



The ILC Global Control System Design

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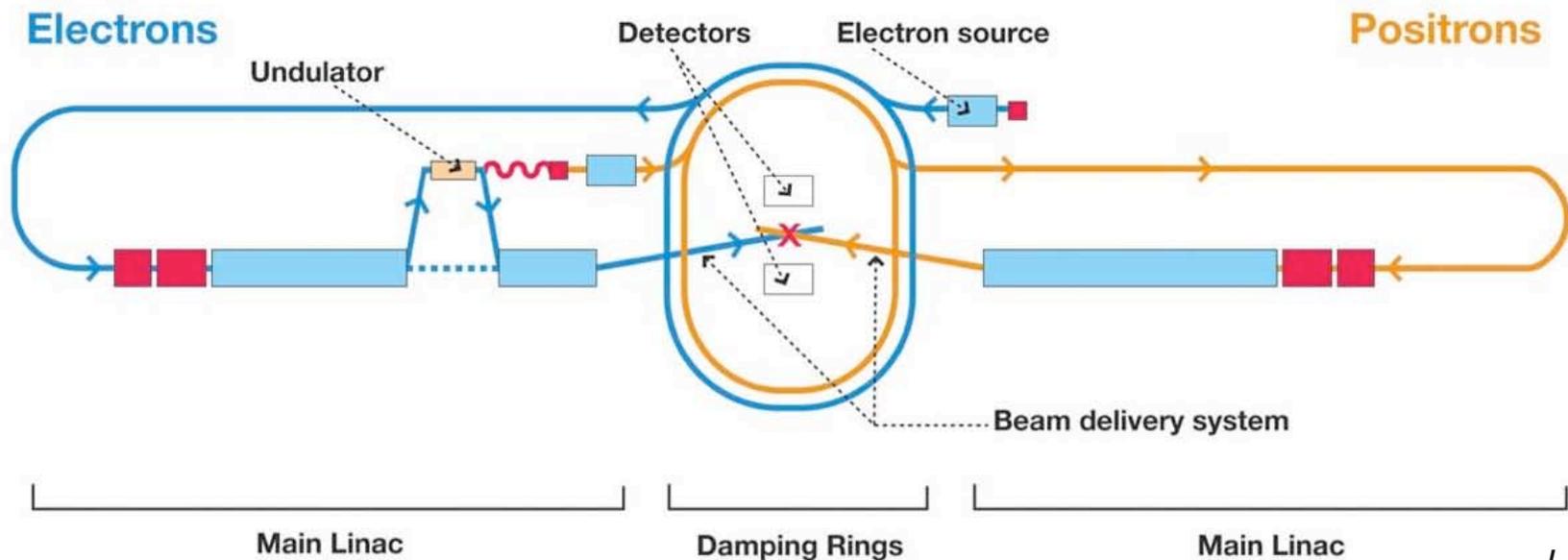
- **The Control System Reference Design serves several purposes**
 - Establish a functional and physical model for costing purposes
 - Establish a starting point for engineering design and R&D efforts
 - Communicate our vision of the control system

- **Some assumptions and limitations**
 - Reflects current requirements to the extent they are known
 - Requirements were gathered for all machine areas, but the main focus for the design model was on the linac.
 - The design model is intended to be technology independent.
 - Assumes a high degree of functional and technical standardization
 - Functional and technical requirements will be placed on the technical systems, eg limited options for communication interfaces.

ILC *ILC Accelerator overview*

■ Major accelerator systems

- Polarized PC gun electron source and undulator-based positron source.
- 5-GeV electron and positron damping rings, 6.7km circumference.
- Beam transport from damping rings to bunch compressors.
- Two 11km long 250-GeV linacs with 15,000+ cavities and ~600 RF units.
- A 4.5-km beam delivery system with a single interaction point.



J. Bagger

- General requirements are largely similar to those of any large-scale experimental physic machines ...but there are some challenges

- Scalability
 - 100,000 devices, several million control points.
 - Large geographic scale of the ILC accelerator: 31km end to end
 - Multi-region, multi-lab development team.

- Support ILC accelerator availability goals of 85%.
 - Intrinsic Control system availability of 99% *by design*.
 - *Cannot rely on approach of 'fix in place.'*
 - *May require 99.999% (five nines) availability from each crate.*
 - Functionality to help minimize overall accelerator downtime.

■ Precision timing & synchronization

- Distribute precision timing and RF phase references to many technical systems throughout the accelerator complex.
- Requirements consistent with LLRF requirements of 0.1% amplitude and 0.1 degree phase stability.

■ Support remote operations / remote access (GAN / GDN)

- Allow collaborators to participate with machine commissioning, operation, optimization, and troubleshooting.
- At technical equipment level there is little difference between on-site and off-site access - Control Room is already 'remote.'
- There are both technical and sociological challenges.



- Extensive reliance on machine automation
 - Manage accelerator operations of the many accelerator systems, eg 15,000+ cavities, 600+ RF units.
 - Automate machine startup, cavity conditioning, tuning, etc.

- Extensive reliance on beam-based feedback
 - Multiple beam based feedback loops at 5Hz, eg
 - *Trajectory control, orbit control*
 - *Dispersion measurement & control*
 - *Beam energies*
 - *Emittance correction*

- Control system should provide appropriate infrastructure to support feedback and automation.

Client Tier

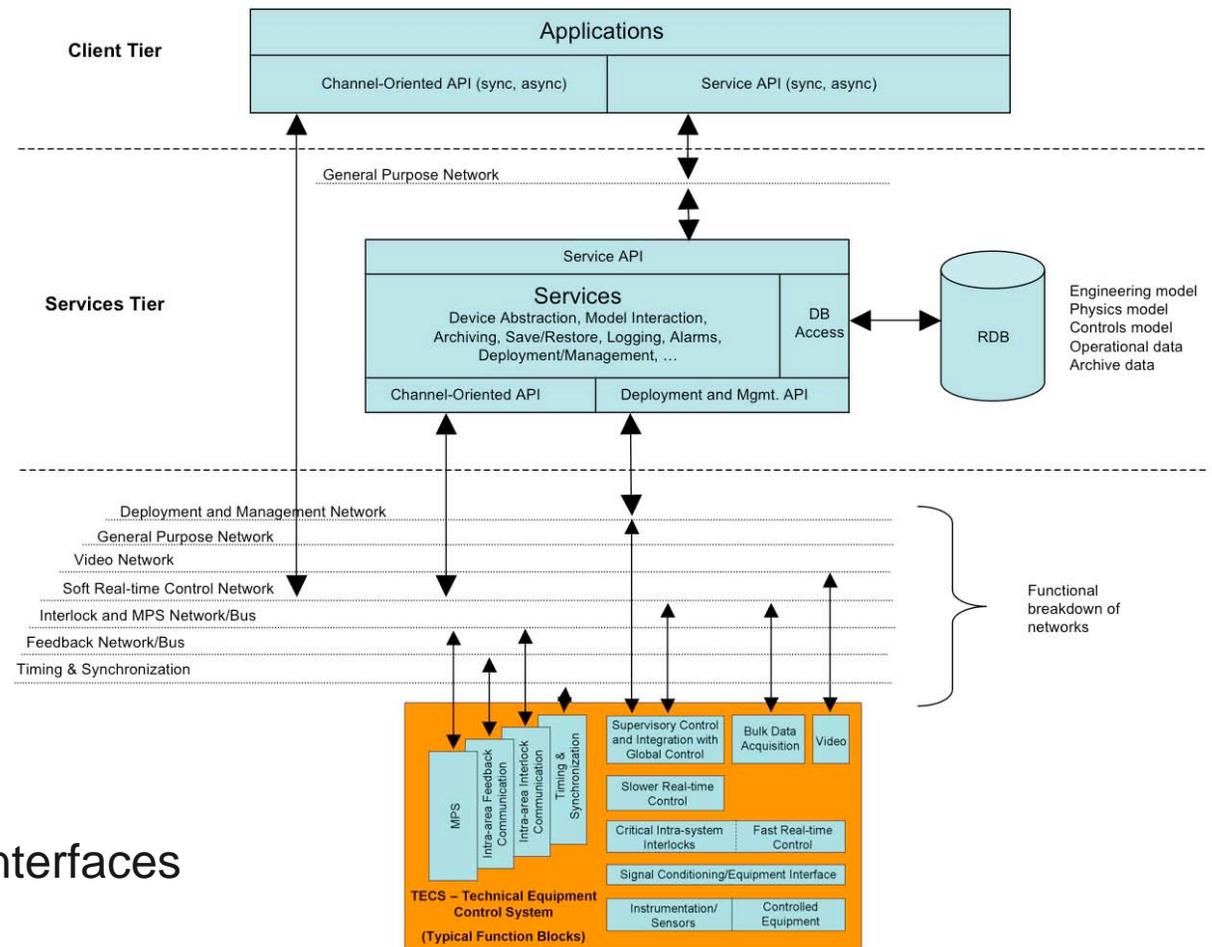
- GUIs
- Scripting

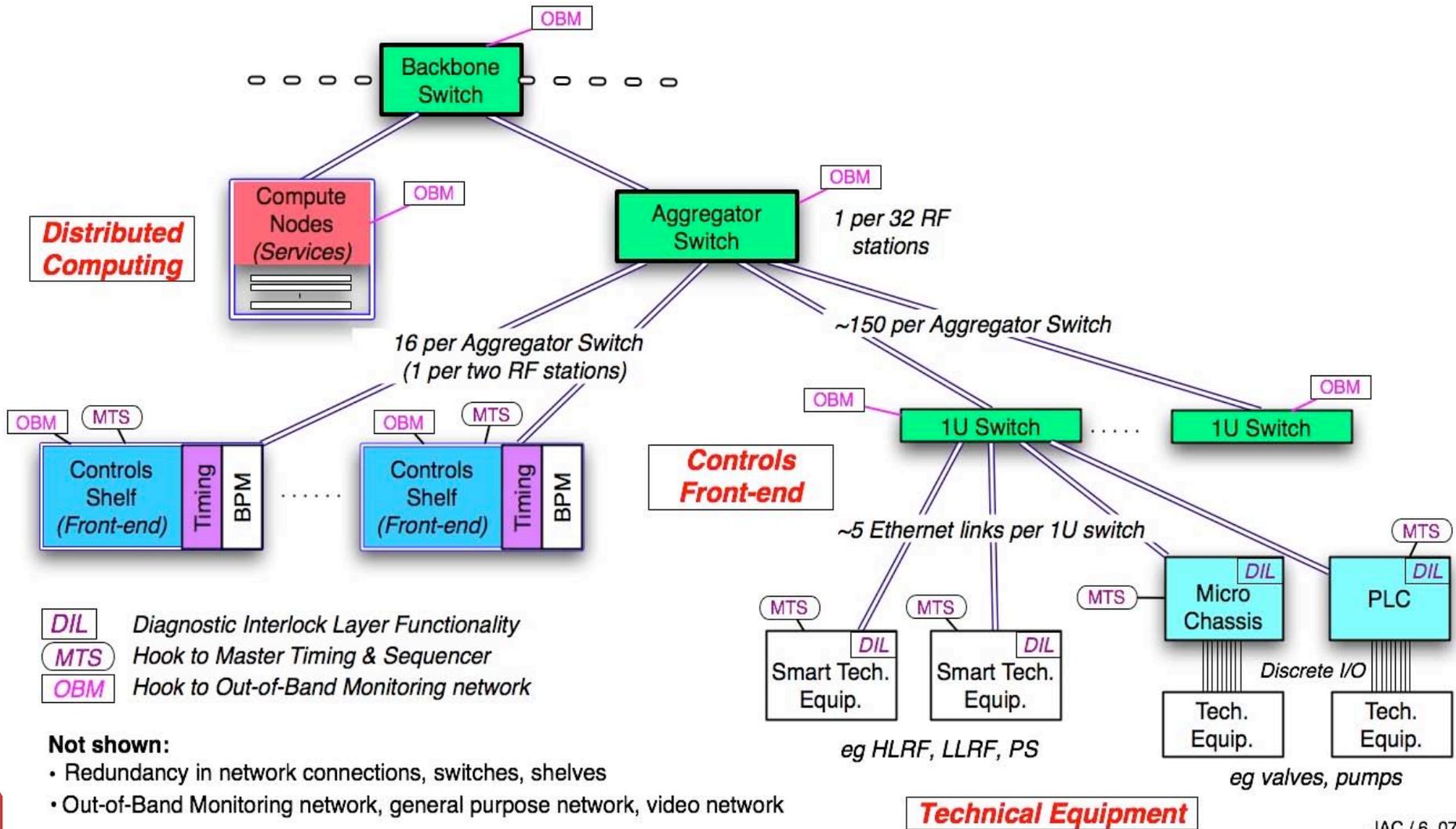
Services Tier

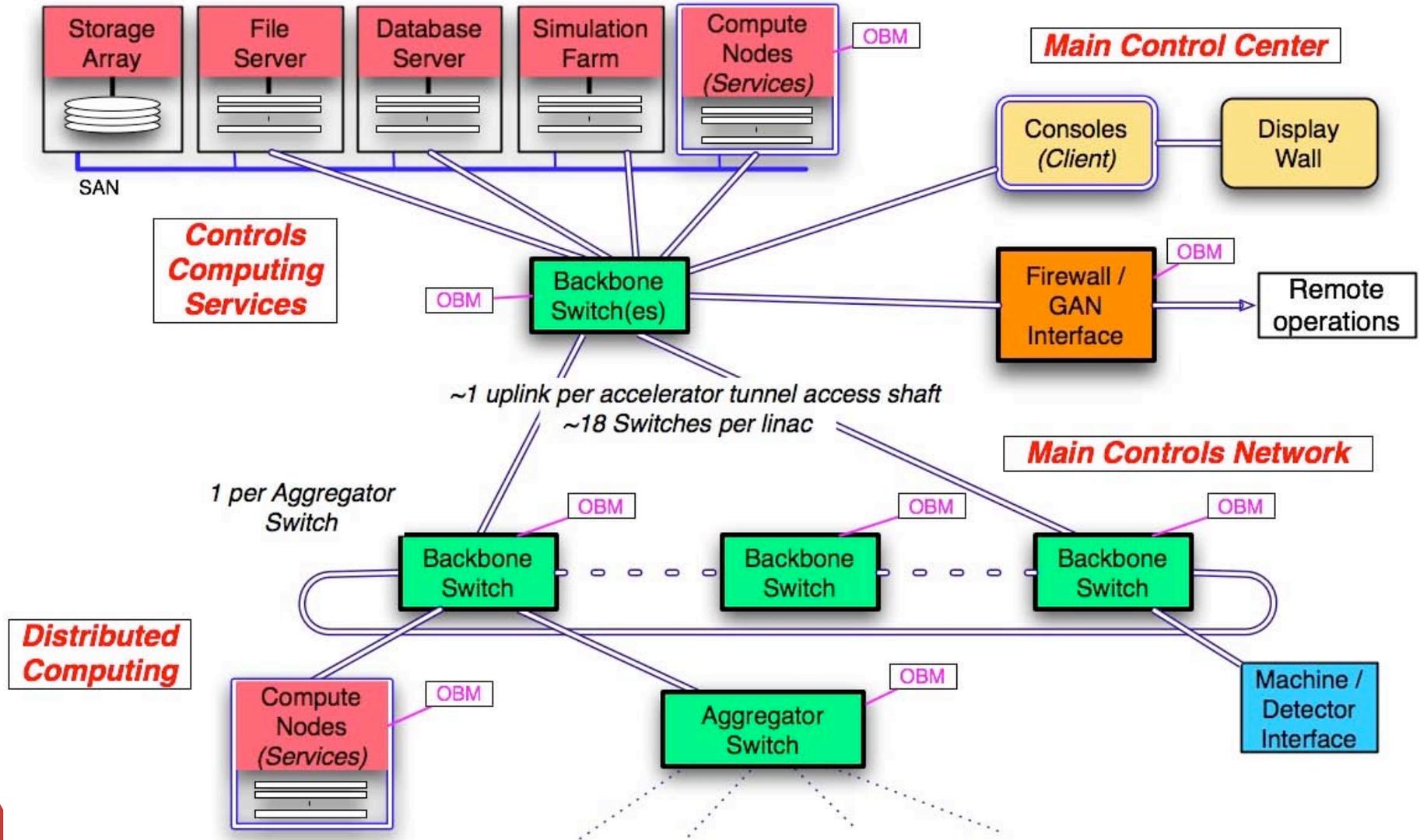
- “Business Logic”
- Device abstraction
- Feedback engine
- State machines
- Online models
- ...

Front-End Tier

- Technical Systems Interfaces
- Control-point level

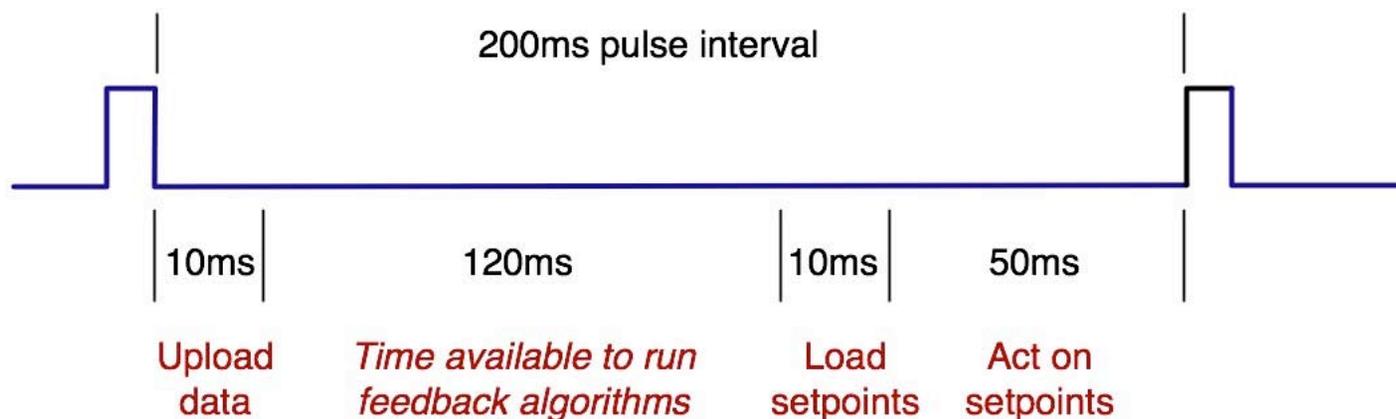




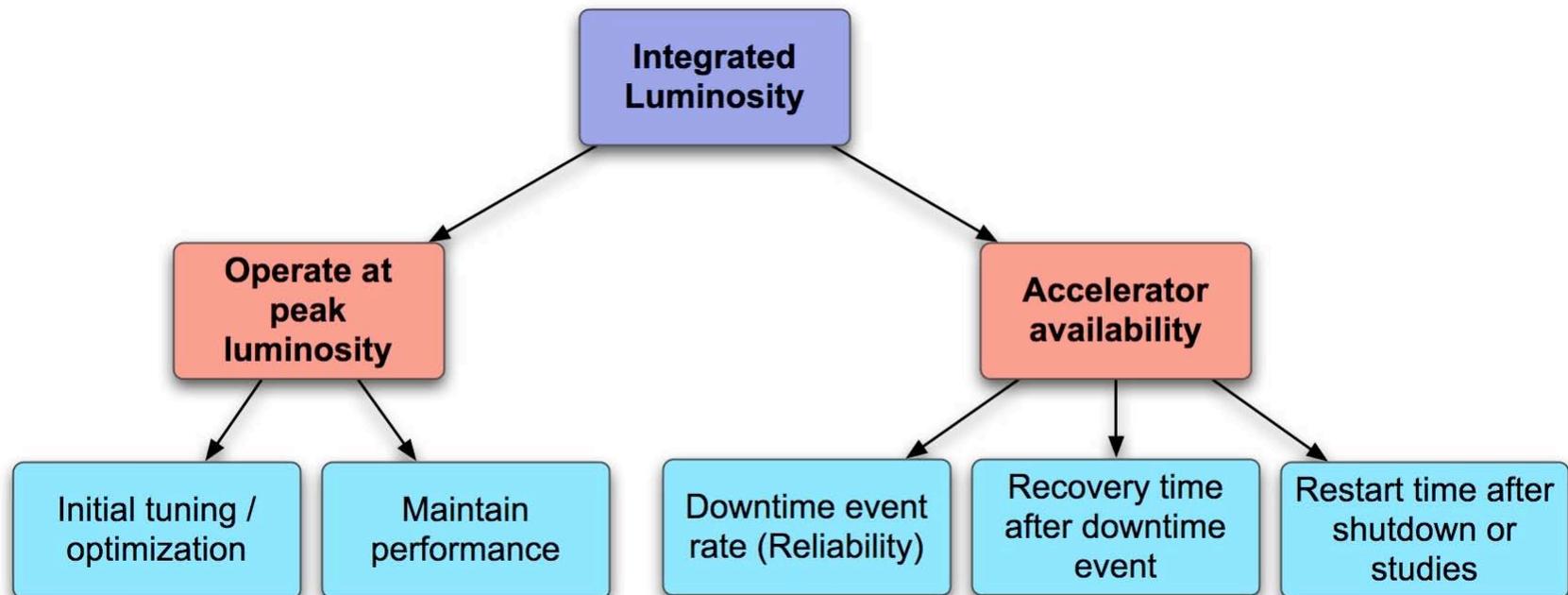


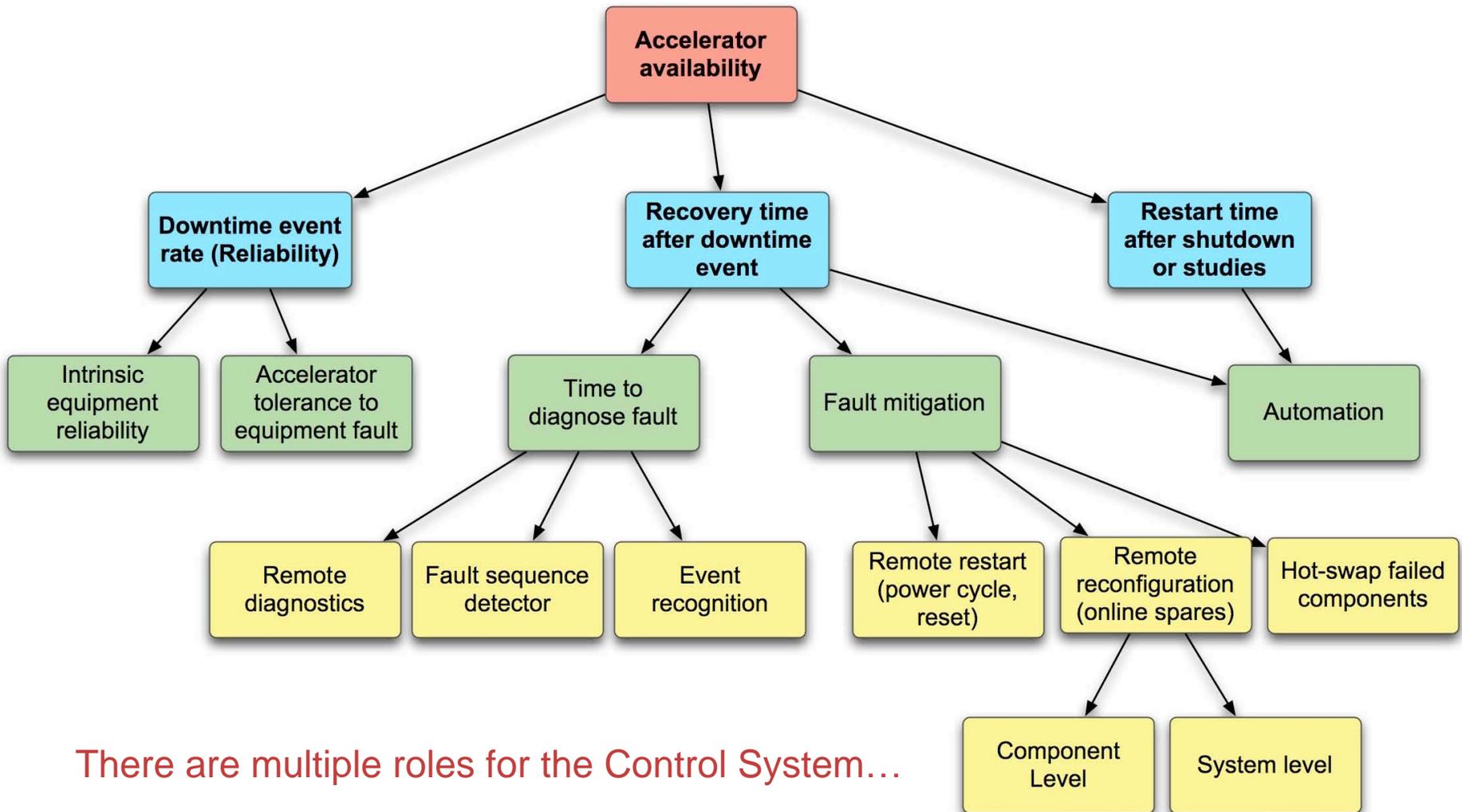
Component	Description	Quantity
1U Switch	Initial aggregator of network connections from technical systems	8356
Controls Shelf	Standard chassis for front-end processing and instrumentation cards	1195
Aggregator Switch	High-density connection aggregator for 2 sectors of equipment	71
Controls Backbone Switch	Backbone networking switch for controls network	126
Phase Ref. Link	Redundant fiber transmission of 1.3-GHz phase reference	68
Controls Rack	Standard rack populated with one to three controls shelves	753
LLRF Controls Station	Two racks per station for signal processing and motor/piezo drives	668

- Physical model assumes that all control and monitoring points are available for use in a 5Hz synchronous feedback loop
 - Allows ad-hoc feedback loops to be create using high level applications without prior assignment of sensors or actuators.
- Feedback algorithms are implemented in Controls Services Tier.
- Requires synchronous operation of technical systems and of the controls network.



- Availability goals come from the overall integrated luminosity goals
- ILC availability goal is 85% for a 5000 hr/yr operating schedule.
- Availability is about intrinsic reliability and about ability to recover quickly.

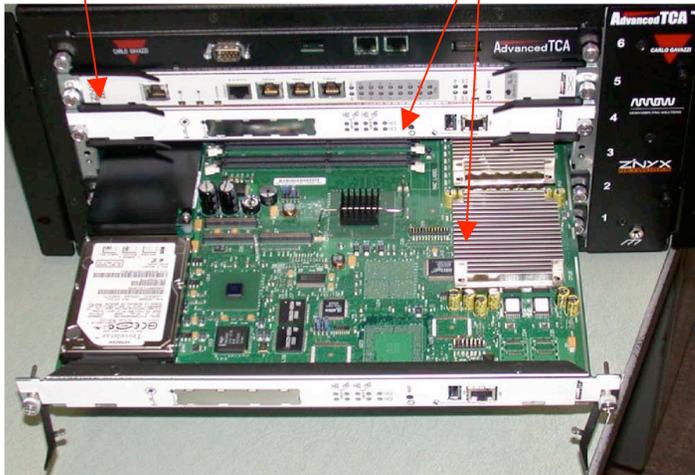




There are multiple roles for the Control System...

- ATCA has been used as a reference platform for front-end electronics
- Representative of the breadth of high-availability functions needed
 - Hot-swappable components: circuit boards, fans, power supplies, ...
 - Remote power management: power on/off each circuit board
 - Supports redundancy: processors, comms links, power supplies,...
 - Remote resource management through Shelf Manager
- μ TCA offers lower cost but with reduced feature set.
- There is growing interest in the physics community in exploring ATCA for instrumentation and DAQ applications.
- As candidate technology for the ILC, ATCA/ μ TCA have strong potential ...currently is it an emerging standard.

5-Slot Crate w/ Shelf Manager
Fabric Switch
Dual IOC Processors



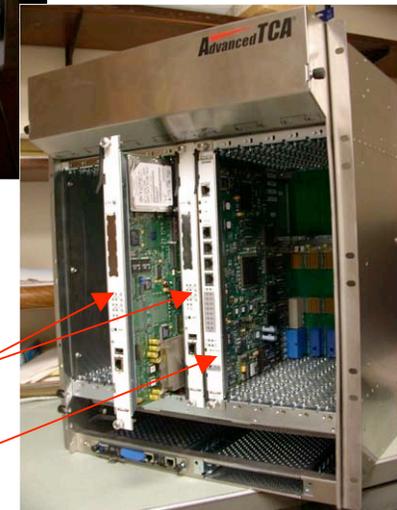
4 Hot-Swappable Fans



16 Slot Dual Star Backplane

Shelf Manager

Dual IOC's
Fabric Switch



Dual 48VDC
Power
Interface

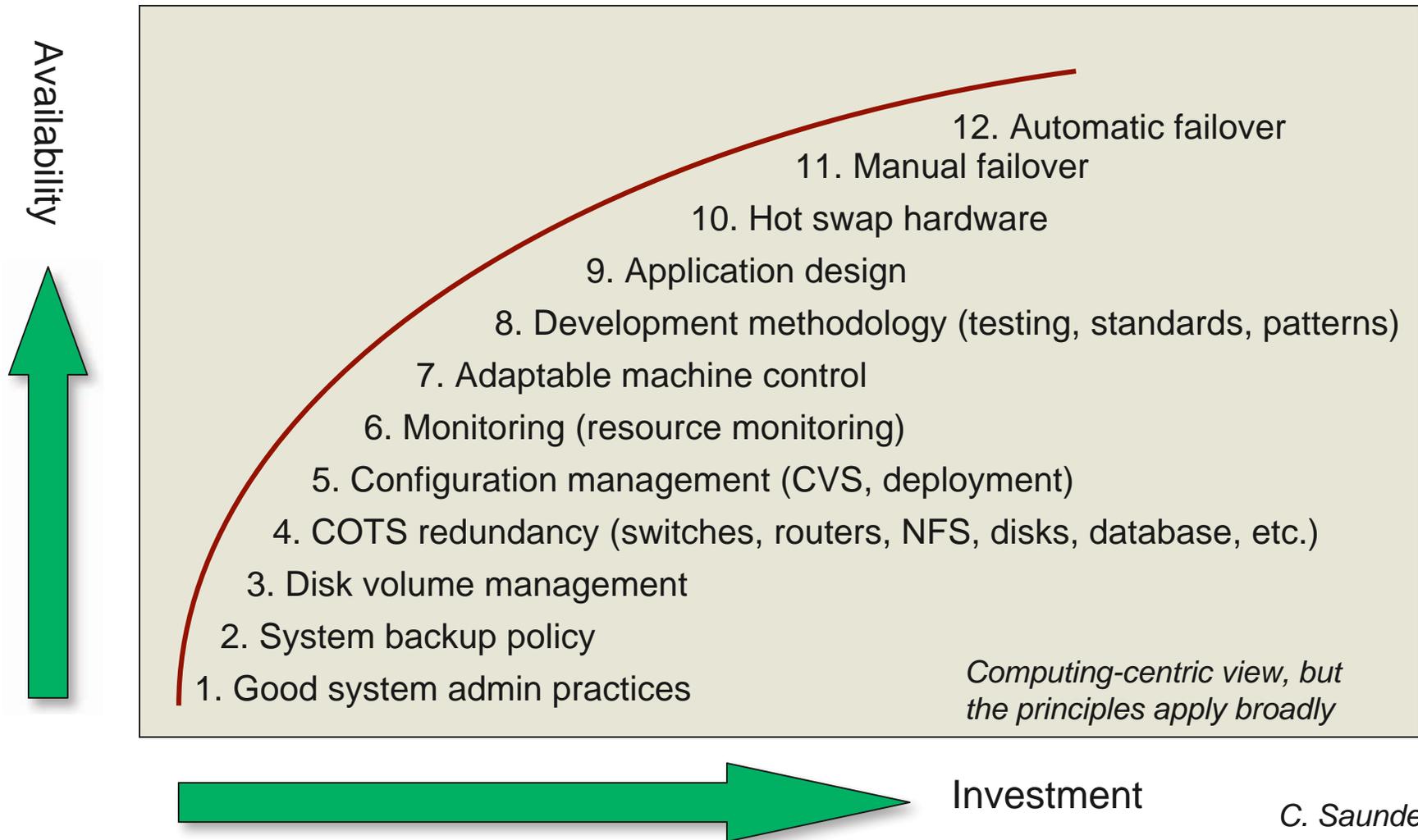


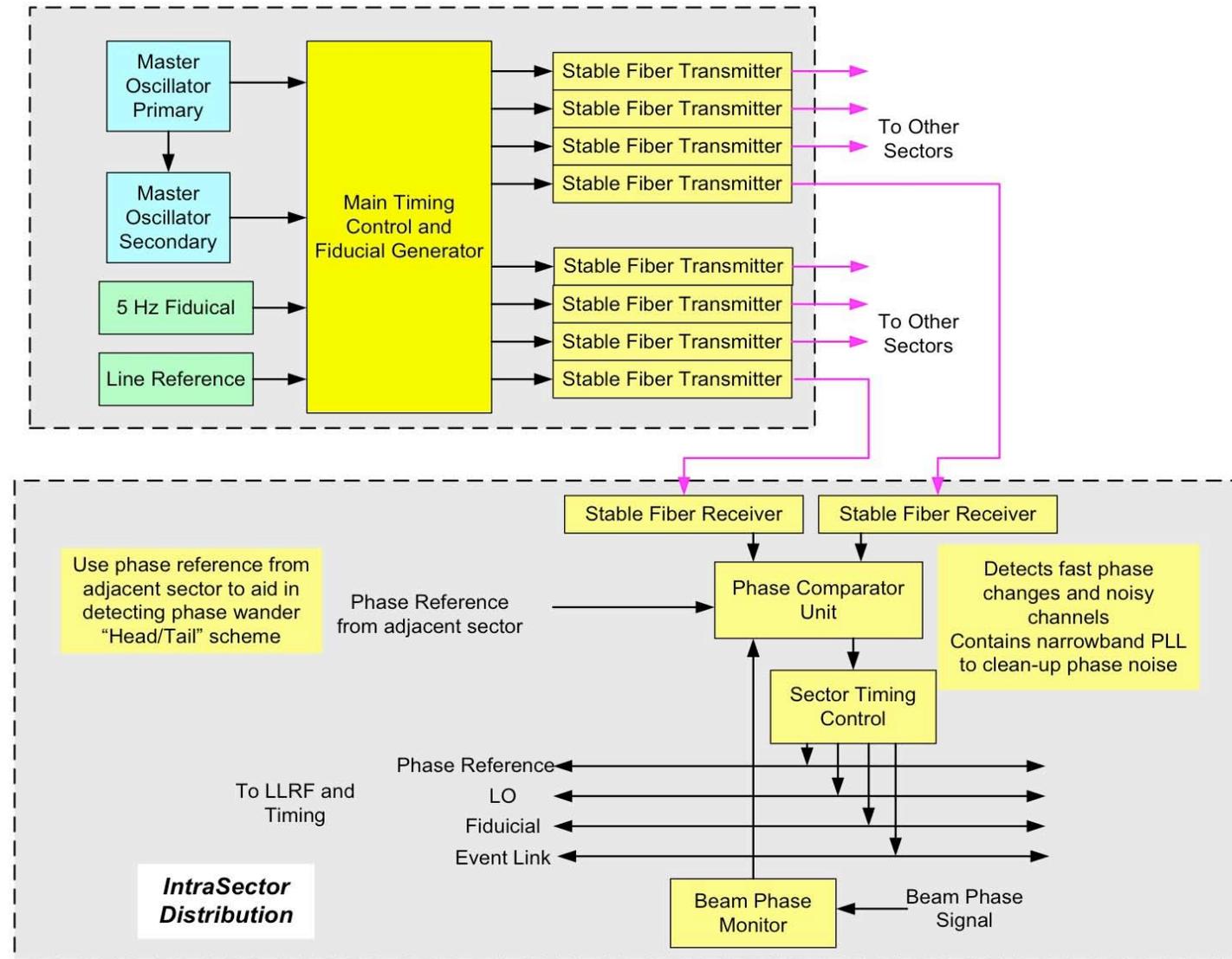
Rear View

R. Larsen

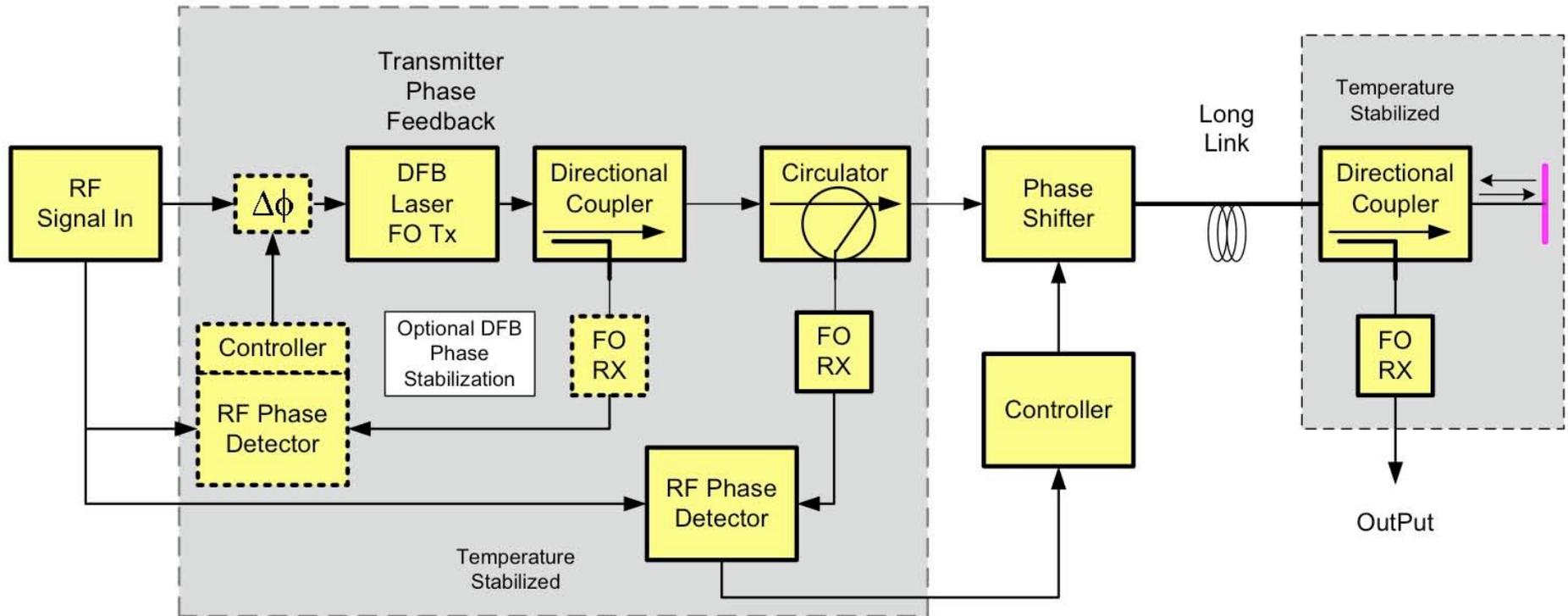


...but also sound design principles, methodology, QA





F. Lenkszus



- Main focus of R&D efforts are on high availability
 - Gain experience with high availability tools & techniques to be able to make value-based judgments of cost versus benefit.

- Four broad categories
 - Control system failure mode analysis
 - High-availability electronics platforms (ATCA)
 - High-availability integrated control systems
 - *Conflict avoidance & failover, model-based resource monitoring.*
 - Control System as a tool for implementing system-level HA
 - *Fault detection methods, failure modes & effects*

- Aim to leverage activities at beam facilities worldwide to focus activities on specific requirements and to gain field experience.





- While many of the requirements for the ILC control system are ‘conventional,’ there are some important challenges that must be met.
- Much of the focus over the next three years will be on beam facilities.
- Controls R&D efforts will focus on answering important questions
 - Precision timing & synchronization (one aspect of LLRF R&D)
 - Techniques & cost-benefit of implementing high availability.
- The control system reference design gives an excellent foundation for moving into the Engineering Design (EDR) phase.

