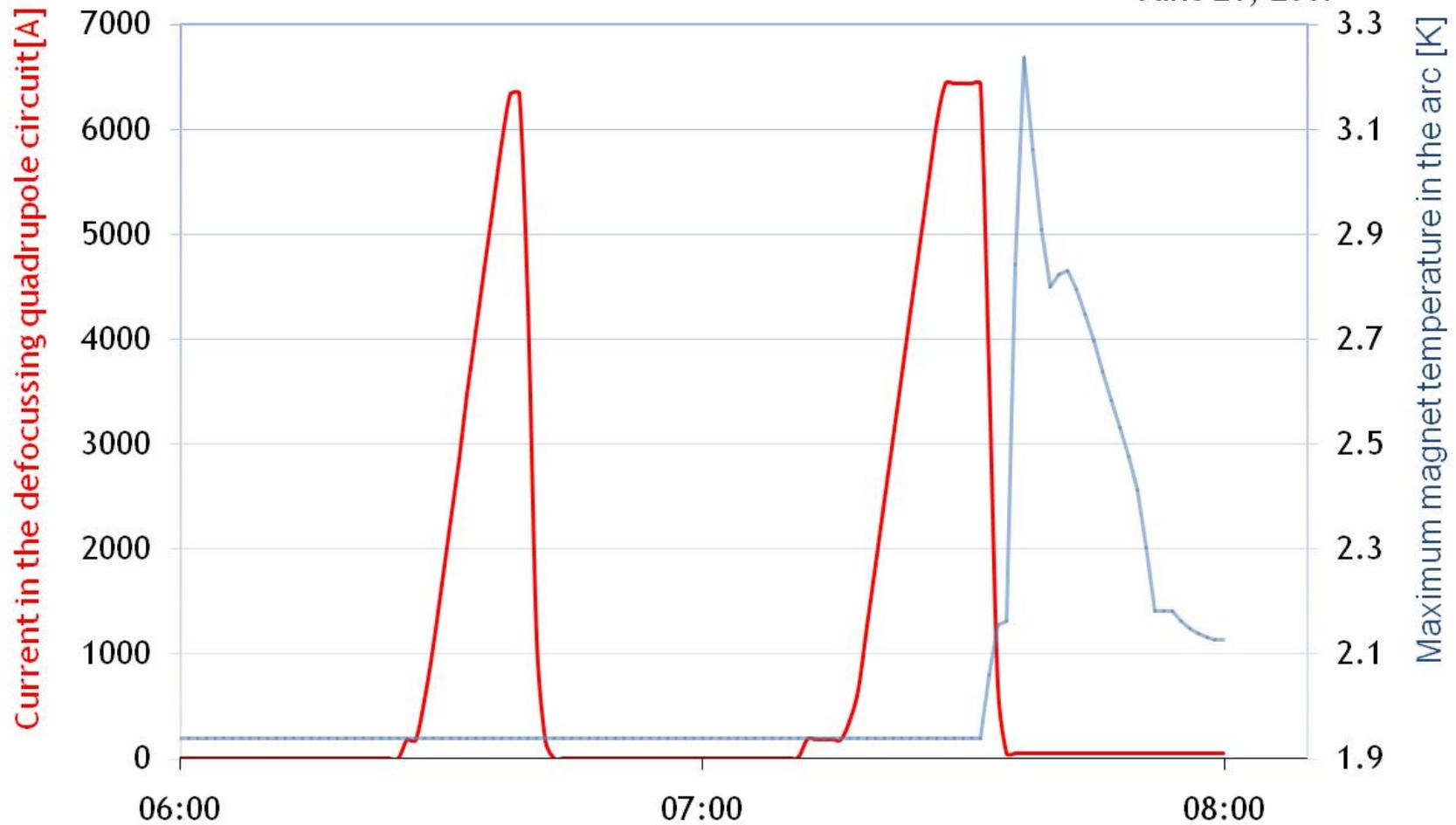
Q4



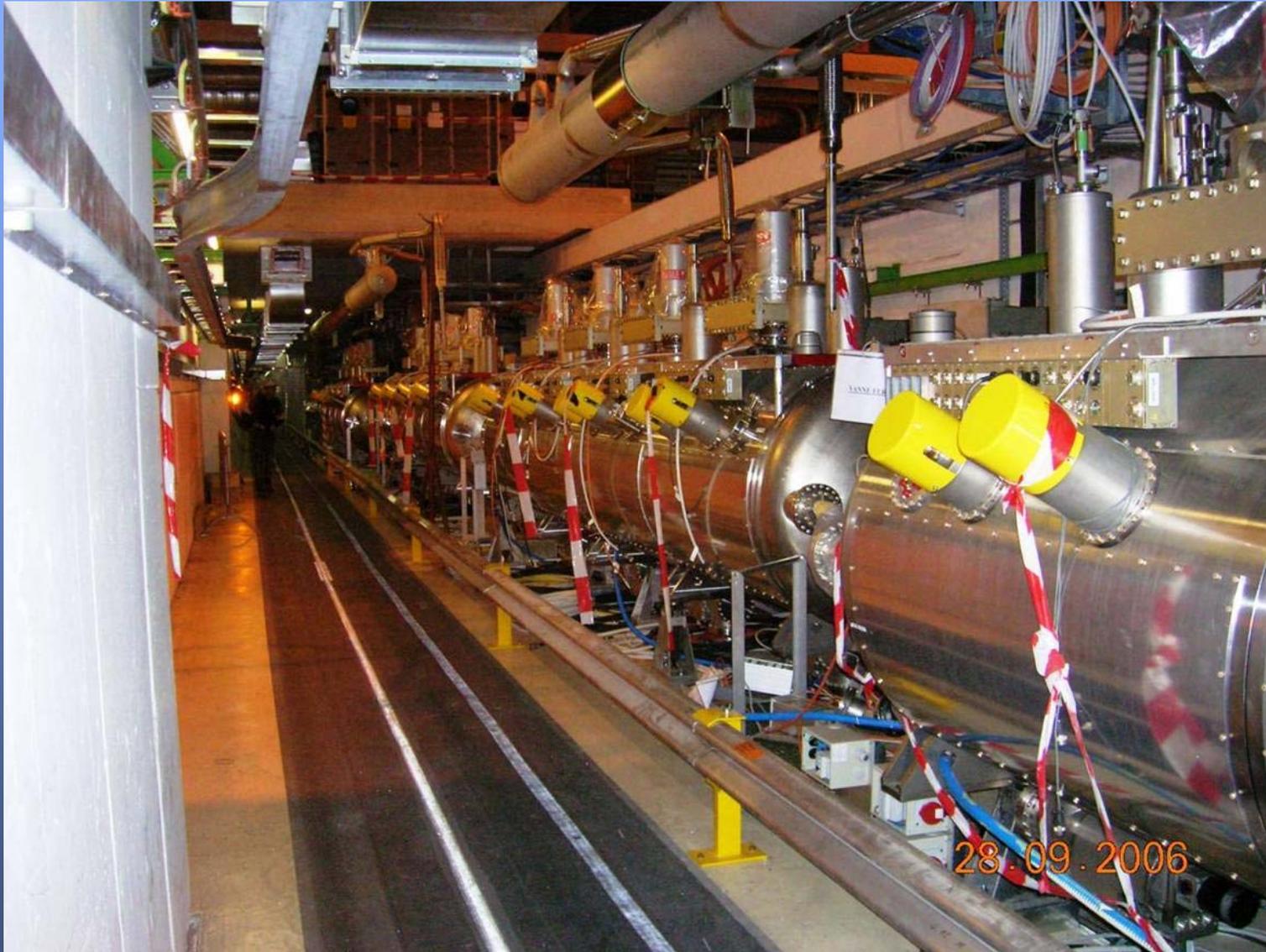
First powering of main quadrupoles



RQD Circuit discharge in the energy extraction system and Quench from 6.5 kA
June 21, 2007



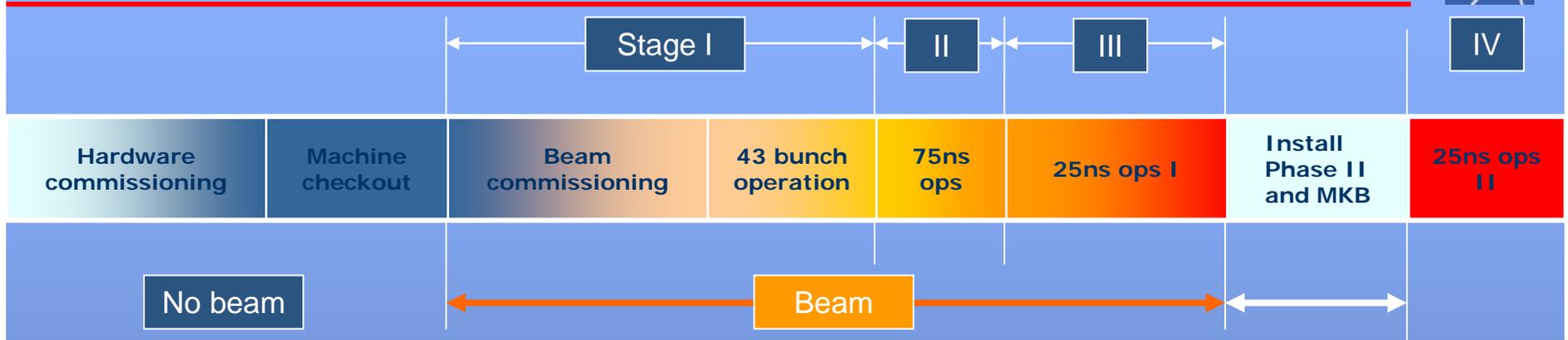
RF cavities



Two 300 kW klystrons with circulators and loads



Staged commissioning plan for protons (R. Bailey)



I. Pilot physics run

- First collisions
- 43 bunches, no crossing angle, no squeeze, moderate intensities
- Expected performance $\sim 10^{31} \text{ cm}^{-2} \text{ s}^{-1}$ at ~ 1 event/crossing
- Push performance (156 bunches, partial squeeze in 1 and 5, push intensity)
- **Performance limit $10^{32} \text{ cm}^{-2} \text{ s}^{-1}$ (event pileup)**

II. 75ns operation

- Establish multi-bunch operation, moderate intensities
- Relaxed machine parameters (squeeze and crossing angle)
- Expected performance $\sim 10^{32} \text{ cm}^{-2} \text{ s}^{-1}$ at ~ 1 event/crossing
- Push squeeze and crossing angle
- **Performance limit $10^{33} \text{ cm}^{-2} \text{ s}^{-1}$ (event pileup)**

III. 25ns operation I

- Nominal crossing angle
- Push squeeze
- Increase intensity to 50% nominal
- **Performance limit $2 \cdot 10^{33} \text{ cm}^{-2} \text{ s}^{-1}$**

IV. 25ns operation II

- Push towards nominal performance

General schedule



- Engineering run originally foreseen at end 2007 now precluded by delays in installation and equipment commissioning.
- 450 GeV operation now part of normal setting up procedure for beam commissioning to high-energy
- General schedule being reassessed, accounting for inner triplet repairs and their impact on sector commissioning
 - All technical systems commissioned to 7 TeV operation, and machine closed April 2008
 - Beam commissioning starts May 2008
 - First collisions at 14 TeV c.m. July 2008
 - Pilot run pushed to 156 bunches for reaching $10^{32} \text{ cm}^{-2} \cdot \text{s}^{-1}$ by end 2008
- No provision in success-oriented schedule for major mishaps, e.g. additional warm-up/cooldown of sector