



TRIUMF

Canada's National Laboratory for Particle and
Nuclear Physics



COMMISSIONING AND EARLY EXPERIMENTS WITH ISAC-II

R. Laxdal, TRIUMF

For the ISAC-II Linac Team

June 28, 2007



Outline:

- ISAC Overview
- CW Heavy ion linacs
 - Existing gradients worldwide; ISAC-II design goals
- ISAC-II hardware
 - towards higher gradient
- Installation and Commissioning
- Operating experience – Radioactive Ion Beam (RIB) delivery



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ISAC Facility



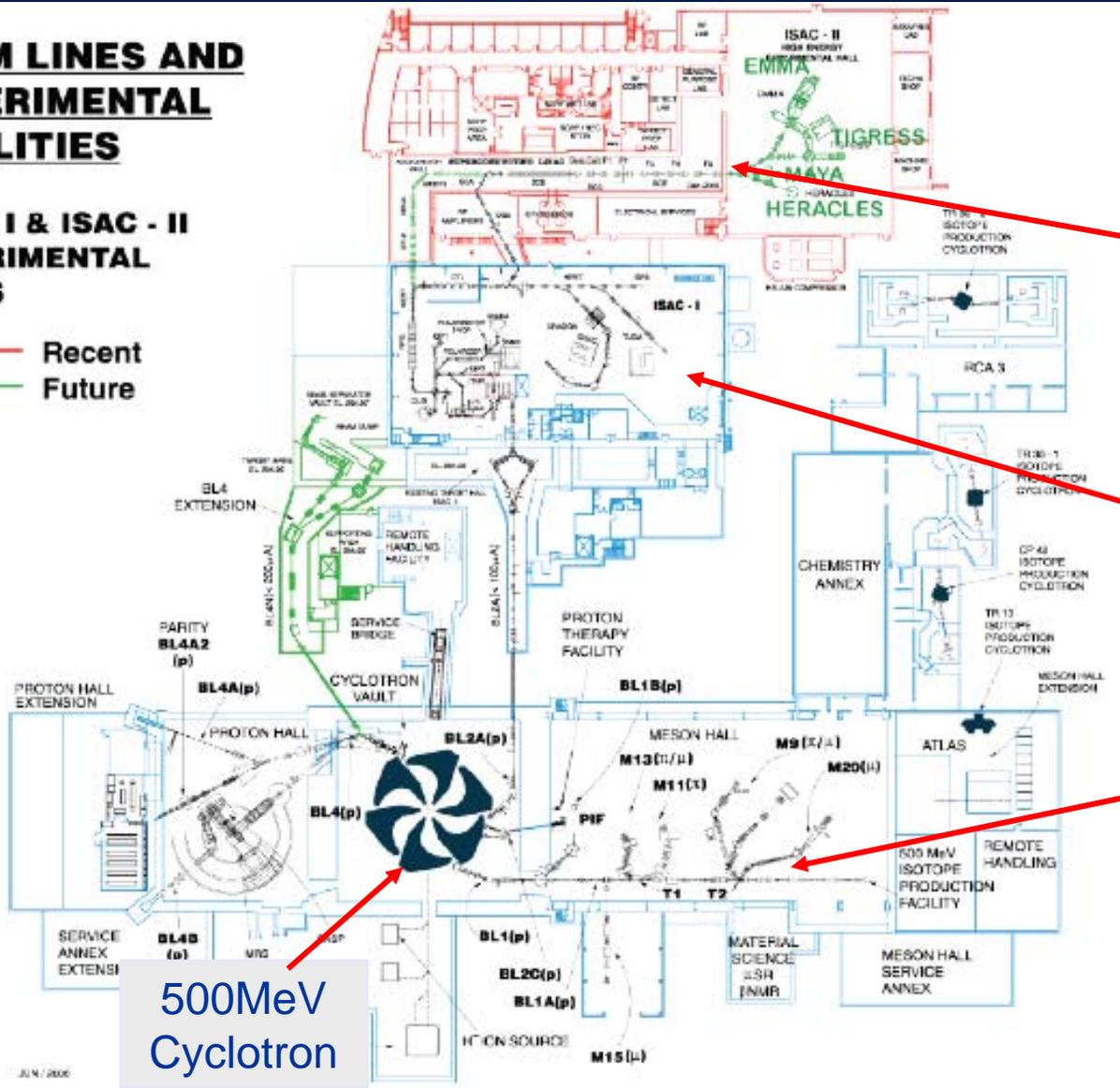
ISAC Overview



BEAM LINES AND EXPERIMENTAL FACILITIES

ISAC - I & ISAC - II EXPERIMENTAL HALLS

— Recent
— Future

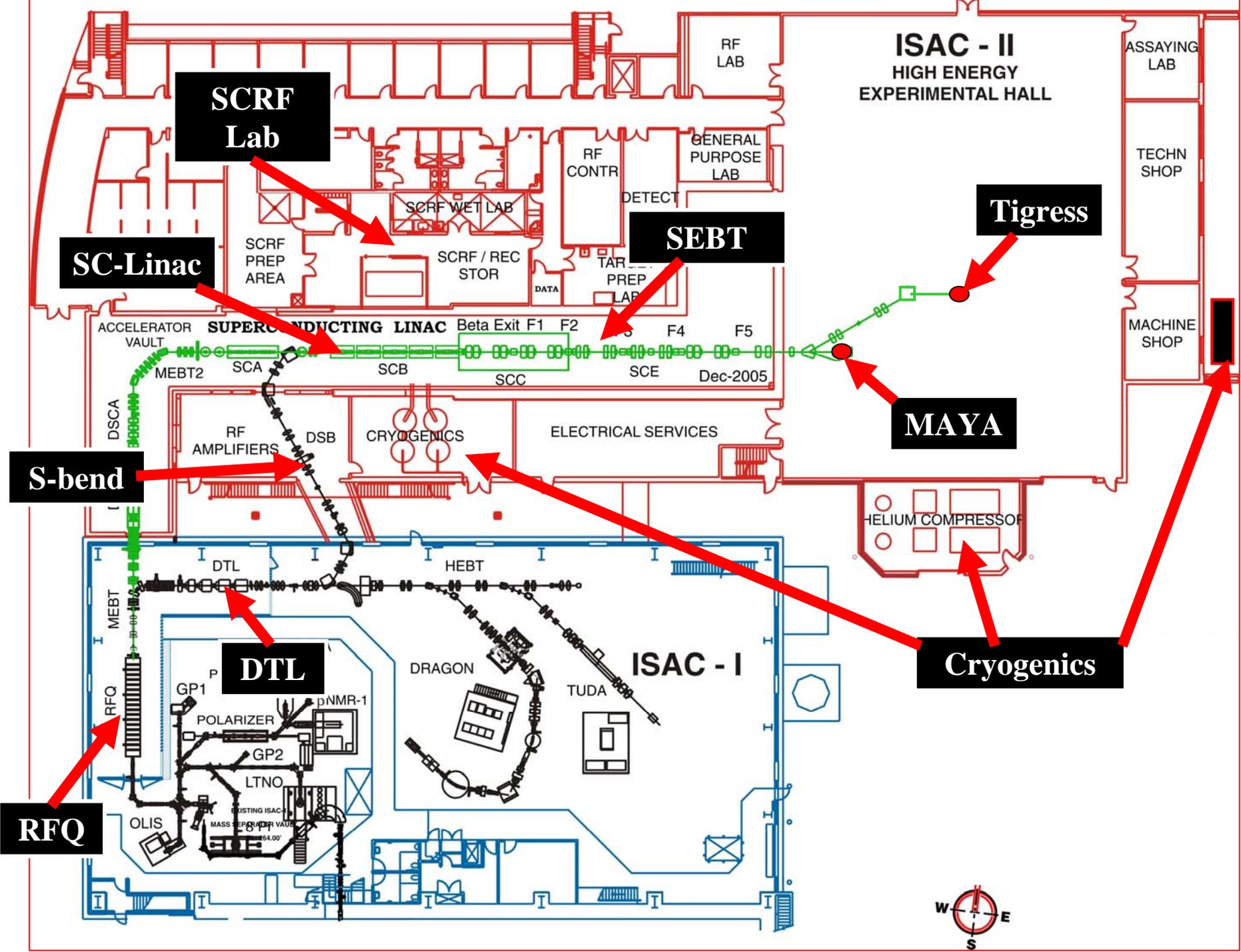


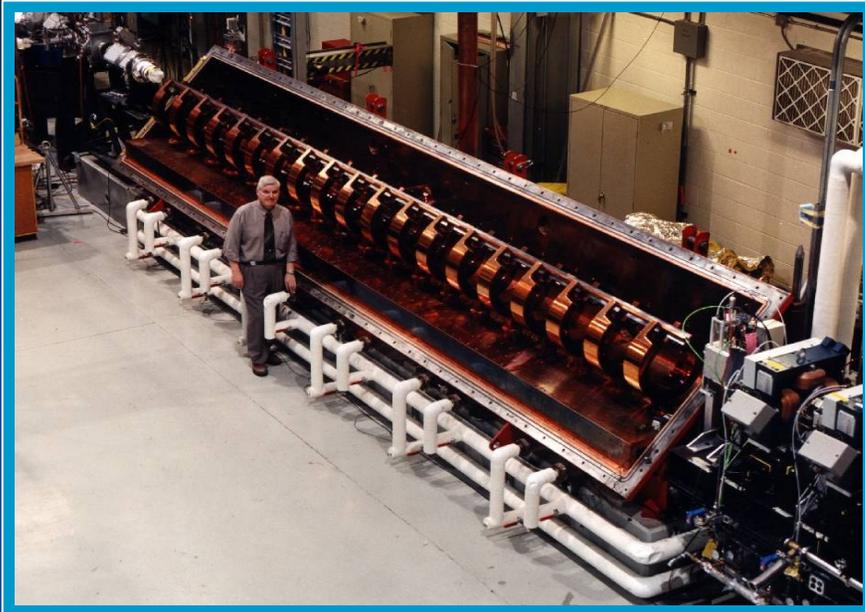
ISAC-II

ISAC

Meson Hall

500MeV Cyclotron





ISAC 35MHz Split-ring RFQ

- accelerates ions with $A/q \leq 30$ from 2keV/u to 150keV/u

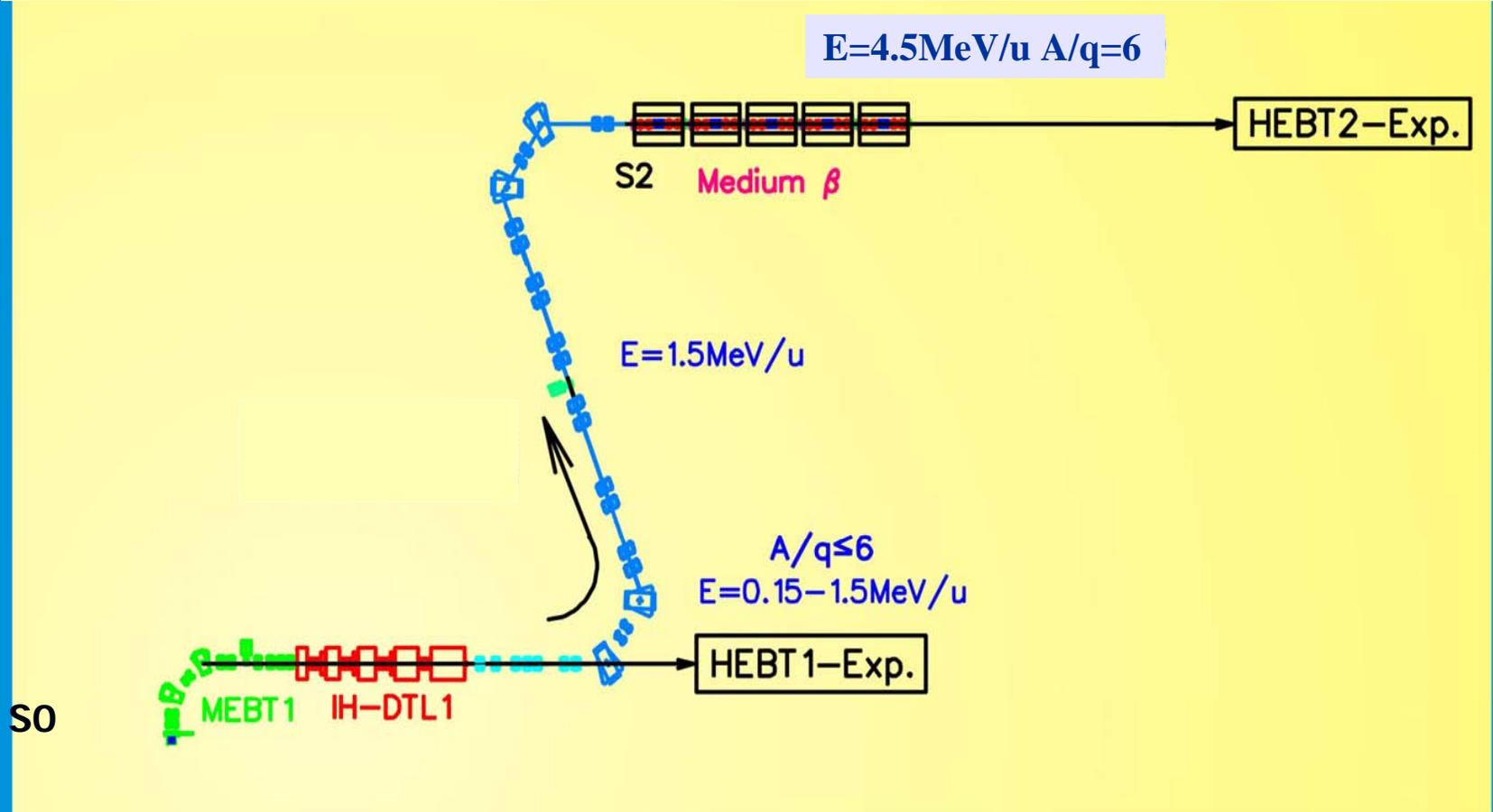


ISAC 106MHz Separated Function DTL

- accelerates ions with $A/q \leq 6$ to final energies fully variable from $0.15 < E < 1.5\text{MeV/u}$

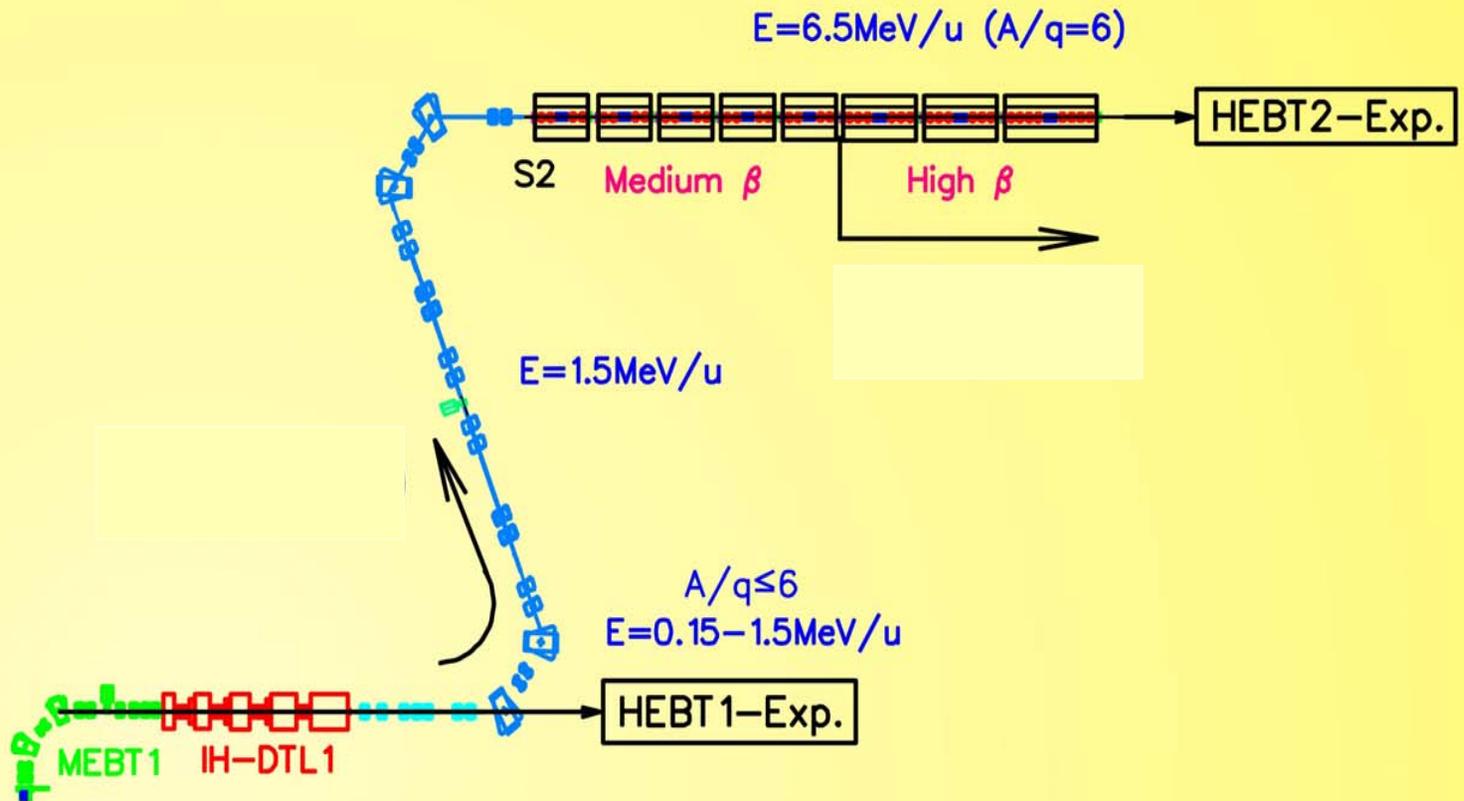


ISAC-II (Phase I - Medium Beta Section)





ISAC-II (Phase II - High Beta Section - 2009)





ISAC-II Specifications



Why Superconducting for RIB post accelerator?

- High gradient for cw operation
- Large apertures and longitudinal phase space
 - High transmission, easy to tune
 - Multi-charge acceleration possible
- Flexible machine
 - Suitable for a broad experimental program
 - Energy fully variable from no acceleration to full acceleration
 - Easy to manipulate longitudinal phase space
 - Can operate with one or more cavities inoperable
 - Can operate in fixed voltage (maximum energy) mode or fixed velocity (fixed phase) mode when changing ions



Projects and Proposals at Low Velocity

- ISAC-II TRIUMF – post-accelerator
- RIA – Driver and Post-accelerator
- Spiral-II – Driver
- EURISOL – Driver and Post-accelerator
- Soreq/SARAF – Driver
- REX-ISOLDE – post-accelerator



Heavy Ion Gradients – general comments

- **Drivers – conservative gradient required**
 - longer machines typically – large velocity swing – several cavity regimes
 - Treat as almost fixed gradient machine
- **Post-accelerators –**
 - Shorter machines typically – broad velocity acceptance
 - Utilize maximum gradient to improve performance and/or reduce cost



Low beta (0.1) vs High beta (1) performance

- E_{peak} at design P_{cav} gives a physical parameter that can be useful in comparing cavity performance
 - E_a depends on definition of length
 - Typically $E_{\text{peak}}/E_a = 4-5$ for low beta QWR's while $E_{\text{peak}}/E_a \sim 2$ for elliptical cavities.)
- For CW machines performance limited by LHe consumption - P_{cav} (Q at operating point) and not maximum achievable gradient (Cornell $E_a \sim 15-20 \text{ MV/m}$ for elliptical cavities or $E_p \sim 30-40 \text{ MV/m}$)
- TRIUMF's goal for ISAC-II linac is to operate at $E_p \geq 30 \text{ MV/m}$



CW heavy ion SC-linacs with Nb technology

- ATLAS
 - Bulk niobium – $E_p \sim 15\text{-}20\text{MV/m}$
- INFN-Legnaro
 - Sputtered Nb on Cu - $E_p \sim 20\text{MV/m}$
 - Bulk niobium cavities – higher gradients demonstrated but little on-line experience
- JAERI
 - Explosively bonded Nb on Cu – $E_p \sim 23\text{MV/m}$



Bulk Niobium Cavities at LNL

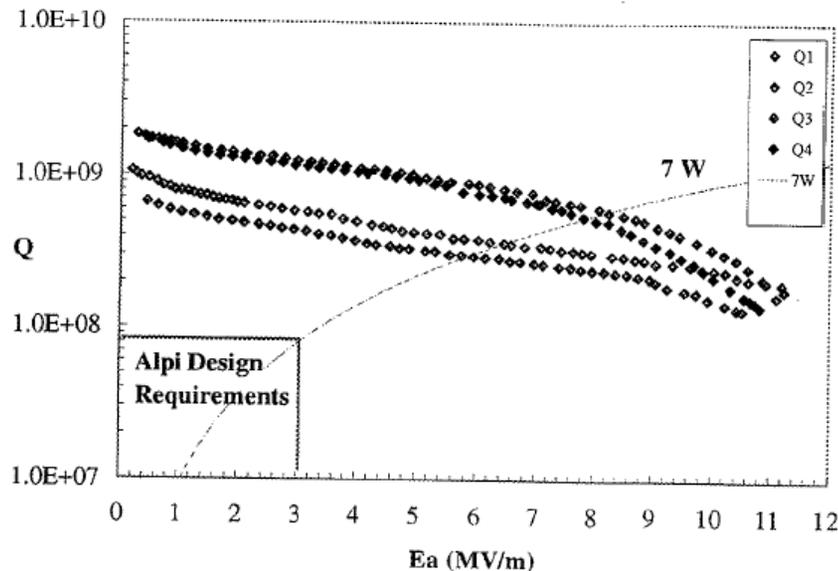


FIGURE 8. On-line performance of the bulk niobium resonators installed in cryostat n. 6.

A. Facco, Heavy Ion Acc. Tech. Argonne 1998

- Performance over 6MV/m ($E_p=30\text{MV/m}$) demonstrated
- Difficult to lock
 - unstable Alpi cryogenic system produces helium pressure fluctuations - tuner can't cope
 - Rf auxiliaries (coupling loops, amplifiers, cables) undersized to provide sufficient bandwidth
 - Alpi optics designed for 3MV/m - not compatible with high gradient



General Considerations

- Higher stored energy, U_0
 - Overcoupling used to broaden natural bandwidth
 - Requires $P_{\text{forward}} = \pi U_0 \Delta f_{1/2}$
 - Increase amplifier, cables and coupling loop rating
 - Eigenfrequency excursions, Δf , from microphonics (fast) and helium pressure fluctuations (slow)
 - Adopt accurate constant-tracking tuner
- Higher peak surface field
 - Clean surfaces to reduce field emission, raise Q
 - Clean assembly techniques
- Higher rf defocussing fields (at $\varphi_s = -25\text{deg}$)
 - Adopt strong focussing lattice

ISAC-II

- Choose $E_p = 30\text{MV/m}$
 - $dV = 1.1\text{MV/cavity}$, $E_a = 6\text{MV/m}$
 - $U_0 = 3.2\text{ Joules}$
 - $P_{\text{forward}} = 200\text{W}$ gives $\Delta f = \pm 20\text{Hz}$
 - ☑ Amplifier and cables compatible with 800W
 - ☑ Loop compatible with $P_{\text{forward}} = 250\text{W}$
 - ☑ New fast tuner developed
- ☑ Clean room assembly
 - Single vacuum space for insulating vacuum and beam
- ☑ 9T solenoid in each cryomodule
 - Solenoid complete with 'bucking' coil to reduce fringe field in cavity region.

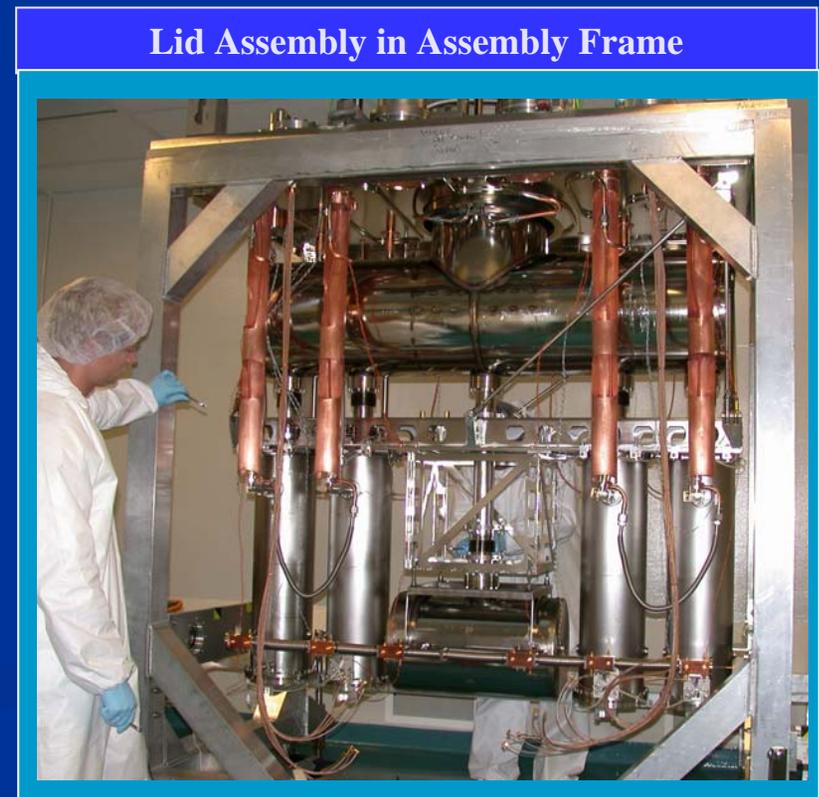
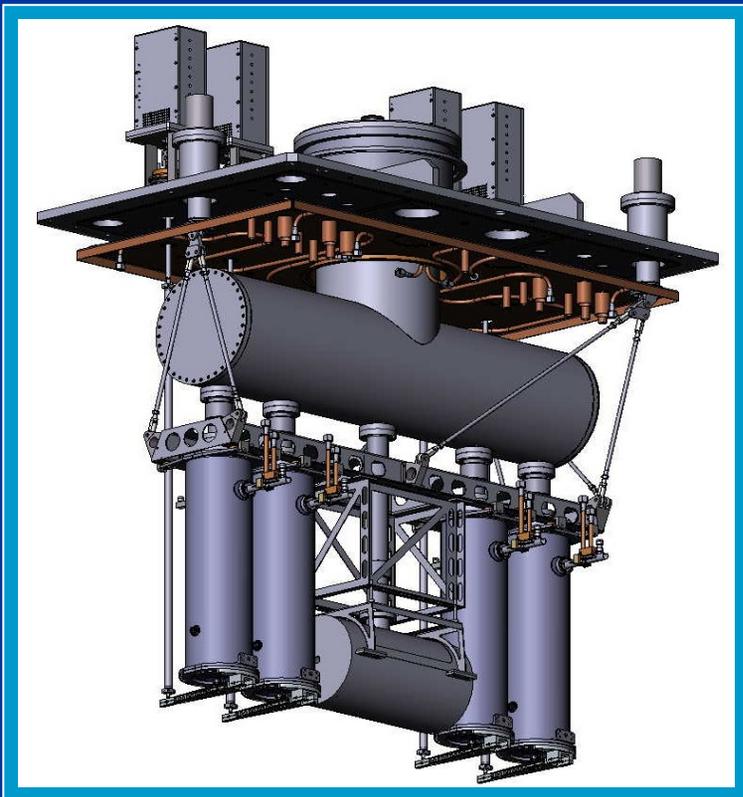
ISAC-II SC-Linac Hardware



ISAC-II Linac: Cryomodule



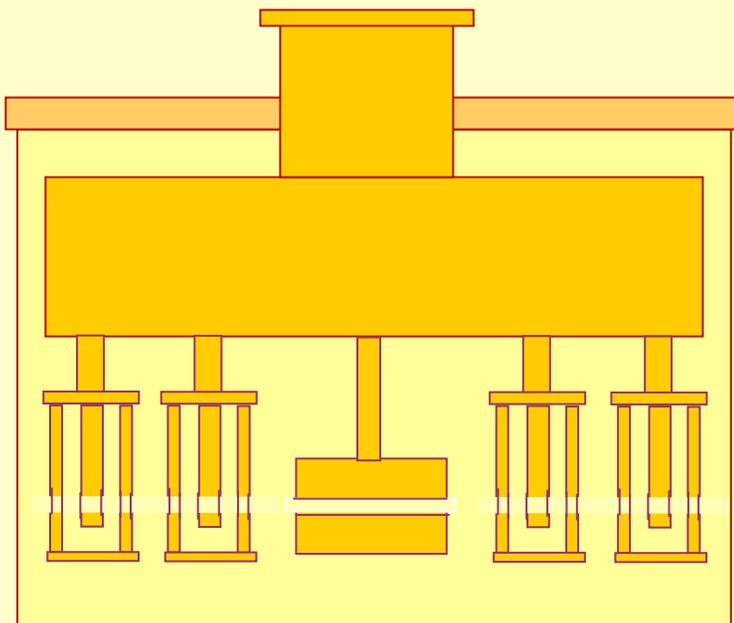
- 2x2x1m stainless steel box vacuum vessel
- LN2 cooled copper sheet used as thermal shield
- Mu metal between vacuum tank and LN2 shield
- Cold mass suspended from lid on three adjustable support pillars
- Four cavities $E_p=30\text{MV/m}$
- One SC solenoid @ 9T
- $V_{\text{eff}}=4.3\text{MV}$
- Single vacuum for thermal insulation and rf



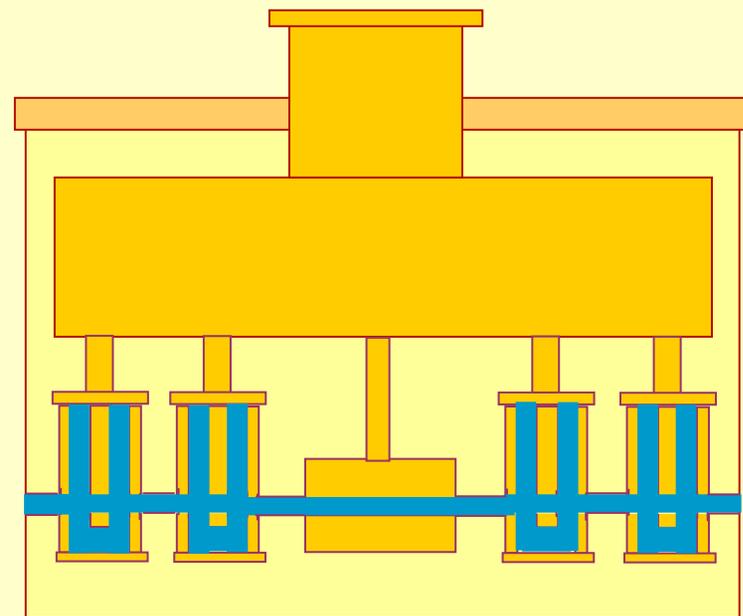


Single Vacuum vs Double Vacuum

- Cavity vacuum and thermal isolation vacuum share the same space
- Engineering easier but thermal vacuum must be done carefully (particulate control)
- ISAC-II, ATLAS, Legnaro, JAERI



- Cavity vacuum connected through beam pipe and isolated from thermal vacuum
- Engineering more complex but eases cleanliness requirements in thermal vacuum space
- RIA, SPIRAL-II, SOREQ

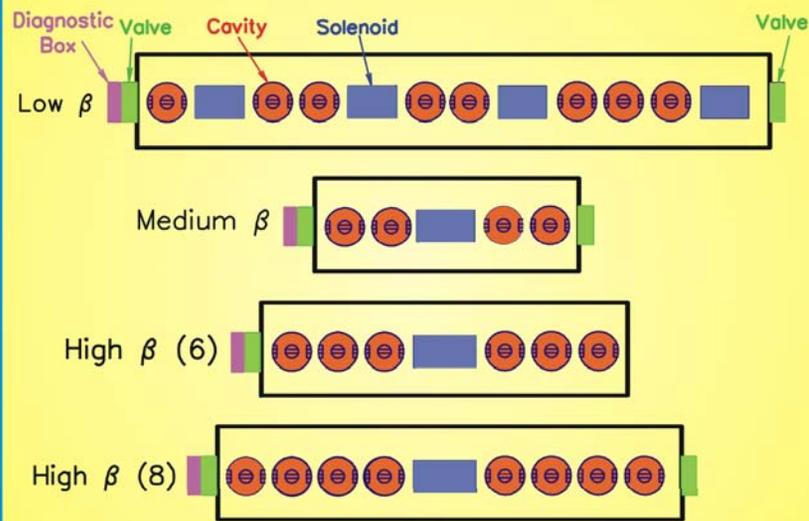




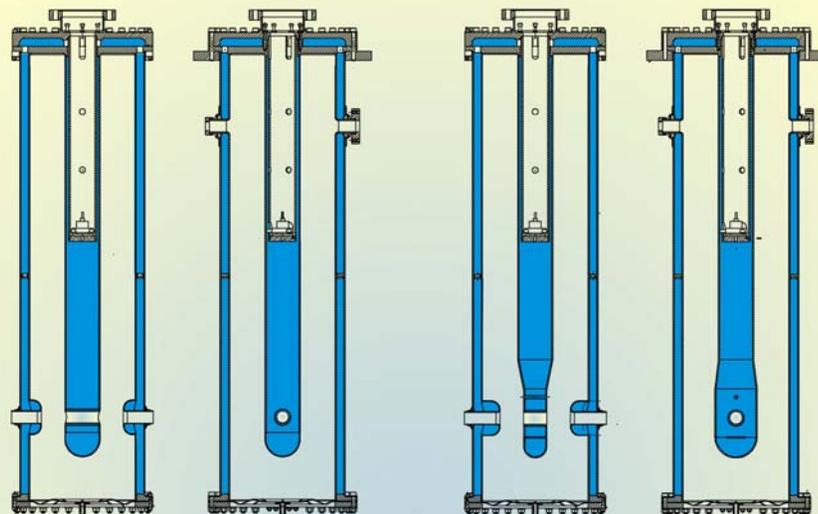
ISAC-II Linac: Medium β cavities



ISAC-II Cryomodules



Medium Beta Cavities



(a) Nominal ($\beta=7.1\%$)

(b) Flat ($\beta=5.7\%$)

Prototype Cavity



$$\text{freq} = 106.08 \text{ MHz}$$

$$E_p / E_0 \approx 5$$

$$H_p / E_0 \approx 100 \text{ G} / (\text{MV} / \text{m})$$

$$U / E_0 \approx 0.09 \text{ J} / (\text{MV} / \text{m})^2$$

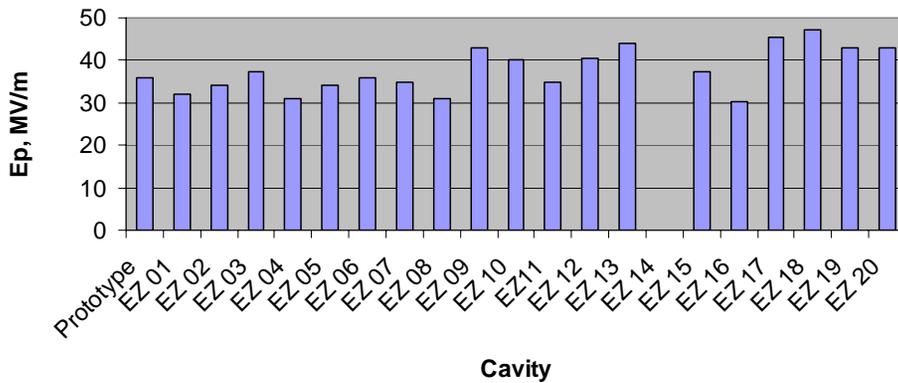
$$\Gamma \approx 19 \Omega$$



ISAC-II Linac: Single Cavity Performance

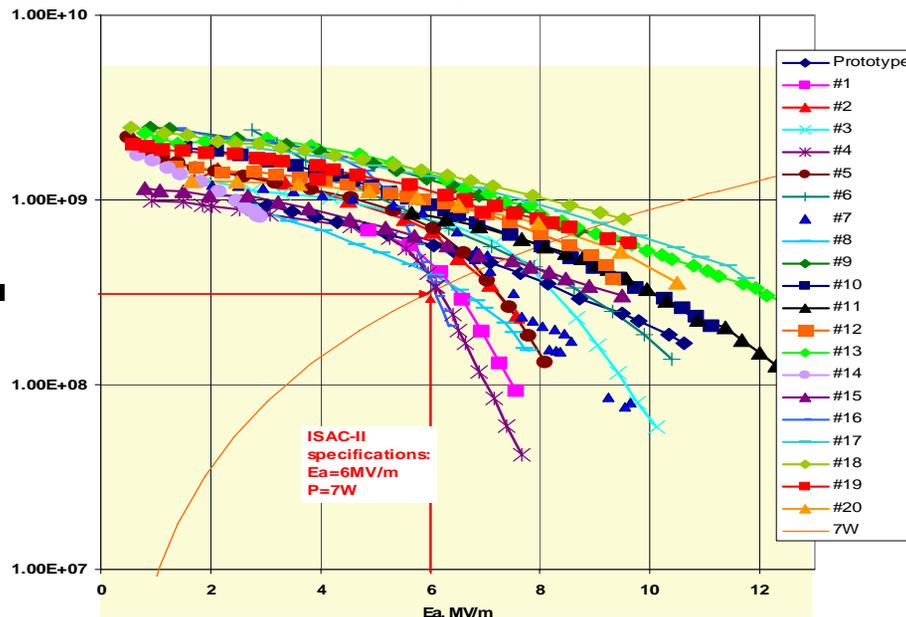


Ep@7W



- Cavities tested initially in single cavity cryostat
- Four cavities retested with fast cooldown to reduce effects of Q-disease
- Average peak surface field at operating power of 7W is now **Ep=38MV/m** corresponding to a voltage gain of **1.4MV/cavity** and a magnetic field of **Bp=75mT** and a gradient **Ea=7.5MV/m**.
- All cavities have been tuned to the ISAC-II frequency
- One cavity (spare) quenches at Ep=15MV/m

Qo vs Ea from single cavity tests





ISAC-II Linac: RF Systems



□ RF power

- Provide useable bandwidth by overcoupling
- Require $P_f=200W$ at cavity for $f_{1/2}=20Hz$ at $E_a=6MV/m$, $\beta=200$

□ Coupling loop

- Developed LN2 cooled loop
- $<0.5W$ to LHe for $P_f=250W$

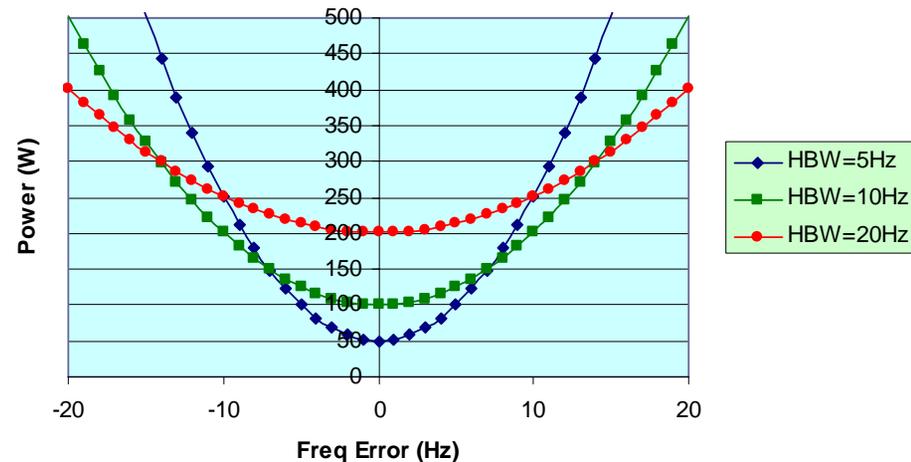
□ Mechanical tuner

- Precise (0.3~Hz), fast ($>50Hz/sec$) tuner with dynamic range of 8kHz and coarse range of 32kHz

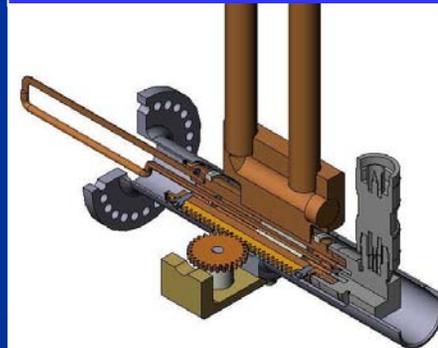
□ Tuning plate

- Spun, slotted, 'oil-can' tuning plate to improve tuning range

Forward power required for $E_a=6MV/m$ and given bandwidth



Coupling Loop



Mechanical Tuner

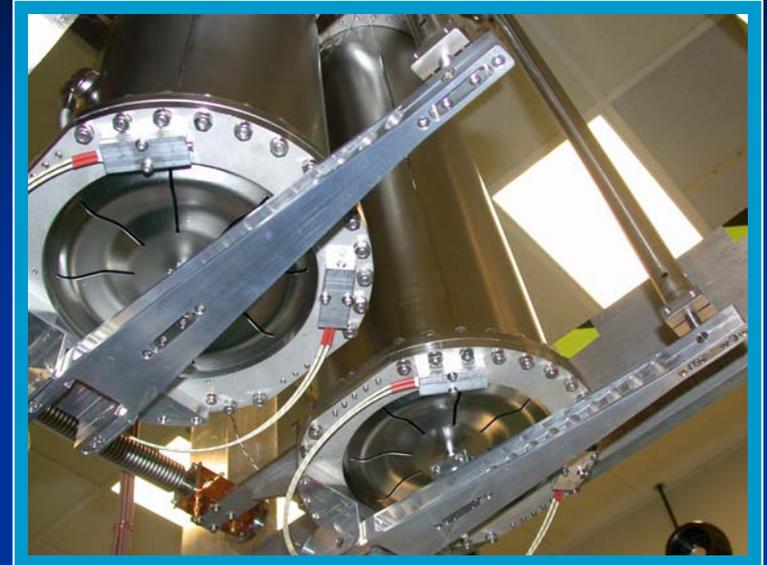
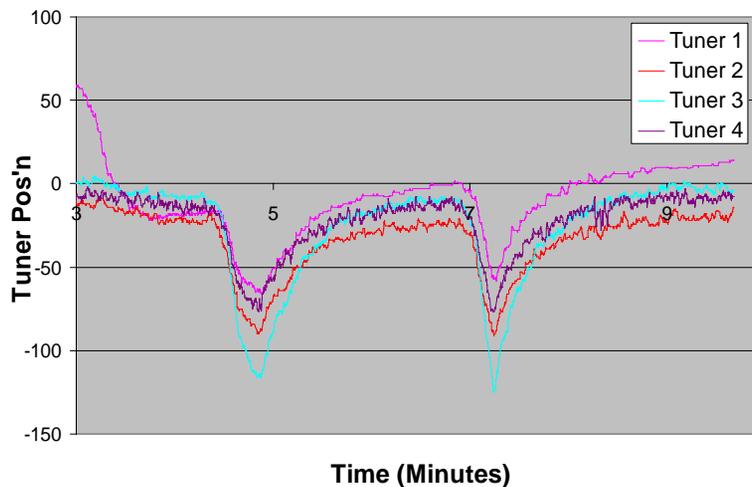
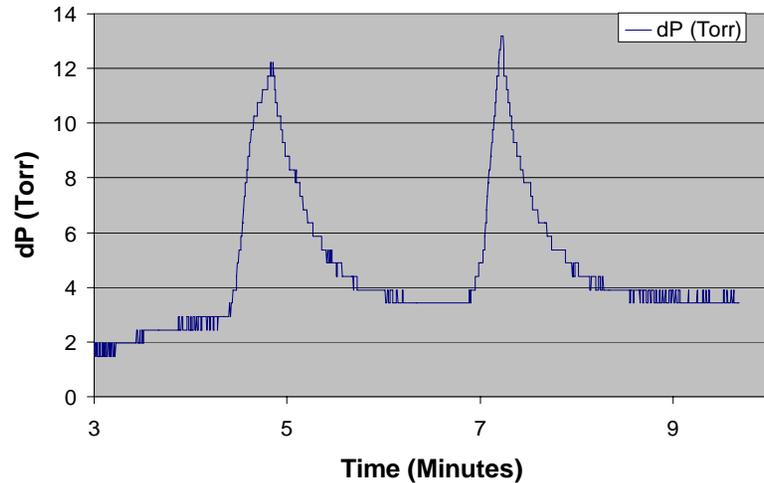




ISAC-II Linac: RF Tuner



Tuner Response with Four Cavities



☐ Lever mechanism with zero backlash hinges and stiff rod connected to precision linear motor (Kollmorgen) in air

☐ All four cavities locked to ISAC-II Specifications

➤ $E_a = 6 \text{ MV/m}$ ($E_p = 30 \text{ MV/m}$) and 106.08 MHz

➤ $P_{\text{cav}} \sim 6 \text{ W}$, $P_{\text{for}} \sim 250 \text{ W}$, $\beta \sim 170$

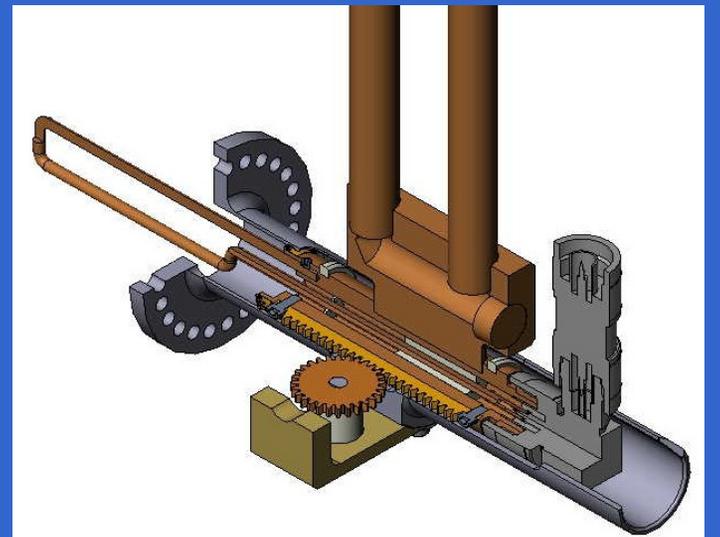
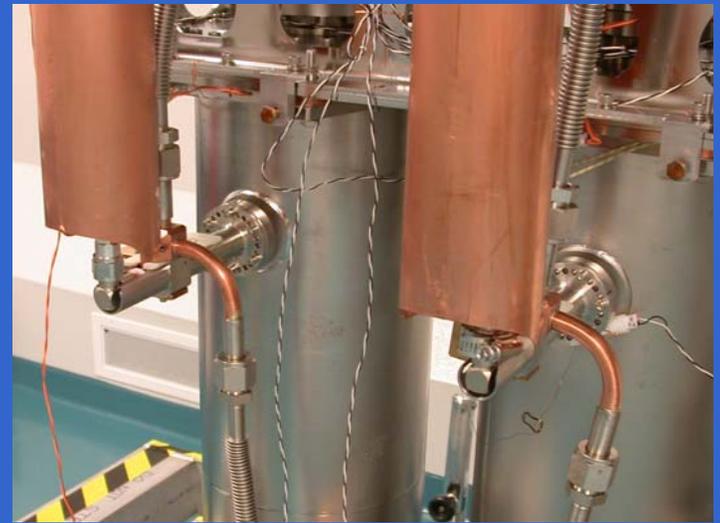
☐ Helium exhaust valved off to force pressure fluctuation



ISAC-II Linac: RF Coupling Loop

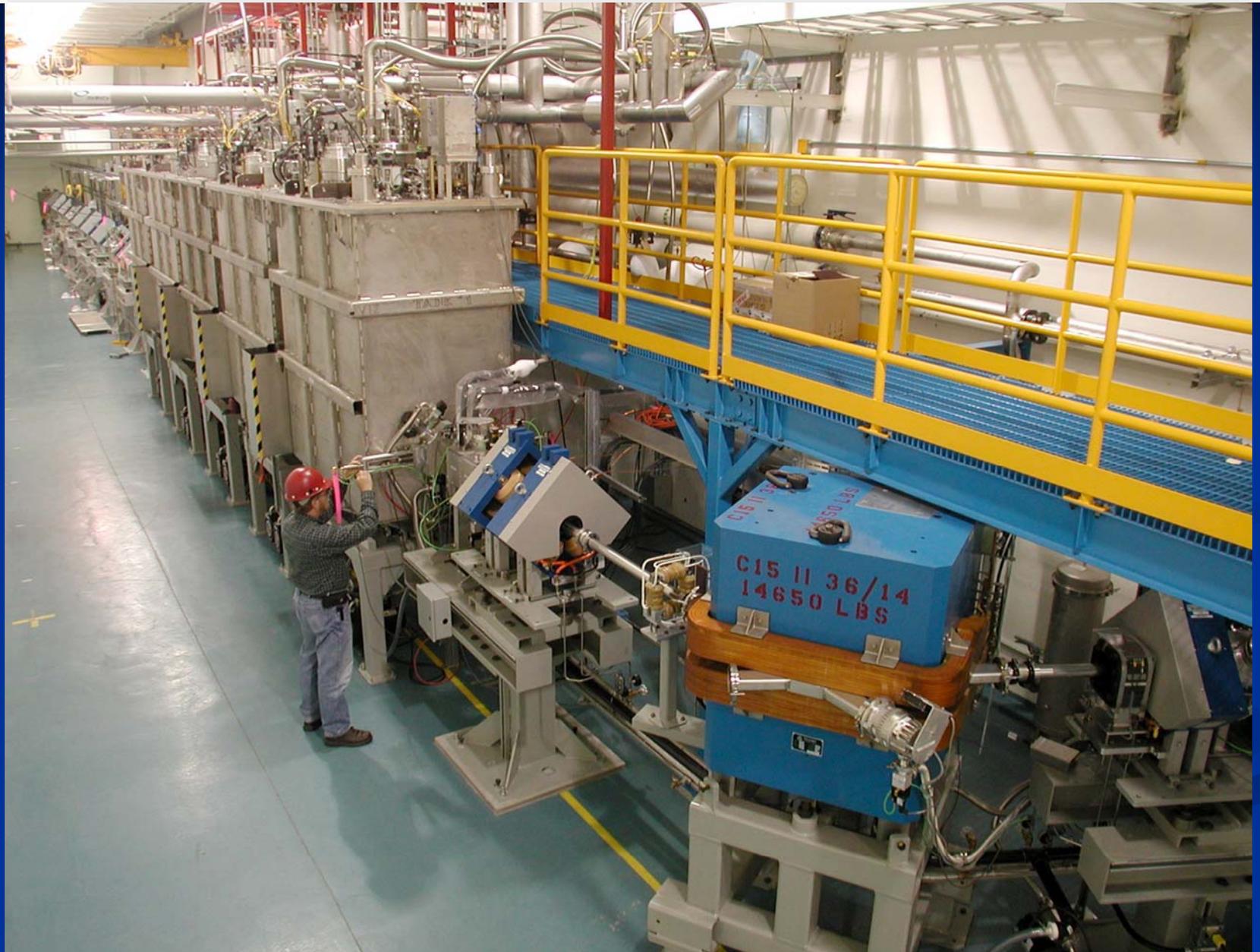


- ❑ Developed from INFN Legnaro adjustable coupling loop
- ❑ Modifications
 - ✓ Stainless steel body for thermal isolation
 - ✓ Copper outer conductor thermally anchored to copper LN2 cooled heat exchange block
 - ✓ Aluminum Nitride dielectric inserts thermally anchor the inner conductor to the outer conductor
 - ✓ Removed fingerstock to control microdust
- ✓ Achieved $<0.5W$ helium heating with $P_f=250W$





ISAC-II Linac: Accelerator Vault





ISAC-II Linac: Milestones

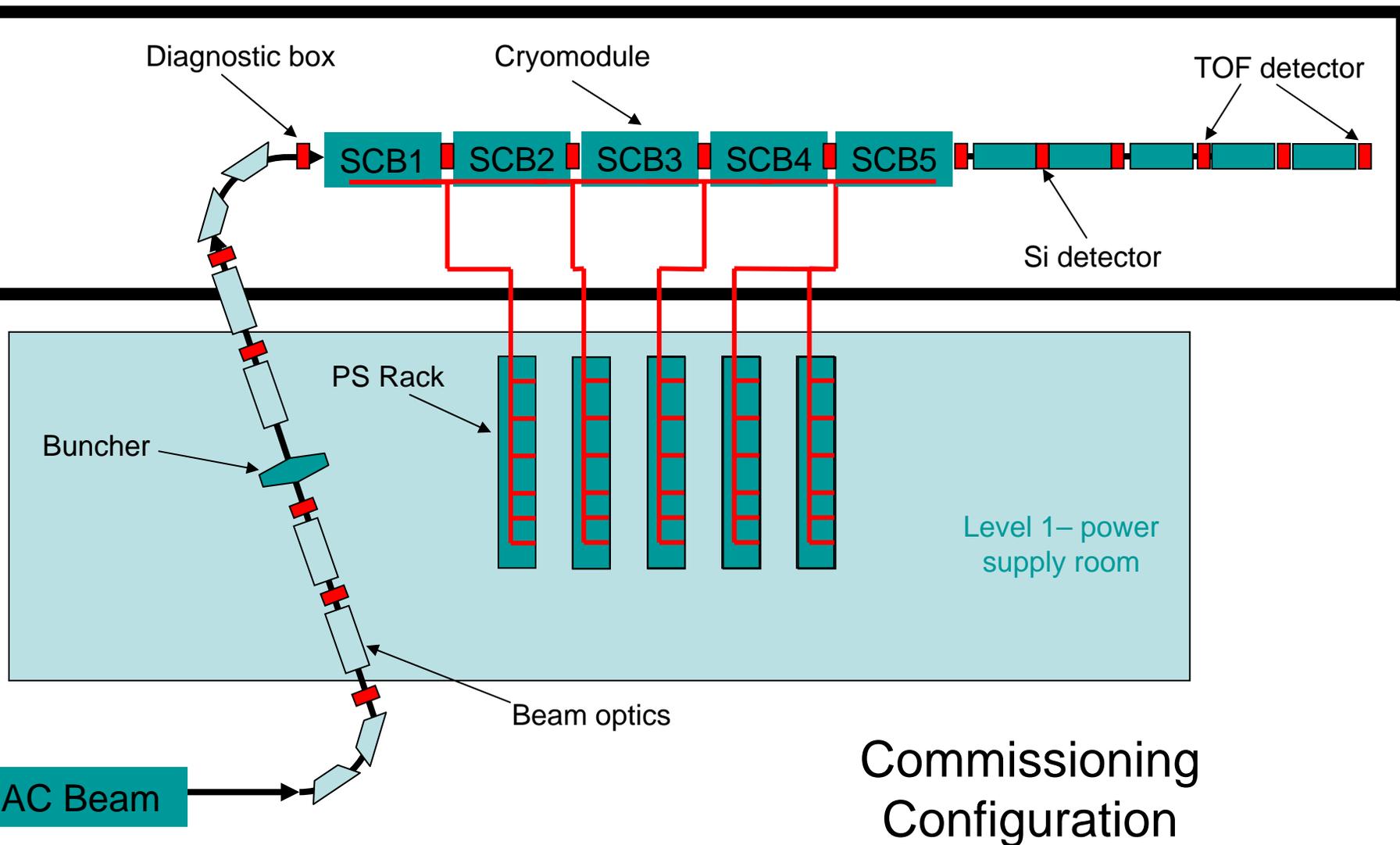


- First acceleration – April 8, 2006
- Commissioning – April – Dec 2006
 - Beam-time allocated between ISAC-I experimental shifts
- First Radioactive Ion beam (RIB) to experiment – Jan. 5, 2007
 - First beam time - Jan. 6-19, 2007 (two weeks)
- Shutdown – warm-up
 - Jan. 19 – April 2, 2007
- Second RIB campaign
 - May 4 – June 9, 2007 (five weeks)



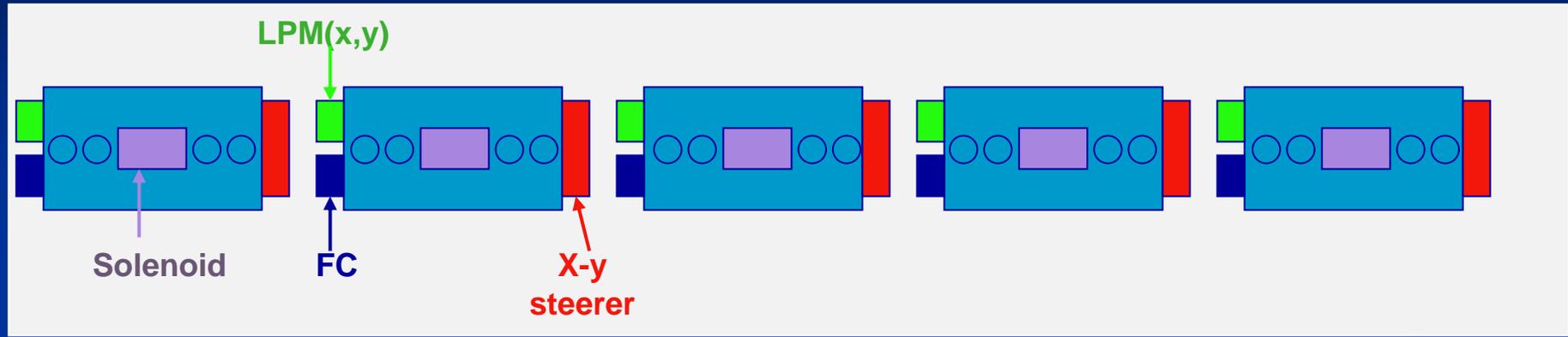
Commissioning

LINAC Commissioning Floor Layout

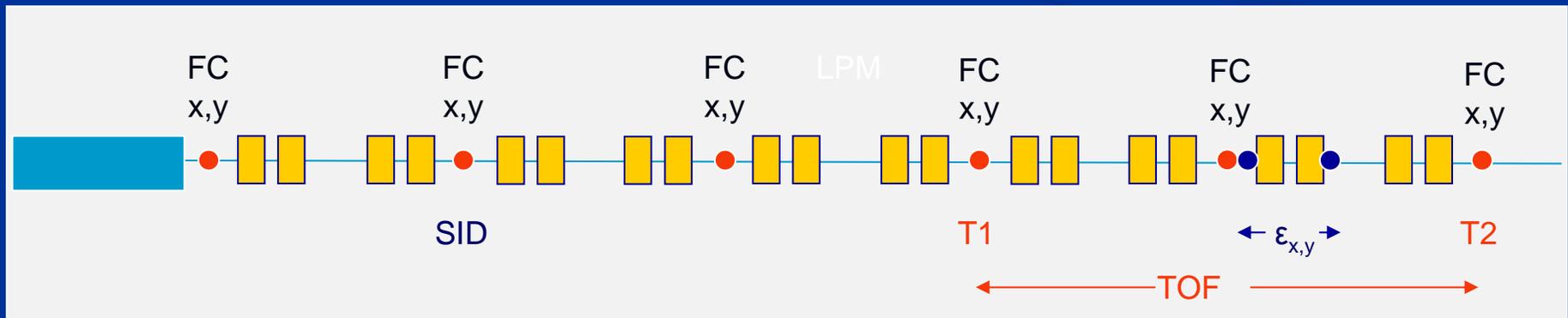




Linac



Beamline

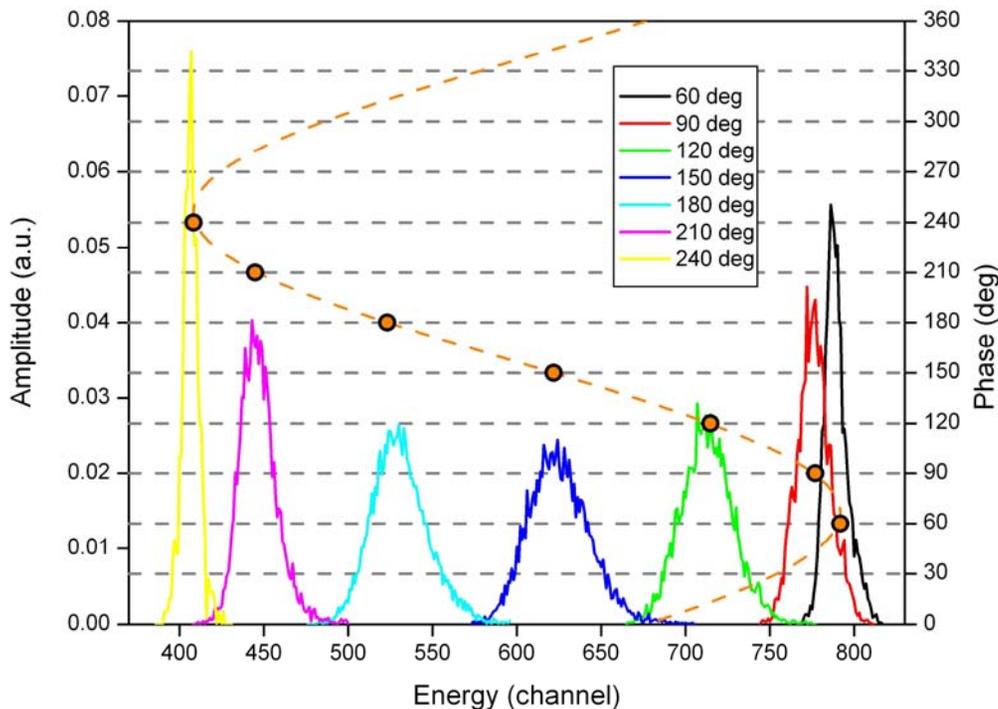




ISAC-II Linac: Cavity Phasing



Medium Beta



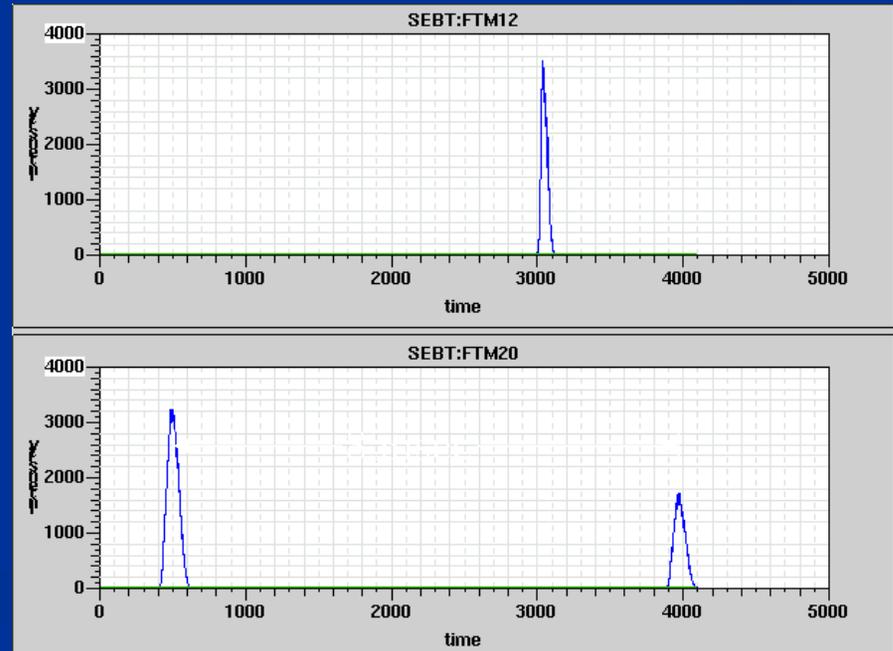
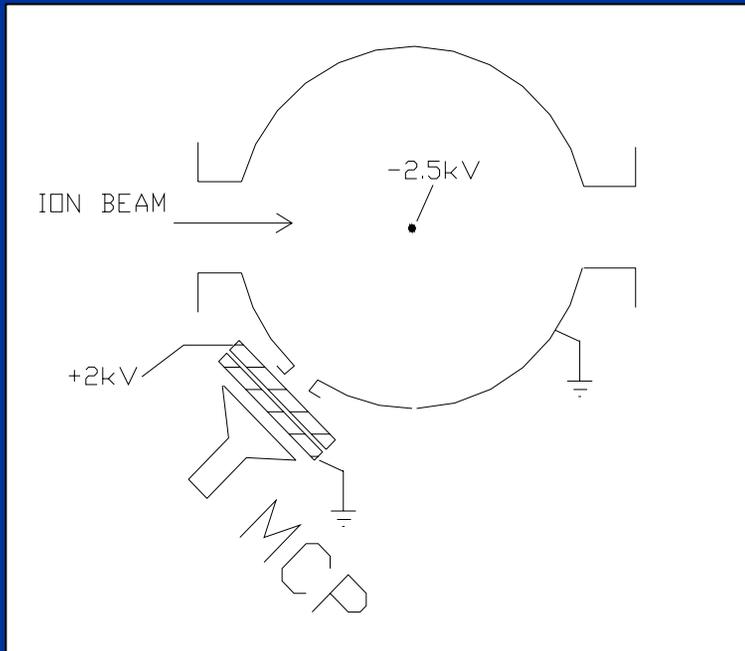
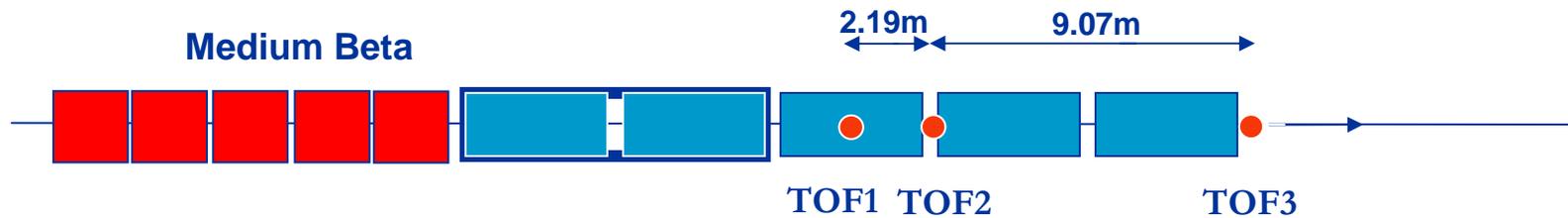
- Si detector in downstream detector measures energy of particles scattered from a Gold foil
- Ion Energy is measured for different cavity phases
- $\varphi = 0$ deg determined from cosine fit to energy data
- Cavity set to $\varphi = -25$ deg for acceleration



ISAC-II Linac: Energy Measurement



Three monitor system giving three TOF measurements. The quoted energy is derived from the weighted average of the three calculated energies.

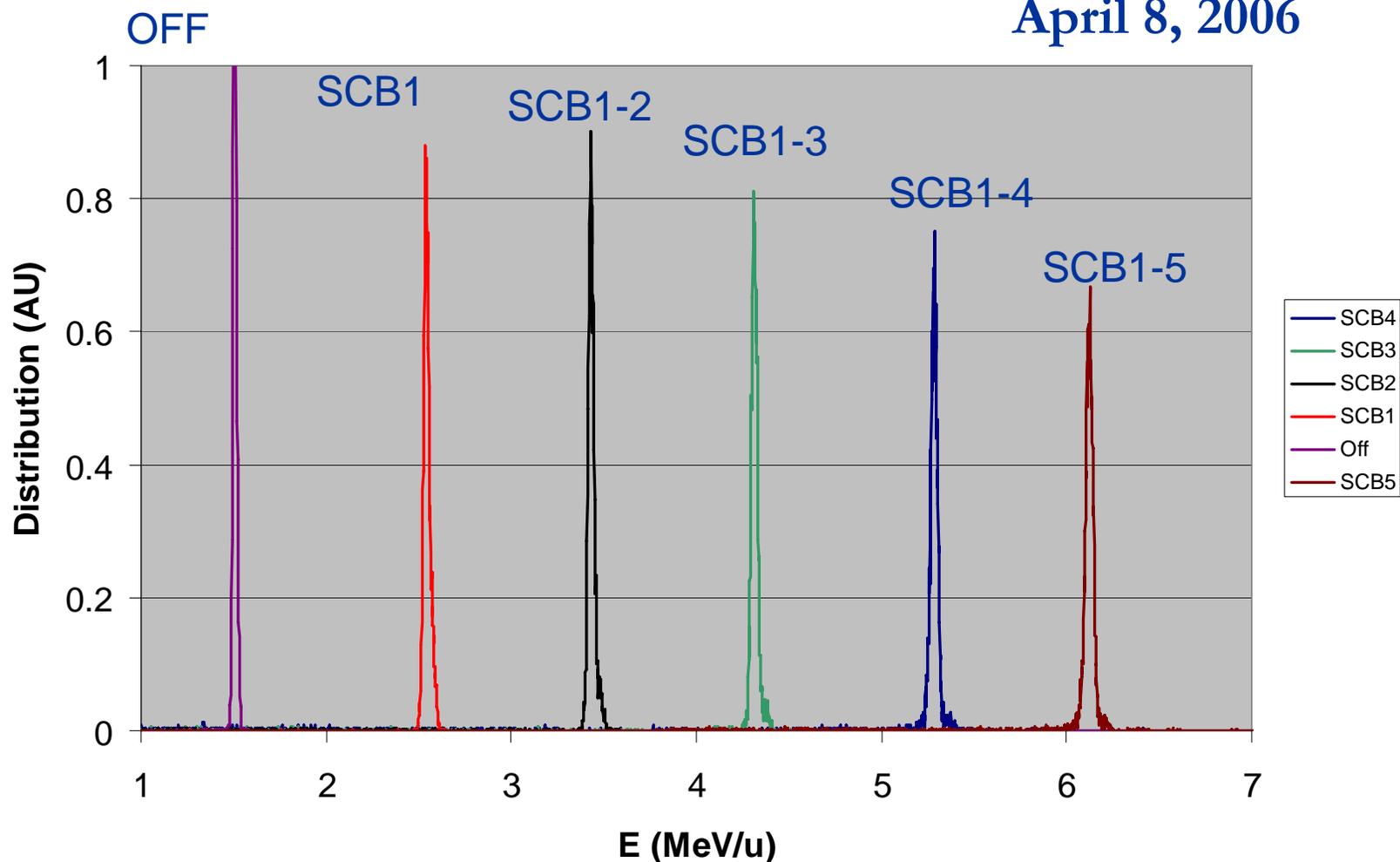




ISAC-II Linac: First acceleration



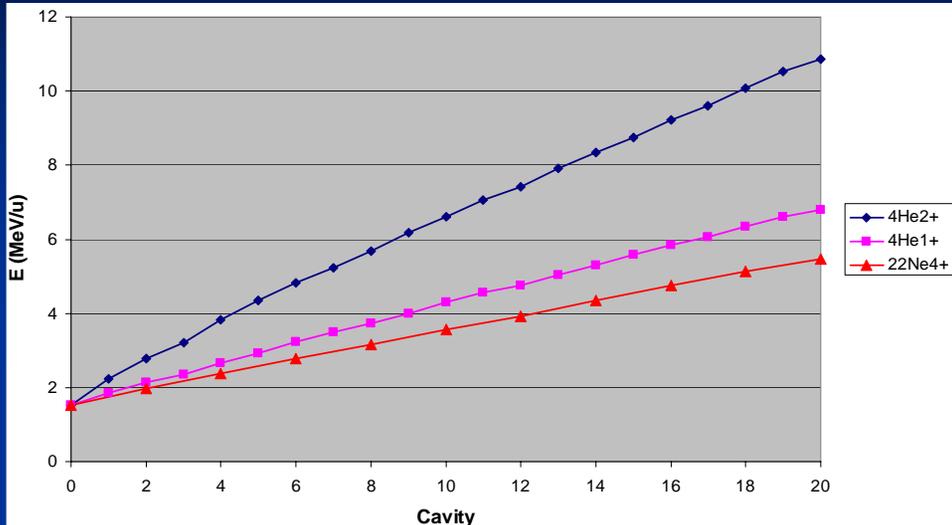
April 8, 2006



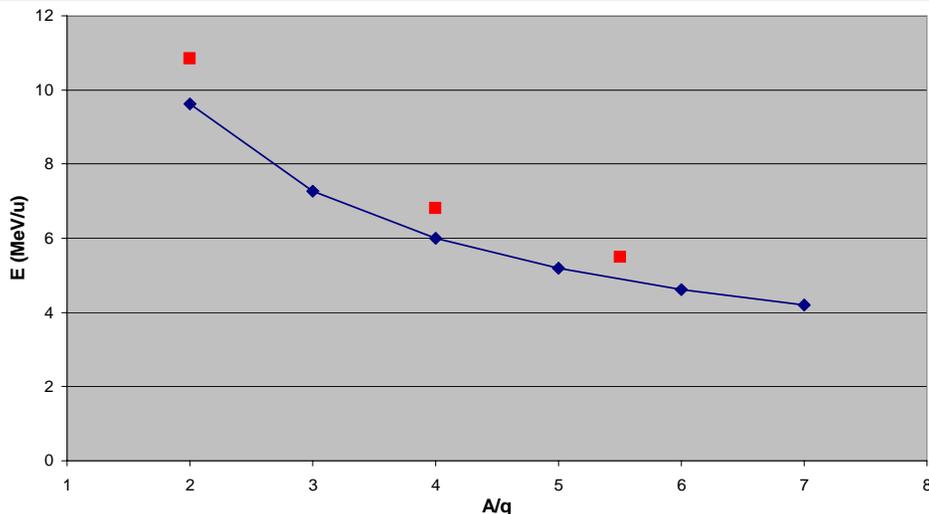
Energy after each cryomodule for C12(3+) with an injection energy of 1.5MeV/U.



ISAC-II Linac: Commissioning



Energy history during acceleration.



Expected E_{final} for 6MV/m and actual E_{final}

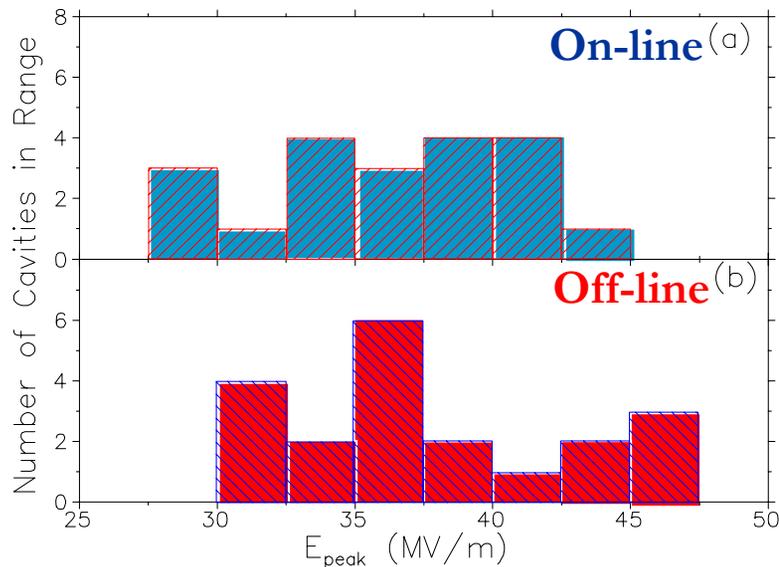
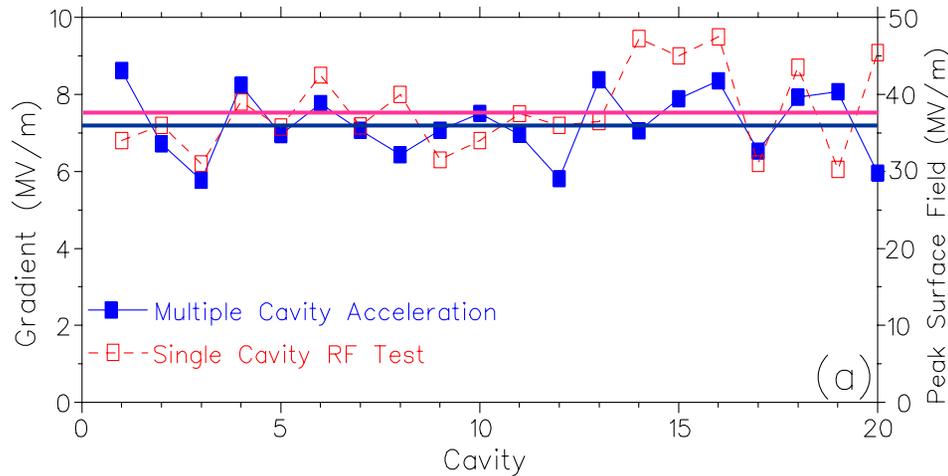
Commissioning beams

- $A/q=5.5$ ($^{22}\text{Ne}^{4+}$)
- $A/q=4$ ($^{40}\text{Ca}^{10+}$, $^{20}\text{Ne}^{5+}$, $^{12}\text{C}^{3+}$, $^4\text{He}^{1+}$)
- $A/q=2$ ($^4\text{He}^{2+}$)

Performance

- Power @ 7W/cavity
- Design gradient is 6MV/m
- Average gradient is 7.2MV/m
- Final energy is 10.8, 6.8 and 5.5MeV/u for $A/q=2, 4, 5.5$ respectively
- Transmission >90%

Cavities: On-line vs. Off-line Performance



- On-line gradients calculated from beam acceleration at 7W/cavity averaged over three different ions. The average gradient for the on-line cavities is 7.25MV/m corresponding to a peak surface field of 36MV/m

- Off-line results give an average gradient at 7W/cavity of 7.6MV/m corresponding to E_p=38MV/m

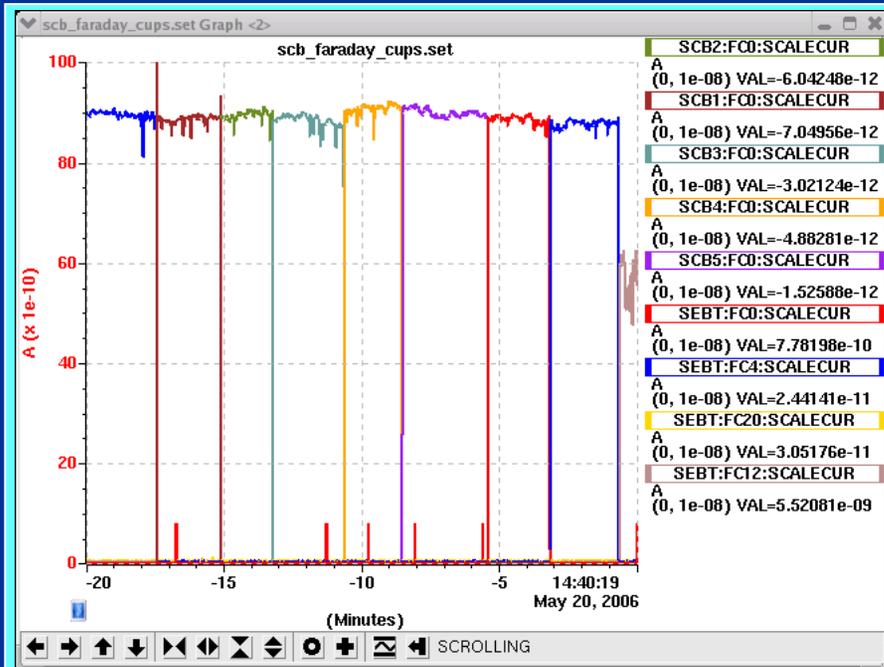
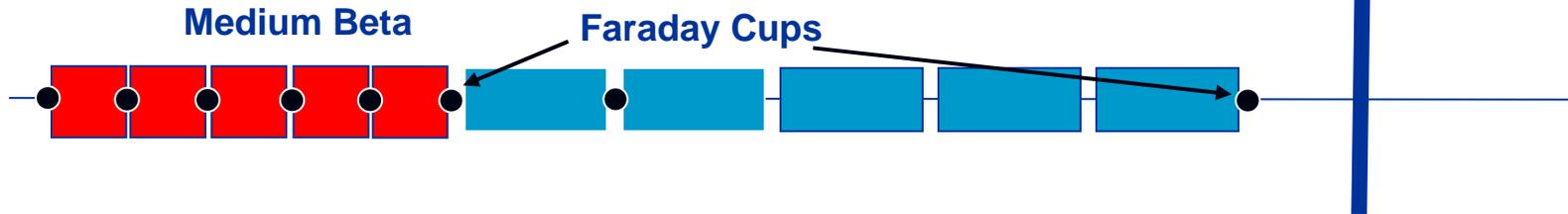
- Some contamination evident in a few cavities but on-line performance down by only 5% from off-line tests



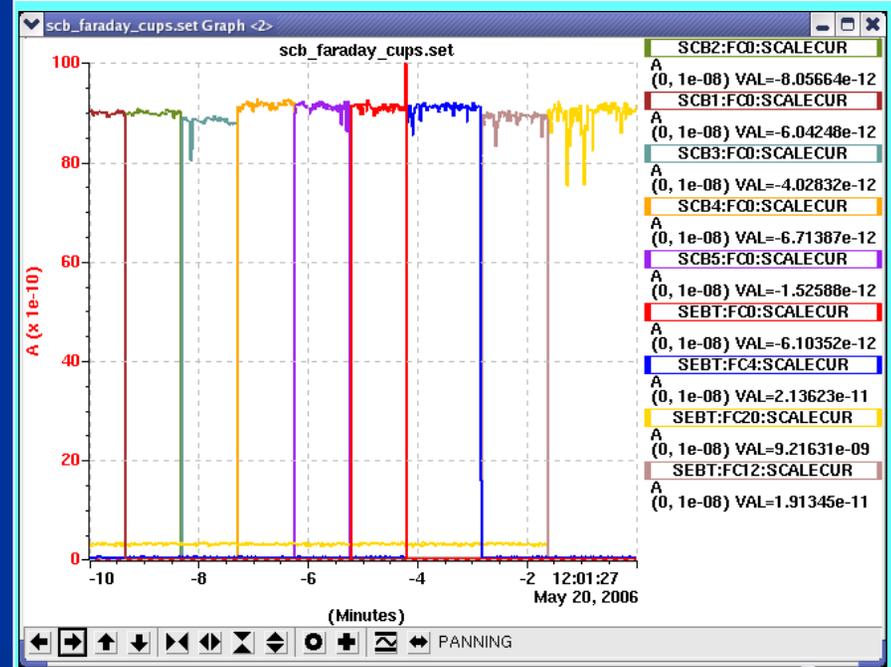
ISAC-II Linac: Transmission



Faraday cup readings throughout LINAC and SEBT sections show ~100% transmission for both coasting and accelerated beams for He1+.



Coasting Beam (1.5MeV/u)



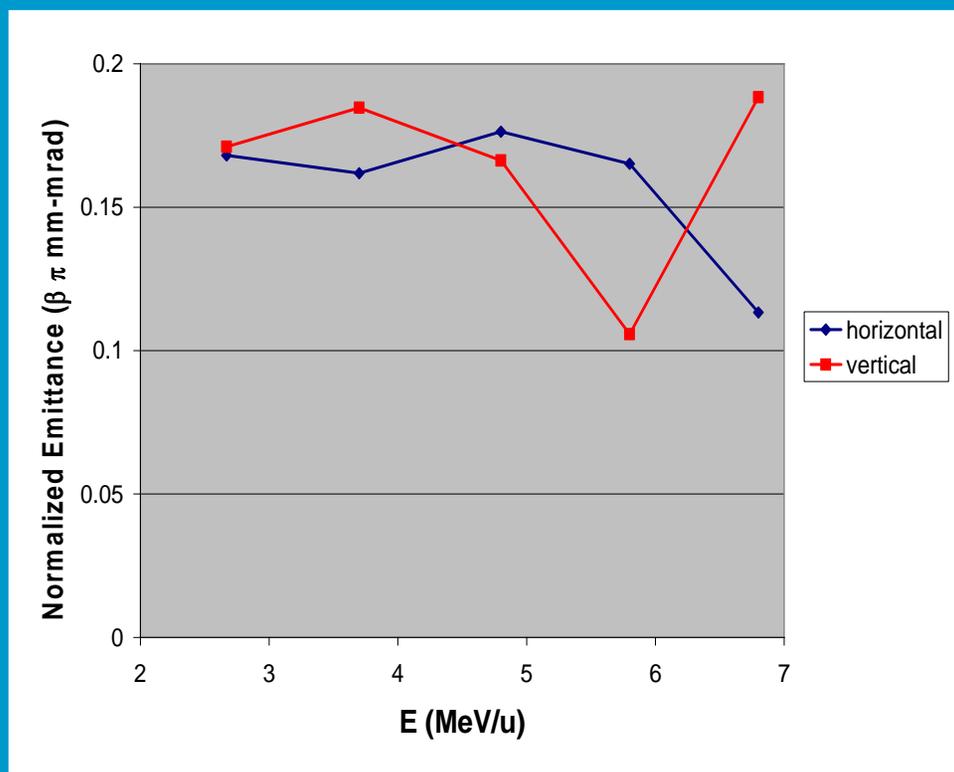
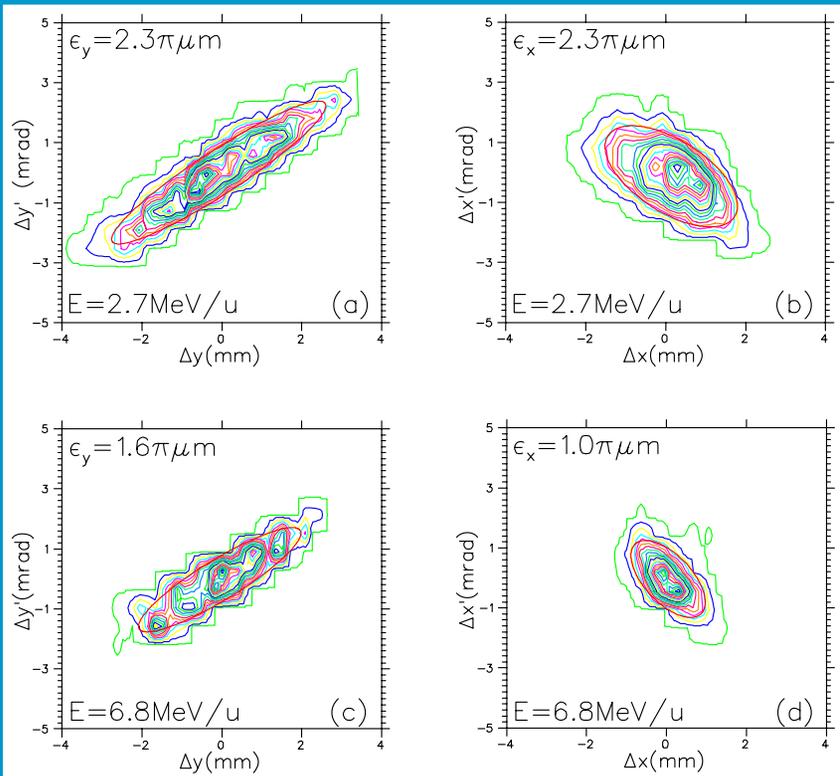
Accelerated Beam (6.8MeV/u)



ISAC-II Linac: Transverse Emittance

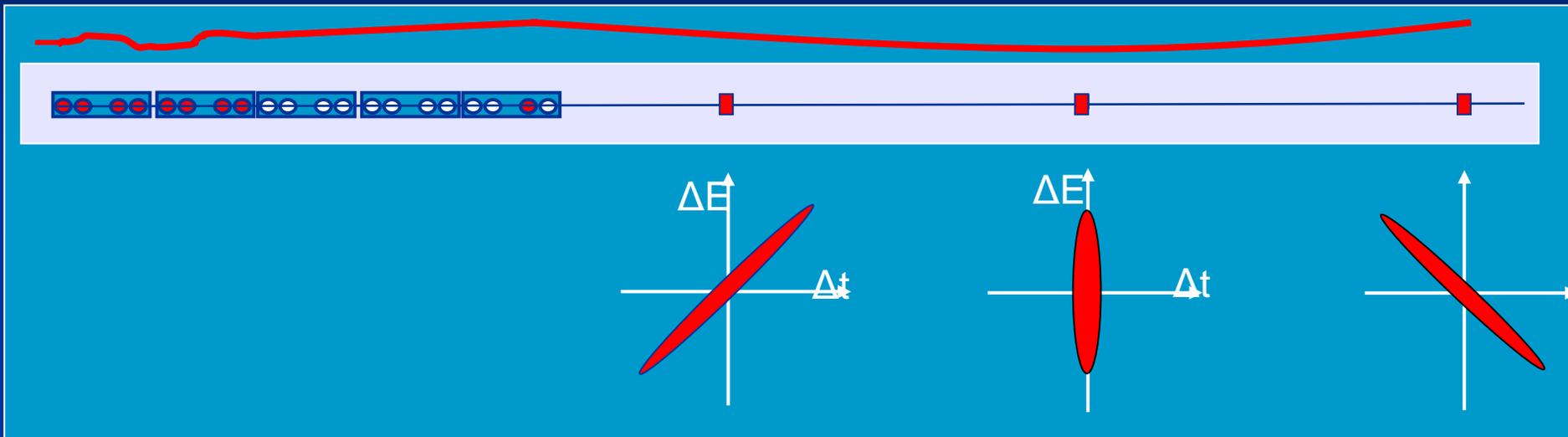


- The transverse emittance is measured with a standard slit and harp device located in the downstream SEBT beamline
- Measurements shown below are for 4He^{1+} taken after each cryomodule is fully on
- Measurements consistent with no transverse emittance growth





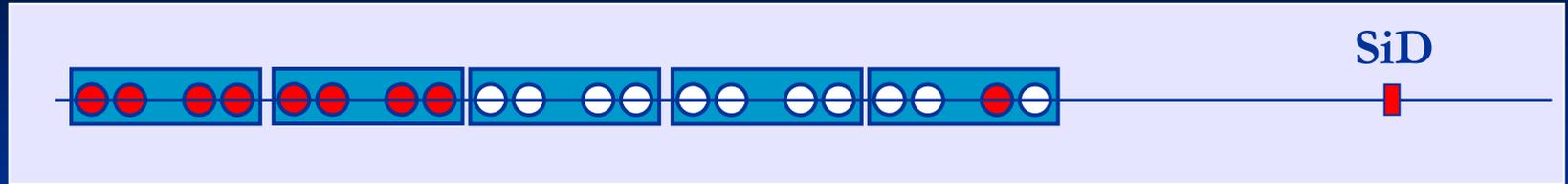
Three Monitor Longitudinal Emittance Measurement



- Longitudinal emittance measured at 1π keV/u-ns
- Typical time widths are ± 0.3 ns with energy spreads of $< \pm 0.1\%$



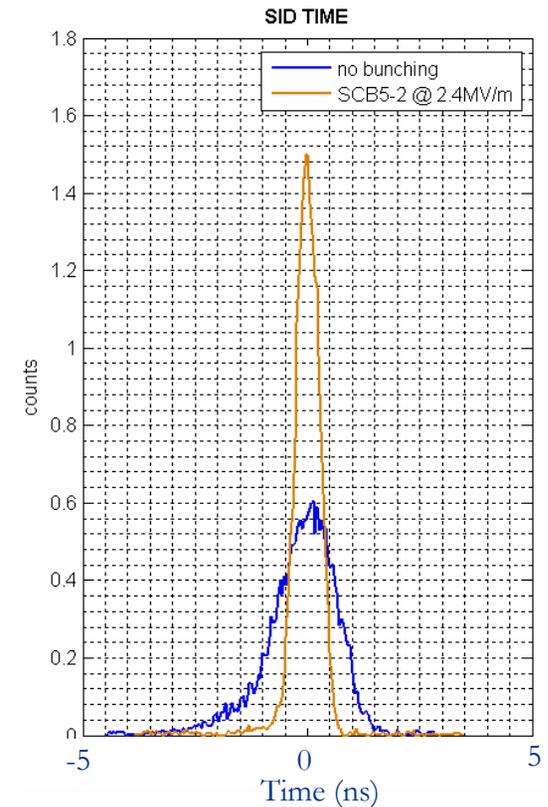
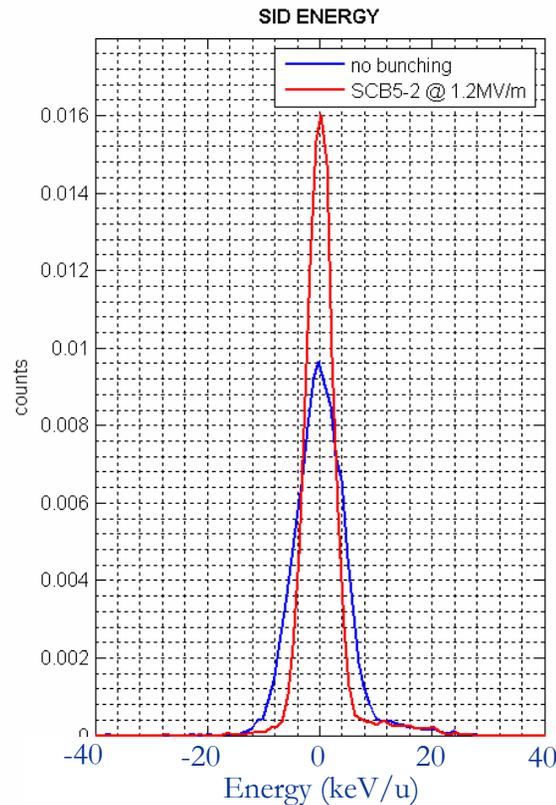
ISAC-II Linac: Longitudinal Manipulation



Use downstream cavities to improve time and energy spread of accelerated beam.

- Shows flexibility of SC machine

- $E=3.7\text{MeV/u}$
 4He^{1+}



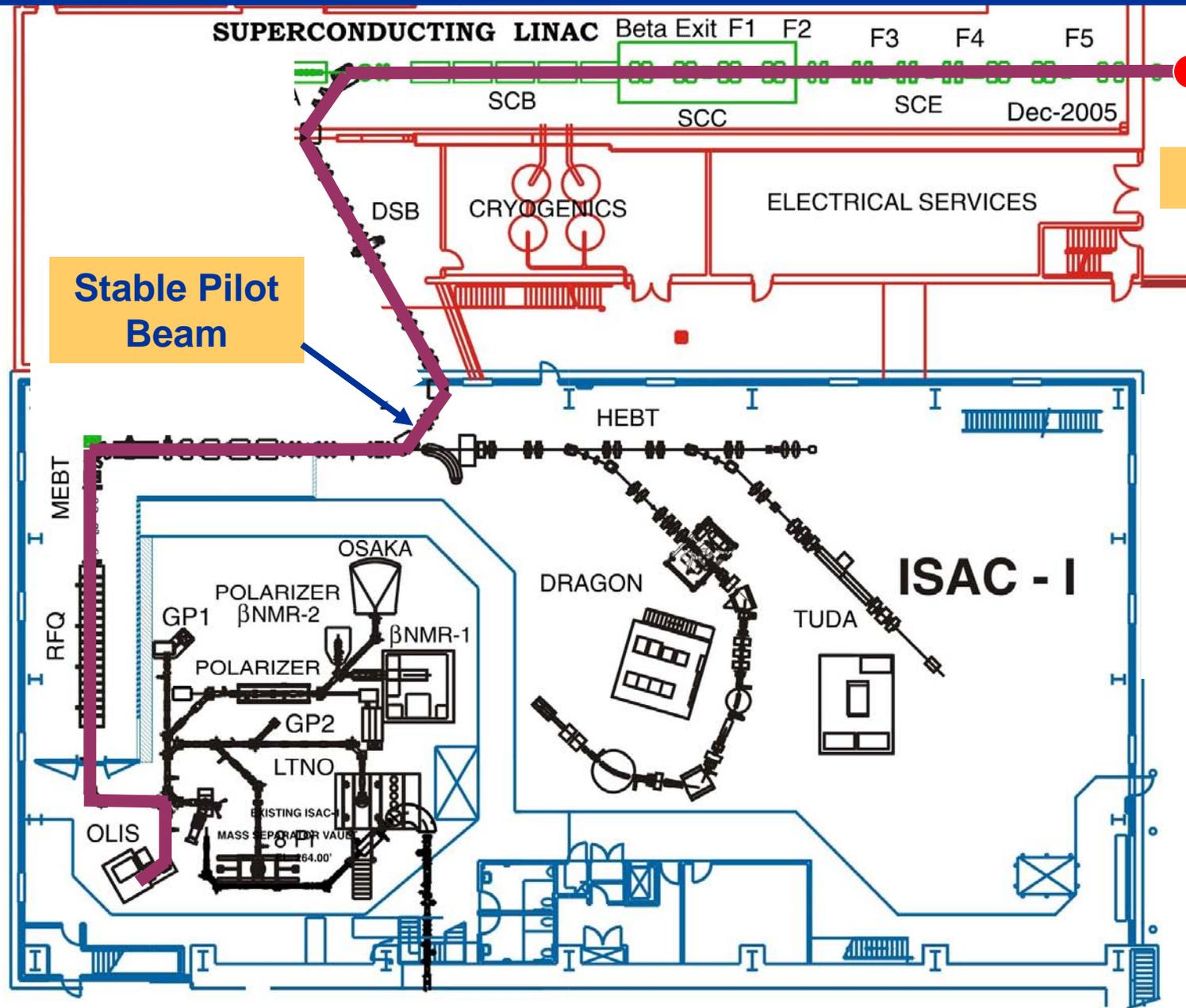


Operation



- First experiment runs for seven weeks
 - Jan. 5 – Jan. 19
 - May 4 – June 9
- Maya experiment
 - Radioactive ion beam
 - $^{11}\text{Li}1+$, $^9\text{Li}1+$ (both at 3.6MeV/u and 5MeV/u)
 - ~ 3000 pps, ~ 9000 pps
 - Pilot beam
 - $^{22}\text{Ne}2+$, $^{18}\text{O}2+$
 - High intensity – 3eA
 - Low intensity – attenuators and RFQ slits – 2000 counts

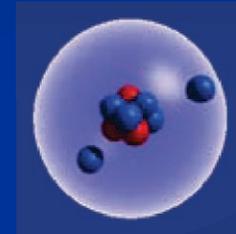
ISAC-II Linac: First Experiments





Why ^{11}Li ?

- The first nucleus observed to have a neutron halo.
 - Very weakly bound system.
 - Extend beyond the classical limit.
- The best two-neutron halo nucleus
 - Looks like $^9\text{Li} + n + n$.
 - $^9\text{Li} + n$ nor $n + n$ make a bound state.
 - Two different orbitals ($p_{1/2}$ and $s_{1/2}$) are mixed half and half in halo neutrons.
- TRIUMF has the highest-intensity low-energy beam of ^{11}Li in the world now.





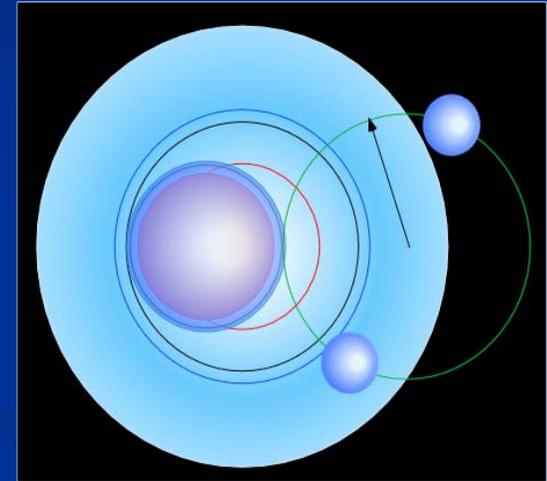
Fundamental questions:

- How are two halo neutrons correlated?



- **Pairing correlation**
- Tensor correlation
- Short range correlation

- What is the structure of subsystem ^{10}Li ?
 - Understanding how $^9\text{Li}+n+n$ make bound state.



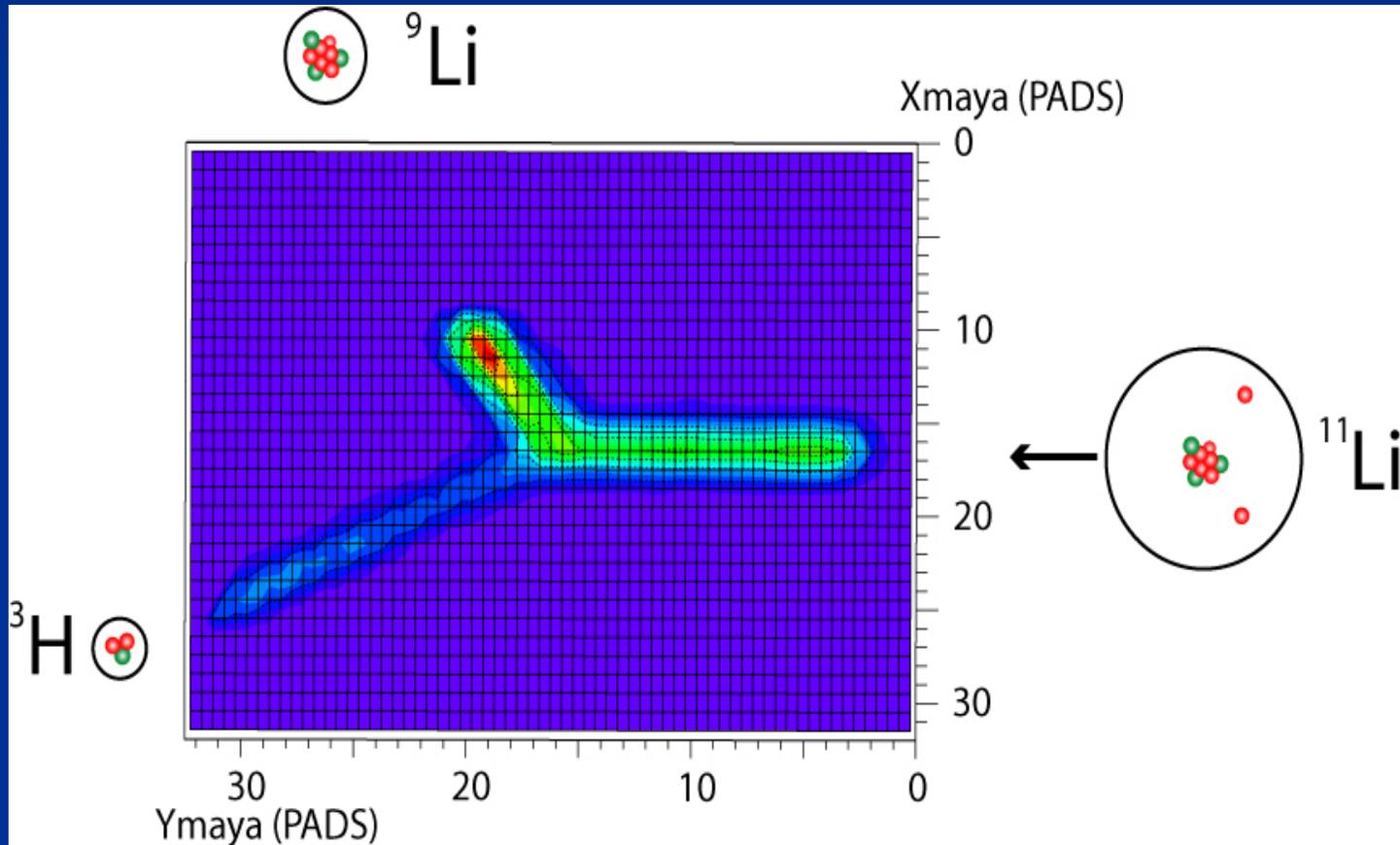
^{11}Li from radii measurements



ISAC-II Linac: First Experiments



$^{11}\text{Li}(p,t) \ ^9\text{Li}$ first event ! (Jan. 5, 2007)





Maya Beam Delivery

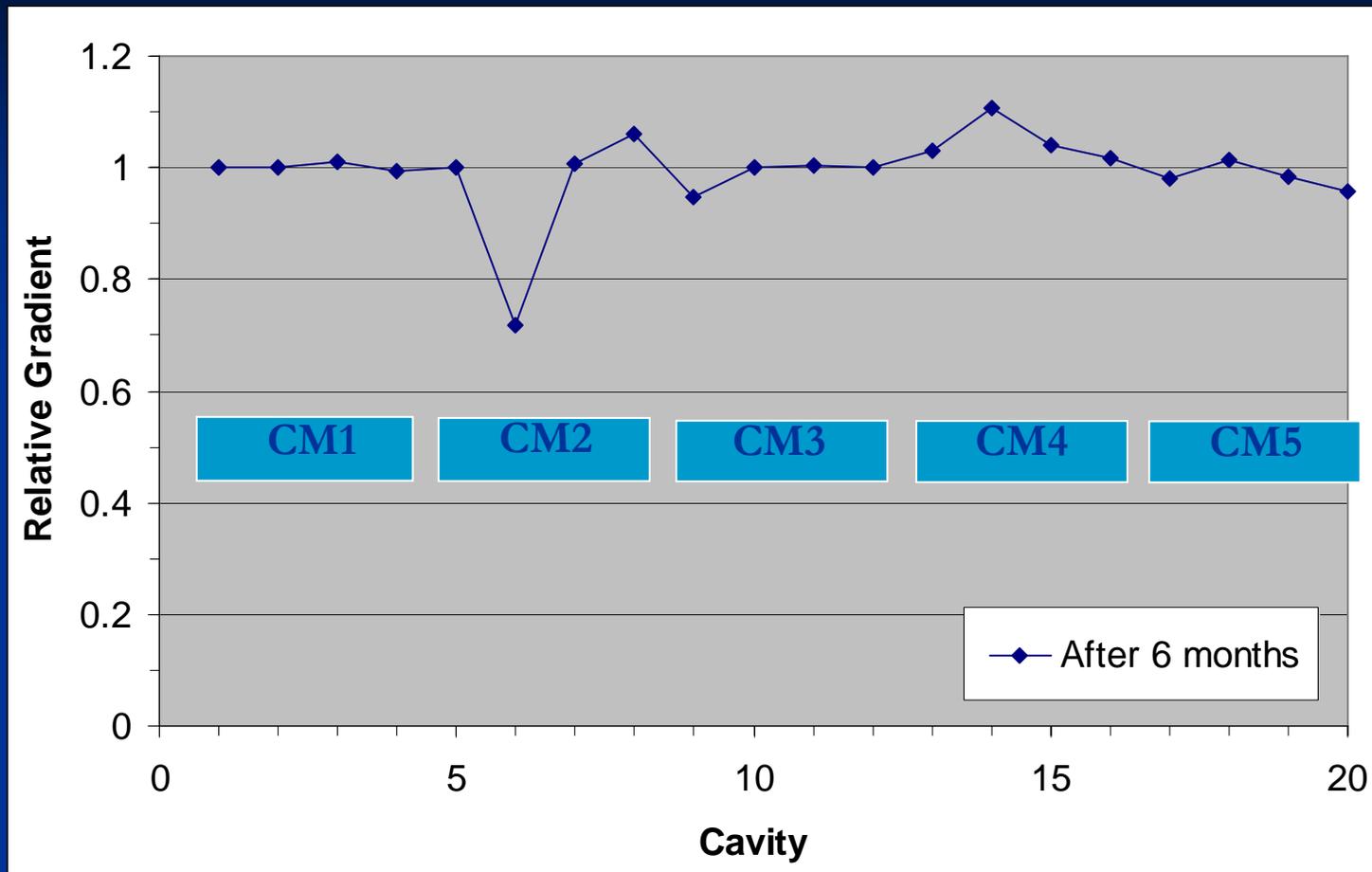
- Seven weeks of beam time
 - 1100 hours scheduled
 - 825 delivered (75% availability)
 - Includes availability of driver, target, linear accelerators and procedures
 - ISAC-II Linac downtime – 36 hours (3%)
 - 16 hours cryogenics
 - 20 hours – rf amplifiers
 - Five amplifier tubes required replacement



Long term performance



ISAC-II Linac: Relative Gradient

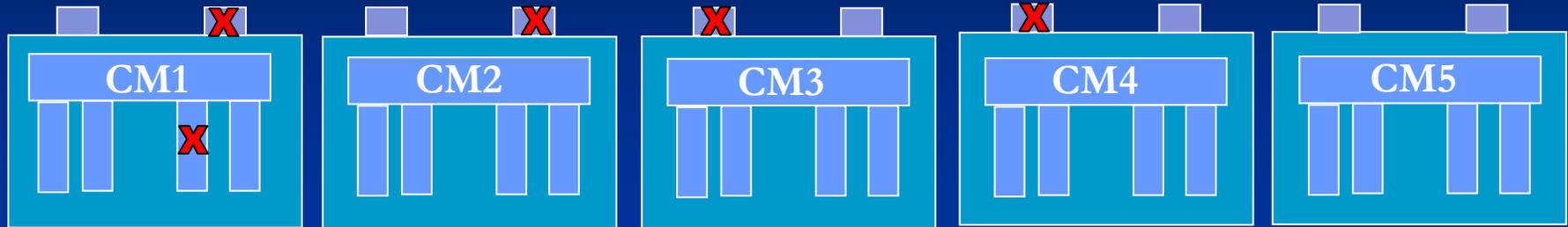


Average gradient down by only 1% in the first six months compared to initial gradients.

- Cavity CM2:CAV2 has modest reduction in performance due to Q-disease



ISAC-II Linac: Shutdown Work



•The linac was warmed up Jan. 19, 2007 during the cyclotron annual shutdown. Job list included:

- Remove CM1 to the clean room for repair of the coupling loop drive and replacement of a turbo-pump
- Replace three other turbopumps *in situ* using `clean` procedure (no explanation to date for high failure rate)
 - Vent with filtered dry nitrogen, construct plastic barrier, ...
 - Results were a surprise



ISAC-II Linac: Shutdown Work



Varian 550 turbo-pump on CM4 suffered catastrophic failure!

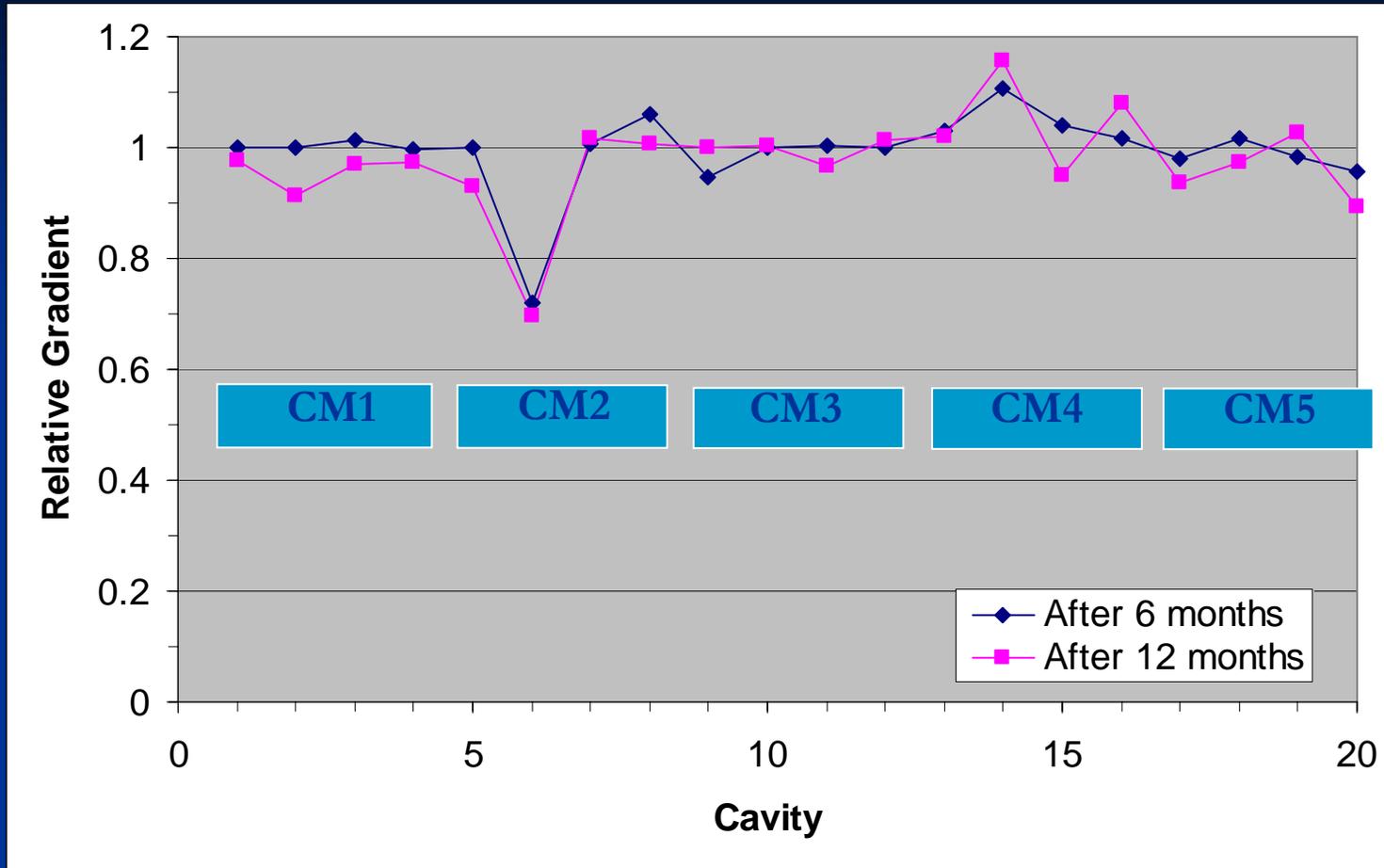


There was no time for taking the cryomodule off-line for cleaning so we removed the fragments that we could reach, vacuumed the LN2 shield, pumped down and crossed our fingers.

- Remember that cavity vacuum shares isolation vacuum



ISAC-II Linac: Relative Gradient



- Average gradient within 98% of gradients measured during first commissioning.

- No deterioration due to shutdown activities



CW heavy ion SC-linacs with Nb technology

- ATLAS
 - Bulk niobium – $E_p \sim 15\text{-}20\text{MV/m}$
- INFN-Legnaro
 - Sputtered Nb on Cu - $E_p \sim 20\text{MV/m}$
 - Bulk niobium cavities – higher gradients demonstrated but little on-line experience
- JAERI
 - Explosively bonded Nb on Cu – $E_p \sim 23\text{MV/m}$
- **ISAC-II**
 - **Bulk niobium cavities – $E_p = 35\text{MV/m}$**



ISAC-II Linac: Conclusion



- ISAC-II is now accelerating radioactive and stable beams for experimental studies beyond the Coulomb barrier
- ISAC-II now operates cw at gradients corresponding to peak surface field of 35MV/m, the highest of any operating heavy ion facility
 - Gradients 20% above design specification and only 5% below single cavity test gradients
 - Little or no degradation over the first year of operation including first full warm-up
 - A single vacuum system does not preclude high performance operation in the cw regime (not strongly dominated by field emission)
- Tuning predictable and straightforward with good transmission
- Transverse and longitudinal emittance as expected and compatible with little or no emittance growth
- Machine flexible and scalable

